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Surface and Interface Control in Nanoparticle Catalysis

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Abstract

The surface and interfaces of heterogeneous catalysts are essential to their performance as they are often considered to be active sites for catalytic reactions. With the development of nanoscience, the ability to tune surface and interface of nanostructures has provided a versatile tool for the development and optimization of a heterogeneous catalyst. In the review, we present the surface and interface control of nanoparticle catalysts in the context of oxygen reduction reaction (ORR), electrochemical CO₂ reduction reaction (CO₂ RR) and tandem catalysis in three sections. In the first section, we start with the activity of ORR on the nanoscale surface and then focus on the approaches to optimize the performance of Pt-based catalyst including using alloying, core-shell structure, and high surface area open structures. In the section of CO₂ RR, where the surface composition of the catalysts plays a dominant role, we covered its reaction fundamentals and the performance of different nanosized metal catalysts. For tandem catalysis, where adjacent catalytic interfaces in a single nanostructure catalyze sequential reactions, we described its concept and principle, catalyst synthesis methodology and application in different reactions.

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1. Introduction

Heterogeneous catalysis plays a central role in the chemical industry to produce fuels, fertilizers and fine chemicals that are vital to the modern civilization. The first clear realization of heterogeneous catalytic reactions between gases was demonstrated in 1817¹, where a hot platinum wire would become incandescent when putting in the mixture of coal gas and air. The platinum wire, well below the ignition temperature of the gaseous mixture, catalyzed the oxidation of coal gas and glow from the heat of the reaction. The size and surface area of the metal catalyst was soon found to be important to its catalytic performance,² where ‘finely divided metal’ could catalyze the reaction at a significantly lower temperature compared to the bulk counterpart. Since then, a variety of heterogeneous catalysts were discovered and optimized using empirical methods.

On the molecular level, the catalytic reaction takes place on the surface or interfaces of the solid catalyst, where reactants are adsorbed and subsequently converted to products that eventually desorbed from the catalyst surface. The pathway of the catalyzed reaction is governed by the geometric configuration and chemical bonding of substrate molecules on the surface, which could be controlled by the atomic and electronic structure of the surface or interface. In the past two decades, the development of nanoscience has fundamentally transformed the way that heterogeneous catalysts are designed. The ability to tune and characterize nanoparticles in nanometer size regime has enabled direct manipulation of surfaces and interfaces of these catalysts and given rise to superior heterogeneous catalysts for electrochemical and thermal gas phase reactions.

The recent pursuit of clean energy has spurred the development of electrocatalyst for fuel cell application and carbon fixation, which extensively relies on the surface structure optimization of the catalyst. The first two sections of this review will cover the surface and interface control of the nanosized electrocatalysts for oxygen reduction reaction (ORR) and CO₂ reduction reaction (CO₂RR), respectively. For ORR reaction, the state-of-the-art electrocatalysts are Pt-based nanostructures, and catalysts with different surface composition, morphology and configuration will be discussed for their catalyst performance, which includes reaction overpotential, turnover frequency, and catalyst stability. The theoretical background, catalyst design principle and nanocrystal synthetic approach will also be discussed in this section. For CO₂ RR reaction, the section would first cover the fundamentals of CO₂ RR and the mechanisms that lead to different products. The performance matrix, including product distribution, reaction overpotential, catalyst activity, and stability, will be reviewed for metal nanocrystal of different elemental composition

and structures.

The ability to integrate well-defined nanosized objects into composite nanostructures provides unprecedented opportunities to form multiple catalytic interfaces with the elaborate spatial arrangement in a single nanostructured catalyst to carry out complex sequential reactions and exploit the synergistic effects between these catalytic interfaces to achieve high-value products. In the third section of the review, we describe the design principle, synthetic preparation and catalytic properties of such tandem catalysts. Specifically, we would cover the structure-performance relationships of heterogeneous catalysts with the emphasis on metal-oxide interfaces, and systematically review the methodologies to integrate different nanosized objects into nanostructures with control over their spatial arrangements. The final part of this section would cover examples of tandem catalysts and their working principles.

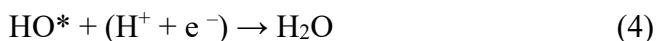
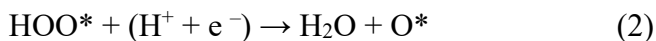
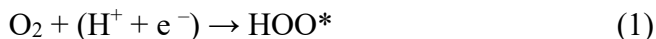
2. Oxygen reduction reaction

ORR is a reaction occurring at the cathodes in energy conversion/storage systems such as fuel cells and metal-air batteries. The sluggish kinetics of ORR comprises a major bottleneck of these energy devices. A high overpotential is required to drive the ORR at a reasonable rate. Tremendous research efforts have been dedicated to the development of cathode ORR catalysts that can lower the overpotential. Platinum (Pt)-based materials are the most practical catalysts so far for the low temperature proton exchange membrane fuel cells (PEMFCs) for transportation applications, although non-Pt catalysts have attracted increasing interest recently. Reducing the cathode Pt loading is of great importance to make PEMFC vehicles affordable to the masses. In the past decades, significant progress has been achieved in the development of low-Pt ORR electrocatalysts through surface and interface control at the nanoscopic scale. This section will focus on Pt-based ORR electrocatalysts. We start by outlining some theoretical considerations on the activity of Pt-based materials toward ORR. We then discuss the ORR activities on extended surface and how the knowledge acquired on extended surface is used to guide the development of nanostructured catalysts. Three categories of nanostructured catalysts are highlighted and discussed, including alloys, core-shell structures, and open architectures. Illustrative examples are used to provide a glimpse into how a material-by-design approach plays an important role in the development of nanostructured catalysts. This section concludes by discussing some design principles for active and durable Pt alloy catalysts. For more thorough understanding of this field, we refer the readers to a number of recent reviews.³⁻⁹

2.1. Theoretical studies

The ORR can proceed through either a two-electron pathway to generate hydrogen peroxide or a four-electron pathway leading to the full reduction of oxygen to water. The four-electron route is preferred for PEMFCs, not only due to its higher energy efficiency, but also because the hydroxy radicals derived from hydrogen peroxide can cause severe degradation of the perfluorinated sulfonic acid membranes. The experimental investigation of the molecular mechanism of ORR is difficult. Theoretical studies on extended Pt(111) surface suggest that an associative mechanism is more likely to dominate at high oxygen coverage. It includes four elementary steps, namely,

adsorption and protonation of oxygen to form HOO* (Equation 1), a second proton/electron transfer to the same oxygen atom followed by the dissociation of O–O bond (Equation 2), proton/electron transfer to the remaining oxygen atom (Equation 3) and a second proton/electron transfer to this oxygen atom to form water (Equation 4).



The free energies of each intermediate (HOO*, O*, and HO*) have been calculated. The calculation shows that the intermediates' binding strength is linearly correlated across many different metals.¹⁰ This is because they all bind to the surface through oxygen atom. The implication of this scaling relationship is that we can use only one variable to describe all the binding energies of the intermediates. The hydroxyl free energy (ΔG_{HO^*}) is most frequently used as a descriptor to predict the ORR activity. The results are plotted in Figure 1a,¹⁰ where the distance from a point to the equilibrium potential (the horizontal solid line) represents the overpotential to drive the ORR at high current density. This plot exhibits a volcano shape and an ideal catalyst should lie at the peak, at which point the overpotential is minimum. The notion behind this volcano plot is that the optimal catalyst should have optimum binding strength to the intermediates, neither too strongly nor too weakly, as firstly proposed by Sabatier a century ago.¹¹ For metals bind the oxygen-containing species too strongly, the activity is limited by the desorption of the products. On the other hand, for metals bind the oxygen too weakly, the activation of the reactants becomes problematic.

As depicted in Figure 1a, among the investigated metals, Pt(111) is close to the top of the volcano plot. Given that Pt(111) lies to the left of the peak, further weakening the binding of oxygen-containing intermediates on the surface can push its ORR activity higher. This has been achieved by altering the electronic structure of Pt by the way of alloying with non-precious transition metals. Figure 1b plots the calculated ORR activities of Pt₃M alloys as a function of the HO binding energy relative to platinum.¹² The plot shows nickel and cobalt are two metals that have optimal effect in tuning the binding energy of oxygen-containing species on Pt.

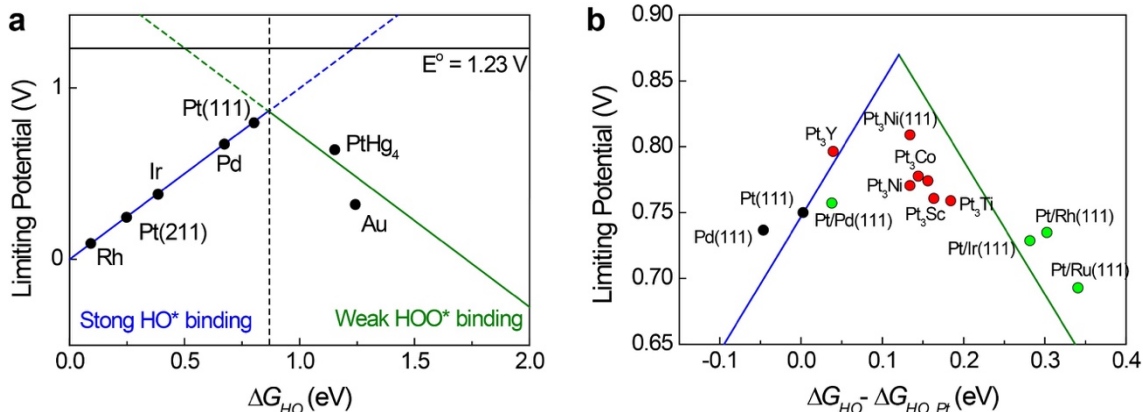


Figure 1. Trends in ORR limiting potentials plotted as a function of HO binding energy for monometallic surfaces (a) and Pt-based bimetallic surfaces (b). Blue line represents the strongly bound HO* region and the green line represents weakly bound HOO* region. The difference between the equilibrium potential of 1.23 V (black line) and the limiting potential is the theoretical overpotential. Reprinted with permission from ref¹⁰. Copyright 2018 American Chemical Society.

The d-band model, developed by Hammer and Nørskov,^{13,14} has proven particularly helpful in understanding the alloying effects on the oxygen adsorption on Pt surface. The dissolution of non-precious metals is ubiquitous under PEMFC operation conditions, leaving a unique Pt-enriched surface with the alloying metals in sublayers. A compressive strain will be induced on surface Pt when the subsurface alloying metal is of smaller lattice constant than Pt. As a result, the d-band of surface Pt broadens due to enhanced wave-function overlap, and moves down in order to preserve its extent of d-band filling.¹⁴ The downshift of the d-band center of surface Pt eventually leads to an increased occupation of the antibonding, and thus the destabilized Pt-oxygen interaction. The d-band model is also applied to explain the low ORR activity of undercoordinated surface sites (Figure 2).¹⁵ Atoms on edge and corner are surrounded by less neighboring atoms, which causes a band narrowing and an upshift of the d-band center. The anti-bonding states will become emptier, leading to a stronger binding to oxygen-containing intermediates.

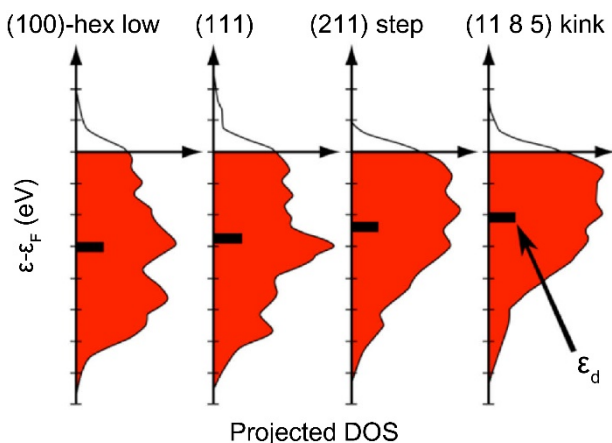


Figure 2. Projected densities of states (DOS) onto the d-states of different Pt surfaces with

decreasing atom density. Reprinted with permission from ref ¹⁵. Copyright 2014 John Wiley & Sons.

2.2. ORR activity on extended surface

Extended surface catalysts include two-dimensional single-crystalline or polycrystalline bulk surfaces as well as thin films. These surfaces afford a model system to investigate the effects of different structural parameters on the ORR activities, such as crystal facet, near-surface composition, surface segregation, etc. The results can be further compared with the theoretical predictions, providing valuable design principles for realistic nanoparticle ORR catalysts.

The ORR activities on single-crystalline Pt surfaces have been extensively studied. The ORR activity on low index Pt surface has been demonstrated to be in the order of Pt(100) < Pt(111) < Pt(110) in perchloric acid (HClO₄),¹⁶ while in sulfuric acid (H₂SO₄) it follows the order of Pt(111) < Pt(110) < Pt(100).¹⁷ The difference is attributed to the stronger adsorption of SO₄²⁻ on Pt(111) than on Pt(100). High index Pt surfaces were also systematically investigated in acidic media.¹⁸⁻²² It was found that the ORR activity grows with the increased density of step on the surface with (111) terrace,^{18,20} while being independent on the step density with (100) terrace.²⁰ The fact that stepped surface is more catalytically active than Pt(111) is contradicted to theoretical predictions. This difference between the experimental and theoretical ORR activity remains elusive. A recent study introduces the concept of “generalized” coordination number as a geometric descriptor to predict the structure of optimal active sites.^{23,24} The “generalized” coordination numbers of the active sites are calculated taking the second-nearest neighbors into consideration. According to this model, the concave sites at the step bottoms are more coordinated than Pt(111) and thus present higher activity.²⁴

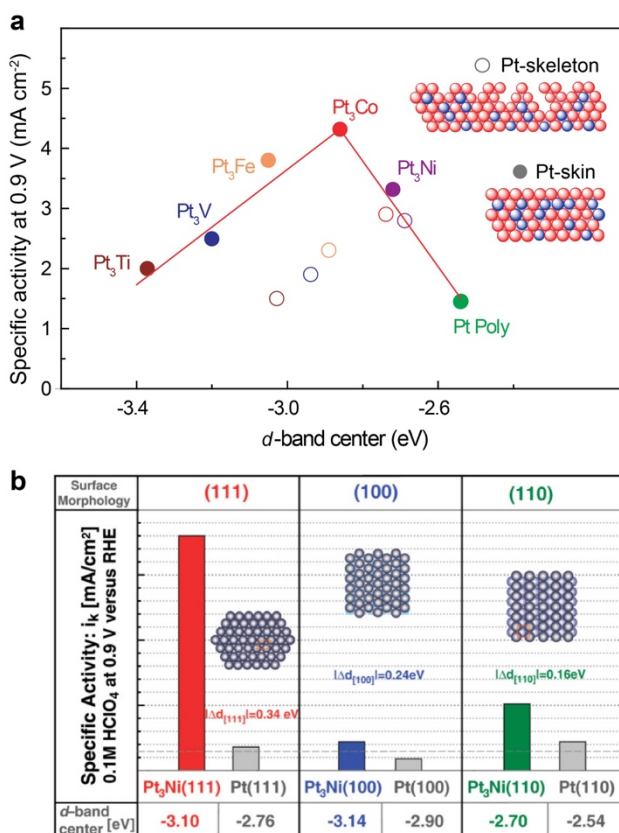


Figure 3. (a) Relationships between experimentally measured specific activity for the ORR on Pt₃M surfaces *versus* the d-band center position for the Pt-skin and Pt-skeleton surfaces. Reprinted with permission from ref.²⁵ Copyright 2007 Macmillan Publishers Limited. (b) Influence of the surface morphology and electronic surface properties on the kinetics of ORR. Reprinted with permission from ref.²⁶ Copyright 2007 the American Association for the Advancement of Science.

The effect of alloying was thoroughly examined on extended Pt-based alloy surfaces.^{25,27} As mentioned in the previous section, the binding energy of oxygen-containing species on Pt(111) surface can be weakened by alloying with 3d-transition metals (3d-TMs). The measured ORR activity on polycrystalline Pt₃M alloy films is in line with theoretical predictions.¹² It shows that Pt₃Co has the highest ORR activity, followed by Pt₃Fe and Pt₃Ni (Figure 3a). In addition to 3d-TMs, rare earth metals (REMs) were identified as another type of alloying elements to enhance both the ORR activity and stability of Pt-based catalysts.²⁸ Experiments on polycrystalline surface²⁸⁻³⁰ and thin films³¹⁻³³ have shown that the specific activities of Pt-REM alloys with yttrium (Y), gadolinium (Gd), samarium (Sm) and terbium (Tb) were enhanced by a factor of 5–10 over pure Pt. In light of the larger covalent radii of rare earth metals than Pt, a tensile strain was intuitively expected to be induced on the Pt-REM surface, which would lead to a stronger Pt-O interaction and thus higher overpotential for ORR. However, the extended X-ray absorption fine structure measurements (EXAFS) on Pt-Y catalysts indicate a lower Pt-Pt distance relative to pure Pt, namely, a compressive strain in Pt-Y.³⁴ Density functional theory (DFT) calculations suggest that the larger rare earth atoms can distort the closely packed structure of Pt, allowing more Pt

atoms to be accommodated onto the Pt overlayer than onto bulk Pt.^{30,34}

Studies on extended surfaces have revealed that the near-surface structures of Pt-based alloys have profound influence on their ORR activities. Stamenkovic et al. prepared Pt₃M alloy surface under ultrahigh-vacuum through several sputtering/annealing cycles.²⁵ The composition of surface atomic layer was characterized by low-energy ion scattering (LEIS) and the electronic surface structure was studied by ultraviolet photoemission spectroscopy (UPS). While the as-sputtered Pt₃Fe surface had a surface composition the same to the bulk, the annealed Pt₃Fe surface presented a Pt enrichment on the topmost atomic layer and then a Pt depletion in the next two to three sublayers (Figure 3a). It was termed “Pt-skin”.^{12,25,35} The d-band center of the annealed Pt₃Fe with Pt-skin presented a downshift compared to the sputtered surface. Moreover, Fe dissolved from sputtered surface when in contact with acidic electrolyte, leaving a “Pt-skeleton” (Figure 3a), whereas the annealed surface with Pt-skin was quite stable under electrochemical environment. The electrocatalytic ORR activity on bulk Pt, Pt-skeleton and Pt-skin surfaces follows the order of Pt < Pt-skeleton < Pt-skin. In the meantime, the same group demonstrated a 10-fold activity enhancement of extended Pt₃Ni(111)–Pt-skin surface over Pt(111) (Figure 3b).²⁶ These results highlight the importance of near-surface composition and atomic structure in leveraging the activity of ORR catalysts.

2.3. From extended surface to nanoscale surface

The theoretical simulations and experimental studies on extended surfaces have outlined several key parameters that determine the ORR activity of Pt-based catalysts and provided some general principles for catalyst design. In order to achieve high utilization of precious Pt, the real-world catalysts are mostly tailored at the nanoscale. From the model extended surfaces to the real nanoscale surfaces, complexity increases. Particle size effects need to be considered before the knowledge acquired on extended surface can be used as design guidance for nanostructured catalysts.

2.3.1. Size effects

The properties of materials can change dramatically when scaling down their sizes. The first thing under consideration is the surface-to-volume ratio. The fraction of surface atoms, i.e. the ratio between surface atoms and the total atoms in a particle, increases exponentially as the particle size decreases to sub-10 nm scale.³⁶ Almost all the atoms are exposed at surface when a metal particle shrinks to one nanometer. Compared to atoms in the bulk, the surface atoms are under-coordinated and therefore are less stable. As a consequence, the melting point decreases with the decrease of particle’s radius (Figure 4a).³⁷ For example, gold nanoparticles of 2 nm start melting at 800 K,^{38,39} hundreds of degrees lower than the bulk form (1337 K). It is worth noting that the surface diffusion rate of metals roughly scales with melting point,^{40,41} which often helps us evaluate the stability of nanostructures.

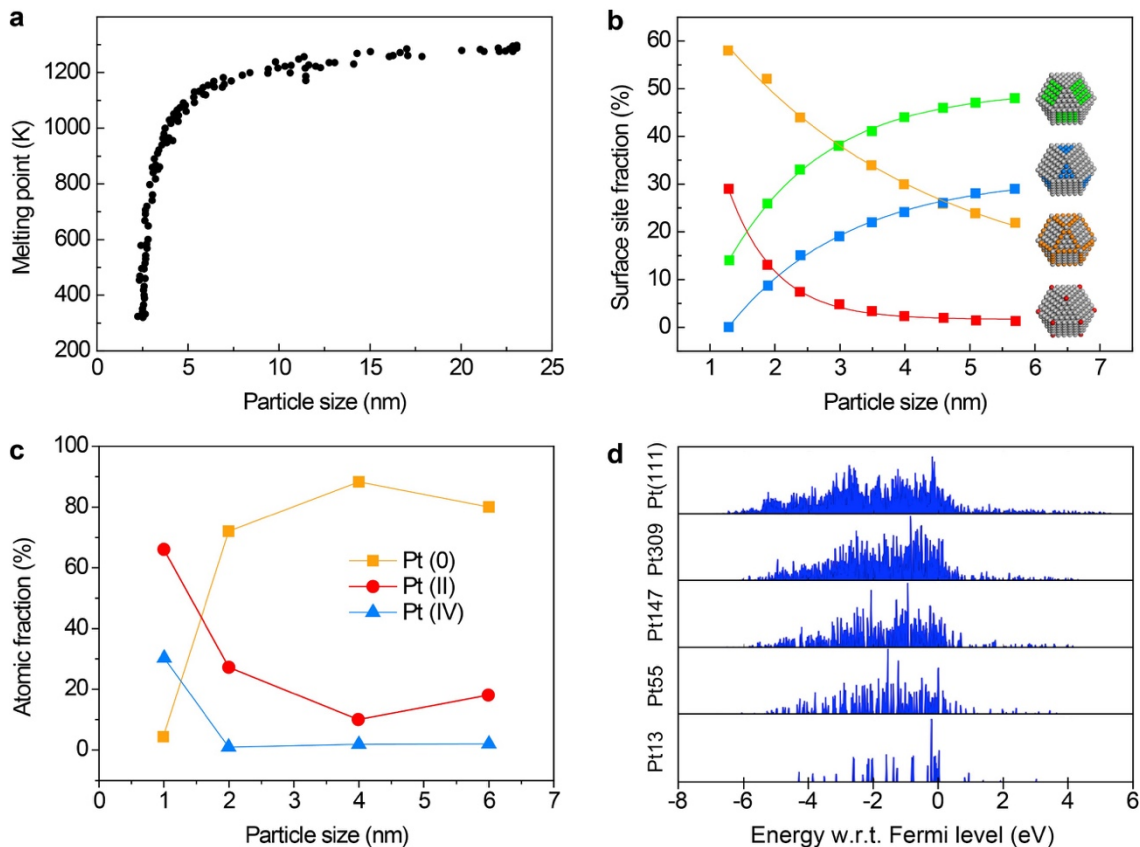


Figure 4. Size-dependent properties of metal nanoparticles. (a) Melting point of gold particles. Reprinted with permission from ref.³⁹ Copyright 1976 American Physical Society. (b) Percentages of different types of surface atoms (based on a cuboctahedron model). Reprinted with permission from ref.⁴² Copyright 2012 American Chemical Society. (c) Oxidation state distribution of Pt as estimated from deconvolution of Pt 4f XPS peaks. Reprinted with permission from ref.⁴³ Copyright 2013 American Chemical Society. (d) Projected d-density of states for surface (111) platinum atoms averaged over all platinum atoms in the (111)-like face on clusters. Reprinted with permission from ref.⁴⁴ Copyright 2013 American Chemical Society.

The distribution of surface sites (e.g., terrace, steps, edges, corners, etc.) also changes with the particle size. As shown in Figure 4b,⁴² the fraction of terrace atoms decreases continuously when decreasing the particle size. By contrast, the atoms at edges and corners, which have fewer direct neighbors than terrace atoms, gradually increase and become dominant when the size is approximately down to 2 nm.⁴⁵ Given that the decrease of coordination number can cause an upshift of the d-band center, the adsorption energies of oxygen-containing species on nanoparticles often exhibit a shift compared to their bulk counterparts. The O and HO adsorption energies on bulk Pt(111) and Pt nanoparticles have been compared using DFT. It was found the adsorption energies of O and HO change significantly by as much as 1 eV from bulk surface to 1 nm nanoparticle surface.⁴⁶ The stronger binding of oxygen-containing species on low-coordination sites leads to the size-dependent surface oxidation state. X-ray photoelectron spectroscopy (XPS) measurements of Pt nanoparticles have shown more oxidized Pt species on small particles than

large ones. For a particle with 1 nm in size, nearly 96% of Pt is in oxidized states (Figure 4c).⁴³ Meanwhile, it has been demonstrated that electrochemical reduction potentials of the surface oxide on Pt nanoparticles continuously shift towards lower potentials compared to the characteristic value for polycrystalline Pt foils as the particle size decreases.^{47,48}

Another consequence of size effects is that alloys and phases not exist in bulk may become feasible at nanoscale. When the size of metallic particles decreases, the nonequilibrium phase can be kinetically trapped under ambient conditions or be stabilized as a result of the alteration of thermodynamic properties.⁴⁹⁻⁵² There are several examples of intrinsically-immiscible elements readily mix in finite particles,^{53,54} such as Ag-Pt,⁴⁹ Ag-Co,⁵⁰ Rh-Ag and -Au,⁵⁵ Pd-Ru,⁵⁶ Au-Ni,⁵⁷ Pd-Pt,⁵⁸ Ag-Ni,⁵⁹ high-entropy-alloys,^{51,60} and so on. In addition to these new solid solutions, the crystal structures of monometals could also be different in the nanometer region.⁶¹ While bulk Au exclusively takes face-centered cubic (fcc) structure, hexagonal-close packed (hcp) structure is discovered in the nanostructure form.⁶² Other examples include Rh,^{62,63} Ru,⁶⁴ Ag,⁶⁵ Ni,^{66,67} to name a few. These novel alloys and phases expand the material pool, and some have been proven to be potential ORR catalysts.⁵⁰

The electronic structure of a metal changes accompanying the size reduction. An ultra-small nanoparticle could behave like a molecule instead of a metallic state (Figure 4d). Such metal–nonmetal transition occurs when the size of Pt is below 147 atoms (ca. 1.6 nm) according to DFT calculations.⁴⁴ The d-electron DOS of Pt clusters smaller than 1.6 nm is discrete, while a more continuous band of states is formed above 1.6 nm.⁴⁴ The molecule-like electronic state of Pt clusters exhibit stronger O adsorption energy than nanoparticles with larger sizes.^{44,68}

2.3.2. Size dependent ORR activity and stability

The size-dependence of specific ORR activity (per unit surface area) has been a debate for a long time. Given that oxygenated species have stronger adsorption on low coordination sites that are populated in smaller nanoparticles, the specific ORR activity is expected to decrease as particle size decreases. This has been verified by many groups.⁶⁹⁻⁷³ In contrast, other experimental results show negligible difference in specific activity.⁷⁴⁻⁷⁶ Arenz et al. examined the influence of particle size on the ORR activity of Pt.⁷⁶ They found the ORR activities of Pt nanoparticles between 1 and 5 nm have very little variation. The contradictory observation of size-related ORR activity may come from the different catalyst preparation methods and activity evaluation protocols.

In fact, the study of the particle size effect on ORR activity requires the tight control over the size distribution of the investigated materials, while keeping the other structural parameters the same. Shao and Peles et al. carefully prepared carbon-supported Pt particles in the range of 1-5 nm using layer-by-layer growth by a Cu-UPD-Pt replacement technique, where UPD represents underpotential deposition.⁷² The particle size distribution and particle dispersion on carbon support were well controlled. They have shown that the specific activity increases rapidly as the particle size grows to 2.2 nm and then reaches a plateau, while the mass activity increases from 1.3 nm to

2.2 nm, arrives at a summit at 2.2 nm, and then decreases as particle size further grows (Figure 5a). The reduced specific activity for Pt particles smaller than 2.2 nm is in good agreement with DFT calculations which suggest stronger Pt-O bond on low-coordination surface sites.^{44,46}

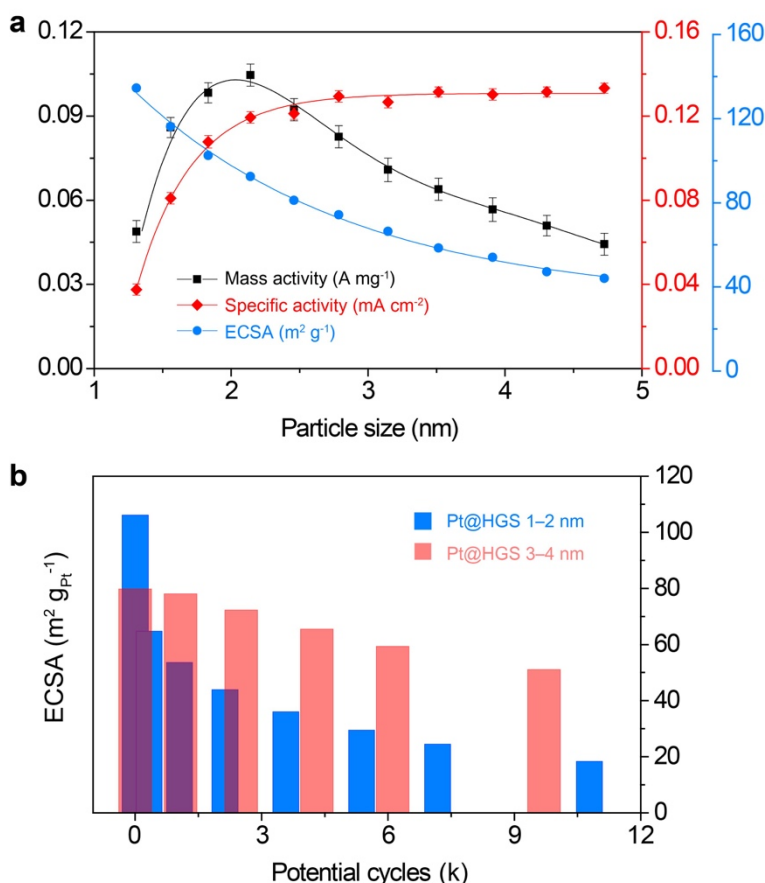


Figure 5. (a) Size-dependence of electrochemical active surface area (ECSA, blue circle), specific activity (red diamond), and mass activity (black square) of Pt/C. Reprinted with permission from ref.⁷² Copyright 2011 American Chemical Society. (b) Degradation of ECSAs after representative potential cycles for Pt@HGS 1–2 nm and Pt@HGS 3–4 nm. Reprinted with permission from ref.⁷⁷ Copyright 2014 Beilstein-Institut.

Markovic et al. underlined the importance of using sufficiently well-defined materials to correlate particle size with ORR activity.⁷³ Uniform cuboctahedral Pt particles with sizes of 2.8 ± 0.4 nm, 4.1 ± 0.5 nm, 5.1 ± 0.4 nm, and 7.2 ± 0.6 were prepared using colloidal synthesis. By carefully controlling the particle dispersion on carbon and the electrochemical conditions, they have shown that the specific activity increases with increasing nanoparticle diameter, while the mass activity follows a volcano shape peaking at 4.1 nm. Their study also suggested the particle size effect is constantly evolving under moderate potential cycling, due to potential-induced Pt dissolution/redeposition and consequently a broadening of the particle size distribution.

Size-dependent stability of Pt-based ORR catalysts is another important issue.⁷⁸ Studies have shown that smaller nanoparticles suffer more severe Pt dissolution under fuel cell conditions.

Meier and Mayrhofer et al. compared the degradation of hollow graphitic sphere (HGS)-supported Pt catalysts with different particle sizes of 1–2 nm and 3–4 nm, respectively.⁷⁷ The electrochemically active surface areas (ECSAs) of the two materials were recorded during a stability test by imposing potential cycles between 0.4 and 1.4 V. After about 10000 degradation cycles, the Pt@HGS 1–2 nm lost 83% of its initial ECSA, whereas the Pt@HGS 3–4 nm lost only 34% (Figure 5b). In-depth analysis of CO-stripping features led to a conclusion that the ECSA loss is related to the dissolution of smallest nanoparticles in Pt@HGS 1–2 nm, which was also suggested by previous studies.^{74,79} This conclusion was further confirmed by identical location transmission electron microscopy (TEM). The strong tendency to dissolution of Pt nanoparticles less than 2 nm can be explained by their higher fraction of low-coordinated sites on surface as well as higher oxidation state. The dissolved Pt can be redeposited on larger particles, resulting in a growth of particle size. This process is known as Ostwald ripening. To circumvent catalyst degradation caused by Pt dissolution and Ostwald ripening, it is of primary importance to aim for larger particles (> 2nm) with great uniformity.

The investigation of the particle size effect of Pt alloys on ORR activity asks for more stringent requirement for the material control. Parameters such as composition, degree of alloying, and near-surface structure have to be taken into consideration. Stamenkovic et al. systematically studied the ORR activity of monodisperse Pt₃Co nanoparticles with average sizes of 3, 4.5, 6, and 9 nm.⁸⁰ The specific activities of Pt₃Co increase as the particle size grows larger. The cyclic voltammograms show that the smaller particles are oxidized at lower potentials, an indicator of stronger adsorption of oxygenated species. As a result of the balance between the specific surface area and activity, the maximum mass activity was established to be around 4.5 nm. Xia et al. finely controlled the edge length of Pt-Ni octahedral particles at a constant Pt/Ni atomic ratio around 2.4.⁸¹ The specific ORR activities of these octahedra increased monotonically as the edge length increased from 6 to 12 nm, while the maximum mass activity was achieved at an edge length of 9 nm.

In contrast to the monotonic increase of the specific ORR activity with increasing particle size as demonstrated in pure Pt and Pt-rich alloys, an unusual volcano-shaped dependency of specific activity and stability on the particle size of Ni-rich PtNi₃ was established.⁸² Strasser et al. prepared a series of uniform PtNi₃ nanoparticles with sizes of 3.2, 5.3, 6.7, 7.8, and 9.6 nm, respectively. It was found that the particles with sizes of 6.7 and 7.8 nm showed highest ORR specific activity and stability. A size-dependent Ni dissolution mechanism was suggested to play a more determining role than the surface coordination effect. These results highlight the complexity size-dependent activity and stability of bimetallic catalysts towards ORR.

2.4. Nanostructured Pt-based catalysts

The theoretical and experimental studies on extended model surface, together with the understanding of size-dependent ORR performance, have laid a foundation for the rational design of practical catalysts. Tremendous progress has been made in making high-activity ORR catalysts by controlling the surface and interface structures at the nanoscale. In this section, we will spotlight

some of the works according to three different catalyst categories, including alloys, core-shell structures, and open architectures.

2.4.1 Alloy nanoparticles

Pt-based alloys have attracted a lot of research interest in the development of cost-effective and high-performing ORR catalysts. The alloying elements not only reduce the amount of precious Pt but also enhance the catalytic activity of. However, mass production of fuel cell stacks requires further reduction of Pt loading. Many studies have been put forth to develop more active and stable alloy catalysts.

2.4.1.1. Composition control. The volcano relationship established for extended surface (Figure 1b, Figure 3a shows that Pt₃Ni and Pt₃Co are close to the optimal binding strength towards oxygen-containing species. Similar trend has been validated for high-surface-area nanoparticle catalysts. Stamenkovic et al. developed a general approach for the synthesis of monodisperse Pt₃M (M = Fe, Ni, Co) alloy nanoparticles with controlled particle size being constantly around 5 nm.⁸³ The ORR activity follows the order of Pt₃Co > Pt₃Ni > Pt₃Fe (Figure 6a), with improvement factors of 2-3 against Pt/C. The same group also synthesized a series of Pt-Ni alloy particles of various Pt/Ni atomic ratios (that is, Pt₃Ni, PtNi, PtNi₂, and PtNi₃) using the same synthetic protocol.⁸⁴ The particle sizes were controlled to be about 5 nm for all compositions. The catalytic activities towards ORR exhibit a volcano-like dependence on the initial composition (Figure 6b). Among the four different alloy compositions, PtNi possesses the highest specific and mass activities. Post-mortem analysis has correlated the observed ORR trend with the remained Ni content and the thickness of Pt-skeleton structure. In another study, Strasser and co-workers developed a CO adsorption-assisted method to make homogeneous Pt-Ni alloys with sizes confined to 4 nm over a wide composition range from Pt₈₅Ni₁₅ to Pt₃₀Ni₇₀.⁸⁵ A monotonic dependence of the ORR activity on the initial Ni content was established (Figure 6c). The activity trend is coincident with the Ni content left in the particle after electrochemical activation and is further correlated with the associated lattice strain. The above-mentioned two studies both suggest that the Ni composition retained in the particle can serve as a descriptor for ORR activity.

In contrast to Pt-3d-TM, the compositional control of Pt-REM alloys is difficult because of REM element's extremely-high oxygen affinity and negative reduction potential. Chorkendorff and Stephens et al. developed the synthesis of size-selected (4, 5, 7, and 9 nm) Pt_xY nanoparticles by a gas aggregation technique.⁸⁶ The 9 nm Pt_xY displayed the highest mass activity (3.05 A mg_{Pt}⁻¹). The gas aggregation method was successfully extended to the synthesis of Pt_xGd nanoparticles, in which case the maximum mass activity was found to be 3.6 A mg_{Pt}⁻¹ with 8 nm particle.⁸⁷ It should be noted that the crystal structures of both Pt_xY and Pt_xGd prepared by gas aggregation are lack of long-range order. Although some progress has been achieved in scalable synthesis of Pt-REM alloy nanoparticles,^{88,89} the material control needs further improvement.

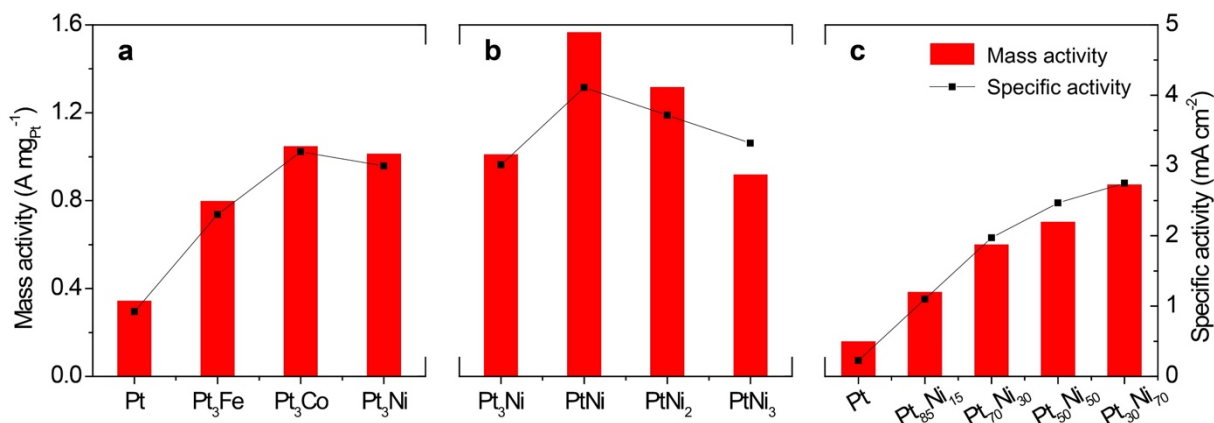


Figure 6. (a) The dependence of specific activity (black square) and mass activity (red bar) on the types of alloys with uniform sizes of 5 nm. Reprinted with permission from ref.⁸³ Copyright 2011 American Chemical Society. (b) The dependence of specific activity (black square) and mass activity (red bar) on the compositions of Pt-Ni alloys with uniform sizes of 5 nm. Reprinted with permission from ref.⁸⁴ Copyright 2011 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim. (c) The dependence of specific activity (black square) and mass activity (red bar) on the compositions of Pt-Ni alloys with uniform sizes of 4 nm. Reprinted with permission from ref.⁸⁵ Copyright 2014 American Chemical Society.

2.4.1.2. Shape control. Pt alloy nanocrystals enclosed by basal planes have been studied extensively. Cubic,⁹⁰⁻⁹⁶ octahedral,^{81,92,97-104} truncated octahedral,^{92,102} tetrahedral,⁹⁵ and icosahedral¹⁰⁵ Pt alloys have been achieved thanks to the development of shape-controlled synthesis. Shape-directing agents are often employed to deliver the desired morphologies. It has been shown that the ORR activity increased monotonically with the fraction of (111) facets in weakly-adsorbing electrolyte (HClO₄),^{102,103} which is consistent to what has been demonstrated on extended surfaces.

Octahedral Pt₃Ni particles, which are exclusively enclosed by (111) facets, represent a nanoparticulate replica of extended Pt₃Ni(111) surface, and thus have received enormous research interest. Indeed, the Pt₃Ni octahedra have reached significantly high specific activity when compared to commercial Pt/C. For instance, Xia et al. described the synthesis Pt-Ni octahedra of 6, 9, and 12 nm, respectively, using W(CO)₆ as a source of CO.⁸¹ The 9 nm octahedra have a specific activity of 51-fold higher than that of the state-of-the-art Pt/C, together with a high mass activity of 3.3 A mg_{Pt}⁻¹ at 0.9 V (all potentials are given *versus* reversible hydrogen electrode).^{81,97} Figure 7a summarizes the mass activities of Pt-Ni octahedra as a function of ECSAs based on rotating disk electrode (RDE) measurement reported in literatures.^{81,97,99,100,103,106-108} In general, the low ECSAs and poor stability of octahedral Pt₃Ni are two major problems that limits their performance in membrane electrode assemblies (MEAs). A sufficiently high ECSA is required for low-Pt PEMFC to warrant high-power performance.¹⁰⁹ The edge lengths of Pt-Ni octahedral particles are often around 10 nm,^{92,97-99,103,110} with ECSAs below 50 m² g_{Pt}⁻¹. Recent studies have achieved Pt-Ni octahedra with edge lengths as small as 4 nm, and ECSA up to 67 m² g_{Pt}⁻¹.^{100,108}

The morphology of octahedral Pt-Ni is not stable under electrochemical conditions. They evolve to rounded particles or concave structures after durability test.^{73,100,111} Surface doping with a third metal such as Rh, Ga, and Mo has been shown to be effective in maintaining the octahedral shape in a long-term electrochemical measurement.^{100,107,112} Mo has been demonstrated to suppress the dissolution of Ni in acidic media.¹¹³ In Mo-doped Pt₃Ni octahedra, DFT calculations suggested that there is a strong tendency for Mo to segregate onto vertex sites of octahedra, stabilizing both Ni and Pt atoms through the formation of relatively strong Mo–Pt and Mo–Ni bonds.¹⁰⁰ A recent study by Cho and co-workers have systematically compared the morphological and compositional evolutions of Pt-Ni octahedra with and without Ga modification (Figure 7b).¹⁰⁷ It revealed that the majority of Pt-Ni particles incorporated with < 2 at. % of Ga maintained their octahedral shape after 30k cycles, while the Pt-Ni counterparts became spherical after only 4k cycles. The distribution of Pt, Ni, and Ga throughout the surface of Ga-doped Pt-Ni octahedra remained nearly the same up to 12k cycles, and then a Pt-rich surface was recorded after 30k cycles. The Ni content in Ga-doped Pt-Ni octahedra were kept above 30 at. % throughout the entire stability test. In contrast, the Ni content in Pt-Ni octahedra decreased to 10 at. % after 30k cycles.

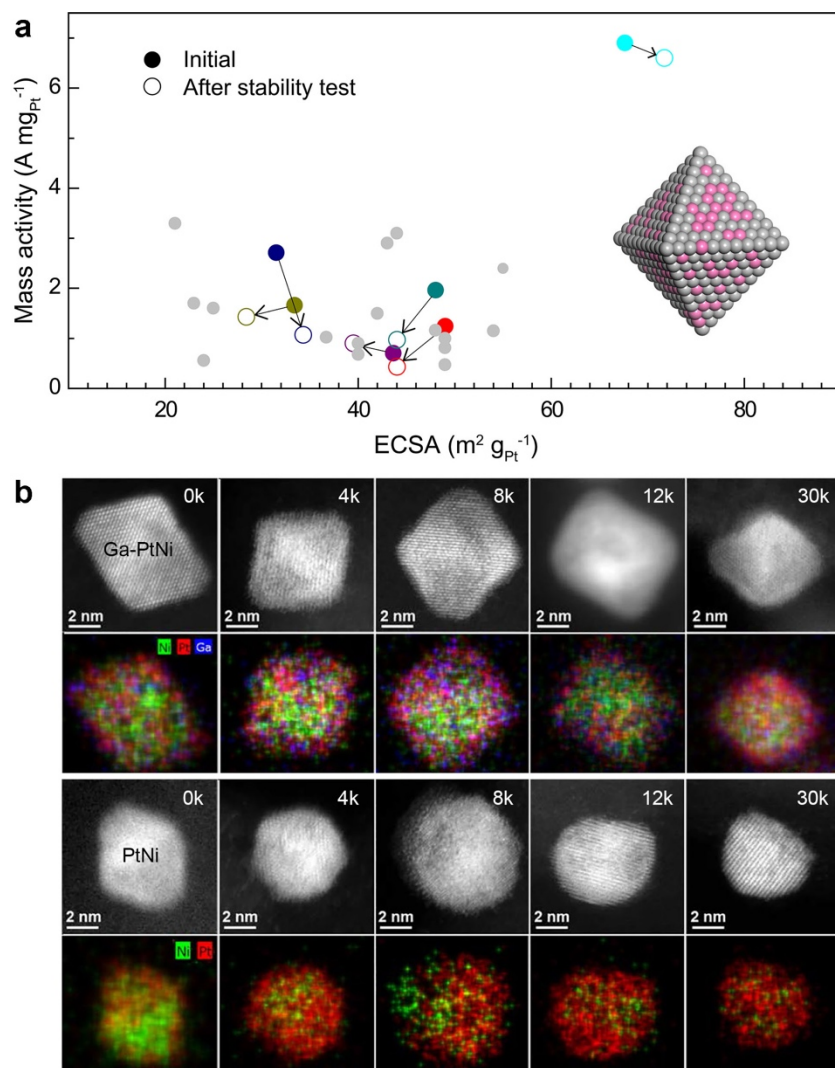


Figure 7. (a) Mass activity at 0.9 V as a function of ECSA for Pt-Ni octahedral particles reported in literatures.^{81,97,99,100,103,106-108} Solid and open circles represent initial and final mass activities, respectively. (b) HAADF-STEM and EDX elemental mapping images of Ga-doped Pt-Ni octahedra and Pt-Ni octahedra during stability tests. Reprinted with permission from ref.¹⁰⁷ Copyright 2018 American Chemical Society.

In addition to octahedra, one-dimensional (1-D) nanostructures have also attracted a lot of attention. Compared with nanoparticles, 1-D structural motif is less vulnerable to aggregation¹¹⁴⁻¹¹⁶ They have been demonstrated to have less ECSA loss than conventional nanoparticles during durability test.¹¹⁴⁻¹¹⁶ Moreover, the 1-D nanostructures can form inter-connected and conductive networks, which greatly reduce the thickness of catalyst layer in MEA by eliminating carbon support.¹¹⁷⁻¹²⁰ Templates are often used in the preparation of 1-D Pt alloys.¹²¹ Transition metal nanowires such as Ag,¹²⁰ Cu,¹²²⁻¹²⁴ and Ni^{125,126} are the most popular templates. Pt can be deposited onto the metal nanowires via galvanic replacement, a process that Pt ions are reduced at the

expense of the oxidation and dissolution of the less-noble transition metals. Although galvanic replacement allows the access of 1-D Pt alloys with great efficiency and versatility, the products are often characterized by ill-defined surfaces and interfaces.^{120,122-126} Alternatively, 1-D Pt alloys have also been made via template-free colloidal synthesis.¹²⁷⁻¹³⁰ Huang et al. described a general method for the production of Pt-M (M = Ni, Fe, Co, Rh) alloy nanowires (Figure 8a,b).^{131,132} The as-made Pt-Ni nanowire exhibit a specific activity of 9.2 mA cm⁻² and a mass activity of 4.15 A mg_{Pt}⁻¹ at 0.9 V. Duan et al. reported jagged Pt nanowires made by electrochemical dealloying of Pt-Ni alloy nanowires.¹³³ The jagged nanowires exhibit a remarkably high specific activity of 11.5 mA cm⁻² and a mass activity of 13.6 A mg_{Pt}⁻¹ at 0.9 V (Figure 8c-f).

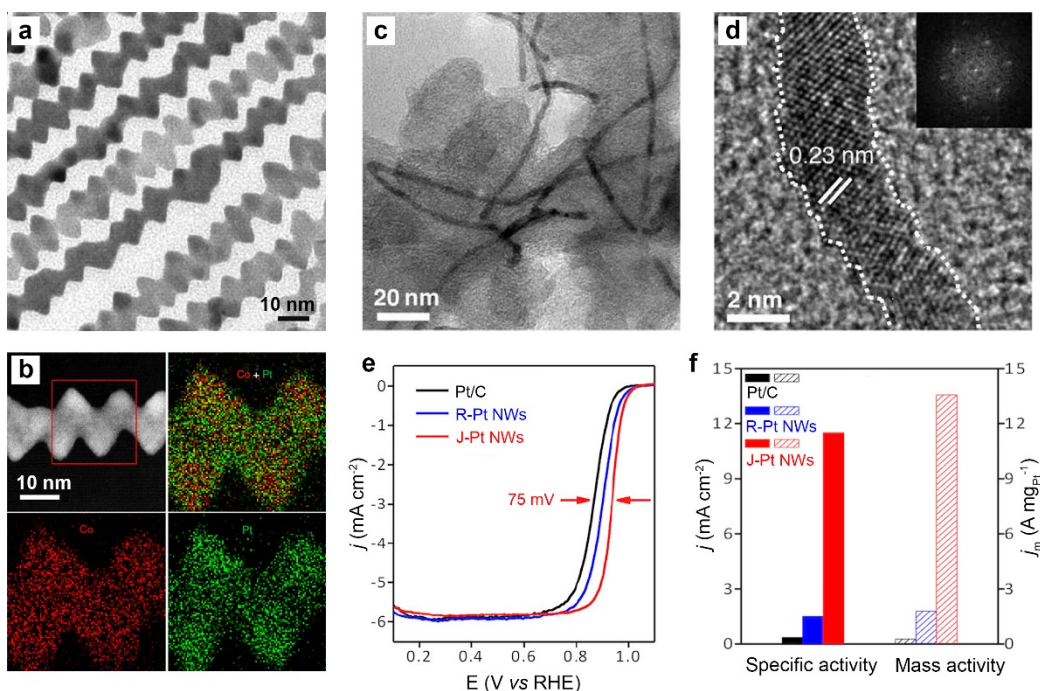


Figure 8. TEM image (a) and HAADF-STEM and EDX elemental mapping images (b) of hierarchical Pt-Co nanowires. Reprinted with permission from ref.¹³² Copyright 2016 Macmillan Publishers Limited. TEM image (c), HRTEM image (d), ORR polarization curves (e), and the specific activities and mass activities (f) of jagged Pt nanowires. Reprinted with permission from ref.¹³³ Copyright 2016 the American Association for the Advancement of Science.

2.4.1.3. Phase control. Ordering and segregation are two processes observed in binary alloy systems. They are in relation to the electronic structures of electrocatalysts. Ordering of a random alloy leads to an intermetallic compound with defined stoichiometry and long-range order in crystal structure. In contrast, phase segregation results in enrichment of constituent atoms at a microscopic region. The two processes are determined by the interplay between lattice mismatch, mixing enthalpy and surface energies of each elements.

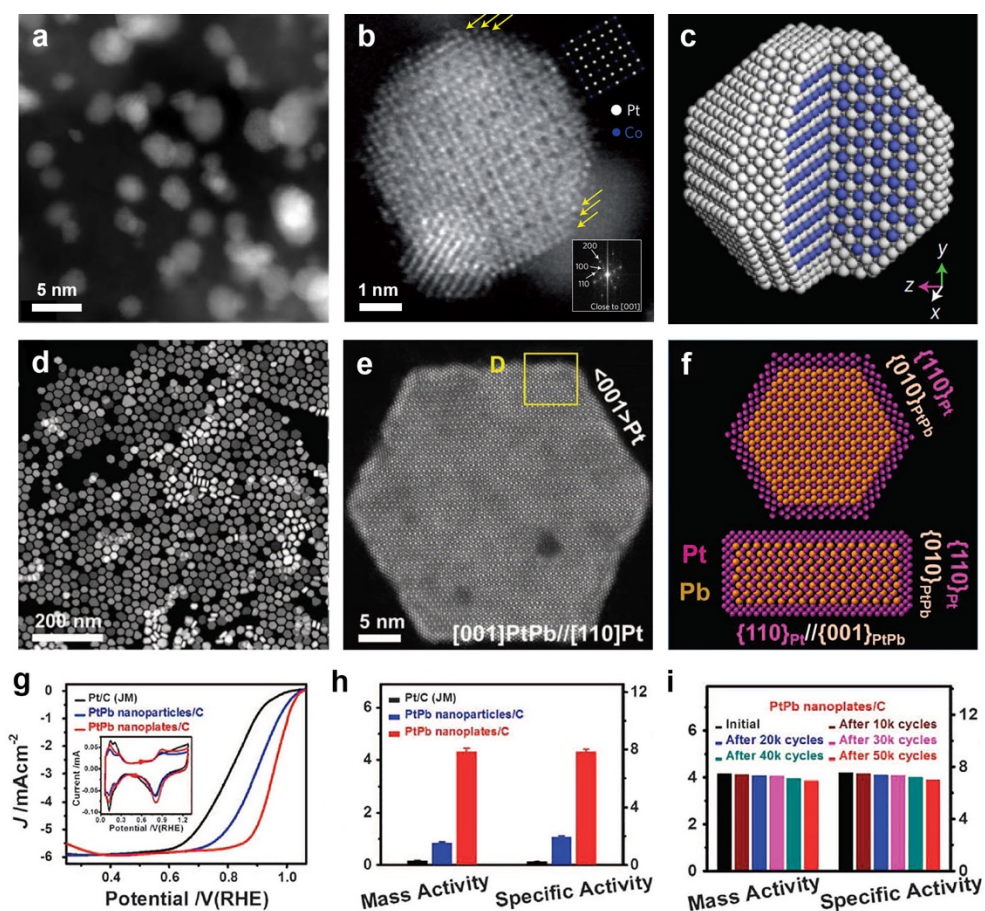


Figure 9. HAADF-STEM images (a, b) and the structure model (c) of Pt₃Co intermetallic nanoparticles with a 2-3 atomic-layer-thick Pt shell. Reprinted with permission from ref.¹³⁴ Copyright 2013 Macmillan Publishers Limited. HAADF-STEM images (d, e), structure model (f), ORR polarization curves (g), specific activities and mass activities (h), and the stability (i) of PtPb intermetallic nanoparticles with a 4 atomic-layer-thick Pt shell. Reprinted with permission from ref.¹³⁵ Copyright 2016 the American Association for the Advancement of Science.

Intermetallics (or ordered alloys) have been a long-standing research topic in search of active and durable ORR catalysts. The disorder-order transformation of Pt-M usually takes place at high temperatures. To prevent particle sintering during thermal annealing, pristine Pt-M particles were often coated by protective shells such as metal oxides,^{136,137} carbon,¹³⁸ molten salts,^{123,139} and so on. A variety of Pt intermetallics (Pt-Fe,^{136,138-140} Pt-Co,¹³⁴ Pt-Cu,¹⁴¹ Pt-Cr,¹⁴² Pt-Ni,^{139,143} Pt-Pb^{135,144,145}) have been achieved and investigated for ORR. In a study of Pt₃Co particles, Abruña et al. annealed Pt₃Co particles at different temperatures. Atomic-resolution electron microscopic analysis of the particles annealed at 700 °C (Pt₃Co-700) suggests a unique structure composed of an ordered Pt₃Co core and a 2-3 atomic-layer-thick Pt shell (Figure 9a).¹³⁴ The Pt shell over the intermetallic core has a 0.8% smaller lattice constant than Pt₃Co random alloy, and thus exhibits a specific activity of 1.1 mA cm⁻² at 0.9 V, over 3-fold increase compared with Pt₃Co alloy and Pt/C.

More importantly, the Pt shell and the ordered Pt₃Co core make these nanoparticles very stable, as evidenced by a minimal activity loss after 5000 potential cycles. A recent study by Huang et al. disclosed that ordered PtPb nanoplates take a similar core-shell structure with four atomic-layer-thick Pt shell on intermetallic PtPb core (Figure 9b).¹³⁵ The PtPb nanoplates have a specific activity of 7.8 mA cm⁻² and a mass activity of 4.3 A mg_{Pt}⁻¹ at 0.9 V, with negligible activity decay after 50000 potential cycles. Tensile strains on Pt(110) were proposed to account for the enhanced ORR activity.

Surface segregation plays a pivotal role in determining the catalytic and chemical properties of alloys. As mentioned earlier, a “Pt-skin” structure has been established on Pt₃Ni(111) by thermal treatment of Pt₃Ni in ultra-high vacuum (UHV).²⁶ The annealed Pt₃Ni(111) surface shows an oscillating compositional profile, with the outermost layer being comprised of pure Pt and the subsurface layer being enriched by Ni compared with the bulk composition. The extended Pt₃Ni(111)–Pt-skin shows 90 times higher specific activity than the state-of-the-art Pt/C catalysts.²⁶ This exceptional activity have encouraged a pursuit of the Pt-skin structure on nanoparticles.¹⁴⁶⁻¹⁴⁹ Stamenkovic et al. have demonstrated that the adsorption properties of the Pt-skin structures are significantly altered compared with monometallic Pt.¹⁵⁰ The study shows that the adsorption of underpotentially deposited hydrogen (H_{upd}) is suppressed on Pt-skin surface (measured as charge) while the surface coverage of CO_{ad} is not affected. As a result, the ratio between the charges of CO stripping (Q_{CO}) and H_{upd} (2Q_H) is approximately 1.5 on Pt-skin surfaces. The Q_{CO}/2Q_H ratio has been used as an easy way to identify the formation of the Pt-skin structure. To replicate the Pt-skin structures on nanoparticles, post-synthesis thermal treatment has been proven to be a necessary step. The resultant surface structure and composition of Pt-M alloys are dependent on the annealing temperatures and atmospheres. Cuenya and co-workers studied the segregation and alloying phenomena of PtNi nanoparticles by annealing them from room temperature to 650 °C under vacuum, H₂, and O₂ environments, respectively.¹⁵¹ Annealing in O₂ causes an enhanced Ni surface segregation at all temperatures. By contrast, in H₂ and vacuum, Ni segregates on surface only at low temperature region (< 270 °C), while Pt diffuses towards the surface at higher temperatures.

2.4.2. Core-shell nanoparticles

Core-shell nanoparticles constitute an important type of ORR catalysts. The core-shell nanoparticles are composed of catalytically active Pt shell on less expensive cores to enhance Pt utilization. The core materials not only serve as structure templates but also modify the d-band of the Pt shell. A rich variety of options are available to the core materials, such as late transition metals (Ni,^{125,152} Co,¹⁵³ Pd¹⁵⁴), intermetallics and alloys (CuAu,¹⁵⁵ PdFe,¹⁵⁶ PdCu,¹⁵⁷ PdCo¹⁵⁸, AgPd,¹⁵⁹ AuPd,¹⁶⁰), early transition metal carbides,¹⁶¹ nitride,^{162,163} metal oxide,¹⁶⁴ and so on. The core-shell catalysts have been achieved by different approaches.

2.4.2.1. Seeded epitaxial growth. Seeded epitaxial growth refers to the oriented overgrowth of thin layers of catalytically active Pt on faceted crystalline seeds. Seeded epitaxial growth in

solution-phase has great potential for scalable manufacturing of core-shell ORR catalysts with well-defined shell thickness and crystal orientation. The growth starts from heterogeneous nucleation of Pt on a secondary metal surface, followed by continuous Pt addition on the nucleation sites, and ends up with complete wetting of the seed through surface migration of Pt adatoms. Undesired homogeneous nucleation of Pt is usually circumvented by keeping the precursor concentration at a low level. To this end, syringe pump is frequently employed so that the precursor is successively introduced into the growth solution over a period of time. The diffusion rate of Pt adatoms is another key factor that affects the growth modes. Xia and co-workers have examined the role of surface diffusion in seeded growth.¹⁶⁵ It has been shown that the diffusion rate of surface adatoms can be maneuvered by changing the growth temperature. At a low temperature, wherein surface diffusion is sluggish, island structures formed on seed surface due to localized hetero-nucleation and growth. In contrast, a conformal and smooth shell formed at an elevated temperature thanks to thermally promoted surface diffusion. A third issue in relation to epitaxial overgrowth is the galvanic replacement reaction of Pt with metal seeds, which will lead to porous structures and ill-defined interface.¹⁶⁶ Therefore, the difference in redox potential has to be considered when choosing the core materials. The lattice mismatch between Pt and the core materials is non-negligible. The degree of lattice mismatch together with the number of atomic layers of Pt determine the magnitude of surface strain and thus the d-band of Pt. It is challenging to synthesize conformal epitaxial-structures when there is a large difference between the lattice constants of core and shell materials. For this reason, the choice of core materials is limited to a small group of metals when Pt is taken as shell.¹⁶⁷ It is interesting to see conformal core-shell structures can be made using block copolymer as templates, even for two materials with significant lattice mismatches.^{168,169}

Palladium has been intensively used as a substrate for the deposition of Pt. It is because of the availability of a rich variety of well-defined Pd nanocrystals and the small lattice mismatch between Pd and Pt.¹⁶⁷ Epitaxial Pd@Pt core-shell particles in shapes of cube,^{170,171} octahedron,¹⁷² decahedron,¹⁷³ icosahedron,¹⁷⁴ and plate¹⁷⁵ have been successfully made. The number of Pt atomic layers can be tuned by controlling the volume of the precursor solution injected (Figure 10a–h).^{170,172,174} It offers a viable approach to optimize the surface strain and the corresponding ORR activity. Highest specific ORR activities of Pd@Pt are all achieved by depositing 2–3 monolayers of Pt on Pd seeds.^{170,172,174} Among different morphologies, icosahedral Pd@Pt_{2.7ML} presents the best specific activity of 1.36 mA cm⁻² and mass activity of 0.64 A mg_{Pt}⁻¹ at 0.9 V. The high performing icosahedral Pd@Pt was attributed to the highly-strained and (111)-enclosed Pd seeds.¹⁷⁴ Compared with single-crystal seeds (i.e., cube and octahedron), 20-fold twinned icosahedral Pd seed could result in a corrugated Pt shell which is beneficial to ORR.¹⁷⁴ Core-shell ORR catalysts made by conformal and epitaxial deposition have also been demonstrated for Pt₃Ni@Pt,¹⁷⁶ Ag@Pt,¹⁷⁷ Pd@Pt₃Ni,¹⁷⁸ PdCu B2@PtCu,¹⁵⁷ and so on.

In spite of the above-mentioned progress, there is a strong impetus to expand the seeds from noble metals and their alloys to 3d-TM (e.g., Fe, Co, Ni, and Cu), not only for cost reduction but also because of the beneficial effects of 3d-M in improving the ORR activity of Pt. Unfortunately,

conformal and epitaxial deposition of Pt on 3d-TM has limited success.¹⁷⁹ This is because the reduction potentials of 3d-M are much lower than that of Pt, and thereby galvanic replacement would be involved. Eventually, the well-ordered surface structures in seeds would be destroyed during the redox process, forming ill-defined Pt shell and core/shell interface. Our group recently demonstrated a successful case of epitaxial deposition of a conformal and ultrathin Au shell on (100) surface of Cu nanowires.¹⁶⁶ The reduction potential of Au precursor is reduced by modifying the ligand environment, such that the growth pathway is switched from galvanic replacement to epitaxial overgrowth. It would be interesting to investigate whether this method can be extended to epitaxial deposition of Pt on Cu and other 3d-TMs.

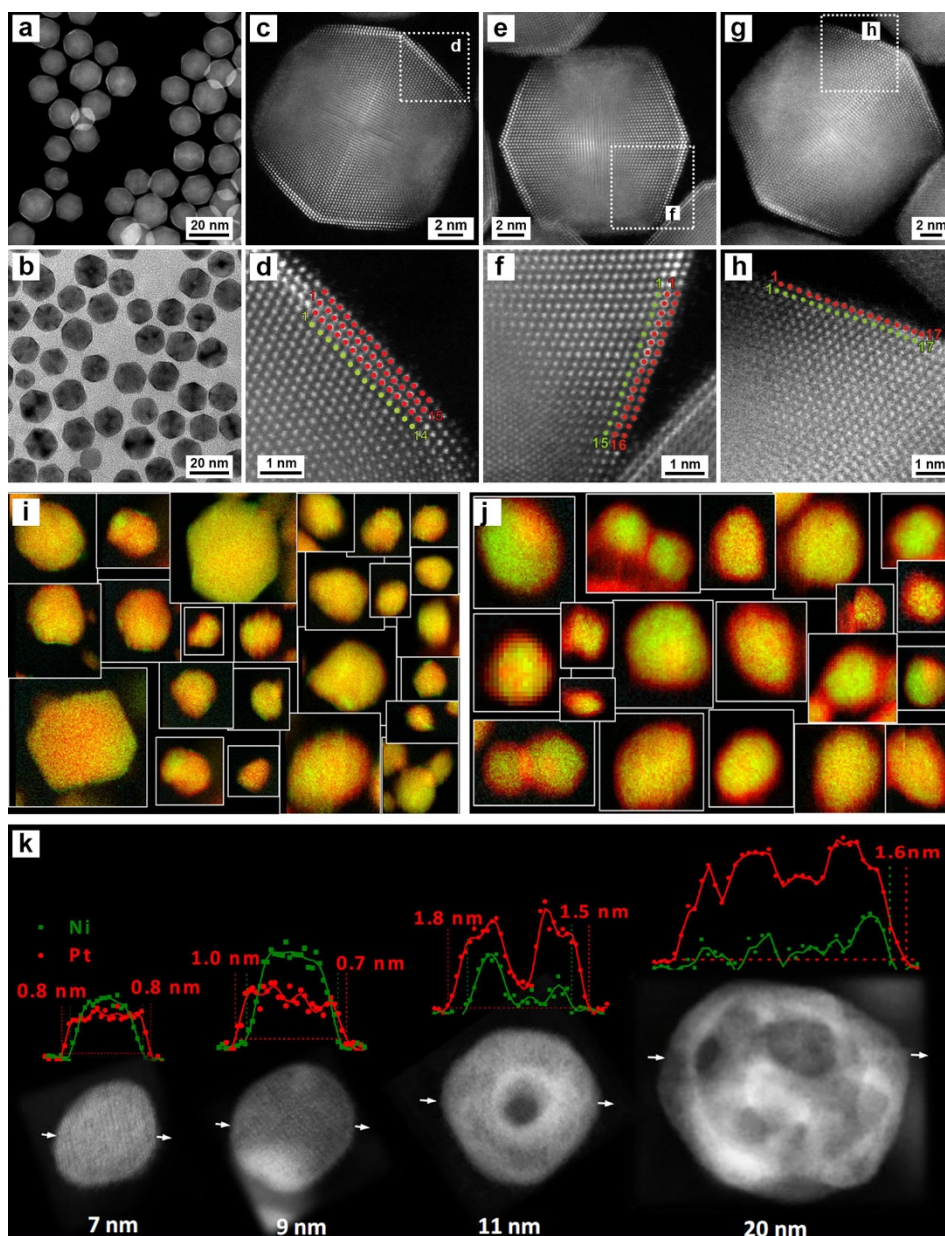


Figure 10. HAADF-STEM (a) and TEM (b) images of epitaxial Pd@Pt_{2.7ML} icosahedra core-shell particles. HAADF-STEM images of Pd@Pt icosahedra with tunable Pt shell thickness of 2.7 (c,d), 2 (e,f), 0.7 (g,h) monolayers. Reprinted with permission from ref.¹⁷⁴ Copyright 2015 Macmillan Publishers Limited. Collage of EELS spectroscopic images of Pt-Co nanoparticles after heat treatment (I) and then after dealloying (J) to realize core-shell particles. Reprinted with permission from ref.¹⁸⁰ Copyright 2011 American Chemical Society. (k) HAADF-STEM images and the corresponded EELS line profiles of PtNi₃ particles with different sizes after 10000 cycles of stability test. Reprinted with permission from ref.¹⁸¹ Copyright 2014 Springer Nature.

2.4.2.2. Dealloying. Electrochemical dealloying of Pt-poor alloy nanoparticles has been demonstrated to be a versatile route for the preparation of core-shell electrocatalysts.¹⁸¹⁻¹⁸⁴ PtM₃ alloys (PtCu₃) was introduced by Strasser and co-workers in 2007.¹⁸⁵ When subjected to electrochemical corrosion, the less noble metal in Pt-poor alloys is selectively removed, leaving a Pt-rich shell and Pt-poor core (Figure 10i, j). A broad range of core-shell nanoparticles has been made by dealloying PtM₃ precursors (M = Fe, Co, Ni, V, Cu, Mn, Ag) which are made by high-temperature annealing.^{182,185-190} The ORR activity of the dealloyed PtM₃ (made at 800 °C) follows a sequence of M = Ag < Pt < V ~ Mn < Fe < Co < Ni, roughly proportional to the atomic radius of M. This trend can be explained by the surface strain induced by the core-shell geometry: Pt-poor core with smaller lattice parameter results in a higher degree of compressive strain in Pt-rich shell, which in turn leads to a weaker Pt–O bond compared with pure Pt. Since dealloyed PtNi₃ has shown the highest ORR specific activity,^{185,190} the particle size effect of PtNi₃ was investigated in more detail. To address this, PtNi₃ particles with a size distribution of 3 to 25 nm were employed.¹⁹¹ The compositional and morphological change of dealloyed PtNi₃ before and after electrochemical stability test were studied by electron energy loss spectroscopy (EELS) and scanning tunneling electron microscopy (STEM), respectively. It was found smaller nanoparticles (7 and 9 nm) remain solid core-shell structures and retain substantial amount of Ni up to 60 at% after 10000 potential cycles, whereas the larger particles (11 nm and 20 nm) evolve to nanoporous structures and lose a large portion of the initial Ni content (Figure 10k). In correspondence with the size-dependent structural and compositional evolution, both the ORR activity and stability of smaller dealloyed PtNi₃ (3–12 nm) are better than the larger one (3–25 nm).¹⁹¹ With these insights, size-controlled PtNi₃ (about 5 nm) was developed, deployed in MEA, and tested under realistic automotive fuel cell conditions.¹⁹² The activity and durability of this new fuel cell catalyst have met and exceeded the U.S. Department of Energy (DOE) 2020 targets.

2.4.2.3. Cu_{upd}-mediated electrodeposition. Adzic et al. have developed a Cu_{upd}-mediated electrodeposition method for the preparation of Pt monolayer (ML) catalysts. In this method, a monolayer of Cu is electrochemically coated on a core by UPD, and then Pt_{ML} is deposited through galvanic replacement of the Cu monolayer by Pt. The Pt_{ML} catalysts have a 100% utilization of precious Pt. Moreover, the properties of the top Pt_{ML} can be finely tuned by 1) using different core materials with tunable compositions and shapes and 2) controlling the number of Pt atomic layers.

The ORR activity of Pt_{ML} have been systematically investigated on substrates of Pd, Ru, Au,

Ir, and Rh.¹⁹³ Among these underlying substrates, Pd(111) shows best promoting effect on ORR activity due to a downshift of the d-band center of Pt_{ML} on Pd. The catalytic benefits of the Pd substrate can be further increased by alloying with Fe, Co, and Ni.¹⁹³⁻¹⁹⁷ Adzic et al. also investigated the shape effect for Pt_{ML} catalyst by comparing tetrahedral and spherical Pd substrates.¹⁹⁸ Their results suggest that the tetrahedral Pd@Pt_{ML} features more surface contraction compared with spherical Pd@Pt_{ML}, and thus delivers a higher ORR activity. Improved ORR stability has been demonstrated by introducing Au into the Pt_{ML} core-shell catalysts. For example, a core-shell catalyst comprising Pt_{ML} on Pd₉Au alloy core was developed.¹⁶⁰ The Pd₉Au@Pt_{ML} core-shell catalyst has a minimal degradation in ORR activity after 100000 potential cycles between 0.6 and 1.0 V. In situ X-ray absorption spectroscopy demonstrates a retarded Pd oxidation after the Au incorporation.

An advantage of Cu_{upd}-mediated electrodeposition is that the number of Pt atomic layers can be accurately controlled by repeating the deposition cycles. It affords a material basis for comparing the shell thickness effect on oxygen reduction. Adzic et al. varied the thickness of Pt monolayers on both Pd and Pd₃Co cores.¹⁹⁴ ORR measurements show that the specific activity doesn't change when varying the thickness of Pt from 1 to 3 layers. However, a thickness-dependent ORR activity was established on Ru core.¹⁹⁹ The specific activity decreases in the order of Ru@Pt_{2ML} > Ru@Pt_{3ML} > Pt/C > Ru@Pt_{1ML}. DFT calculations show that Pt overlayers on Ru destabilize oxygenated species with respect to pure Pt. However, the destabilization is too strong in the case of one single Pt overlayer, such that O–O bond breaking becomes rate limiting.

2.4.3. Open architectures

Highly open nanostructures are emerging as a new class of ORR catalysts. Mesoporous structures, nanocages, and nanoframes are three representatives. These open architectures can be considered as well-ordered assemblies of small nanoparticles in three-dimensional patterns. Open structures not only afford sufficient surface areas and active sites, but also bring benefits to durability by circumventing particle agglomeration and Ostwald ripening.⁷⁷ Open architectures have demonstrated promising ORR activity and stability measured by RDE technique,^{200,201} although their performance in MEA requires further investigation.

2.4.3.1 Mesoporous structures. Different to convex nanoparticles, mesoporous structures are with negative curvature. Their surface is rich of concave sites. These concave sites are potentially more active than Pt(111) terrace sites according to the descriptor based on conceptual “generalized” coordination number (\overline{CN}).^{23,24} In the work of Calle-Vallejo et al., a coordination-activity plot is established, showing that optimal surface sites should possess a $\overline{CN} \approx 8.3$.^{23,24} While Pt(111) terrace sites have a \overline{CN} of 7.5, creating small cavities on Pt(111) will increase the \overline{CN} and approach the optimal value for ORR. Another difference between nanoparticles and mesoporous structures is that the electric double layers (EDLs) within a pore channel may overlap when the pore size is down to the scale comparable to the thickness of EDL, and thereby altering the local

electric field.²⁰²⁻²⁰⁴ Chung and Kim et al. have shown that the electrochemically effective surface area of mesoporous Pt electrode is controlled by ionic strength.²⁰³ They found the inner surface of the pore becomes more easily accessible when increasing the concentration of supporting electrolyte to an extent that the electric field in the pores no longer overlap. Last but not least, it should be noted that the residence time of reactants near inner surface may be prolonged due to the confined space in pores and channels, leading to an enhanced conversion.

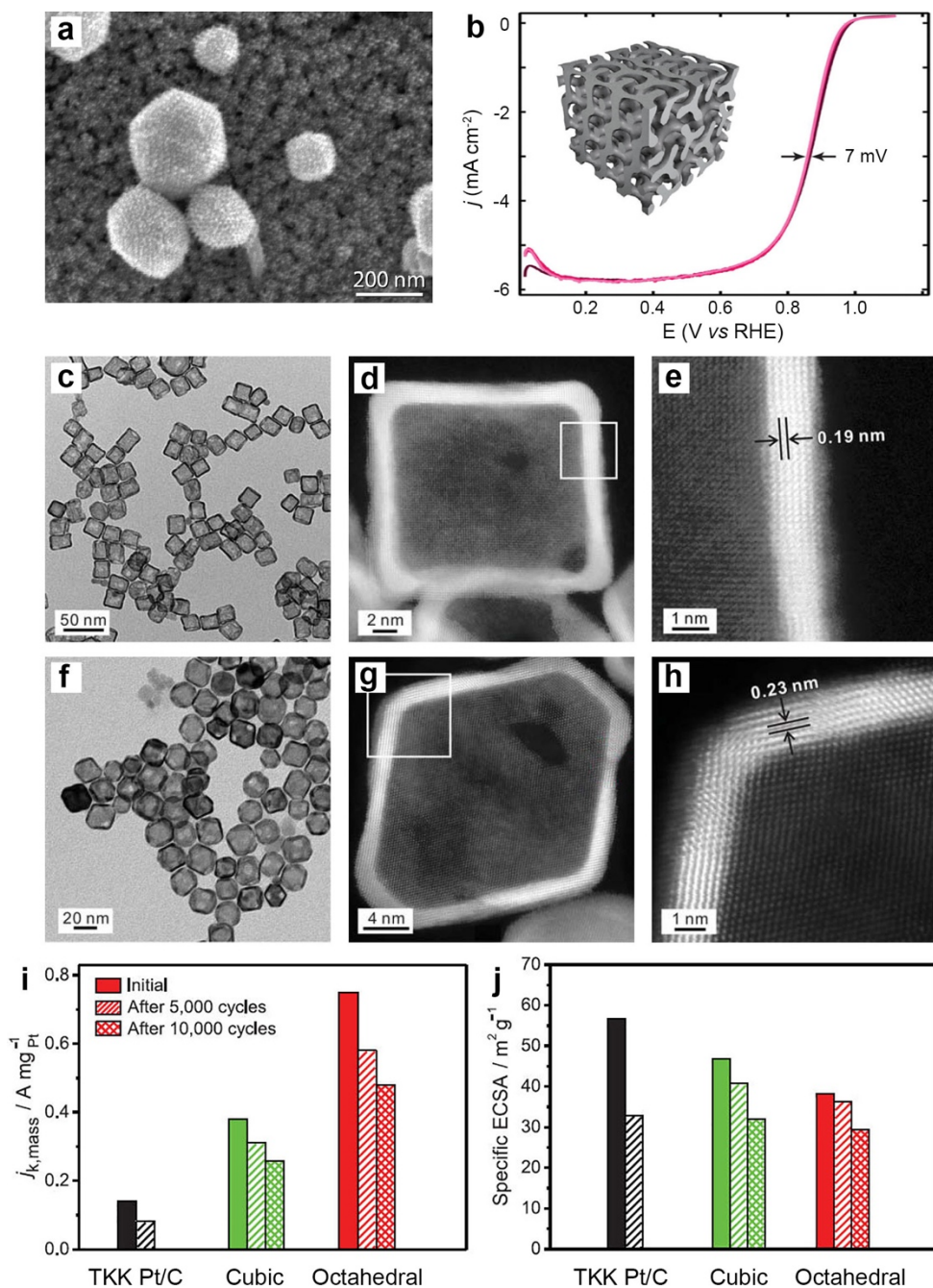


Figure 11. SEM image (a) and ORR polarization curves before and after 10k potential cycles (b) for mesoporous Pt. Reprinted with permission from ref.²⁰⁵ Copyright 2012 American Chemical Society. TEM images (c) and HAADF-STEM images (d, e) of cubic nanocages. TEM images (f) and HAADF-STEM images (g, h) of octahedral nanocages. Mass activities (i) and ECSAs (j) of Pt nanocages before and after ADT. Reprinted with permission from ref.²⁰¹ Copyright 2015 the American Association for the Advancement of Science.

Templates are frequently employed to synthesize mesoporous Pt electrocatalysts. Electrochemical or chemical reduction of Pt salts in structure-directing templates will transfer the long-range orders from the templates to Pt. Lyotropic liquid crystals were used as structure-directing media to synthesize mesoporous Pt for the first time in 1997 by Attard and co-workers.^{206,207} The liquid-crystal template method was then extended to the synthesis of Pt alloys, such as PtRu,²⁰⁸ PtNi,²⁰⁸ and PtAu,²⁰⁹ by Yamauchi and co-workers. Mesoporous silica is another popular template. Jaramillo et al. reported a mesoporous Pt thin film as active and stable ORR catalyst.²⁰⁵ The mesoporous Pt thin film possesses a double gyroid morphology (Figure 11a), which presents higher diffusivity compared with other mesoporous structures. An extra benefit of this self-supported extended mesoporous film is the elimination of carbon support in device application. It could reduce the thickness of catalyst layer and thus reduce the mass transfer resistance. A specific activity of 0.31 mA cm⁻² was achieved on the mesoporous Pt film, on par with commercial Pt/C. The mesoporous Pt film is significantly more stable (Figure 11b) than commercial Pt/C as revealed by accelerated durability test (ADT). The enhanced stability was ascribed to the smaller fraction of under-coordinated Pt sites on the surface of mesoporous network than small nanoparticles. With silica templates, Yamauchi et al. also demonstrated that the size of mesoporous Pt can be controlled by varying the reduction time.²¹⁰ Joo and Yim et al. have achieved mesoporous Pt alloys with Ni, Fe, Co, and Cu using spherical mesoporous silica nanoparticles as templates.²¹¹ Among these alloys, mesoporous PtNi contained an intermetallic phase. It exhibited an initial mass activity of 0.11 A mg_{Pt}⁻¹ (RDE), and the mass activity increased by 75% after 50000 ADT cycles. The intermetallic mesoporous PtNi was further evaluated in MEA. The beginning-of-life (BOL) and end-of-life (EOL) (after 5000 ADT cycles) mass activities were 1.34 A mg_{Pt}⁻¹ and ca. 0.78 A mg_{Pt}⁻¹, respectively, exceeding the DOE technical targets. The outstanding durability of mesoporous ORR catalysts was also manifested in ternary Au-Pd-Pt by Ding and co-workers.²¹² A ultrathin Pt-Pd shell was deposited on nanoporous Au membrane. An initial mass activity of 1.14 A mg_{Pt}⁻¹ was obtained at 0.9 V. The activity increased to 1.47 A mg_{Pt}⁻¹ after 30000 potential cycles and kept stable over a further 70000 cycles.

2.4.3.2. Nanocages. Nanocages are hollow nanostructures enclosed by oriented surfaces. In comparison to mesoporous structure, nanocages are characterized by their larger cavities and well-controlled surface structures.²¹³ Nanocage can be considered as two-dimensional nanosheet folding in three-dimensional space. It offers favorable extended surface for oxygen reduction while holds a higher ECSA than conventional thin films.¹¹⁷ Theoretically, the inner surface of nanocages is accessible because the existence of holes and openings in surrounding walls. Nanocages, similar to mesoporous structures,²⁰⁵ are less susceptible to particle agglomeration because of their pre-

sintered architecture. However, defective sites residing at holes and openings may trigger the dissolution of Pt, thus breeding uncertainty about their long-term stability.

Nanocages can be prepared through galvanic replacement of Pt salts with faceted nanocrystals that are made of a less noble metal. A key challenge is to make galvanic replacement proceed in a controllable fashion. Xia et al. described a synthetic protocol for Pt-Ag alloy nanocages with controllable surface quality through galvanic replacement pathway.²¹⁴ Alternatively, nanocages can be achieved by selective etching method. The conformal and epitaxial M@Pt core-shell structures can be converted to nanocages by selectively removing the metallic core without destructing the well-defined shell structures.²¹³ Xia et al. described the synthesis and selective etching of cubic and octahedral Pd@Pt core-shell particles (Figure 11c–h).²⁰¹ The resultant cubic and octahedral nanocages have ECSAs of 46.8 and 38.2 m² g_{Pt}⁻¹, respectively. The ECSAs of the nanocages are quite close to those of the parent Pd@Pt core-shell particles.^{170,172} The similar ECSAs between nanocages and core-shell particles suggests that O₂ diffusion to interior surface remains problematic. The octahedral nanocages have a specific activity of 1.98 mA cm⁻² and a mass activity of 0.75 A mg_{Pt}⁻¹ at 0.9 V (Figure 11i, j), both higher than the values for parent Pd@Pt core-shell octahedra.¹⁷² The selective etching method has been extended to prepare other (111) facet-bound nanocages, such as decahedra,¹⁷³ icosahedra,²¹⁵ plates,¹⁷⁵ and tubes.²¹⁶

2.4.3.3 Nanoframes. With a high level of morphological complexity, nanoframes are open structures with three-dimensional accessibility. The complex morphologies of nanoframes are found to derive from the compositional segregation in pristine bimetallic nanocrystals. By using aberration-corrected scanning transmission electron microscopy (AC-STEM) and EELS, Strasser et al. reported a compositional segregation phenomenon within octahedral Pt_xNi_{1-x} (x = 0.4, 0.5, 0.6) particles.²¹⁷ The pristine PtNi_{0.6} octahedra are comprised of Pt-rich skeleton along the edges and corners, whereas Ni atoms enrich in (111) facets. Under electrochemical conditions, the Ni-rich Pt-Ni particle first evolve to concave octahedra after 25 potential cycles and then become hexapods after 4 000 potential cycles. This morphological degradation pathway is caused by a preferential leaching of Ni-rich (111) facets. Later, the same group revealed that the growth trajectory of Pt-Ni octahedra takes a reverse process.²¹⁸ It has been shown that a Pt-rich phase develops into hexapods at the early stage of the growth, followed by a deposition of Ni phase at the concave hexapod surface. The growth trajectory accounts for the compositional segregation observed in the octahedral Pt-Ni nanoparticles and determines their degradation pathway in ORR electrocatalysis.

Nanoframe catalysts have been realized in several bimetallic systems by dealloying the compositionally segregated particles, such as Pt-Ni,²¹⁹⁻²²⁴ Pt-Co,²²⁵ Pt-Cu,²²⁶⁻²²⁹ Pt-Ni-Cu,²³⁰ and Rh-Cu.²³¹ Recently, Xia et al. developed a site-selected deposition and etching approach to make Rh nanoframe.²³² In the synthesis, Pd nanocubes with truncations at corners and edges were employed as seeds for the deposition of Rh. The surface of Pd nanocubes are bound by six (100) facets which are strongly capped by bromide ions. As a result, Rh atoms could only deposit at the corners and edges of Pd nanocubes to form a core-frame structure. Given that Rh is more resistant

to oxidative corrosion than Pd, the Pd-Rh core-frame structures are transformed to Rh nanoframe after selectively etching Pd. The site-selected deposition approach was also applied to the preparation of Au nanoframes employing Ag decahedra as seeds.²³³

Our group recently discovered a compositional heterogeneity within PtNi₃ rhombic dodecahedra.²⁰⁰ According to energy dispersive X-ray spectroscopy (EDX), Pt enriches at the edges of the rhombic dodecahedron, whereas Ni is enclosed inside. Selective removal of the Ni-rich phase left a Pt₃Ni rhombic dodecahedral nanoframe with the 24 edges intact (Figure 12a). The three-dimensional open architecture of the Pt₃Ni nanoframes allows O₂ to approach the catalytically active surface from any direction. In addition, the nanoframe is able to confine ionic liquid to increase the O₂ concentration near catalyst surface. A Pt-skin structure can be introduced to the Pt₃Ni nanoframe by carefully controlling the annealing atmosphere and temperature. All these beneficial effects lead to a 36-fold enhancement in mass activity and a 22-fold enhancement in specific activity compared with the state-of-the-art Pt/C catalyst (Figure 12b).

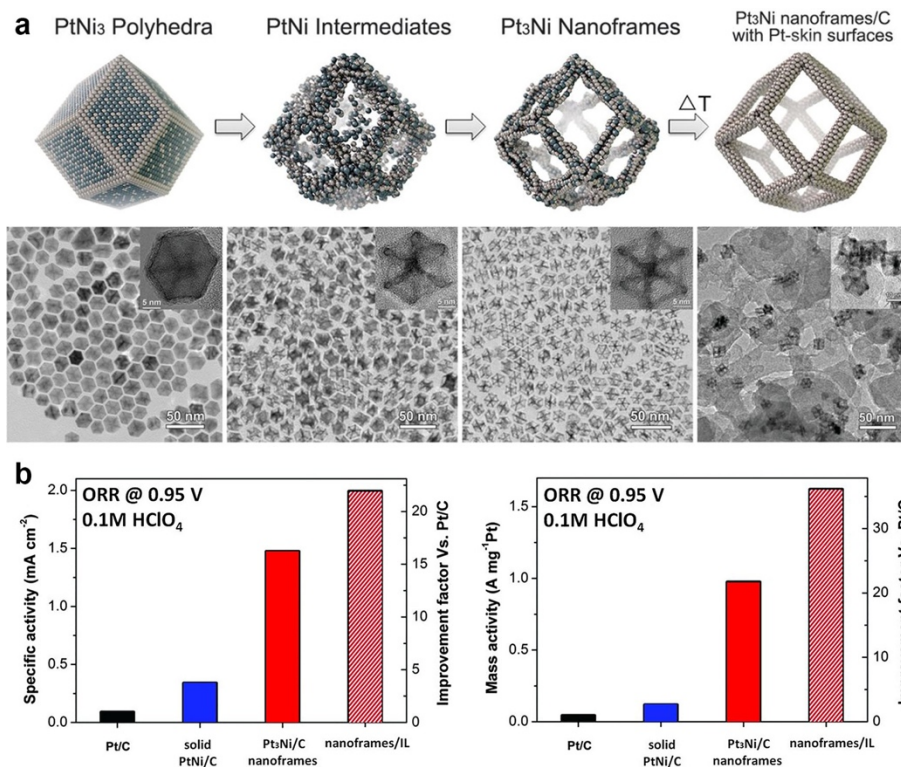


Figure 12. (a) Schematic illustrations and corresponding TEM images of the samples obtained at four representative stages during the evolution process from segregated PtNi₃ polyhedra to Pt₃Ni nanoframes. (b) Specific activities and mass activities measured at 0.95 V, and improvement factors *versus* Pt/C catalysts. Reprinted with permission from ref.²⁰⁰ Copyright 2014 the American Association for the Advancement of Science.

In situ X-ray absorption spectroscopy (XAS) was used to compare the atomic surface structure of Pt₃Ni rhombic dodecahedral nanoframes with and without Pt-skin.²³⁴ As previously mentioned, The ECSA_{COad}/ECSA_{Hupd} ratio is an indicator of Pt-skin formation. We have shown

the nanoframes with Pt-skin have an $\text{ECSA}_{\text{COad}}/\text{ECSA}_{\text{Hupd}}$ ratio of 1.5 because of the weaker binding of H_{upd} to the Pt-skin surface, whereas the nanoframes without Pt-skin, which are less active for ORR, only exhibit a ratio of 1.0.²⁰⁰ They are termed as $\text{Pt}_3\text{Ni}(1.0)$ and $\text{Pt}_3\text{Ni}(1.5)$, respectively. Before subjected to electrochemical environment, the $\text{Pt}_3\text{Ni}(1.0)$ showed a higher oxidation state of Ni, while the $\text{Pt}_3\text{Ni}(1.5)$ demonstrated a higher portion of Pt on its surface. Upon exposure to acidic electrolyte and potential cycling, both catalysts exhibited Pt surface enrichment due to the dissolution of surface Ni. However, $\text{Pt}_3\text{Ni}(1.5)$ showed a higher degree of Pt surface segregation, leading to better protection of Ni from oxidation.

We also investigated the growth mechanism of rhombic dodecahedron by a quasi-*in situ* sampling at a lower growth temperature to capture critical growth stages.²³⁵ It was found that the growth of PtNi_3 rhombic dodecahedra starts from the anisotropic overgrowth of Pt-rich phase on faceted nanocrystals along $\langle 111 \rangle$ and $\langle 200 \rangle$ directions, which results in Pt-rich branch structures. High resolution transmission electron microscopy (HRTEM) revealed that there are plenty of steps between the arms of the growing branches. These steps could serve as Ni deposition sites and the space between the arms is eventually filled out by Ni-rich phase to form a complete rhombic dodecahedron. In this primary rhombic dodecahedron, Pt segregates on the 14 axes, forming a Pt-rich tetradecapod embedded in a Ni-rich shell. With longer growth time, the Pt-rich phase selectively migrates outwards from the 14 axes to the 24 edges, becoming a Pt-rich frame enclosing a Ni-rich interior phase. The outward migration of Pt can be attributed to the relaxation of internal strain caused by larger atomic radius of Pt than Ni. Meanwhile, the lower surface energy of Ni(110) than Pt(110) rationalizes the Pt segregation onto 24 edges rather than on surface.²³⁶ Thereafter, Pt continues to enrich on the edges as reflected by the increased edge thickness and Pt/Ni atomic ratio. The complete growth trajectory is depicted in Figure 13a, b. Several factors have been identified as crucial to the formation of PtNi_3 rhombic dodecahedron: the comparison of reduction potential of the two metal precursors, the anisotropic overgrowth on faceted seeds, step-induced metal deposition, and the directional migration of atoms within a shaped nanocrystal. All these insights can be used for rational design of new ORR catalysts.

As an example of how the mechanistic understanding of PtNi_3 rhombic dodecahedron could inspire catalyst innovations, we have developed a new architecture called excavated nanoframe.²³⁷ We discovered that at the stage of step-induced deposition, preferential deposition of Pt occurred when the Ni feeding was reduced. As a result, more Pt was deposited between Pt-rich branches and connected Pt-rich branches into Pt-rich sheets. Ni eventually filled up in the concave space bounded by the branches and sheets so as to form a rhombic dodecahedron. Excavated nanoframes were obtained by post-synthesis Ni corrosion that retain not only Pt-rich edges, but also Pt-rich sheets in between (Figure 13c). The resultant excavated nanoframe is more active than the hollow nanoframe towards ORR, because the two-dimensional sheets within the frame have higher Ni composition and more neighboring atoms. A specific activity of 1.35 mA cm^{-2} and a mass activity of ca. $0.64 \text{ A mg}_{\text{Pt}}^{-1}$ were achieved at 0.95 V, which are about 10 and 6 times higher than that of commercial Pt/C, respectively.

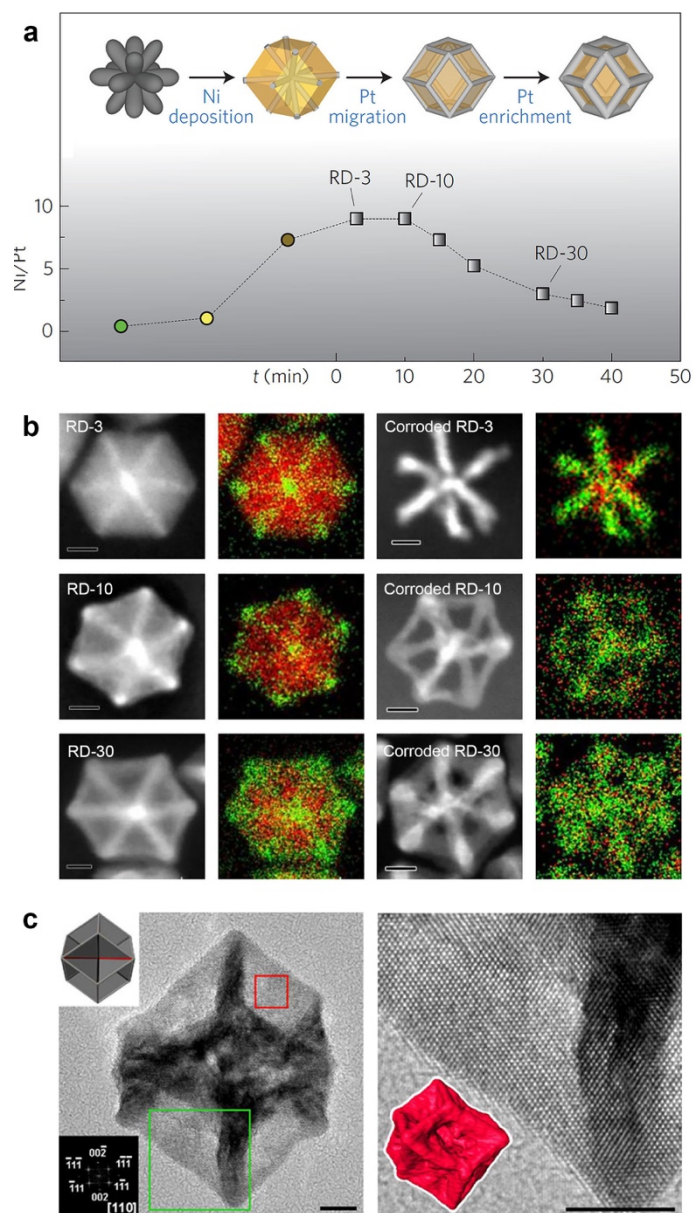


Figure 13. (a) Schematic illustration of the complete growth process of a Pt–Ni rhombic dodecahedron. The composition plot indicates that Ni content in the products increases first and then decreases. (b) STEM–EDX analysis of segregation and migration of Pt in Pt–Ni rhombic dodecahedra. Scale bar: 6 nm. Reprinted with permission from ref.²³⁵ Copyright 2016 Macmillan Publishers Limited. (c) HRTEM images of excavated nanostructure oriented in $\langle 110 \rangle$ direction. Scale bar: 5 nm. Reprinted with permission from ref.²³⁷. Copyright 2017 American Chemical Society.

Although the structure design and controlled synthesis is of paramount importance in tailoring the activity and stability of ORR electrocatalysts, post-synthesis treatment has been demonstrated of equal significance.^{106,174,192,238–242} We compared three different procedures of post-synthesis treatment in order to gain more insights into how catalyst processing can affect the ORR activity

and stability of the nanoframe catalysts. In the three procedures, we changed the chemical corrosion extents of the Ni-rich phase in PtNi₃ rhombic dodecahedra, namely, non-corrosion, mild corrosion by acetic acid, and violent corrosion by nitric acid. After being loaded on carbon support, these three samples were submitted to electrochemical activation until reaching a stable cyclic voltammogram profiles. During the electrochemical activation, the unstable Ni species would be further swept off. By comparing the evolutions of the ECSAs, specific activities, mass activities, and Ni compositions of the three samples over 30000 ADT cycles, we established a trade-off relationship between the ORR activity and stability. The non-corroded sample exhibited the highest initial ORR activities by retaining more Ni content in the particle, but its ORR activity declined rapidly. The sample corroded by nitric acid presented lowest initial activity but kept very stable throughout the ADT tests. This is because a stable Pt₃Ni composition was achieved right after the nitric acid treatment. Lastly, acetic acid corrosion delivered nanoframes with performance in between. The variations of composition, elemental distribution, and morphology were characterized using TEM, high-angle annular dark-field scanning transmission electron microscopy (HAAD-STEM), EDX, and powder X-ray diffraction (XRD). Based on these information, the Ni content in the catalysts was thought to be a key factor that affecting the resultant ORR activity and stability. The initial Ni contents are a major contributor to the different initial ORR activities. However, high Ni content (larger than 25% in this case) couldn't be maintained in long-term potential cycles. The electrochemical Ni dissolution would trigger a series of structural changes which led to catalyst deactivation. The understanding of the deactivation of nanoframe catalysts will bring benefits to accomplish balanced ORR performance for the catalysts with complex architectures.

2.5. Catalyst design in a nutshell

After surveying the concepts and research milestones for both extended surfaces and nanostructured catalysts, it is time to discuss some guidelines for designing active and durable Pt-based catalysts. In the first place, a good ORR catalyst should bear as less as low-coordination surface sites, such as those on the edges and corners of a nanoparticle. The low-coordination surface sites would have such strong Pt–O bond that the sites are “poisoned” by oxygen-containing species. Moreover, the low-coordination sites are more susceptible to Pt dissolution under fuel cell conditions,²⁴³ causing serious ECSA loss and activity degradation. The fraction of edge and corner sites would increase dramatically when particle size is below a critical value.²⁴⁴ In this sense, increasing particle size will provide great gain in specific activity and stability, as supported by several experimental studies.^{72,73,77,78} However, the requirement of high Pt utilization in practical application necessitates an upper limit for the particle size in order to achieve sufficiently high ECSA and mass activity. An average size in the range of 3–5 nm might be a reasonable target for nanoparticle catalyst design to reconcile mass activity and durability.

Innovations on catalysts' architectures can break the size limitation for nanoparticles. Considerably high ECSAs have been achieved for shaped core-shell structures and open structures,

while their global dimensions are way beyond 5 nm. For instance, the ECSA of 20 nm Pt₃Ni nanoframes with edge thickness of 2 nm was measured to be 67.2 m² g_{Pt}⁻¹, nearly two times as high as that of 5 nm nanoparticles (33.8 m² g_{Pt}⁻¹).²⁰⁰ Architecture innovation makes it possible to replicate “extended surface” to nanoscale by projecting single-crystalline or polycrystalline nanosheets in three-dimensions.^{125,237} As thus, the coordination of surface atoms can be tailored by controlling the surface orientation. Moreover, compared with small nanoparticles, architectures with larger dimensions have lower surface curvature and thus reduced surface energy. Additionally, interconnected architectures are less susceptible to agglomeration.

Finding a balanced amount of 3d-TM in a Pt alloy is crucial for both activity and durability. By leveraging strain effects and ligand effects, a high initial content of 3d-TM usually boosts BOL activity.^{85,192,245} However, 3d-TM is vulnerable to corrosion under fuel cell conditions. The EOL atomic ratio of 3d-TM is often below 25%. Massive 3d-TM leaching may cause severe catalyst destruction²⁴⁵ and will contaminate membrane and ionomer. Core-shell structure comes to the forefront of catalyst design to retain as much as 3d-TM content. Core-shell structures attained through dealloying process, galvanic replacement reaction, or epitaxial deposition may lead to different catalysts’ behaviors. Epitaxial deposition on 3d-TM holds the key for better control over the shell structure and interface structure. The dynamic diffusion of 3d-TM in core-shell structures upon exposure to heat, moisture, adsorbed molecules, and acid requires carefulness when performing a series of post-synthesis treatments.

Incorporation of a third metal into Pt alloys provides an opportunity to forge more stable catalysts. The foreign metal takes effect under different mechanisms. The first example is Au, which was introduced into Pt alloy catalysts in forms of dopant,²⁴⁶ interlayer,¹⁵² core material,²¹² or surface cluster.²⁴⁷ The stabilizing effects of Au was attributed to its high nobility, which raised the oxidation potential of neighboring Pt. The second mechanism is selective site-blocking. Introducing a foreign metal (such as Mo) which preferentially segregates on low-coordination sites can shield these undesired sites from forming Pt–O bond and dissolution.¹⁰⁰ Lastly, metals with low surface diffusivity (such as Ir) were employed to alleviate the morphological instability of complex nanostructures.⁴⁰ We think all the three approaches will be more frequently engaged in future catalyst design.

3. Electrochemical reduction of carbon dioxide

3.1. Fundamentals of CO₂ electroreduction

Electrochemical reduction of CO₂ can result in a wide range of products, from simple products such as carbon monoxide or formate to more complex molecules like *n*-propanol. So far, more than 16 products have been identified^{248,249} and they can be categorized by their number of carbon atoms or the number of electron transfers required to produce them (Figure 14). C₁ compounds are most profoundly studied, in terms of acquiring the capability to produce them and gaining the understanding of the reactions involved. The difficulty associated with forming C-C

bonds by electrochemical methods has prevented much progress for other higher-order products. Facilitating multiple electron transfers (beyond two electrons) along the reaction pathway poses another difficulty, as it requires optimizing the interactions of a large number of intermediates along the reaction pathway.²⁵⁰ However, there has been some progress in forming multicarbon products (C₂-C₃),²⁵¹⁻²⁵³ such as ethylene and ethanol, and there is still a considerable amount of research effort to better elucidate the mechanistic pathways to these products.

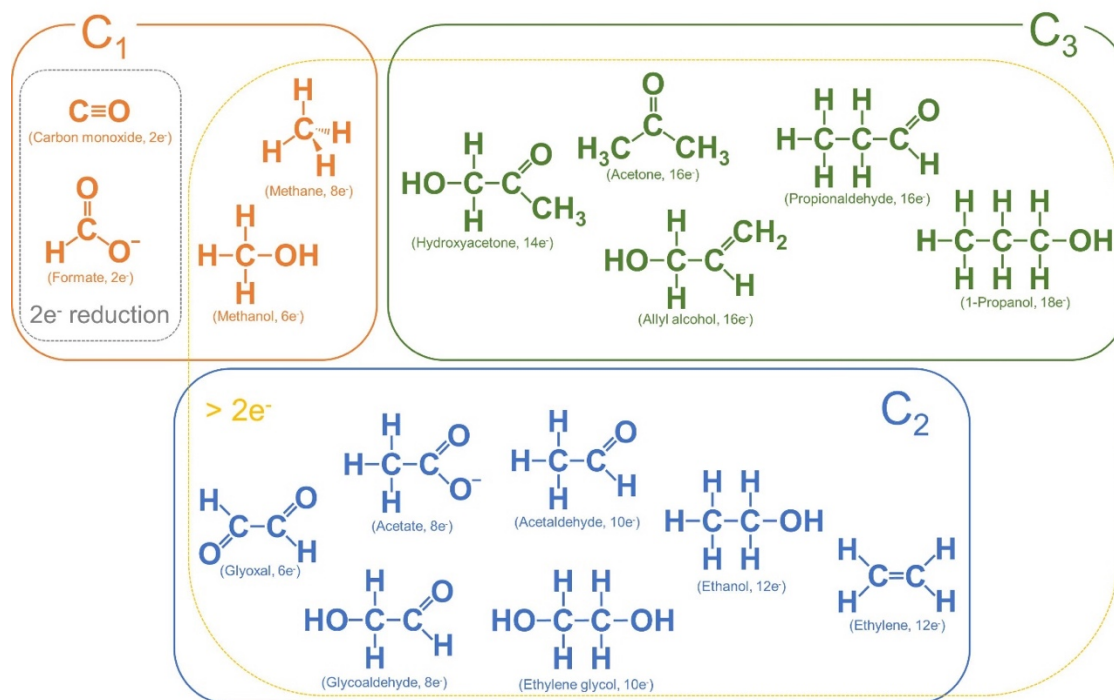


Figure 14. Various products formed by electrochemical reduction of carbon dioxide in aqueous media. Electron numbers in the parenthesis indicate the number of electrons required to generate the products from CO₂.

In order to produce any useful products from CO₂, the thermodynamic requirements for its conversion to the product molecules need to be understood. Table 1 lists the standard reduction potentials of the products. In the reference scale of the reversible hydrogen electrode (RHE), which is a thermodynamic reference point for protons being reduced to hydrogen gas, the standard reduction potentials of most of the products lie close to 0V (vs. RHE, unless stated otherwise). To be more precise, the majority of them are actually above 0V, which means that the energy input needed to produce these products should be less than that required for H₂ formation. Considering the vast amount of previous research efforts in water electrolysis, recycling carbon dioxide seems, in the face of climate change, not only desirable but also technically feasible.

C ₁				C ₂			
Carbon monoxide	Formate	Methanol	Methane	Glyoxal	Glycoaldehyde	Acetate	Acetaldehyde
-0.11 V	-0.02 V	0.03 V	0.17 V	-0.16 V	-0.03 V	0.14 V	0.05 V
C ₂			C ₃				
Ethylene glycol	Ethanol	Ethylene	Hydroxyacetone	Acetone	Allyl alcohol	Propionaldehyde	1-Propanol
0.20 V	0.08 V	0.07 V	0.46 V	0.10 V	0.05 V	0.09 V	0.10 V

Table 1. Standard reduction potentials of products derived from carbon dioxide. Potentials are referenced to the reversible hydrogen electrode (*i.e.* V vs. RHE).

However, most often, the potentials applied to generate these products are far more negative than their standard reduction potentials. Overpotentials have been more than a couple hundred millivolts to almost a volt just to see the onset of product formation. This clearly implies that there are large kinetic barriers that need to be overcome for electrochemical CO₂ transformation. Moreover, not only the sluggish reaction kinetics limit the energy efficiency of the reaction, but it allows the H₂ gas formation from the reduction of water to take place more readily. This eventually results in H₂ consuming for a large fraction of the charge being passed to the electrodes. While there have been some efforts to replace water with other non-aqueous media that also have a higher capacity for dissolved CO₂ concentration,²⁵⁴ the requirement of proton supply to the carbon dioxide transformation pathway makes the H₂ forming side reaction inevitable.

Understanding the CO₂ reduction reaction pathways is critical in overcoming the kinetic barriers and avoiding the competing H₂ evolution reaction. Moreover, it will provide the means to control the formation of various CO₂ reduced products generated simultaneously, so that a certain desired product can be selectively gained. While the mechanisms still being studied, there is a consensus on the certain pathways and intermediates deemed important. The following sections describe the current state of understanding for converting CO₂ to C₁ and C₂₊ products.

3.1.1. Mechanistic pathways to C₁ products

The pathways to two-electron reduction C₁ products (carbon monoxide and formate) are better understood than other products involving multielectron transfers (> 2e⁻) and the formation of C-C bonds. Figure 15a shows the pathway to CO formation. The first intermediate suggested is the *CO₂⁻ (* denotes an active site) formed by a single electron transfer (ET) to CO₂. The sluggish

reaction kinetics for CO₂ reduction requiring high overpotentials are considered due to this first step of CO₂ activation that has a standard reduction potential of -1.9 V vs. NHE (Normal hydrogen electrode).²⁴⁹ While this may be an equilibrium potential between CO₂ and CO₂⁻, it illustrates the difficulty in forming *CO₂⁻ which is an adsorbed intermediate. Electrokinetic studies have also suggested the *CO₂⁻ formation step as a rate-determining step (RDS) for CO₂-to-CO conversion. Polycrystalline foils of gold and silver have exhibited Tafel slopes of ~120mV/dec, which indicates a single electron transfer rate-limiting step.²⁵⁵⁻²⁵⁹ Therefore, having a catalytic surface that can better stabilize *CO₂⁻ would facilitate the reaction moving forward and the subsequent electron and proton transfers would lead to *CO that can readily desorb as a product.

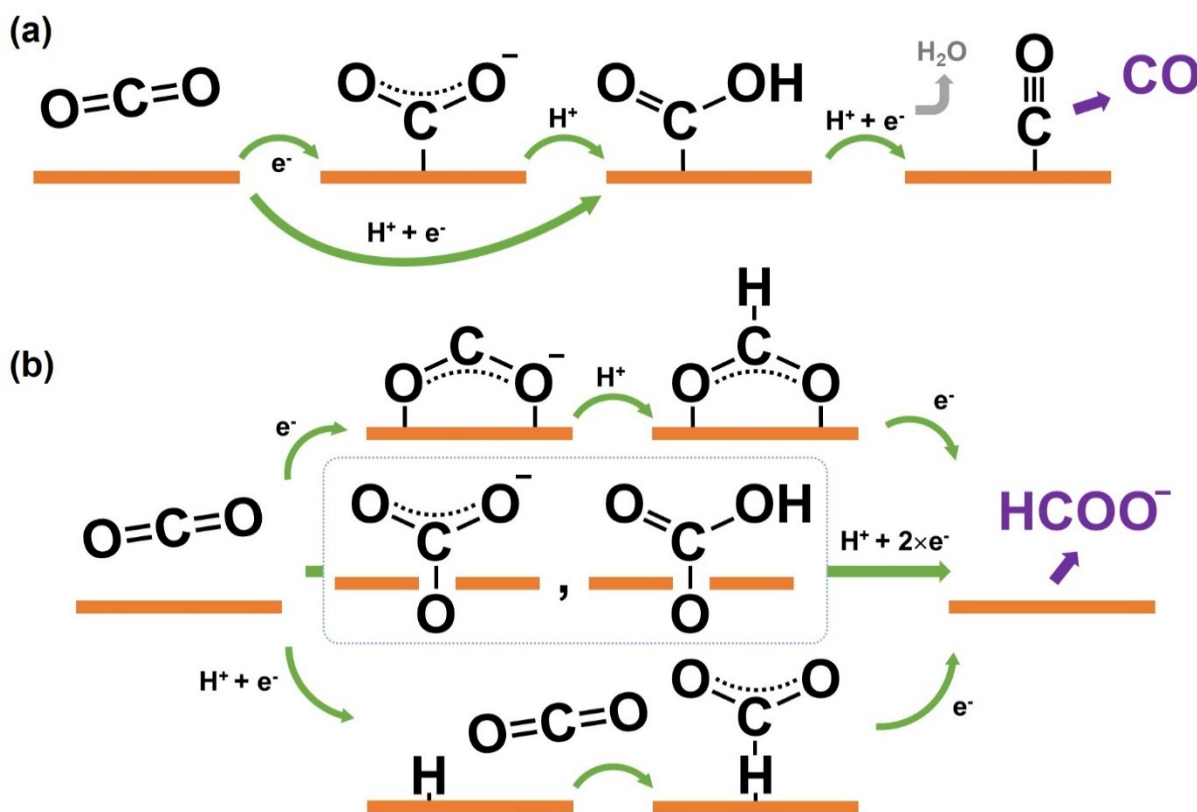


Figure 15. Mechanistic pathways to (a) CO and (b) HCOO⁻ formation. The intermediates shown inside the blue dotted box in (b) are the ones proposed to exist on oxidized metal surfaces acting as a catalyst for formate.

However, there have been reports that suggest a different first step reaction in the pathway to CO.^{260,261} The first elementary reaction proposed for CO production on silver surfaces is the concerted-proton electron transfer (CPET) to CO₂ to directly form *COOH.²⁶⁰ Increased CO formation rates on bulk Ag surfaces by the increased concentration of bicarbonate (HCO₃⁻), which can act as a proton donor, supports the proposed step. In contrast, it has been shown that CO

formation rates on polycrystalline gold surfaces are not affected by the proton donor concentration.^{262,263} Moreover, CPET for CO₂-to-*COOH as a RDS still results in a Tafel slope around 118mV/dec.^{256,259,260} A recent study using an *operando* IR spectroscopic technique on Ag films has shown surface bound intermediates of COOH at low overpotential regions further supporting the CPET pathway to CO.²⁶¹ *CO₂* was observed at more negative potentials suggesting the accessibility of the rate-determining ET pathway dependent on the potential applied. Therefore, it may be possible that the reaction mechanisms for CO₂-to-CO conversion differ based on the type of surface used.

Formate producing pathway is more complex.²⁶⁴ While it may share the same first intermediate with CO on surfaces that produce both,²⁶⁵ other intermediates have been suggested on catalyst surfaces that are rather selective for formate. Specifically, CO₂ is suggested to bind to the catalyst surface through oxygen atoms (Figure 15b). It was shown theoretically that there is a strong correlation between the HCOO⁻ activity and OCHO binding energy to the catalyst surface, instead of that of the COOH.^{266,267} Moreover, Tafel slopes on tin foils suggests a chemical rate-determining step (most likely protonation) after a reversible single electron transfer.²⁶⁸ This may mean that the proton (PT) and electron transfer (ET) steps are separated, with the first electron transfer occurring to form a *OCO*⁻.

But the necessity of surface oxides for formate production²⁶⁸ and only the partial reduction of the oxidized tin at the catalytically relevant potentials^{269,270} suggest a different mechanism. *In situ* attenuated total reflectance infrared spectroscopy (ATR-IR) on tin electrodes have identified tin-carbonate species as an active intermediate for formate production.²⁷⁰ Spectroscopic observation of metal-carbonate species on some of the *p*-block elements, such as tin and indium,²⁷⁰⁻²⁷² rather suggests an alternative mechanism for CO₂ binding to produce formate, where CO₂ binds to the surface through an oxygen atom originating from the surface (Figure 15b).

It seems that not all *p*-block metals behave identically for CO₂ conversion to formate. Formate activity measured on oxide-derived Pb supports a reaction pathway in which the RDS is the first ET to form *CO₂*⁻.²⁷³ Moreover, it is proposed that the metastable Pb oxides are the active species for CO₂ reduction while being inactive for H₂ evolution, which accounts for the significant suppression of the H₂ activity obtained from oxide-derived Pb. However, the catalytic role of metastable Pb oxides is ambiguous. Metastable Pb oxides have been observed during *in-situ* ATR-IR.²⁷² However, the lack of metal-carbonate signals on Pb, in contrast to Sn and In, suggests a different mechanism for the production of formate that may not involve Pb oxides. Moreover, because of the enhanced formate production on both types of Pb surfaces, which are the oxide-etched and anodized, the catalytic role of metallic sites and the metastable oxides in Pb seems to require further investigation. A more in-depth study on bismuth surfaces is required as well, where so far metallic bismuth sites are proposed to be active for formate production.²⁷²

Outside the *p*-block metals, palladium is often considered as an element for HCOO⁻ production. However, it is also well utilized for CO formation and the relevant potential regions for the production of each are clearly separated. It is due to the fact that the hydrogen absorption

properties of Pd make it unique for formate production, allowing it to generate formate very close to its thermodynamic equilibrium potential with unit selectivity.²⁷⁴ Electrohydrogenation mechanism is proposed for Pd where the surface hydride (PdH) interacts with CO₂ leading to the bond formation between H and C (Figure 15b). While other possibilities may not be ruled out, this mechanism is suggested based upon the catalytic behavior of palladium hydrides formed from H₂ gas to chemically hydrogenate CO₂.²⁷⁴

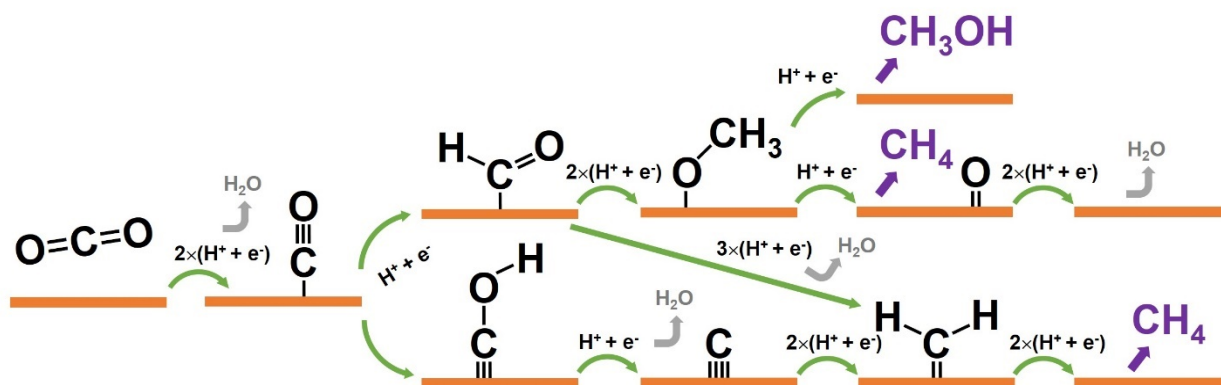


Figure 16. Mechanistic pathways to methanol and methane formation.

Among the C₁ products, the formation of methane is less understood due to the fact that it requires 8 electron and proton transfers with a large number of individual reaction steps (Figure 16). While it is widely accepted that the CH₄ is produced from an adsorbed CO intermediate, the mechanistic pathways down the *CO are less clear. Understanding the CH₄ formation has largely been driven by theory,²⁷⁵⁻²⁷⁸ which has suggested a few possible reaction mechanisms and tried to explain the CH₄ activity trend found for various transition metals.²⁷⁹ Elementary steps have been studied on model Cu surfaces since copper is the only known element that can produce appreciable amounts of methane.^{249,280}

The main question is at which stage does the oxygen dissociate from *CO to be left with only C-H bonds. This question is closely related to the first protonation pathway to the adsorbed carbonyl (Figure 16). Density functional theory calculation performed on a model Cu surface has predicted a pathway that involves a *CHO intermediate.²⁷⁵ From the adsorbed formyl, subsequent proton and electron transfers occur on the carbon atom to form a methoxy (*OCH₃) intermediate and dissociation of the oxygen atom occur together with the final step of CH₄ formation (Figure 16). Earlier experimental works have also suggested *CHO as a key intermediate from the observation of electrochemical conversion of formaldehyde to methane.²⁸¹⁻²⁸³ However, methanol is the dominant product for formaldehyde reduction on copper surfaces and methanol (as a methoxy intermediate) cannot be further electrochemically reduced to methane.²⁸³ In addition, CO₂ electroreduction on copper exhibits negligible amounts of methanol as a product.²⁴⁸ All of these observations suggest that a different type of intermediate from *CHO should be present along the pathway to methane.

The other possible configuration that could result from protonating an adsorbed carbonyl is the $^*\text{COH}$. By considering the kinetics of each elementary step, a high barrier for $^*\text{OCH}_3$ to CH_4 was identified which should favor methanol formation from $^*\text{OCH}_3$.²⁷⁶ Instead, $^*\text{CO}$ to $^*\text{COH}$ is considered as the first step to CH_4 which subsequently produces $^*\text{C}$ and $^*\text{CH}_2$ along the reaction pathway (Figure 16).^{276,282} Therefore, a distinction could be made between the two pathways for methanol (involving $^*\text{CHO}$) and methane ($^*\text{COH}$). Furthermore, it was shown that the energetic barrier to a transition state leading to $^*\text{COH}$ was much lower to that of $^*\text{CHO}$ which could explain the high selectivity to methane over methanol on copper surfaces.²⁷⁶

One possibility that should not be neglected is the formyl ($^*\text{CHO}$, or formaldehyde (HCHO)) to carbene ($^*\text{CH}_2$) transition.²⁸¹⁻²⁸³ While electroreduction of formaldehyde mostly results in methanol, small amounts of methane have been observed. Therefore, a pathway involving $^*\text{CHO}$ to CH_4 may exist²⁷⁷ and occur simultaneously with the $^*\text{COH}$ pathway during the electrochemical reduction of CO_2 (Figure 16). Mechanistic studies have supported this idea by suggesting the formation of $^*\text{CHOH}$ and the subsequent release of water to lead to $^*\text{CH}_2$ by multiple protonation steps.^{277,278}

3.1.2. Mechanistic pathways to C_2^+ products

Understanding how C-C bonds form is of critical importance in electroreduction of CO_2 to facilitate the formation of multicarbon products. So far, the mechanistic pathways to C_3 products are not well known. Among the C_2 products, ethylene is by far the most well-studied product as it can reach up to reasonably high faradaic efficiency (FE) of 50 ~ 60% using certain catalyst materials. Similar to methane, mechanistic studies for CO_2 to ethylene conversion have been conducted using copper surfaces because of their unique capability to allow C_2 - C_3 product formation which is absent in most of the other materials.

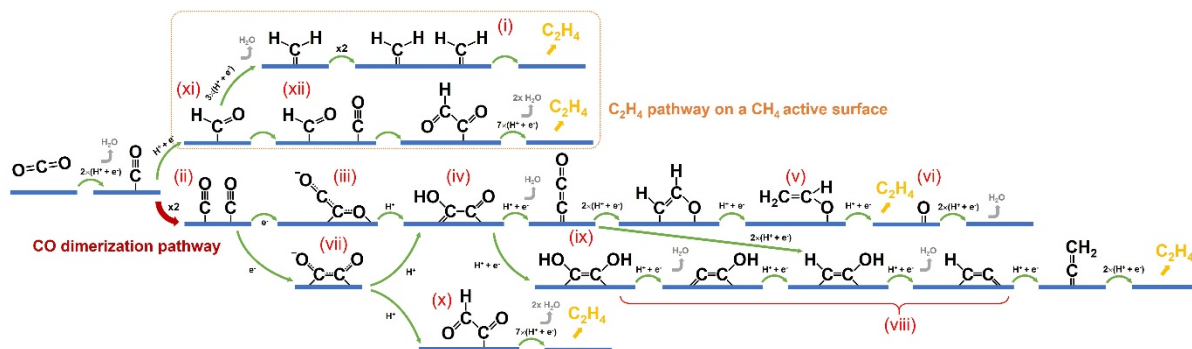


Figure 17. Mechanistic pathways to ethylene formation.

Earlier studies that observed C_2H_4 formation on copper electrodes have proposed reaction schemes that involve the (i) coupling of carbenes ($^*\text{CH}_2$), as shown in Figure 17.^{282,284,285} The same

dimerization reaction was considered for the reduction of carbon monoxide (CO) to C₂H₄ on copper.²⁸⁶ However, an alternate C-C bond formation pathway by the dimerization of *CO has been proposed as well.²⁸⁷ It is based on a number of experimental observations, such as the difference in the Tafel behavior of CH₄ and C₂H₄ and the C₂H₄ formation occurring at more positive bias compared to that for CH₄, suggesting a distinct intermediate from *CH₂ that leads to C₂H₄. By the electrokinetic studies indicating a single electron transfer RDS without any pH dependence, electron transfer coupled (ii) CO dimerization to *C₂O₂⁻ was proposed (Figure 17).²⁸⁷

Experimental works of CO electroreduction on various types of copper surfaces have supported the existence of both pathways. By directly reducing CO, which is known as a major intermediate for CO₂ reduction to hydrocarbons, on single crystal copper surfaces of (111) and (100), it was shown that two separate pathways exist for C₂H₄.²⁸⁸ The catalytic pathway to C₂H₄ observed for both surfaces seemed to share a common intermediate with that to CH₄. However, an additional pathway existed for Cu(100) at less negative potentials with a high ratio for C₂H₄/CH₄. This pathway was suggested to be associated with the CO dimerization mechanism. Furthermore, CO reduction experiments on a Cu(110) surface which resulted in a similar activity trend as observed for Cu(111) confirmed that the CO dimerization pathway may only exist for Cu(100) type surfaces.²⁸⁹

Theoretical studies have supported the CO dimerization pathway. Using the computational hydrogen electrode model to consider the thermodynamic stability of various intermediates, (iv) *CO-COH was identified as a stable intermediate after CO dimerization.²⁹⁰ Furthermore, it was shown that this (H⁺ + e⁻) transfer step is decoupled with a RDS of a single electron transfer to *CO + *CO (or CO(g)) to form *C₂O₂⁻. The stable adsorption geometry of the *C₂O₂⁻ was suggested in a way that carbon and oxygen atoms bind to the copper surface in a (iii) bridging mode (Figure 17). Along the reaction pathway to C₂H₄, (v) intermediates *OCH₂CH₂ and *OCHCH₂ have been suggested in the later stages which match well with the experimental observation of ethylene oxide reduction to ethylene on copper surfaces.^{283,289,290} Based on the experimental and theoretical results, the mechanistic pathway to C₂H₄ was proposed as shown in Figure 17 (vi) leaves an oxygen atom at the surface to be reduced to water.^{252,290}

Recently, a more rigorous approach was applied to CO reduction on Cu(100) by using ab initio molecular metadynamics simulations (AIM μ D) with layers of the explicit solvent to better describe the solid-electrolyte interface.²⁷⁷ The pathway proposed in this work contains (vii) *C₂O₂⁻ dimer bound to the surface by two carbon atoms and also (viii) other intermediates in the same manner throughout the reaction, where both oxygens dissociate early during the process (Figure 17). The previously considered (ix) *CCO intermediate was suggested to contribute minorly in C₂H₄ formation by being reduced to *CH-COH.

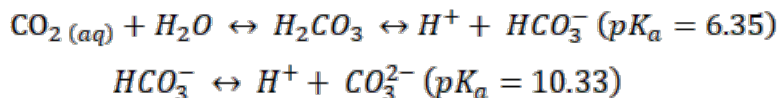
Alternative pathways after *CO dimerization have been proposed as well. It mainly differs by the protonation site on a *C₂O₂⁻ to result in a (x) *COCHO as shown in Figure 17.²⁹¹⁻²⁹³ The likelihood of (x) *COCHO formation over (iv) *COCO₂H has been supported by the higher stability of *COCHO estimated by theory and the formation of glyoxal as a minor product.²⁹²

Furthermore, instead of the *CH₂, (xi) *CHO is suggested as a shared intermediate for both CH₄ and C₂H₄ so that C₂H₄ formation still follows through the pathway involving *COCHO (xii) by the interaction of *CO and *CHO.^{277,292,293} However, spectroscopic observations of CO reduction on copper surfaces have supported the presence of (iv) *COCOH. *In situ* Fourier transform infrared spectroscopy (FTIR) was used to detect (iv) *COCOH, which was further supported by DFT calculations.²⁹⁴ Including the other C₂ products that may share some of the reaction steps and intermediates,^{277,292} the C₂ products formation pathway needs further investigation to elucidate the mechanisms and gain the capabilities for selective product generation.

3.1.3. Other environmental factors

Electrochemical environment factors play significant roles in CO₂ electroreduction. While CO₂ reduction studies have been mostly conducted in aqueous electrolyte solutions around the neutral pH,²⁴⁹ there have been some efforts to utilize non-aqueous solvents. The main advantages of using non-aqueous electrolytes are the increased solubility of dissolved carbon dioxide and the suppression of H₂ evolution.²⁴⁹ For instance, CO₂ saturation levels in acetonitrile and dimethylformamide are 279mM and 199mM, respectively. Compared against the CO₂ solubility in water (33mM), these solvents have about 6 to 8 times the capacity for CO₂. The characteristic activity and product distribution of electrocatalysts significantly differs from their catalytic behaviors in aqueous media. Products such as CO, formate and oxalic acid have been observed on various metal electrodes in organic solvents.²⁴⁹

When utilizing aqueous electrolytes, CO₂ equilibrium dynamics and the resulting buffering capability need to be considered. Dissolved carbon dioxide establishes a dynamic equilibrium between carbonic acid, bicarbonate, and carbonate.²⁴⁹



Carbonic acid (H₂CO₃) formed from dissolved carbon dioxide deprotonates to bicarbonate with a pK_a of 6.35. Then, bicarbonate equilibrates with carbonate with a pK_a of 10.33. The pH values of a saturated bicarbonate electrolyte under 1 atm CO₂ range from 6 to 8 depending on the bicarbonate concentration.²⁸⁷ Furthermore, while the active species participating in the reaction is considered as the dissolved CO₂ molecules (*i.e.* CO_{2(aq)}), CO₂ can also be supplied from the equilibrium reaction with bicarbonate which has been spectroscopically observed.^{295,296}

However, near the electrode surface, pH drifts away from the equilibrium value in the bulk. This is due to the proton consumption (or hydroxide formation) occurring simultaneously with every charge consumed for the reduction reactions. Therefore, the local pH near the electrode shifts to higher values compared against the bulk pH and the extent of the shift is determined by the bicarbonate concentration (and its corresponding buffering capacity), the rate of charge consumption, and the mass transfer kinetics.^{287,297,298} Furthermore, as concentrations of CO₂ and the stability of reaction intermediates are affected by pH, local pH variations need to be taken into account in the development of electrocatalysts. For instance, the high local pH translating to a lack

of proton donors can reduce the competition against HER and thereby improving the selectivity of C_1 products such as CO. It has also been observed with a variety of Cu-based catalysts that the high local pH tends to facilitate C_{2+} formation.²⁹⁹⁻³⁰² One of the reasons for the observed improvement in C_{2+} selectivity under basic pH conditions is due to the formation of C_{2+} products being pH-independent so that the other products that are pH-dependent tends to be suppressed at a selected bias relative to RHE.^{298,303} However, there have been also suggestions that the increased OH concentrations could lead to a stabilization of the C-C intermediate.³⁰¹ Nevertheless, all these studies illustrate the importance incorporating the pH effects into a catalytic system design for CO_2RR .

Electrolyte salt used and its concentration can affect the CO_2 reduction activity/selectivity. The choice of the anion influences the reaction by its buffering capacity in maintaining the local pH close to equilibrium and capability to act as a proton donor.^{249,262} Therefore, product distributions for the CO_2 reduction products and the faradaic efficiency for HER which is a competing reaction all varies depending on its type and concentration.

Cationic species also influence the reaction at the surface of a catalyst which is observed as a shift in the current density and production distribution.²⁴⁹ As the cation size becomes larger (*i.e.* from Li^+ to Cs^+ among alkali metal ions) CO_2 reduction reactions are favored on metal surfaces.³⁰⁴⁻³⁰⁶ One explanation provided for this effect is the decreasing pK_a for cation hydrolysis with increasing cation size which leads to a higher buffering capacity near the electrode.³⁰⁶ It is suggested that larger cations with increased buffer capacity keep the pH relatively lower and as a result the local CO_2 concentration higher, providing a favorable environment for CO_2 reduction.^{306,307} In addition, cations have been suggested to play crucial roles in stabilizing surface intermediates. It has been shown that certain intermediates, such as $*COOH$, $*CHO$, and $*C_2O_2$, can be stabilized by either the co-adsorbed cation³⁰⁸ or the electric field induced by the solvated cation in the vicinity of the catalyst surface.^{309,310} In terms of intermediate stabilization, cation-dependent activity was attributed to the varying cation concentration at the outer Helmholtz plane (OHP) with larger cations reaching higher concentrations due to their stronger driving force to be at the OHP.³¹⁰

Temperature and pressure can also influence the catalytic behavior observed on the electrodes. These two factors mainly alter the concentration of dissolved CO_2 in the electrolyte solution, where low temperatures and high CO_2 pressures favor higher CO_2 concentrations in a saturated solution.^{287,311,312} Increased CO_2 concentration allows higher selectivity for CO_2 reduced products with even metals that mainly perform HER.²⁴⁹

Another important aspect to consider is the effect of impurity metal ions in the solution that can adversely interfere with the CO_2 catalytic reaction.²⁴⁹ Small concentrations of metal impurities, such as lead or iron, can form adsorbed monolayers under reductive bias and this type of surface contamination can lead to the enhancement of hydrogen evolution against CO_2 reduction. It has been also shown that anodic stripping of impurity metals can recover the CO_2 electrocatalytic activity and the need of pre-electrolysis of electrolyte solutions has been emphasized.³¹³ Metal

impurity deposition can also be avoided by extracting metal impurities from electrolyte solutions by other means.^{314,315} Another possible reason for catalyst deactivation is the poisoning caused by reaction intermediates. Some studies have suggested carbon-based contaminants or adsorbed organic species to cause deactivation.^{282,284,316}

3.2. Catalyst materials for CO₂ electroreduction

Various materials have been tested as electrocatalysts for CO₂ reduction. A broad distinction can be made by the state of the materials, which are homogeneous and heterogeneous catalysts. There have been many efforts to utilize metal containing molecular complexes as homogeneous CO₂ electrocatalysts.³¹⁷ More recently, owing to the advances in nanomaterial synthesis, various kinds of heterogeneous CO₂ electrocatalysts have appeared.²⁵³ Here, we focus on the materials used for heterogeneous CO₂ electrocatalysis.

Their classification can be made by the products formed (Figure 18).^{249,254,318} A large number of metals have been tested and among them, copper is the only element capable of generating a useful amount of products in need of more than two electron transfers ($> 2e^-$), such as the hydrocarbons and multicarbon oxygenates. Some studies have shown that other metals can form these complex products, albeit in trace amounts.²⁷⁹ Thus, other metals are usually categorized based on their major CO₂ reduced product, either CO or formate. CO formation is favored on metals such as gold and silver, while formate production has been largely observed on metals like lead, tin, and bismuth. For metals traditionally well explored for H₂ evolution, such as nickel or platinum, H₂ formation dominates even under CO₂ reduction conditions, making them essentially not much useful as CO₂ electrocatalysts.

Ti Titanium 99.7 %	Fe Iron 94.8 %	Co Cobalt	Ni Nickel 88.9 %	Cu Copper 67.5 %	Zn Zinc 79.4 %	Ga Gallium 79.0 %	Ge Germanium
Ru Ruthenium	Rh Rhodium	Pd Palladium 26.2 %	Ag Silver 81.5 %	Cd Cadmium 78.4 %	In Indium 94.9 %	Sn Tin 88.4 %	
Os Osmium	Ir Iridium	Pt Platinum 95.7 %	Au Gold 87.1 %	Hg Mercury 99.5 %	Tl Thallium 95.1 %	Pb Lead 97.4 %	
Symbol Name Faradaic efficiency			H₂	CO	HCOOH	Beyond CO*	

Figure 18. Metals classified by their major products for CO₂ electroreduction. Four groups are identified: H₂ (red), formic acid (yellow), CO (blue) and beyond CO* (cyan) that is hydrocarbons and multicarbon oxygenates. Reprinted with permission from ref.³¹⁸ Copyright 2017 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim.

The activity trend observed among various metals has been explained by their characteristic interaction strength towards the CO₂ reduction intermediates. Specifically, the binding energy of CO to the surface is used as a guide to interpreting their catalytic behavior.³¹⁹⁻³²¹ The explanation

is that metals such as gold or silver that bind CO weakly favor CO as a product, while metals such as platinum or nickel that bind CO strongly is poisoned by the bound CO and mostly generates H₂ gas. Copper is unique in terms of having the optimum binding strength for *CO which allows further electron and proton transfer steps to produce higher order products. A thorough analysis of the reaction products observed from transition metal surfaces could also correlate the methane/methanol formation activity to their CO binding strength.²⁷⁹ Metals with stronger CO binding (*i.e.* Cu, Ni, Pt, and Fe) were shown to exhibit more positive onset potentials for both products compared to that of the metals with weak CO binding (*i.e.* Au, Ag, and Zn). Though the methane/methanol faradaic efficiency may be low on those strong CO binding metals besides copper, the work has shown that CO binding strength is an important parameter in CO₂ electroreduction.

For multielectron reactions that involve a larger number of intermediates, the binding energy of each individual intermediate needs to be considered to better understand and manipulate the reaction pathway. The ideal case would be a complete control of the interaction strength for each intermediate so that the entire reaction pathway has negligible energy barriers and mostly downhill pathways. However, this is not easy to achieve on a catalytic surface composed of a single element due to what is so called the scaling relations.^{319,321} It is a linear scaling trend observed for binding energies of a larger number of intermediates that share a common surface binding motif. For instance, a metal surface with a strong affinity for a CO adsorbate also has strong interactions (and higher binding energies) for *COOH and *CHO. With this constraint, it is very difficult for a single element surface to have the optimum interaction strength for all the intermediates observed along the reaction pathway, where, for some intermediates, a weaker interaction may be desirable.

In order to break away from the scaling relationship and add more degrees of freedom to the energetics of intermediates, additional modes of binding need to be introduced on the catalyst surface to either stabilize or destabilize certain intermediates. Decoupling the binding energies of multiple intermediates in this manner is feasible, as certain intermediates have the potential of allowing additional binding modes due to their molecular configuration, such as having an oxygen atom situated close to the catalyst surface. Therefore, catalyst modification strategies such as metal alloying and surface functionalization using molecular promoters have been proposed that may facilitate specific interactions to certain intermediates.³¹⁹

Besides the metal-based electrocatalysts, materials purely composed of organic elements, such as the carbon-based materials, have proven their potential to be effective catalysts for CO₂ electroreduction. In contrast to the catalytic inertness of pure carbon electrodes, nitrogen-doped carbon materials have exhibited activities towards various C₁ and C₂ products depending on how these materials are treated.³²²⁻³²⁶ Furthermore, certain metallic elements in the form of single atoms have proven to be active for CO₂ reduction, which are actually not favored as CO₂ electrocatalysts in an ensemble form.^{179,327} While the potential of these catalysts bring additional opportunities to the search of highly efficient and robust CO₂ electrocatalysts, we limit our discussion to metallic nanocatalysts for the scope of this review.

3.2.1. Gold and Silver-based nanoparticle catalysts for CO production

Nanostructured materials tend to exhibit enhanced catalytic activity due to the presence of unique active sites on their surfaces which are absent in bulk materials.³²⁸ This approach can be applied to gold and silver to promote CO₂ conversion to CO. Enhanced CO₂-to-CO conversion was observed using gold nanoparticles as electrocatalysts and changes in activity by the systematic variation of their size was studied to illustrate the favorable surface configurations for CO₂ activation.^{329,330} Monodisperse gold nanoparticles that range from 4 to 10 nm in size were tested under identical conditions which resulted in the 8 nm Au NPs exhibiting the highest CO FE across a range of potentials (Figure 19a).³²⁹ By studying the relative fraction of the various adsorption sites present on the Au NPs of varying size, it was shown that the Au NPs which exhibit high CO selectivity possess the optimal density of CO₂ active edge sites (Figure 19b). Free energy calculations of the reaction pathways to CO formation illustrates that these edge sites provide low energy barriers to *COOH,³²⁹ which is the critical step to CO₂ activation. Therefore, the enhancement of CO₂ reduction activity observed from Au NPs as electrocatalysts can be attributed to them having a large density of active sites capable of providing low energetic pathways to the formation of relevant intermediates, most likely the first few steps of CO₂ activation.

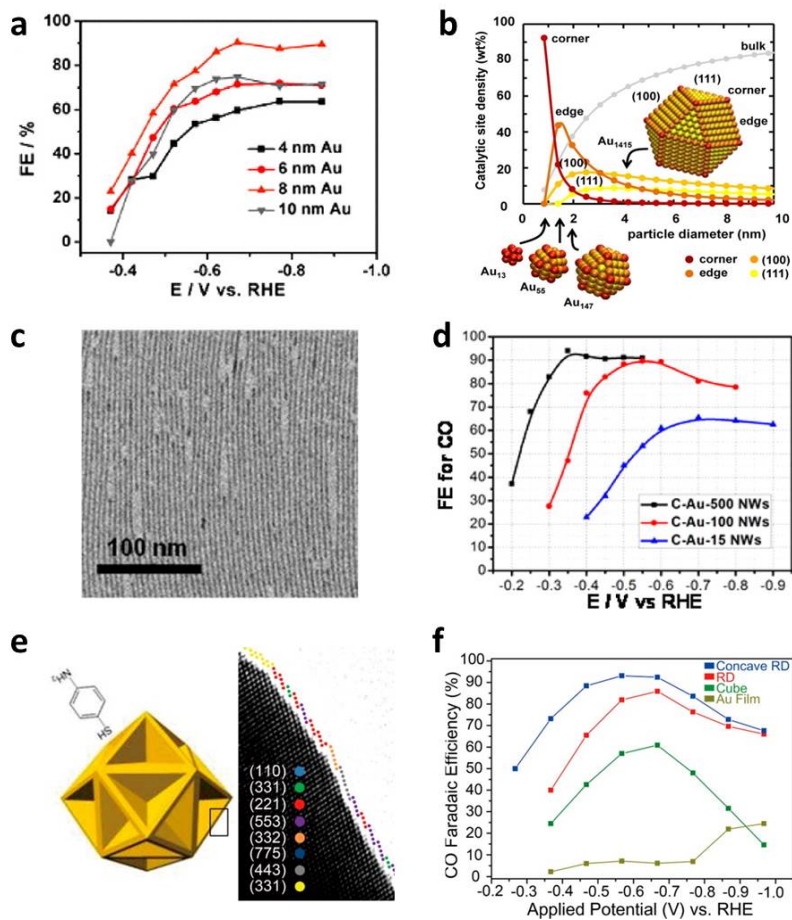


Figure 19. Size and shape-dependent catalytic activity of gold nanoparticles for CO₂ electroreduction. (a) Size-dependent CO FE of gold nanoparticles. (b) Density of adsorption sites (yellow, light orange, dark orange, or red symbols for (111), (001), edge, or corner on-top sites, respectively) on a closed-shell cuboctahedral Au cluster. (a) and (b) reproduced from ref.³²⁹ Copyright 2013 American Chemical Society. (c) TEM image of 2nm width Au NWs. (d) CO FE of Au NWs with different lengths that are 500, 100, and 15nm, respectively. (c) and (d) reproduced from ref.³³¹ Copyright 2014 American Chemical Society. (e) Concave rhombic dodecahedral Au NPs with multiple high-index facets. (f) CO FE of concave rhombic dodecahedral Au NPs compared against other Au NPs. (e) and (f) reproduced from ref.³³². Copyright 2015 American Chemical Society.

In this aspect, nanomaterials of other morphologies can be beneficial as well. Depending on their shape, the relative distribution of the active sites can be controlled by maximizing the density of CO₂ active sites to non-active sites (*i.e.* H₂ active). This was demonstrated by using ultrathin Au nanowires as CO₂ electrocatalysts with 2 nm width which exhibits a high abundance of active edge sites due to their morphology leading to significant improvements in CO FE close to its thermodynamic potentials (Figure 19c and d).³³¹ A similar effect was also observed with concave rhombic dodecahedron Au NPs (Figure 19e and f) which are enclosed by a large fraction of high index crystal surfaces, such as (331) and (221), favorable for CO₂ electroreduction.³³²

Metal nanoparticles can be shrunk down to very small sizes of just a few nanometers, which are so-called the metal clusters, that exhibit distinct crystal symmetry compared to its bulk counterpart. Because of their unique structure, gold clusters have been utilized as CO₂ electrocatalysts.³³³⁻³³⁵ Au₂₅ clusters exhibit an onset of CO formation not far from the thermodynamic potential and close to unit selectivity around -1 V.⁸¹ Furthermore, it was shown that the charge state of the Au₂₅ clusters is important for their activity with the negatively charged Au₂₅ cluster being able to better stabilize CO₂.³³⁴ First-principles calculation has shown that dethiolated gold sites on the clusters are the key active sites that can reduce the overpotentials associated with intermediate stabilization.³³⁶ In this regard, the morphology of the Au₂₅ cluster turns out to be important in being able to provide active sites on their surface, from a recent demonstration of Au₂₅ nanospheres exhibiting a higher CO FE and production rate compared to Au₂₅ nanorods.³³⁷ With the added benefit of their significant mass activity (measured in terms of CO produced or CO₂ consumed per gram of material), renewable electricity powered devices have been demonstrated for their potential application to large-scale CO₂ conversion systems.³³⁵

The size and shape-dependent catalytic properties of Ag nanoparticles have been studied as well. Size-dependent CO₂ reduction activity of Ag nanoparticles in ionic liquids have shown that the highest CO selectivity is observed from 5nm particles.³³⁸ While there was an increase in the CO activity from bulk to smaller nanoparticles, it declined after reaching below 5nm. This volcano type trend was attributed to the optimum binding strength of intermediates at the surface of 5nm particles. Furthermore, triangular Ag nanoplates have been shown to exhibit improved CO faradic efficiency (96.8% at -0.86 V vs. RHE compared against Ag NPs with 65.4%) with a very positive onset (-0.21V) potential³³⁹ which was explained by the Ag nanoplates having a larger population of CO₂ active sites compared to the Ag NPs, similar to the effects observed for various shapes of gold nanocatalysts.^{329,331}

As electrocatalytic reactions occur at the interface between the solid material and the liquid media containing the reactants, surface functionalization of nanoparticles can result in the enhancements of their catalytic activity. Various types of interface have been created by surrounding the nanoparticles with specific polymers or attaching molecular enhancers to the nanoparticle surfaces.³⁴⁰⁻³⁴³ For instance, although the exact mechanism is unclear, it has been shown that embedding the Au clusters or nanoparticles to a binder that contains sulfonate end groups (*e.g.* Nafion) promotes their CO selectivity.³⁴⁰ Au and Ag nanoparticles have also been modified on the surface with specific functional groups, such as thiols^{341,344} and carbenes,³⁴² that enhanced the stability of major intermediates leading to CO formation.

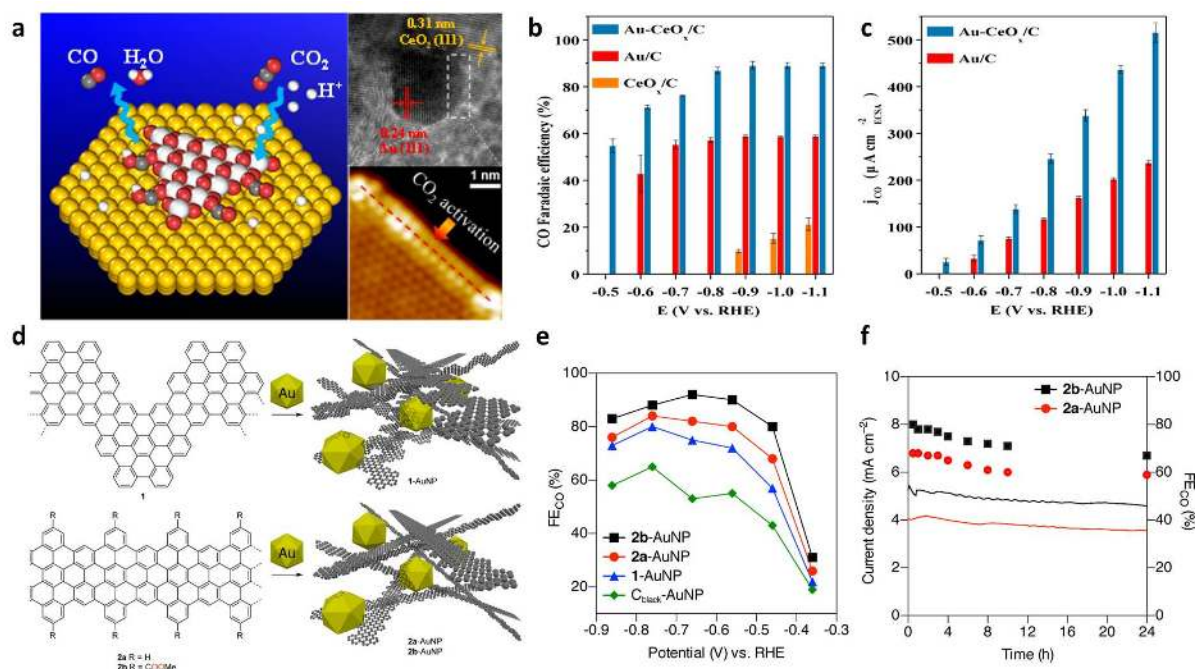


Figure 20. Enhanced catalytic properties arising from NP-support interactions. (a) Au-CeO_x catalyst with its interface suitable for CO₂ activation. (b) Faradaic efficiency and (c) specific activity for CO production over Au/C, CeO_x/C and Au–CeO_x/C catalysts in CO₂-saturated 0.1M KHCO₃ solution. (a-c) reproduced from ref³⁴⁵. Copyright 2017 American Chemical Society. (d) Design of GNR-Au NP composite materials. Chevron (1) and cove (2a and 2b) GNRs synthesized from molecular precursors are used. (e) CO FE by 1-AuNP (blue triangles), 2a-AuNP (red circles), 2b-AuNP (black squares), and C_{black}-AuNP (green diamonds) composite electrodes. (f) Total current density and CO FE for 2a-AuNP (red line) and 2b-AuNP (black line) over 24 h. Both show little change between 10 and 24 h of fixed potential electrolysis at –0.47 V vs RHE. (d-f) reproduced from ref³⁴⁶. Copyright 2017 American Chemical Society.

Apart from inducing certain surface properties to the nanoparticles to be used as catalysts, their catalytic behavior can also be altered by the type of support used (Figure 20). This approach has been demonstrated with nanoparticles on various oxide and carbon-based supports for CO₂-to-CO conversion.³⁴⁵⁻³⁴⁸ Au NPs on CeO_x exhibited a 30% increase in the CO FE (~90% at -0.89V) and 2.2 times increase in the CO specific activity compared to those of the Au NPs on C (Figure 20b and c).³⁴⁵ The enhanced catalytic property was attributed to the strong adsorption of CO₂ and stabilization of the *COOH intermediate at the Au-CeO_x interface (Figure 20a) demonstrating the potential of metal-oxide interface engineering for CO₂ electrocatalysis. However, it is possible that the catalytic property of the supported NPs may be altered across their entire surface by the metal-support interactions. For Au/TiC, spectroscopic investigations combined with DFT calculations showed that modifications to the electronic structures of Au (*i.e.* *sp*- and *d*-bands) by the charge transfer from the underlying support may be responsible for its improved activity.³⁴⁷ Compared to commonly used carbon supports, the use of graphene nanoribbons has promoted CO₂

electroreduction as well. It was shown that loading Au NPs on graphene nanoribbons led to improvements in the activity/selectivity for CO production (Figure 20d).³⁴⁶ Tunability of graphene nanoribbons allowed various modifications of the support that positively shifted the Au NP activity (Figure 20e). Furthermore, the strong interactions between the metal NPs and the graphene support prevented deactivation of the catalyst caused by nanoparticle aggregation and sintering (Figure 20f). While the exact mechanism of catalytic enhancement by the various supports needs further investigation, positive demonstrations of the approach allow additional parameters to be tuned in the design of CO₂ electrocatalysts.

Besides the colloidal nanoparticle electrocatalysts, oxide-derived nanostructured surfaces of gold and silver foils have proven to be effective for selective CO production.^{255,349,350} This method was first demonstrated with gold oxide films made by electrochemical treatments of gold foils.²⁵⁵ Gold oxide films were reduced under cathodic bias to form oxide-derived Au NPs which exhibit marked improvements in the CO formation activity compared to the polycrystalline gold electrodes. CO FE reaches > 90% with only 200mV of overpotential applied at which polycrystalline gold foils are not active.²⁵⁵ It was further shown that the enhanced catalytic behavior resulted from the increased stabilization of *CO₂*, shifting the RDS to the next protonation step instead of the initial ET to CO₂. Similar effects were shown with the oxide-derived nanostructures of Ag formed by electrochemical methods³⁵⁰ and oxygen plasma treatments.³⁴⁹

However, there have been various ideas as to the nature of the active sites for these oxide-derived metallic nanostructures. One hypothesis for their enhanced catalytic behavior is the creation of high density grain boundaries by the reduction of oxides to metals which can act as the active sites.^{351,352} Grain boundary densities on the surface of Au NPs were quantitatively correlated with their CO₂-to-CO version activity to show that the grain boundary surface terminations are the highly CO₂ active sites.³⁵¹ Recently, direct probing of the increased local activity at the grain boundaries of polycrystalline gold electrodes using scanning electrochemical cell microscopy further supported this idea.³⁵² DFT calculations have helped to understand the role of grain boundaries at which the broken symmetry of gold atoms tends to better stabilize the *COOH intermediate.^{353,354} On the other hand, there have been some claims that there are residual oxides even under cathodic bias that promotes the catalytic activity of the oxide-derived Ag nanostructures.^{349,355,356} Moreover, the high surface area characteristic of these oxide-derived nanostructures allows modification of the local environment conditions near the electrode surface, such as shifting the pH and blocking the flow of certain reactants by limited mass transfer, that are favorable to CO₂ electroreduction.^{350,357,358} Therefore, the study of oxide-derived metallic nanostructures as CO₂ electrocatalysts requires a careful consideration of all the possible factors that could contribute to the observed catalytic activity in order to better elucidate the nature of active sites on these surfaces.³⁵²

Nanostructuring of bulk surfaces have resulted in the promotion of CO activity as well.^{256,260,357-360} Similar to the nanoparticles used as catalysts, nanostructured bulk surfaces contain catalytically active sites that can better stabilize the important intermediates, such as the

highly curved surfaces exposing the low coordination surfaces.^{256,260} Furthermore, nanostructured tips have shown to provide strong electric fields that could allow higher concentration of CO₂ near catalytic surfaces for higher catalytic turnover as demonstrated with the Au nanoneedles for CO production.³⁶⁰ However, often times, as the method of nanostructuring bulk surfaces induce other structural characteristics at various length scales, the catalytic effects of all the features are combined together to result in an enhanced output. For instance, it has been shown that high surface area porous architectures can inhibit H₂ evolution (and enhance CO selectivity) by the diffusional gradients created within the structure for the proton donors.^{357,358} In addition, nanostructured bulk electrodes can enhance CO₂ mass transport by the facile release of the gas bubbles created on their surface, promoting higher current density for the CO₂ reduced products.³⁶¹ In this regard, understanding the catalytic effects of individual structural parameters and combining them in a synergistic manner seem of paramount importance for CO₂ electrocatalysis.

3.2.2. Nanomaterials of *p*-block elements for formate production

CO₂ electroreduction to formate can be observed by using elements such as Hg, Pb, Sn, and In.²⁴⁹ Majority of these elements fall under the category of the *p*-block elements and their nanoparticle or nanostructured forms have been demonstrated as active catalysts for CO₂-to-formate conversion.

Among these elements, Sn has been studied the most in various forms. Demonstration of formate production using Sn cathodes dates back to the early 1980s.³⁶² While some theoretical works have shown that the high formate activity of Sn originates from its optimum binding strength towards a *OCHO intermediate,²⁶⁶ identification of the Sn oxides as the active species^{264,268-270} has led to the development of Sn oxide nanomaterials as catalysts. SnO₂ nanoparticles of varying size loaded onto carbon black and graphene supports (Figure 21a) were studied for their size-dependent activity, where 5nm particles exhibited the highest formate FE (Figure 21b).³⁶³ The tendency of smaller SnO₂ nanoparticles being more active has also been observed by the interconnected SnO₂ NPs (< 5nm) that significantly suppressed hydrogen evolution and promoted formate production.³⁶⁴

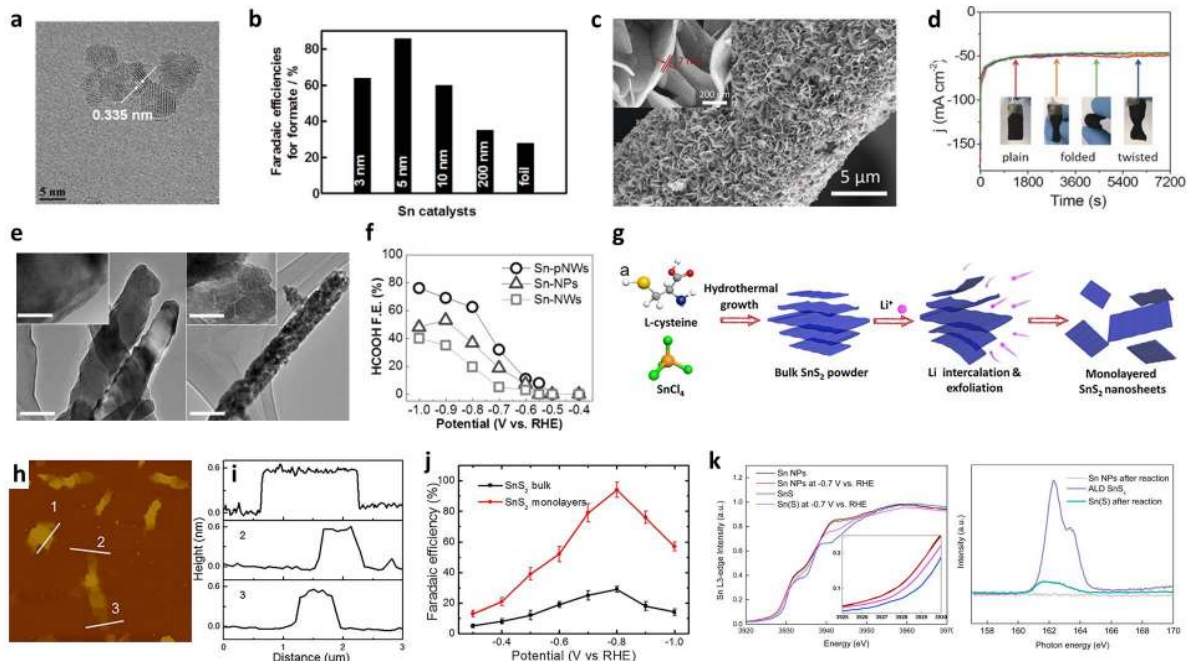


Figure 21. Sn oxide and sulfide nanomaterial electrocatalysts for formate production. (a) High-resolution TEM image showing SnO₂ NPs on graphene. (b) Particle size dependence of faradaic efficiencies for CO₂ reduction to formate on SnO₂ NPs. (a) and (b) reproduced from ref³⁶³. Copyright 2014 American Chemical Society. (c) SEM image of SnO₂ nanosheets on carbon cloth. (d) *i*-*t* curves of the SnO₂/CC electrode at -1.6 V vs. Ag/AgCl after folding or twisting 10 times. (c) and (d) reproduced from ref³⁶⁵. Copyright 2017 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim. (e) TEM images of the SnO₂ NWs (Sn-NWs, left) and the porous SnO₂ NWs (Sn-pNWs, right). (f) Formate FE vs. potential of Sn-pNWs, Sn-NWs, and Sn-NPs (commercial SnO₂ NPs). (e) and (f) reproduced from ref³⁶⁶. Copyright 2017 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim. (g) Schematic illustrating the synthesis of SnS₂ monolayers. AFM image (h) and the corresponding height profiles (i) of SnS₂ monolayers. (j) Formate FE at various potentials for the SnS₂ monolayers. (g-j) reproduced from ref³⁶⁷. Copyright 2018 Elsevier Inc. (k) *In situ* Sn L₃-edge XANES spectra of the SnS compared against Sn NPs (Left) and XPS spectra of both at the S 2p position (Right). (k) reproduced from ref³⁶⁸. Copyright 2017 Elsevier Inc.

Various morphologies of Sn oxides have also shown to be promising for CO₂ electroreduction. SnO₂ nanosheets grown on carbon cloth (Figure 21c) exhibited formate FE of 87% at moderate overpotentials (880mV) with a high current density of 50mA cm⁻², which was enabled by the high density of sheets grown on individual carbon fibers providing a large surface area.³⁶⁵ In addition, due to the flexibility of the carbon cloth support, the electrode demonstrated its structural robustness by the unaltered current outputs followed by multiple twisting and folding cycles (Figure 21d). SnO₂ nanowires have been studied as well where the induced structural porosity by further chemical treatments boosted the selectivity of the original SnO₂ NWs above that of the commercially available SnO₂ NPs (Figure 21e and f).³⁶⁶ The use of nanoscale SnO₂ as a CO₂ electrocatalyst has proven successful in other types of structures, such as the nanourchins and

nanofibers.^{369,370}

The origin of catalytic enhancement observed in SnO₂-based nanomaterials remains unclear. While there are some proposed hypotheses, such as the high density of grain boundaries present on these nanomaterials,^{364,366} a more suitable explanation that could apply broadly to the SnO₂-based catalysts would be the presence of oxidized Sn under reductive bias conditions to perform as the active site,^{272,371} as stated earlier. In this regard, tin sulfide catalysts have shown to exhibit high catalytic activity towards formate.^{367,368,372} Single-layered SnS₂ nanosheets made by the exfoliation of bulk SnS₂ powder (Figure 21g-j) exhibited formate FE above 90% at -0.8V with long-term stability (~80 hrs).³⁶⁷ Catalytic activity compared against the bulk SnS₂ powder hinted towards better stabilization of the *HCOO intermediate. The enhanced stabilization of *HCOO may be due to the incomplete reduction to metallic Sn as shown from the *in-situ* experiments of ALD grown SnS_x.³⁶⁸ X-ray Absorption Near Edge Structure (XANES) measured *in-situ* showed that Sn maintains a higher oxidation state than the zero metallic state under bias, while XPS confirms the presence of remaining sulfur afterwards (Figure 21k). Together with the oxides, these set of oxidized Sn nanomaterial catalysts illustrate the importance of higher valence states of Sn for CO₂-to-formate conversion.

However, metallic Sn in the form of quantum sheets has been shown to be highly active for formate.³⁷³ Oxidation of Sn was prevented by confining the metal in between the graphene layers, which was clearly proven by X-ray absorption spectroscopy (XAS). The enhanced activity towards formate could be attributed to a multitude of factors that include the lowered coordination environment of Sn on the surface of quantum sheets, which is similar to exposing a higher density of stepped surfaces or high index facets on the nanoparticles. This example illustrates that metallic Sn can be active for CO₂ reduction with a unique surface atomic construction that can better stabilize the intermediates to formate. Also, in this regard, it was shown that certain facets of Sn (*e.g.* Sn(200)) enhances the adsorption of CO₂⁻ and HCO₂ by the strong responses recorded in the Fourier-transformed alternating current voltammetry.³⁷⁴

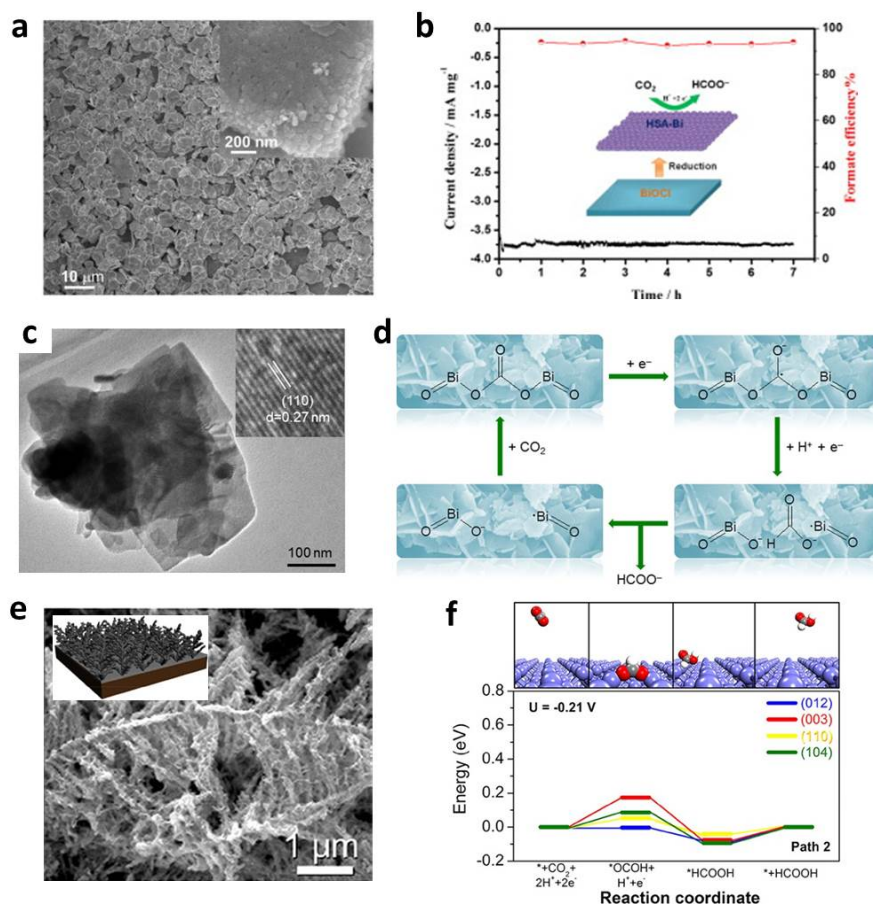


Figure 22. Bi nanocatalysts for CO₂ electroreduction. (a) Bi nanosheets electrochemically reduced from BiOCl nanosheets. (b) Long-term formate production from BiOCl-derived nanosheets. (a) and (b) reproduced from ref³⁷⁵. Copyright 2014 Elsevier B.V. (c) TEM image of Bi₂O₂CO₃ nanosheets. (d) Proposed mechanism for the reduction of CO₂ to formate on the Bi₂O₂CO₃ nanosheets. (c) and (d) reproduced from ref³⁷⁶. Copyright 2017 American Chemical Society. (e) SEM image of the Bi dendrite catalyst. (f) CO₂-to-formate reaction pathway via the *OCOH intermediate for various Bi planes of (003), (012), (110), and (104). (e) and (f) reproduced from ref³⁷⁷. Copyright 2017 American Chemical Society.

The approach with other elements has been similar as well. Nanomaterials derived from oxidized bismuth have been shown to be catalytically superior for formate production to the pristine metallic Bi. Bi nanosheets that are derived from various sources, including bismuth oxides and sulfides, exhibited high formate FE (80~90%) at lowered overpotentials (Figure 22).^{375,376,378} For instance, single crystalline BiOCl nanosheets made by hydrothermal synthesis³⁷⁹ could be used as CO₂ electrocatalysts, where their reduced form produced formate up to 92% FE (Figure 22a and b).³⁷⁵ Bi₂O₂CO₃ nanosheets (Figure 22c) were able to reduce the overpotentials required for selective formate production by approximately 300mV compared to its metallic counterpart.³⁷⁶ The

enhanced catalytic activity was attributed to the structure of $\text{Bi}_2\text{O}_2\text{CO}_3$ which already bears a carbonate group that may take part in the reaction pathway as an intermediate (Figure 22d). While this mechanism has been proposed based on the observation of adsorbed carbonate as an intermediate on metals such as tin and indium,^{270,271} it remains uncertain as to whether the carbonate pathway can be considered as a general mechanism for formate production on *p*-block elements. A study using BiO_x nanoparticles showed that under reductive bias conditions the bismuth oxides are reduced to metallic bismuth which is quite different from the behavior observed with tin oxides that retain their oxidized states.³⁸⁰ Therefore, it is plausible that the oxide-derived bismuth catalysts are active due to the surface structures of metallic bismuth that are formed from the phase transition process.

In this regard, nanostructuring of Bi has proven to be an effective strategy for formate production. Bi dendrites (Figure 22e) synthesized by electrodeposition was shown to exhibit high formate FE (> 90%) with long term stability (> 10 hrs).^{377,381} Their favorable catalytic behavior was attributed to the high-index planes exposed on their surface that can better stabilize the *OCOH intermediate (Figure 22f).³⁷⁷ However, alternative explanations can be provided for the nanostructured Bi catalysts, such as the high electric fields at nanostructured corners³⁸² or the porosity effects limiting H_2 evolution,^{357,358} and further efforts are needed to deconvolute the various effects that span over multiple length scales.

Lead is another element that seems unclear as to the nature of active sites for formate production. A study using lead oxide found that its H_2 evolution activity was suppressed by 2 - 3 orders of magnitude compared to that of the pristine Pb foil.²⁷³ It concluded that a metastable Pb oxide layer exists at the surface of the Pb oxide catalyst that mainly blocks proton reduction while still promoting a slow CO_2 reduction and accounting for its high formate selectivity. However, a theoretical work has found that the lead exhibits a strong affinity for oxygen that leads to a more stable formation of *OCHO compared against *H resulting in its high formate selectivity.³⁸³

While various nanoparticle forms of *p*-block elements have proven successful in promoting CO_2 conversion to formate, their catalytic origin tends to vary depending on the element used and for some elements, our understandings are still quite limited.²⁷² Fundamental studies in this regard should be further pursued to elucidate their underlying mechanism. The insights learned can be incorporated into nanoparticle catalysts to facilitate high rates of selective formate production.

3.2.3. Palladium-based nanomaterials for CO and formate production

Pd tends to be a unique element capable of producing both CO and formate, whereas most of the other elements known to be active for the 2-electron reduced products favor the formation of just one of the two. This bifunctionality of Pd is due to the formation Pd hydrides in electrolytic conditions that promote formate production by the interaction of CO_2 and *H.^{274,384,385} Since the PdH_x are accessed near the thermodynamic potential for H_2 evolution, high formate FE can be attained while H_2 FE is limited (Figure 23).^{386,387} Beyond certain potentials, metallic Pd surfaces

develop which promote CO formation instead. Therefore, the structural factors of catalysts taken into consideration may vary depending on the product desired.

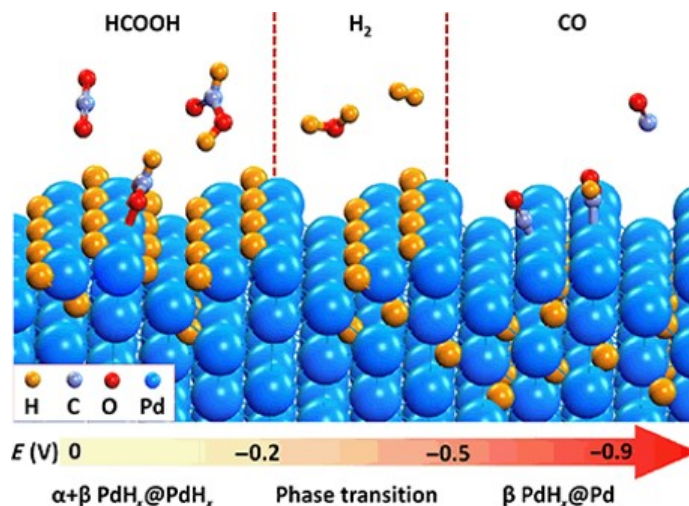


Figure 23. Phase transformation of Pd at negative potentials during electrochemical CO₂ reduction. Reproduced from ref ³⁸⁷. Copyright 2017 Tsinghua University Press and Springer-Verlag Berlin Heidelberg.

As CO₂-to-HCOO⁻ conversion seems to be facilitated by the catalytically active Pd hydrides, the tendency of their formation from the starting Pd structure should be considered for the design of formate producing catalysts.^{388,389} Study of Pd NPs showed that NPs are generally more active for formate compared to bulk Pd substrates (Figure 24a and b).³⁸⁸ This is due to the fact that it is more difficult to fully convert the bulk Pd to PdH_x from its low surface/volume ratio.^{274,388} Furthermore, there existed a size-dependent selectivity trend towards formate within the Pd NPs (Figure 24b) where 6.5nm NPs exhibited the highest formate FE close to 98%.³⁸⁸ This trend could be rationalized by the higher H₂ activity observed from smaller Pd NPs with increased density of low-coordinate surfaces. Therefore, promoting the formation of PdH_x should be considered at the same time together with suppressing H₂ evolution in the development of formate selective Pd electrocatalysts.

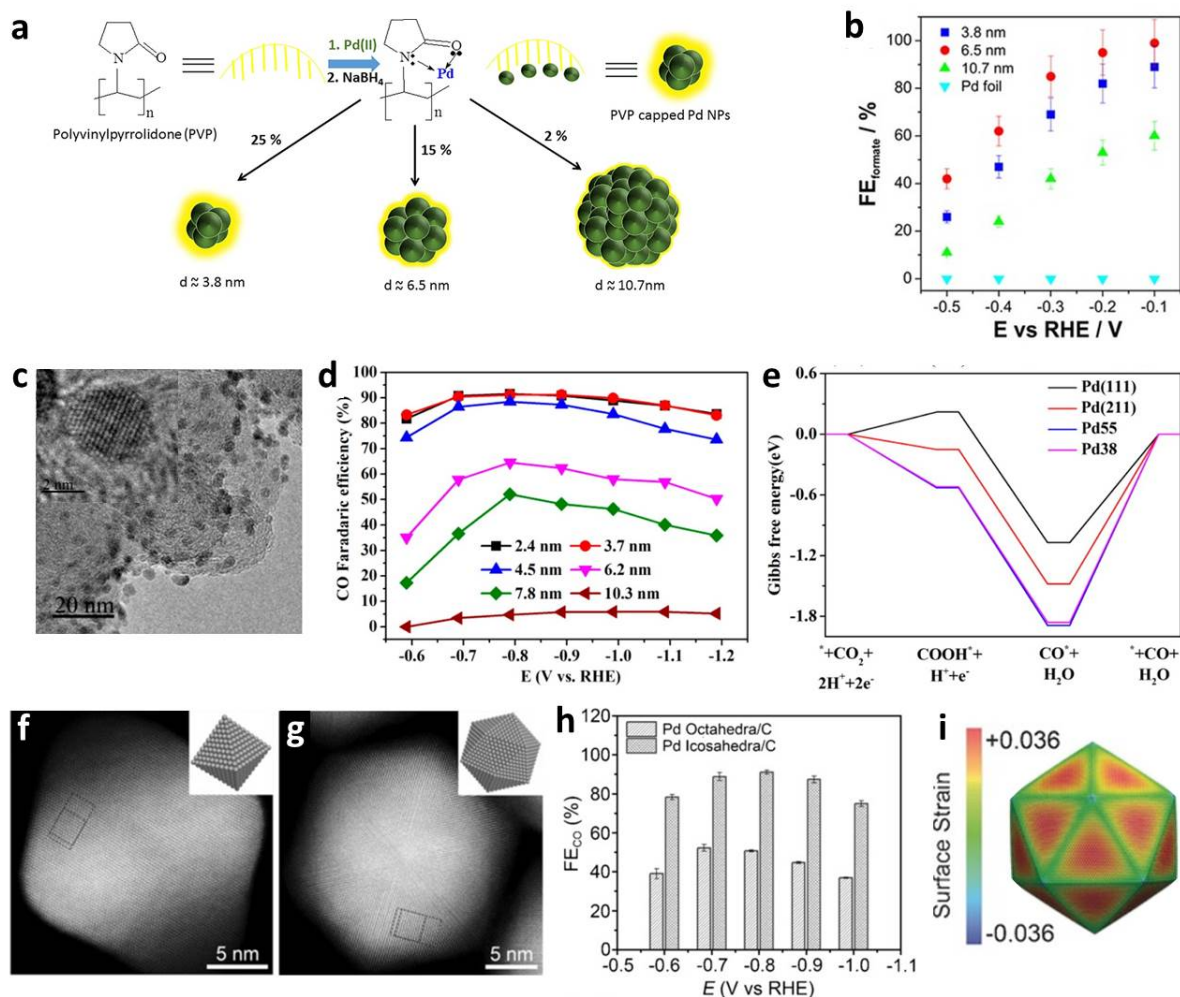


Figure 24. Pd nanoparticle catalysts for CO₂ electroreduction to CO and formate. (a) Schematic of Pd NP synthesis. (b) Formate FEs of Pd NPs of various size. (a) and (b) reproduced from ref³⁸⁸. Copyright 2017 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim. (c) TEM image of 3.7 nm Pd NPs on carbon support. Inset is a HRTEM image of a Pd NP. (d) CO FEs of Pd NPs (e) Free energy diagrams for CO₂ reduction to CO on various Pd surfaces. (c-e) reproduced from ref³⁹⁰. Copyright 2015 American Chemical Society. HAADF-STEM images of a Pd octahedron (f) and Pd icosahedron (g). (h) CO FEs of Pd octahedra and icosahedra. (i) Surface strain fields of a Pd icosahedron. (f-i) reproduced from ref³⁹¹. Copyright 2017 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim.

At more negative biases beyond the formate producing regime, the surface of Pd catalysts turn into metallic Pd that can be active for CO₂-to-CO conversion.³⁸⁷ The structure-activity correlation of Pd nanoparticles for CO production has been studied as well.^{390,391} As shown in Figure 24d, highest CO FE was observed for the smaller Pd NPs (2-4nm).³⁹⁰ The observed trend was attributed to the strong stabilization of the *COOH intermediate on the corner and edge sites that are more

prevalent on the smaller NPs (Figure 24e), similar to the activity trends explained for the other noble metal NPs.^{329,390} Strengthening the adsorption of the *COOH intermediate can be achieved by other methods, such as the strain engineering of NP surfaces. Shape dependent activity of Pd NPs showed that Pd icosahedra are more selective towards CO compared to the Pd octahedra (Figure 24h).³⁹¹ It was shown that the surface of an icosahedron are under tensile stress (Figure 24i) which results in an upward shift of the *d*-band and a corresponding increase in *COOH stabilization.

While the dual nature of Pd is attractive for the versatile use of the element, it has some drawbacks. The main issue is that the formate producing Pd hydrides can be poisoned by CO limiting their use.²⁷⁴ In this regard, there have been efforts to increase the catalytic stability of these materials by suppressing CO formation.^{392,393} Further efforts in preventing deactivation and increasing catalytic turnover for formate production and lowering overpotentials for CO formation are expected by studying Pd nanoparticles as CO₂ electrocatalysts.

3.2.4. Copper-based nanomaterials for higher order products

Under the classification of metals as CO₂ electrocatalysts, copper is so far the only element capable of producing higher order compounds that require more than two electron transfers as major products.^{249,254} Therefore, many of the efforts in CO₂ electroreduction have been based on using Cu as a catalyst: understanding how it is active for CO₂ conversion^{252,275,276,281-283,287,288,290,291,293,394,395} and developing ways to boost its catalytic efficiency. While copper has the potential to be active for higher order products, its activity/selectivity towards these products tends to be governed by the structural factors of catalysts. Cu-based nanomaterials have been shown to provide the structural configurations and catalytic motifs for promoting their formation.

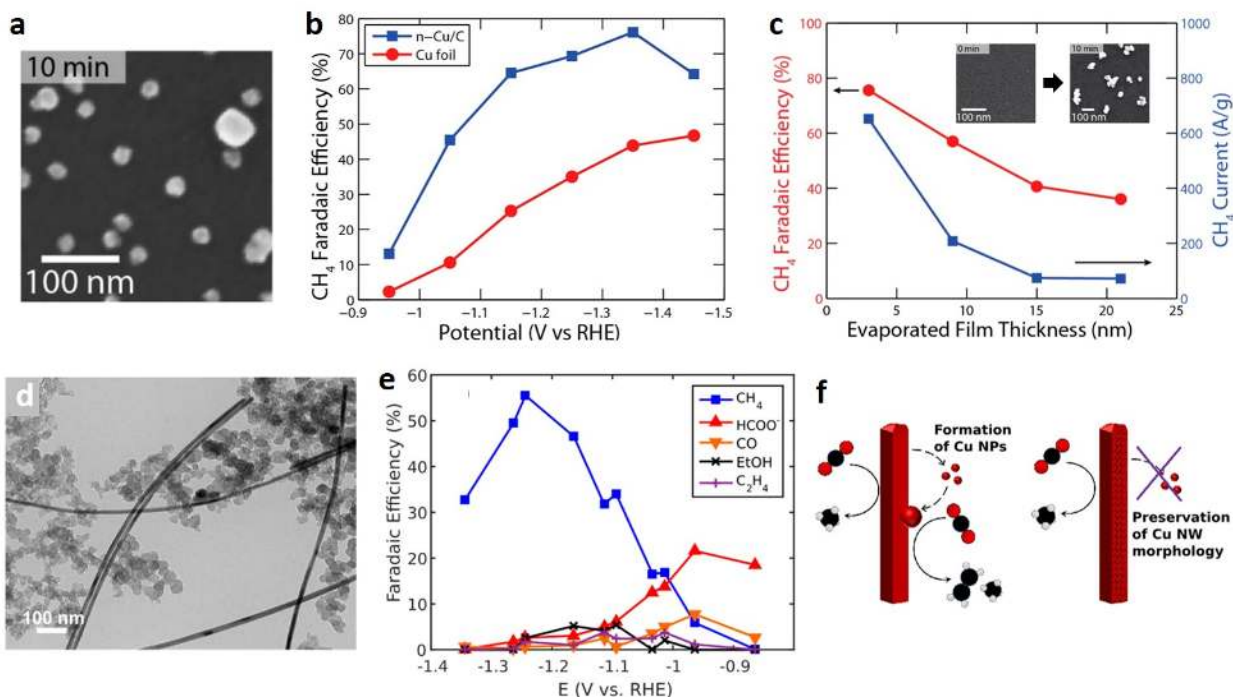


Figure 25. Cu NP and NW electrocatalysts for selective CH₄ formation. (a) SEM image of the ~25nm Cu NPs on glassy carbon (n-Cu/C) formed after polarization for 10 min at -1.25 V under CO₂ electroreduction conditions. (b) CH₄ FEs of n-Cu/C and copper foil. (c) CH₄ FE and mass activity as a function of evaporated copper film thickness. Inset shows a 3 nm copper film turning into Cu NPs after polarization at -1.25 V for 10 min. (a-c) reproduced from ref³⁹⁶. Copyright 2014 American Chemical Society. (d) TEM micrograph of Cu NWs loaded on carbon black. (e) Products of CO₂ reduction using Cu NWs, showing the prevalence of CH₄ over other products. (f) Scheme showing the onset of C₂H₄ followed by the disintegration of Cu NWs to small NPs. By preserving the Cu NW morphology (right), high CH₄ selectivity can be maintained. (d-f) reproduced from ref³⁹⁷. Copyright 2017 American Chemical Society.

Methane is a frequently observed C₁ product that needs multiple electron transfers ($> 2e^-$). Its formation on bulk Cu foil has been observed with selectivity up to 40% at potentials more negative than -1V.²⁴⁸ With regards to its selective formation, Cu-based nanocatalysts have proven to be effective.^{396,397} In one study, it was shown that ~25nm Cu NPs dispersed on glassy carbon support exhibited ~80% CH₄ FE, which was about twice larger than that of Cu foil (Figure 25a and b).³⁹⁶ Furthermore, regardless of the starting Cu structure, as long as the amount of Cu supported on glassy carbon was controlled, high CH₄ selectivities could be obtained by forming similarly sized Cu NPs during electrolysis (Figure 25c). This suggests that the CH₄ active Cu NPs are formed as the thermodynamically favorable structures under operational conditions and the deepened understanding of these structures would aid in the design of CH₄ selective catalysts. However, in the case of Cu NWs, it was shown that the initial structure is the active entity for CH₄ with FEs at 50 ~ 60% (Figure 25d-f).³⁹⁷ Under biased conditions, the Cu NWs electrochemically disintegrated into smaller NPs that resulted in a mix of CH₄ and C₂H₄. While these works improved on the

possibility of CO₂ conversion to CH₄, it still remains uncertain as to the nature of active sites and ways to reduce the overpotentials required which is quite high at this point making the overall process energetically inefficient.

Multicarbon products (C₂₊) that result from coupling of carbons are often viewed as in competition to methane. This may be due to the fact that mechanistic pathways diverge after the common intermediate *CO, so that the more it is used for methane the less available it becomes towards multicarbons.²⁵² Therefore, in order to obtain C₂₊ products, catalyst structures need to be tuned to promote the reaction pathways that involve C-C coupling. In terms of the effects of Cu surfaces, single crystal studies have shown that certain Cu facets, such as the (100) and stepped (100) surfaces, favor ethylene over methane.^{398,399} The favored production of ethylene (and other C₂₊ products) on (100) type surfaces has been explained by the lower energy barrier towards the dimerization of the *CO intermediate compared to that of the other Cu surfaces.^{294,400-402}

Owing to this structure sensitivity of C₂₊ products, nanoparticles bearing (100) surfaces have been utilized for the selective conversion of CO₂ to multicarbons. Electrochemical cycling of Cu foils in aqueous halide solutions results in a high density of nanoscale cubes that are active for ethylene (Figure 26a and b).⁴⁰³ Detailed study of this potential cycling method in the presence of halide ions has shown that Cu foil oxidizes to Cu halide nanocubes during the positive scan that further converts to Cu₂O nanocubes (Figure 26c).⁴⁰⁴ It seems that the Cu₂O nanocubes can act as good electrocatalysts for CO₂ to multicarbons, as demonstrated in other works as well.⁴⁰⁵

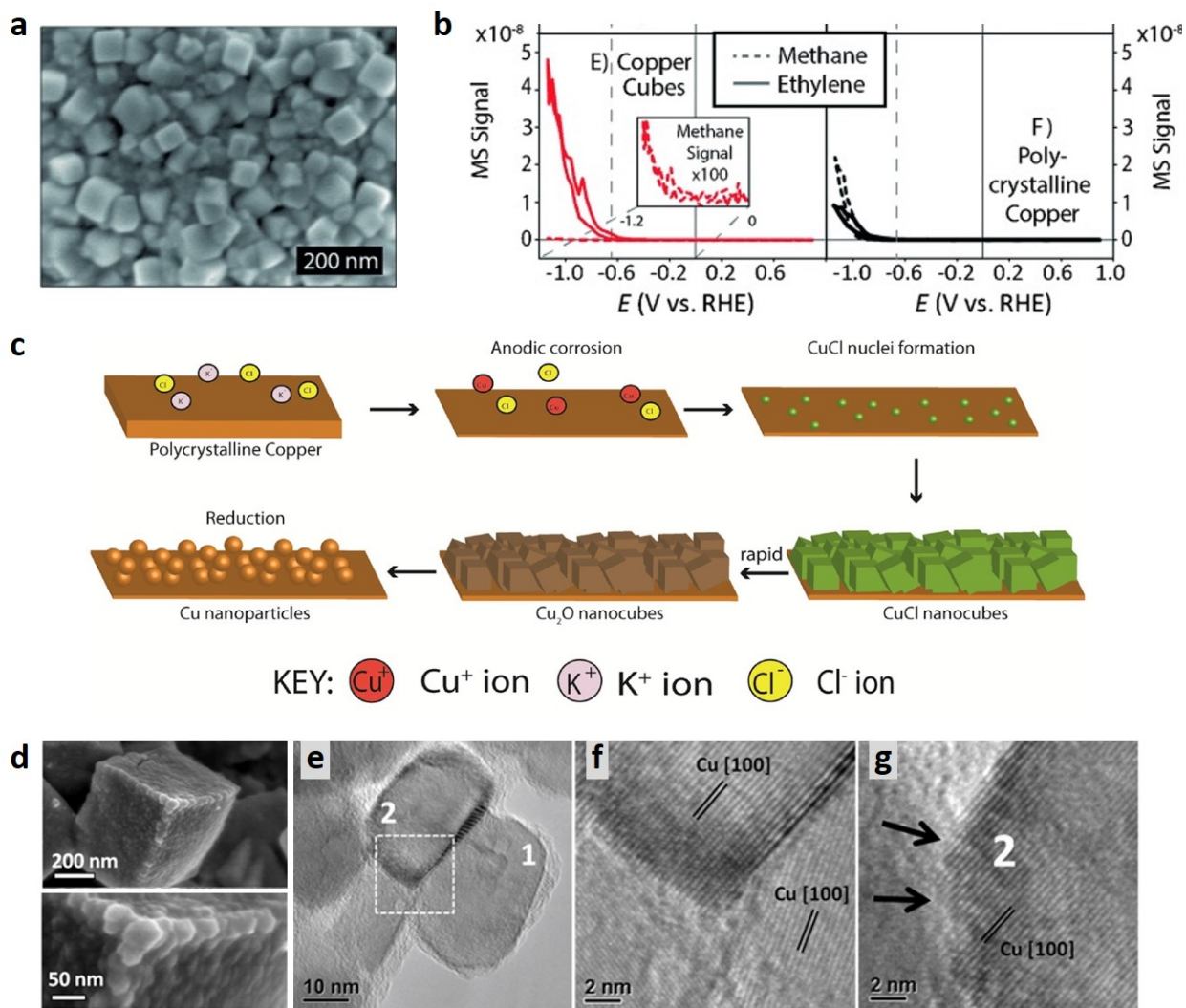


Figure 26. Cu₂O nanocubes as CO₂ electrocatalysts. (a) SEM image of copper nanocube surface formed by cycling a polycrystalline electrode in KCl. (b) Methane (dashed) and ethylene (solid) formation measured by OLEMS on the copper nanocube surface and polycrystalline copper. (a) and (b) reproduced from ref ⁴⁰³. Copyright 2015 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim. (c) Schematic illustrating the formation of copper halide and copper oxide nanocubes. (c) reproduced from ref ⁴⁰⁴. Copyright 2016 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim. (d) SEM image of halide-derived copper cubes after CO₂ electroreduction. (e-g) HRTEM images of the halide-derived copper cubes after CO₂ electroreduction. (d-g) reproduced from ref ⁴⁰⁵. Copyright 2015 The Royal Society of Chemistry.

In this regard, the phase stability of Cu₂O under reductive bias conditions should be considered. Under CO₂ reduction conditions, metallic Cu is the thermodynamically favored phase.⁴⁰⁶ Therefore, the structures that are derived from Cu₂O nanocubes are the truly active catalysts for C₂+ products and the question remain as to what those are. Characterization of the Cu₂O nanocubes

after electrolysis shows aggregates of small Cu NPs (Figure 26). Some studies have suggested that the small Cu NPs derived from the oxide cubes are mainly composed of (100) facets (Figure 26d-g).⁴⁰⁵ However, due to the fact that the surfaces of these catalysts contain interconnected small NPs, other explanations for the active sites, such as the grain boundary terminations, have been proposed.⁴⁰⁴ The catalytic relevance of the claim involving the high density of grain boundaries as active sites for the C₂₊ products is further supported by works that use bulk copper oxides as CO₂ electrocatalysts.⁴⁰⁷⁻⁴⁰⁹ Cu oxides made by a multitude of approaches that include thermal oxidation,⁴⁰⁷ oxygen plasma,⁴¹⁰ chemical growth,^{411,412} and electrochemical deposition⁴¹³⁻⁴¹⁶ have proven to be useful as an electrocatalyst for CO₂ conversion to C₂₊ products. One of the claims that have been used to explain their favored selectivity towards the C₂₊ products is the presence of high density of grain boundaries on the oxide-derived Cu surfaces.^{352,417}

Other works have emphasized the role subsurface oxygen in oxide-derived copper for CO₂ electroreduction.⁴¹⁸⁻⁴²¹ Studies of Cu₂O nanocubes as CO₂ electrocatalysts have shown the presence of residual subsurface oxygen on the Cu₂O-derived Cu NPs.^{418,419} In the near surface regions of the Cu₂O-derived Cu NPs where there was a lack of crystallinity, oxidized Cu atoms could be detected by EELS indicating the presence of oxygen atoms (Figure 27). The local O concentration in those regions approximate to about a 20 at% which is not as high as the Cu₂O phase but still substantial compared to a pristine Cu metal. Positron annihilation spectroscopy (PAS) was performed to further support the presence of oxygen in the amorphous layers, eventually leading to a conclusion that the oxide derived Cu NPs may contain an amorphous Cu outerlayer with oxygen atoms included at its subsurface. The energetic stability of subsurface O atoms in Cu has been discussed by theory⁴²⁰ and experimental techniques such as ambient pressure X-ray photoelectron spectroscopy on single crystal Cu surfaces have further supported the idea.⁴²¹

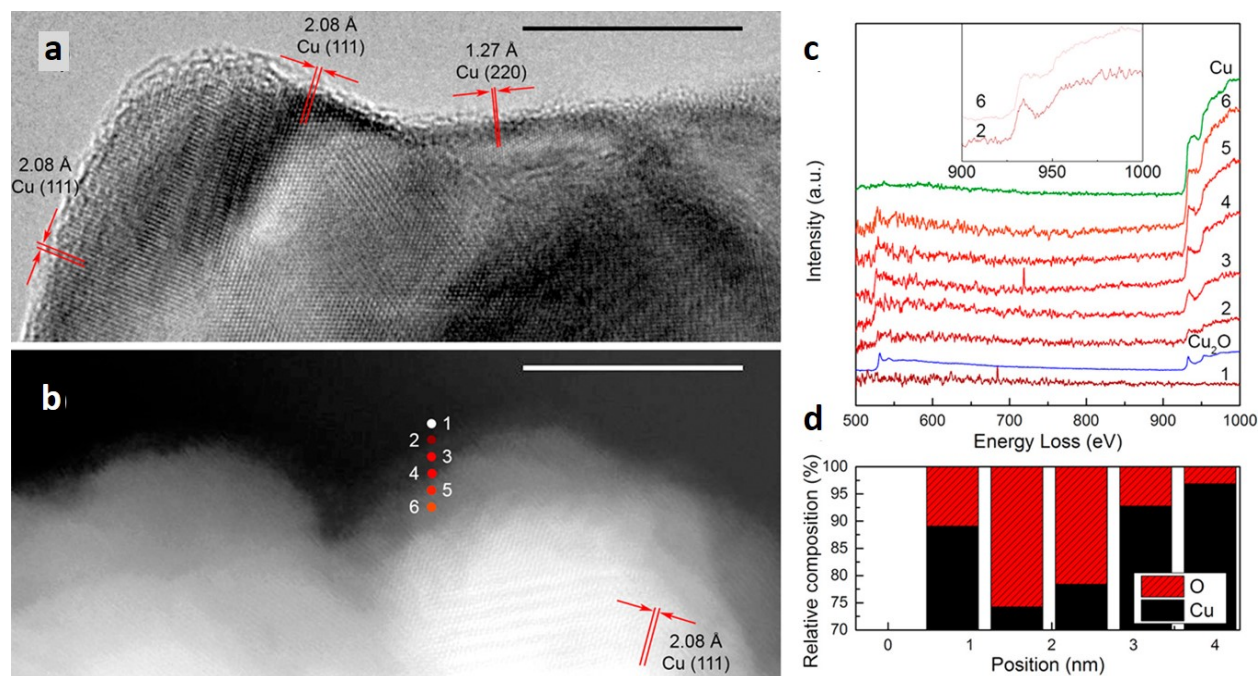


Figure 27. Presence of subsurface oxygen on reduced Cu_2O nanocubes. (a) HRTEM and (b) STEM ADF image of reduced Cu_2O nanocubes. Scale bars are 10 nm. (c) STEM EEL spectra acquired at the points indicated in (b). Reference spectra for Cu_2O and Cu are shown in blue and green, respectively. (d) Quantitative analysis of the STEM EEL spectra. Figure reproduced from ref⁴¹⁸. Copyright 2017 American Chemical Society.

With regards to the residual oxygen, various works have suggested similar ideas of the retained oxidized Cu phase (*i.e.* the presence of Cu(I) states) under reductive conditions as critical for the high multicarbon activity,^{410,415,422,423} despite not as specific as the hypothesis of subsurface oxygens. For instance, by treating the Cu foils with oxygen plasma, it was shown that the superior activity for multicarbons resulting from the treatment may originate from the stable copper oxide species on the surface (Figure 28).⁴¹⁰ *Operando* spectroscopic techniques have been employed as well to show that oxidized Cu phase may be catalytically relevant for C_{2+} products formation.^{415,423} A similar approach has been demonstrated with copper nitride nanoparticles which had a better advantage of retaining the oxidized copper states during electrochemical operation, leading to higher selectivity for multicarbon formation with prolonged catalytic stability (Figure 28).⁴²⁴

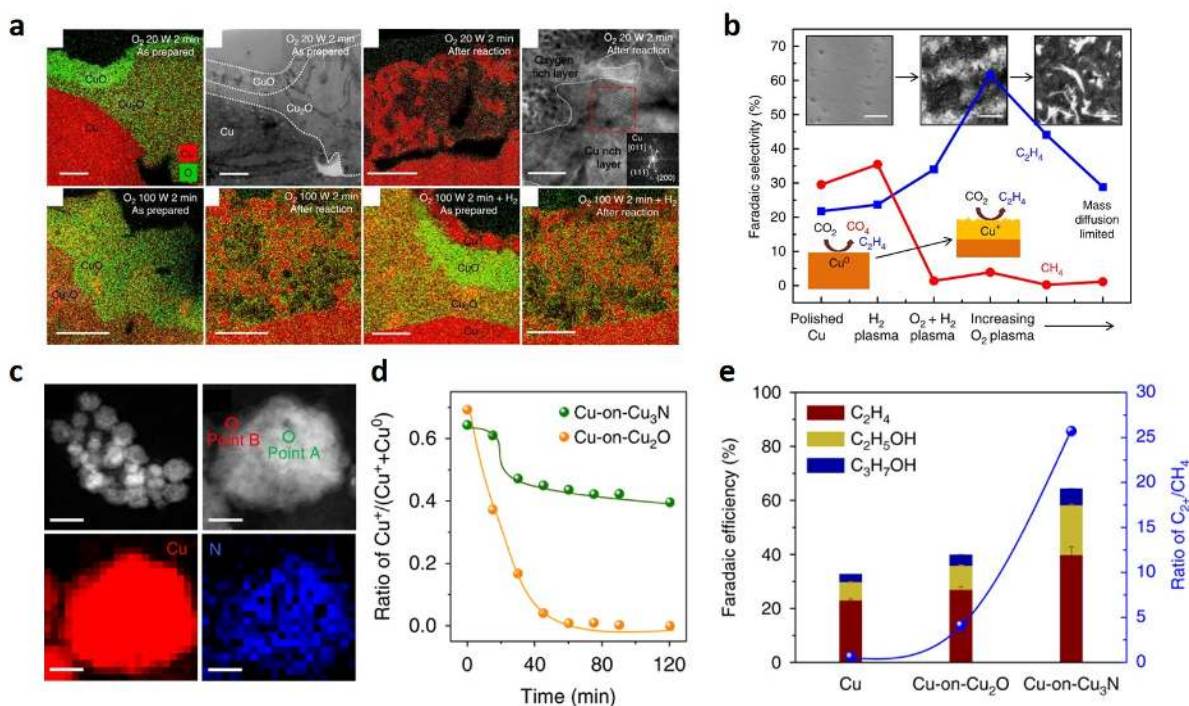


Figure 28. The presence of oxidized copper states contributing to multicarbon formation. (a) EDS elemental maps, HRTEM, and SAED analysis of Cu foils treated with oxygen plasma. The images labeled ‘after reaction’ are used catalysts for CO₂RR for 1h at -0.91 V vs. RHE. Scale bars are 300 nm (top row, left three); 20 nm (top row, right); 200 nm (bottom row). (b) Summary of hydrocarbon selectivity of plasma-treated Cu foils. (a-b) reproduced from ref⁴¹⁰. Copyright 2016 Macmillan Publishers Limited. (c) HADDF-STEM images and STEM-EELS elemental maps of the Cu-on-Cu₃N catalyst. Scale bars are 50 nm (top, left) and 10 nm (top, right and bottom row). (d) Ratio of Cu⁺ relative to the reaction time at -0.95 V vs. RHE. (e) Comparison of faradaic efficiency for C₂₊ and the ratio of C₂₊/CH₄ at -0.95 V vs. RHE on Cu, Cu-on-Cu₂O, and Cu-on-Cu₃N. (c-e) reproduced from ref⁴²⁴. Copyright 2016 Macmillan Publishers Limited.

However, there have been observations that suggest the opposite: metallic Cu being the active material of the oxide-derived Cu catalyst for CO₂ electroreduction. *In Situ* X-ray Absorption Spectroscopy of Cu(I) oxide and Cu(II) carbonate/hydroxide used as catalysts has shown that the active state of the material is metallic Cu with little relevance of their activity to the starting oxidation state.⁴²⁵ Furthermore, another study that tested various oxide-derived Cu catalysts revealed that their high surface area obtained from the oxidation treatment is critical for their high C₂₊ selectivity. The high surface area of oxide-derived catalysts brought sufficiently high current density that caused a shift to a higher pH near the catalyst surface and promoted C₂₊ formation.⁴²⁶ In this regard, electrolyzers with gas-diffusion electrodes and basic electrolytes (*i.e.* KOH) have shown to be effective for selectively converting CO₂ to ethylene. By combining the effects of high concentration of CO₂ near the vicinity of the electrode and basicity of electrolytes towards intermediate stabilization, C₂H₄ FE close to 70% has been demonstrated.⁴²⁷ These observations rather suggest that oxides may not be closely relevant to the C₂₊ product activity of

Cu catalysts. There is the possibility that the oxides that have been observed for some of the oxide-derived Cu materials may reside in the bulk of the material and be still present under electrochemical conditions. Furthermore, the formation of oxides from metallic copper after electrochemical operation may happen rapidly from other sources besides air exposure, such as the aqueous electrolyte.⁴²⁸

In this regard, controlling the structure of metallic Cu nanocatalysts has received considerable attention. Owing to the favored selectivity towards C_{2+} products on Cu (100) type surfaces,^{398,399} colloidally synthesized Cu nanocubes have been tested as CO_2 electrocatalysts.⁴²⁹ Among the Cu nanocubes of various edge length (20 to 60nm), the cubes of intermediate size (44nm) exhibited the highest selectivity towards the CO_2 reduced products ($FE_{CO_2RR} = 80\%$) and ethylene ($FE_{C_2H_4} = 41\%$). This trend of peak C_{2+} selectivity in the intermediate size regime was explained by the optimal balance of the relative population of plane and edge atoms. However, how this results in an enhanced C_{2+} activity remains unclear. There have been also attempts to tune the structure of copper catalysts at larger scales, such as the construction of dendrites and porous scaffolds, that have promoted multicarbon formation.⁴³⁰⁻⁴³³ The promotional effects seem to originate from the environmental conditions caused by the structures, such as the local pH effects, as they lack structural preciseness down to atomic scales. As the C_{2+} products tend to be promoted by various approaches that span over large length scales, it seems important to precisely understand the impact of individual effects and combine them together to create synergistic outcomes.

Another important aspect of nanocatalysts is their reconstruction under operation. It has been shown that copper may be susceptible to structural changes under CO_2 electrochemical conditions (Figure 29), which can even be directly observed using techniques such as ECSTM.^{434,435} Moreover, a recent work has shown that the structural transformation occurring under electrochemical conditions can actually be beneficial for C_{2+} forming catalysis.⁴³⁶ Fusion of densely arranged spherical Cu NPs during electrolysis resulted in an array of nanoscale Cu cubes that could drive CO_2 to C_{2+} products at surprisingly low overpotentials (Figure 29). It was shown that the rather counter intuitive approach of allowing the NPs to fuse was actually beneficial for promoting C_{2+} formation. While still a lot remains to be understood with regards to how the transformation occurs and whether it can be precisely controlled, the work clearly brought to attention the importance of structural changes occurring for electrocatalysts under operation.

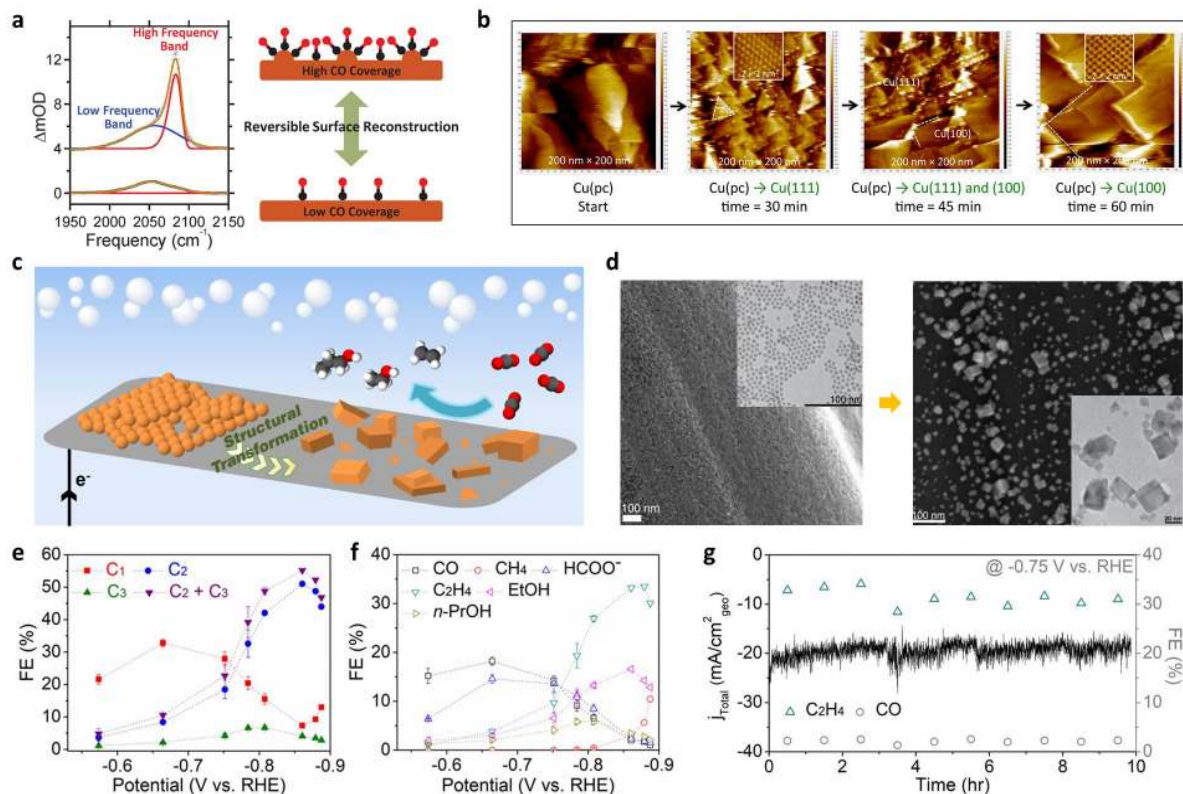


Figure 29. Dynamic structural evolution of copper during electrocatalysis. (a) IR spectrum in the CO stretch region under high (above) and low (below) overpotentials applied to Cu foil electrodes. (a) reproduced from ref ⁴³⁴. Copyright 2017 American Chemical Society. (b) *Operando* electrochemical scanning tunneling microscopy of a polycrystalline copper electrode, Cu(pc), held at -0.9V vs. SHE in 0.1M KOH. (b) reproduced from ref ⁴³⁵. Copyright 2016 Elsevier B.V. (c) Schematic illustrating the transformation process of Cu NP ensembles to an active catalyst for C₂–C₃ product formation. (d) SEM and TEM images showing the structural changes of the Cu NP ensembles during CO₂ electroreduction. FE of C₁, C₂, and C₃ products (e) and the major products (f) at various potentials for the transformed Cu NPs. Electrochemical tests were conducted using 0.1M KHCO₃ solution at 1atm CO₂. (g) Long-term electrolysis at -0.75V vs. RHE with gas products measured every hour. Electrochemical tests were conducted using 0.1M CsHCO₃ solution at 1atm CO₂. (c-g) reproduced from ref ⁴³⁶. Copyright 2017 National Academy of Sciences.

Among the C₂₊ products, ethylene tends to be by far the majority observed. There have been some efforts to produce other multicarbon products that include ethane, ethanol and *n*-propanol. Studies using copper single crystals have shown that stepped terraces of Cu(100) and (110) are more selective towards multicarbon oxygenates.^{398,399,437,438} In this regard, agglomerated Cu nanocrystals (~15nm size) exhibited high activity for *n*-propanol with its FEs reaching close 10% and their activity was attributed to the high density of defective sites at the nanocrystal junctions.⁴³⁹

A rather surprising result has been observed as well from using Cu NPs on nitrogen doped carbon nanospikes to produce ethanol at FE of 60% at -1.2V with speculations on the synergistic interactions between the Cu NP and the carbon material.⁴⁴⁰ Furthermore, copper sulfide NPs have been shown to be capable of boosting formate and multicarbon alcohols formation.^{441,442} Engineering macroscopic structures of copper can also steer the products in between the various multicarbon, such as between ethylene and ethane by altering the retention times of the intermediates within its structure.⁴⁴³

While copper-based nanomaterials have provided improvements with multicarbon production from CO₂, the molecular mechanism of how they are produced remains elusive. Along the same line, the exact nature of the required catalytic motifs to promote multielectron transfers and C-C coupling remains to be identified. Continued efforts in the study of Cu nanocatalysts for CO₂ electroreduction may shed light into these major questions and bring the technology to a level closer to practical applications.

3.3. Other elemental systems for CO₂ electroreduction

Besides the elements discussed above that fall under the major category, other various elemental systems have proven to be useful as CO₂ electrocatalysts. For instance, molybdenum electrodes have been observed to produce methanol at low overpotentials, albeit at slow rates.⁴⁴⁴ While less studied than the other CO forming catalysts, Zn-based catalysts can reach high selectivity for CO.⁴⁴⁵ Among a multitude of examples, nanomaterials of transition metal chalcogenides and cobalt oxides are discussed which are active for CO and formate, respectively.

Transition metal dichalcogenides can function as an active catalyst for CO₂-to-CO conversion in ionic liquids. After the first identification of molybdenum disulphide as a promising alternative CO catalyst for noble metals,⁴⁴⁶ a range of metal dichalcogenide 2D nanoflakes have been explored as catalysts.⁴⁴⁷ Among the explored, WSe₂ nanoflakes exhibited the highest activity for CO with overpotentials as low as 54mV (Figure 30a-c), which was attributed to their low work function and strong binding energies toward CO₂ reduction intermediates. Furthermore, it was shown that the CO₂ electrocatalytic property of transition metal dichalcogenides could be tuned by using dopant atoms, as demonstrated with Nb doping on vertically aligned MoS₂ that resulted in an increased activity (Figure 30d-f).⁴⁴⁸

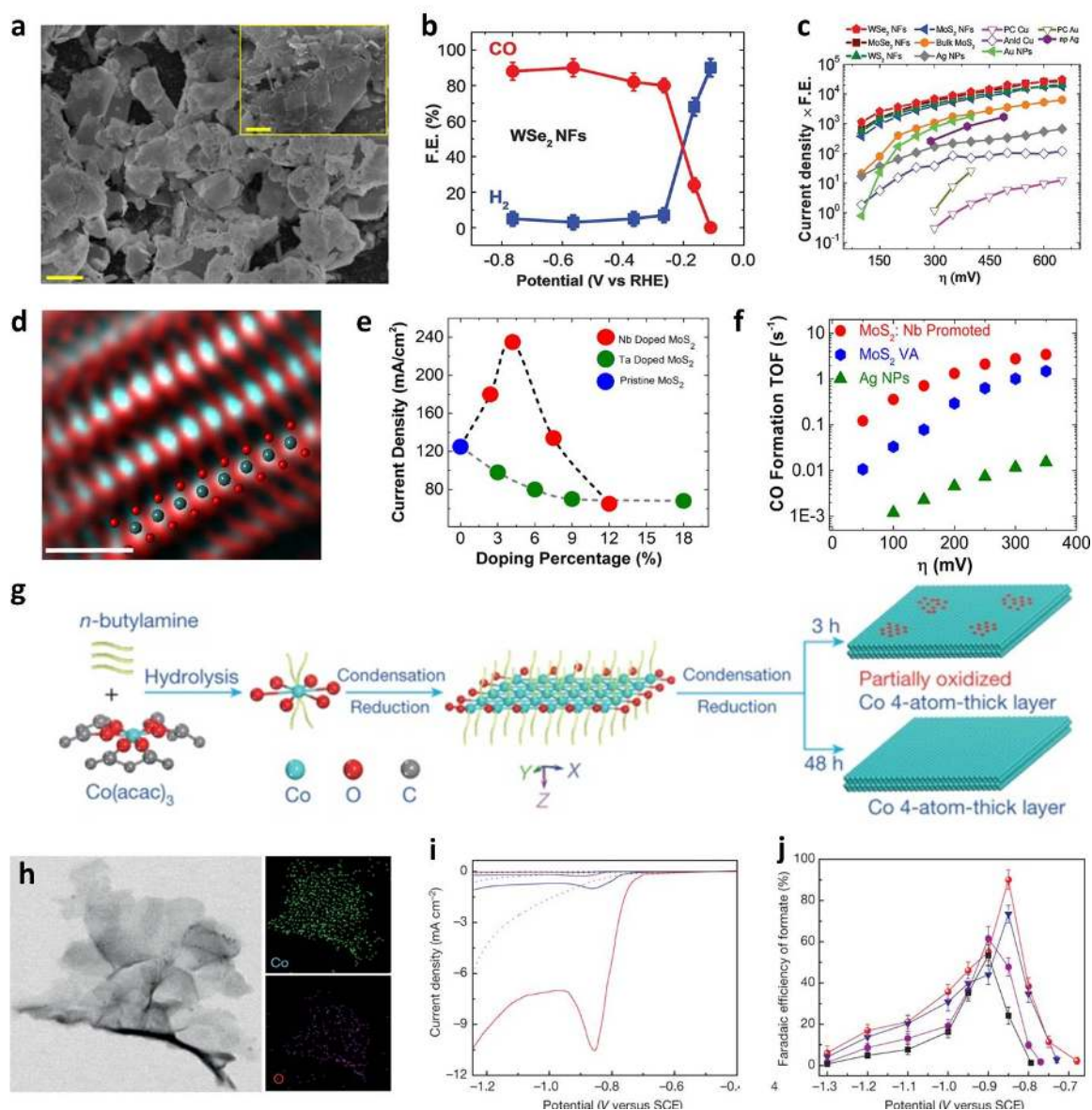


Figure 30. Transition metal dichalcogenides and cobalt oxides as CO₂ electrocatalysts. (a) SEM image of WSe₂ nanoflakes (scale bar, 2 μm and 200 nm in the inset). (b) CO and H₂ FE at different applied potentials for WSe₂ NFs. (c) Overview of different catalysts' activity. (a-c) reproduced from ref⁴⁴⁷. Copyright 2016 the American Association for the Advancement of Science. (d) RGB image of Nb doped vertically aligned MoS₂ nanosheets, which is constructed from HAADF and annular bright-field images. (e) Current density as a function of dopant percentage for Nb-doped and Ta-doped MoS₂ nanosheets. (f) CO TOF for Nb-doped MoS₂ nanosheets, pure MoS₂ nanosheets (MoS₂ VA), and Ag NPs. (d-f) reproduced from ref⁴⁴⁸. Copyright 2017 American Chemical Society. (g) Schematic of the synthesis process of partially oxidized Co 4-atom-thick layers. (h) TEM image and elemental mapping of the Co 4-atom-thick layers. (i) Linear sweep voltammetric curves in a CO₂-saturated (solid line) and N₂-saturated (dashed line) 0.1M Na₂SO₄ aqueous solution. (j) Faradaic efficiencies of formate at each given potential. Data are shown for

partially oxidized Co 4-atom-thick layers (red), Co 4-atom-thick layers (blue), partially oxidized bulk Co (violet) and bulk Co (black). (g-j) reproduced from ref ⁴⁴⁹. Copyright 2016 Macmillan Publishers Limited.

With cobalt being moderately selective for formate at low overpotentials, it was shown that atomically thin oxidized cobalt layers can boost the formate FE up to 90% and increase the catalytic activity by 5- to 10-folds compared against the metallic counterparts (Figure 30g-j).⁴⁴⁹ When comparing Co_3O_4 catalysts of varying thicknesses, the thinnest layers exhibited the highest formate selectivity/activity.⁴⁵⁰ Besides the high electronic conductivity of the thin Co_3O_4 layers,⁴⁵⁰ it was shown that the oxygen vacancies present on the catalyst material could reduce the energy barrier towards the rate determining protonation step to form the $^*\text{HCOO}$ intermediate.⁴⁵¹

3.4. Multimetallic nanomaterials as CO_2 electrocatalysts

Use of multiple element systems as catalysts offers several distinct advantages over the single element counterparts. First of all, fine tuning of the catalyst properties, such as its electronic structure, in between the discrete values observed from single elements becomes possible. This opens up the possibility of attaining catalyst structures with optimum characteristics for driving catalytic reactions that may not be accessible otherwise.³²¹ In addition, it may allow the decoupling the interactions between the catalyst surface and various intermediates beyond the limits of scaling relations.³¹⁹ This is particularly important for multi-electron reactions which involve a large number of intermediates. Very often optimization of the adsorption energy for each individual intermediate is required which is difficult to achieve on a surface composed of a single element. In this regard, multimetallic nanomaterials have been studied as CO_2 electrocatalysts with a focus on how the inclusion of a second element to the system affects their catalytic properties.⁴⁵²

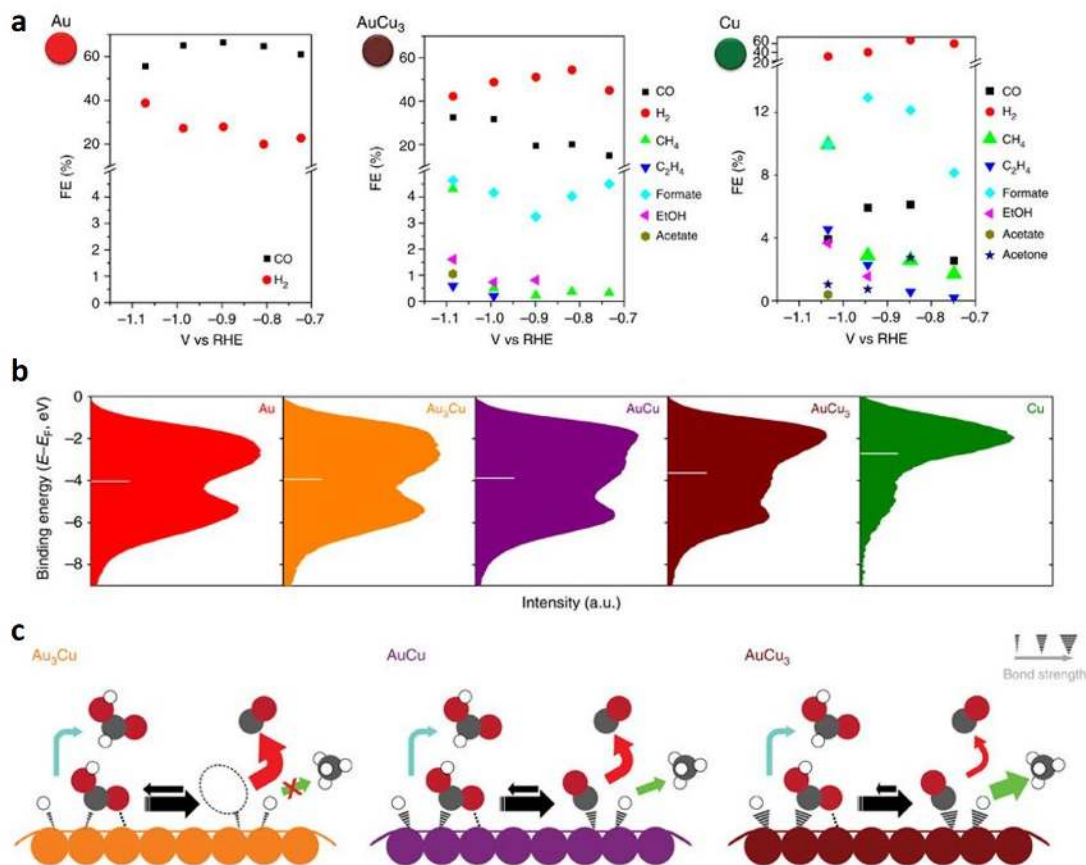


Figure 31. Composition-dependent activity of AuCu alloy nanoparticles. (a) FE of the CO₂ reduced products formed from the AuCu alloy nanoparticles. (b) Surface valence band photoemission spectra of Au–Cu bimetallic nanoparticles. (c) Schematic showing the proposed mechanism for CO₂ reduction on the catalyst surface of AuCu alloy nanoparticles. Filled circles with grey is C, red is O and white is H. The relative intermediate binding strength is indicated by the stroke weight (on the top right corner). Additional binding between the COOH and the catalyst surface is presented as a dotted line. Arrows between the adsorbed COOH and adsorbed CO is to show the difference in probability of having COOH adsorbed on different types of surfaces. Colored arrows indicate the pathway to each product: red for CO, blue for formate and green for hydrocarbons. Larger arrows indicate higher turnover. (a-c) reproduced from ref ⁴⁵³. Copyright 2014 Macmillan Publishers Limited.

The attempt to systematically study the effects of catalyst composition on its CO₂ electrocatalytic behavior was first made by using the gold-copper alloy nanoparticles.⁴⁵³ It was shown that by changing the composition of the NPs, the product distribution shifted accordingly such that the Cu-rich NPs favored more of the higher-order products like methane and ethylene (Figure 31a). This trend was attributed to the shift in the electronic structure of the NPs which governed the binding strength of intermediates (Figure 31b and c).⁴⁵⁴ Similar trends in the shift of catalytic

selectivity have been observed in other elemental systems, such as Au-Pt,⁴⁵⁵ and Cu-Pd.⁴⁵⁶

While electronic structures of catalysts have profound effects on the catalytic reactions, they are an average representation of surfaces where the local geometric configuration of active sites can also play significant roles.⁴⁵³ In this regard, the distribution of both elements in the system and the precise configuration of surface atoms become important. For bimetallic systems of certain elemental combinations, there may exist thermodynamically favorable intermetallic phases exhibiting distinct catalytic properties. The CO₂ electrocatalytic property of intermetallic phases has been explored using Au-Cu⁴⁵⁷ and Cu-Pd⁴⁵⁸ nanoparticles, where a distinct shift in the catalytic activity was observed (Figure 32). Atomic-level investigations on the ordered AuCu NPs showed that the transition to an intermetallic phase accompanies surface-enrichment of a more noble element (Figure 32g), which is the cause for the activity to change. Even without intentionally causing an element redistribution, it may occur naturally by the dynamic evolution of catalyst materials in electrochemical media. This phenomenon has been observed with the Cu-In alloys where the system eventually converts to a Cu-rich core and a In hydroxide shell that is favorable for CO production.^{459,460} The noble metal rich core and an oxide shell has been demonstrated in NP systems of Pd-Sn,⁴⁶¹ Ag-Sn,⁴⁶² and Cu-Sn⁴⁶³ as well, where the tin oxide shells have promoted CO and formate production depending on its configuration and the underlying element. In addition, an interface between the two elemental nanostructures have also been investigated for promoting CO₂ conversion such as the Cu-In⁴⁶⁰ and Bi-Sn.⁴⁶⁴ Overall, a rich library of CO₂ catalyst materials has been studied for the multielemental systems from not just the change of composition, but the various mixing patterns of a combination of elements and phases.

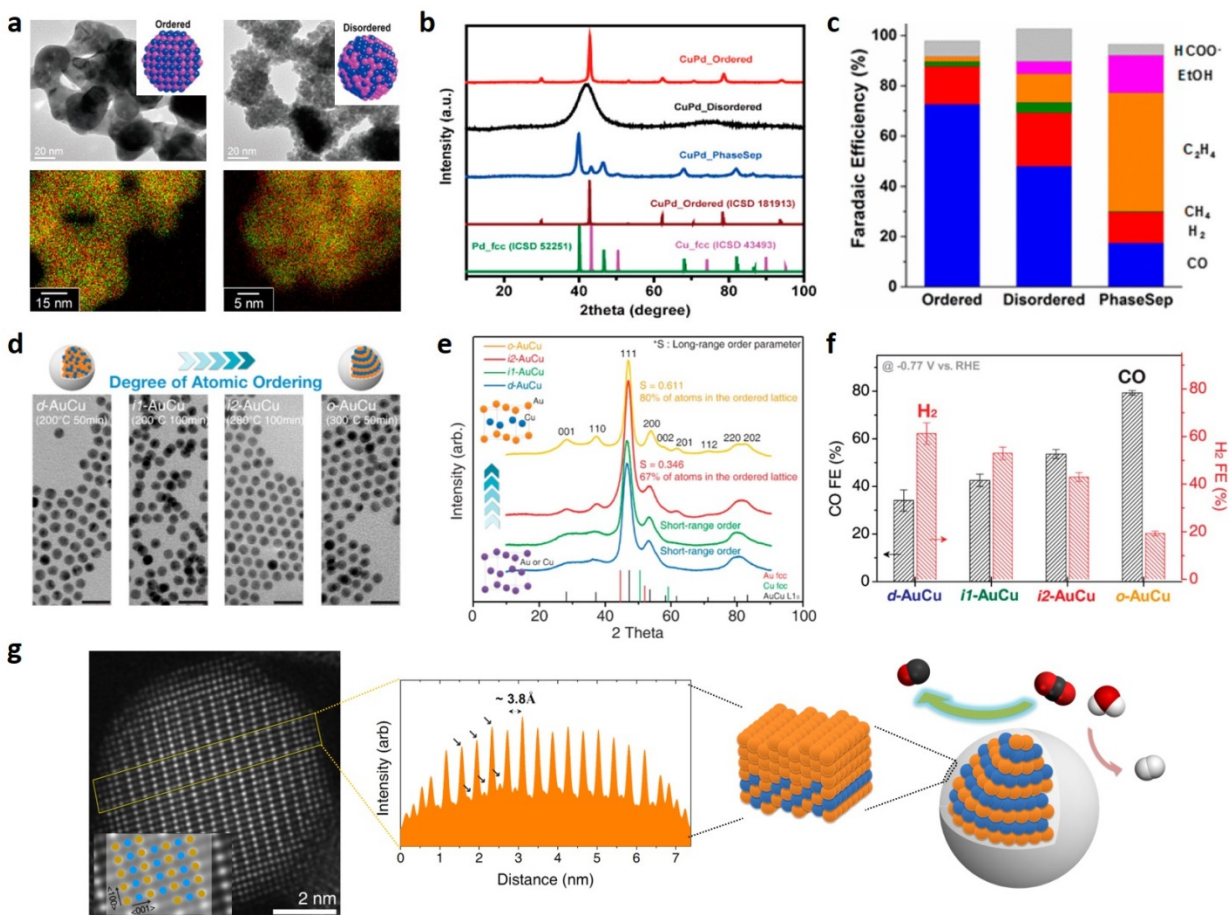


Figure 32. Catalytic activity of intermetallic nanoparticles. (a) TEM images and EDS maps of ordered and disordered CuPd nanoparticles. (b) XRD patterns of CuPd nanoparticles. (c) Production distributions of CuPd nanoparticles. (a-c) reproduced from ref ⁴⁵⁸. Copyright 2017 American Chemical Society. (d) TEM images of AuCu bimetallic NPs synthesized at various conditions allowing for systematic tuning of the degree of ordering. Scale bar, 20 nm. (e) XRD of AuCu bimetallic NPs. (f) Electrochemical CO₂ reduction activities of AuCu bimetallic NPs. (g) Structural investigation of ordered AuCu NP (*o*-AuCu) at atomic resolution. Aberration-corrected HAADF-STEM image of *o*-AuCu and a magnified STEM image of the center of the particle as inset. Shown is the overlapping schematic of the structure projection. Atoms in orange and blue color represent gold and copper, respectively. Intensity profile across the particle measured from the yellow box. The distance between the strong intensities matches with the separation between gold atoms. Arrows indicate alternating high and low intensities, which represent gold and copper atoms, respectively. A schematic of a particle shows a gold-enriched outer layer of a few atom thickness that is responsible for the enhanced CO₂ conversion. (d-g) reproduced from ref ⁴⁵⁷. Copyright 2017 American Chemical Society.

While most of the binary systems have been used towards promoting 2-electron reduced products

of CO and formate, a few selection of the element combinations have resulted in the formation of multicarbons. So far, the most studied is the Ag-Cu system which has been effective for shifting the selectivity towards multicarbon oxygenates.⁴⁶⁵⁻⁴⁶⁷ There have been a number of explanations regarding its catalytic origin. One of the hypotheses is related to the phase immiscibility of the Ag-Cu system, which states that the CO (or the *CO) produced at the Ag phase translates to the Cu phase to promote ethanol formation.^{465,467,468} This idea has been tested with microfabricated Ag-Cu electrodes where the distance between the two phases and their relative portion were systematically controlled.⁴⁶⁷ With the approach, an increase in the multicarbon oxygenate/ethylene ratio was observed up to ~2.4 compared against 0.6 of pure Cu and the enhanced oxygenates selectivity was attributed to the increased *CO on Cu by the high local CO concentrations created from the nearby Ag. On the other hand, a work that monitored the state of the Ag-Cu alloy catalysts during CO₂ electroreduction has instead proposed that the inclusion of Ag atoms in a Cu-rich alloy phase results in a compressive strain of the Cu surface that enhances CO binding relative to H and O to promote multicarbon oxygenates.⁴⁶⁶ The oxygenates promoting effect, especially the carbonyl and carboxylate containing products, of Ag-Cu systems has been demonstrated with mixtures of small Ag and Cu nanoparticle mixtures in a polymer film that gave 21% FE for acetate.⁴⁶⁹ Furthermore, besides the Ag-Cu system, there have been other element combinations that have resulted in multicarbon products albeit at low FEs.⁴⁷⁰ It is expected that increasing efforts in this direction may bring catalysts that could facilitate complex products formation beside the copper-based catalysts heavily invested so far.

4. Nanostructured materials for tandem catalysis

4.1. Introduction to tandem catalysis

Transformation of simple building blocks into complex molecules is the essence of the modern chemical industry, where fine chemicals, polymers, and pharmaceuticals are produced from vastly available feedstocks such as fossil fuels and other natural resources. Millennia before the modern era, chemical transformations toward complexity have already played central roles in the origin of life. Biological organisms, with all its complex molecules such as proteins and sugars, are essentially built from simple reagents such as CO₂ and H₂O through multi-step reactions catalyzed by enzymes. While many of these catalytic reactions have to be carried out step by step, some of them are deliberately coupled spatially and temporally.⁴⁷¹ For example, in photosynthesis, bicarbonate transported into carboxysomes are converted to CO₂ by carbonic anhydrase and subsequently take part in the Calvin cycle catalyzed by RuBisCO.^{472,473} The carboxysomes, a bacteria microcompartment, confines the CO₂ releases in the dehydration reaction and prevent its loss to the cytoplasm, thus creating a favorable local environment for the CO₂ fixation reaction.⁴⁷⁴ Another example is the sequential reduction of carboxylic acids into alcohols in the confined space of metabolosomes, where the toxic and unstable aldehyde intermediates produced in the initial carboxylic acid reduction is consumed *in situ* by the subsequent reduction reactions to give alcohols.^{475,476}

These multi-enzymes catalyzed reactions in nature are inspiring examples for the development of inorganic catalysts for coupled multi-step reactions.^{477,478} Tandem catalysis, where sequential reactions are coupled and catalyzed by a single nanostructured catalyst with multiple active sites, presents a number of opportunities to improve chemical transformations. It eliminates the steps for intermediates separation, purification, and transportation which is especially beneficial in situations where the reaction intermediates (product of the first reaction) are thermally unstable or toxic. In addition, by coupling multiple reactions, tandem catalysis could alter the thermodynamic landscape of the individual reactions and achieve superior performance. The most straightforward effect in this perspective is the shifting of chemical equilibrium, where the second reaction would consume the products from the first reaction and shift the equilibrium of the first reaction to forward direction via Le' Chatelier's principle and thus improve the productivity. On the microscopic level, co-existence of reactant, intermediates, and products of multiple sequential reactions could result in the synergy between different chemical reactions. One typical case is the reaction intermediates of the first reaction could directly transfer to the catalytic sites of the second reaction, which would effectively change the reactant of the subsequent reaction and thus lead to altered reactivity. These synergistic effects on the microscopic level could lead to greatly improved activity and selectivity of individual reactions and thus facilitate the overall chemical conversion.

In this chapter, we would discuss the principle and application of tandem catalysis, and also summarize the synthetic approaches to produce such catalysts. Herein we would limit our discussion on nanostructured inorganic heterogeneous catalysts and mostly focus on gas phase thermal reactions. For homogeneous tandem catalysis using molecular catalysts, the scientific considerations are largely different and they have been summarized in various review articles.⁴⁷⁹⁻⁴⁸¹

4.2. Principles and Considerations on the design of tandem catalysis

Conceptually, the strategy of tandem catalysis seems straightforward and could be generally applied to most sequential reactions, where multiple well-optimized catalytic sites can be simply mixed. However, several factors need to be evaluated for the feasibility and rational design of tandem catalysts.

The primary and most obvious consideration is the compatibility of the coupled reactions. The chemical species of each step would need to be compatible. This is simple to understand as exposing the reagent of one reaction to the catalyst and reactant of another reaction could lead to undesirable side reactions or degradation of the catalyst. The reaction condition, including temperature, pressure and chemical environment, also need to be compatible. Also, the optimum conditions for each reaction are often not identical, so a compromise needs to be made to achieve overall optimal reactivity and selectivity. In general, the starting point of the tandem catalysis design is to identify the range of conditions where both of the coupled reactions are thermodynamically favorable. The search for the optimum condition within this range would often focus on reaction kinetics. In this process, the tuning of temperature, pressure, reactants

stoichiometry, or catalytic active sites would affect the kinetics of all the reaction steps. Thus, optimization of the overall tandem reaction would be much more complicated than individual single step reaction.

In the design of tandem catalysis, surface and interface of nanostructures play crucial roles. Catalytic gas phase reaction mostly take place on the surface of the catalysts, and the catalytic active sites often reside on metal-oxide interfaces. The optimization of single-step reactions would then involves tuning of the surface and interface of heterogeneous catalysts, which have attracted tremendous research efforts in the past decades.⁴⁸²⁻⁴⁸⁴ For instance, the surface to volume ratio and numbers of surface unsaturated sites, which are tunable by particle size, would determine the overall amount of catalytic active sites.⁴⁸³ The composition and structure of the catalyst surface are often controlled by the phase and exposed facet of the particles, which could determine the reaction product distribution by affecting the adsorption configuration of substrates.^{484,485}

In tandem catalysis, integration of the catalysts for two or more reactions create more interfaces, which can affect the catalyst characteristic for both reactions and also the transport of reaction intermediates between the two catalysts. For example, in the tandem catalytic system where Fischer-Tropsch (F-T) synthesis and hydrocracking reaction are coupled, cobalt nanoparticles (catalysts for F-T synthesis) are integrated with zeolites (catalysts for cracking). Interfacing cobalt nanoparticles with zeolite would affect the reducibility of cobalt resulting in a modulated activity and selectivity of the first step (i.e. F-T synthesis) and thus lead to a different product distribution of the overall tandem reaction.^{486,487} In addition, the spatial allocation of the different components also plays a central role, especially on intermediates transport. The intimacy of these distinct sites has been reported to affect the product distribution significantly,^{488,489} and we will discuss this with detailed reaction examples in the following sections.

For coupled reactions, the favorable condition ranges for the individual reactions need to overlap, thus limiting the choices of catalysts for each reaction. Moreover, in the catalyst synthesis process, the integrity of each catalytic component needs to be maintained without aggregation or severe surface reconstruction (e.g., alloy formation during integration of two distinct metal catalyst).⁴⁹⁰ This is especially important for high surface area catalysts employing porous oxides, which usually need harsh conditions to fabricate. In addition, the optimization of the tandem catalysts requires precise control of the ratio and spatial location of different catalytic active sites. These requirements make the preparation of nanostructured tandem catalysts a formidable synthetic challenge and require a comprehensive understanding of the synthesis and integration of a variety of nanomaterials. In the next section, we will aim to provide a toolbox for achieving the synthesis of tandem catalysts with the emphasize on the methods of integration of nanoscale objects into well-defined nanostructures with controlled interfaces. And we will then discuss the application of tandem catalysis and their corresponding surface and interface control in the third section.

4.3. Synthetic Design of Nanostructured Tandem Catalysts

In principle, the integration of multiple catalytic active sites can be achieved by sequentially depositing the constituents of each active sites. The most straightforward way to realize such structure is by depositing these components layer-by-layer. Such deposition is essentially two-dimensional, where the size of the layer is macroscopic, same as the size of the catalyst. This layer-by-layer deposition is often carried out by physical deposition of materials or conformal chemical growth, which is simple and highly generalizable. The catalysts prepared in this way is structurally well-defined and suitable for fundamental study, but suffers from the low surface area, limited thermal stability and cannot be used for large scale industrial processes. The alternative way for preparing tandem catalyst is seeded growth, where each catalytic component is chemically grown on each other in a three-dimensional (3D) manner and essentially produce a powder form, high surface area catalyst. This process often involves an oxide support to serve as the substrate ('seed') for other catalytic components. Such three-dimensional catalysts are often synthetically challenging but can have high surface area and stability, and can be scaled-up for industrial processes. In the next section, we describe these two strategies of tandem catalysis synthesis separately as a toolbox for catalysts synthetic design.

4.3.1 Integration of Catalytic Components using Layer-by-Layer Deposition

The attempt to construct a tandem catalyst with controlled construction of all interfaces was first made by Yang et al. with the Langmuir-Blodgett (LB) method.^{488,491} A monolayer of Pt cubes and CeO₂ cubes were assemble by LB method and then deposited on the silica substrate sequentially, forming a nanocrystal bilayer structure CeO₂-Pt-SiO₂ with two distinct interfaces Pt/CeO₂ and Pt/SiO₂ (Figure 33). Ultraviolet/ozone treatment was used to remove the capping agents of the nanocubes, creating clean metal-metal oxide interfaces. The vertical clefts between the nanocrystals ensured the access of gas molecules to catalytic interfaces. The tandem ethylene hydroformylation with methanol was carried out on this bilayer catalyst to produce propanal with very high selectivity. This concept represents a powerful approach towards designing complex nanostructure with well-defined interfaces for tandem catalysis and could be expanded to other catalyst systems.⁴⁹²

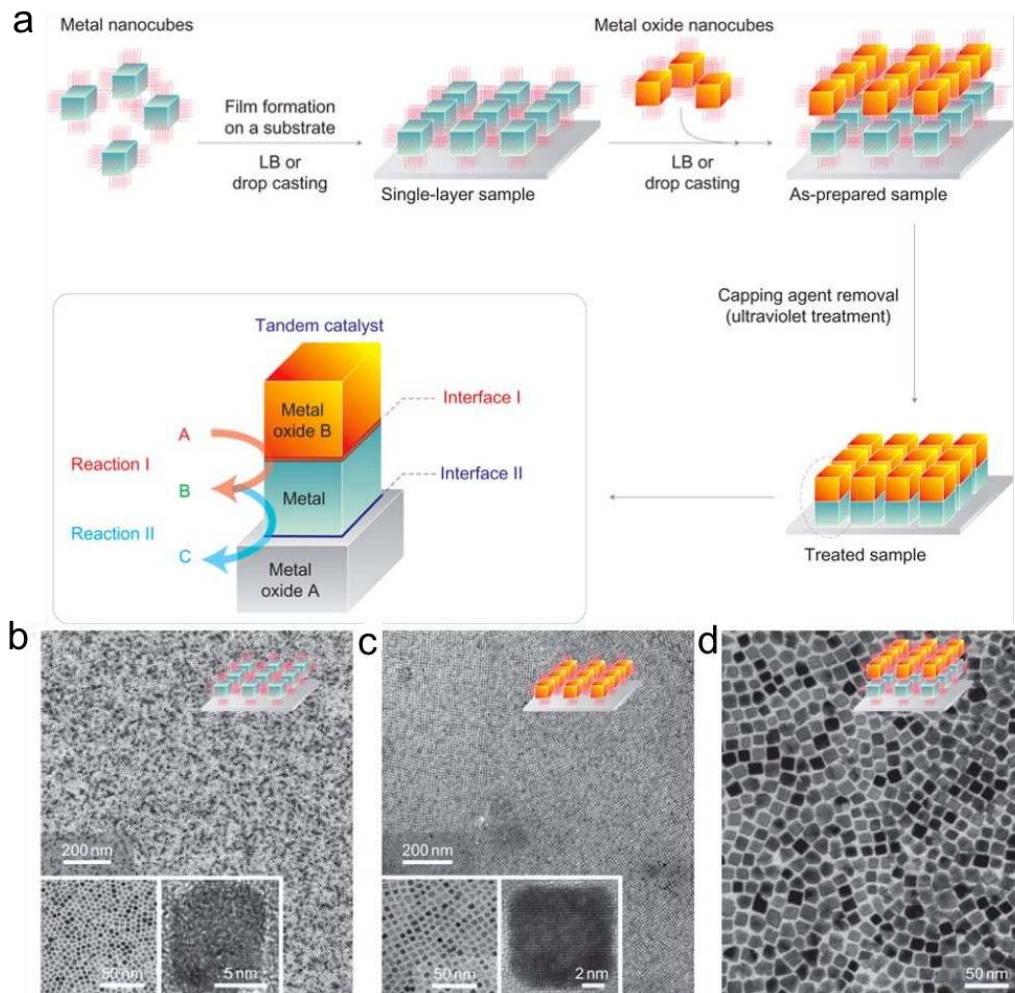


Figure 33. Assembly process for nanocrystal bilayer tandem catalyst synthesis. (a) Detailed assembling procedure. TEM images of (b) monolayer of Pt nanocubes prepared by the LB technique, (c) monolayers of CeO₂ nanocube prepared by drop casting, (d) CeO₂ nanocube monolayer on a Pt monolayer. The inset figures are the TEM images of higher magnification (left) and HRTEM images of a single nanocrystal (right).⁴⁸⁸ Reprinted with permission from ref ⁴⁸⁸. Copyright 2011 Macmillan Publishers Limited.

Atomic layer deposition (ALD) is another promising approach to fabricate tandem catalysts with well-defined structure.⁴⁹³⁻⁴⁹⁶ ALD is a technique where thin layers of inorganic materials are grown on the substrate via a sequence of self-limiting chemical reactions. Due to its self-limiting character, ALD allows precise control of the thickness of the films (or size of particles) of a variety of materials with excellent conformity, uniformity, and controllable composition. Therefore, it is possible to construct complex nanostructure with multiple well-defined interfaces via ALD by depositing multilayer of metal or oxides on the substrate. Through alternative overcoating of oxides and metal nanoparticles, catalysts with multiple metal-metal oxide interfaces can be achieved, such as ZnO/Pt/Al₂O₃,⁴⁹⁷ Al₂O₃/Cu/SiO₂,⁴⁹⁸ Fe₂O₃/Pt/Al₂O₃,^{499,500} etc (Figure 34a-c). However, in this case, there is no channel for the reactants molecules to access the active sites of

the bottom layers. In order to create pores for gas diffusion, high-temperature treatments in air or hydrogen are generally used by inducing densification and/or crystallization of the ALD layers.^{493,498} Furthermore, Qin et al. developed a template-assisted ALD overcoating method to prepare the tandem catalyst with a tube-in-tube structure. For example, such tandem catalyst with Ni/Al₂O₃ and Pt/TiO₂ interfaces were fabricated by sequentially depositing an Al₂O₃ layer, Ni nanoparticles, a sacrificial layer (polyimide layer here), Pt nanoparticles and a TiO₂ layer on a carbon nanofiber template, followed by O₂ calcination and H₂/Ar reduction (Figure 34d-f). By removing the sacrificial layer, nanoscopic open space between the two interfaces could be obtained and the distance between the interfaces can be tuned by the thickness of the sacrificial layer.⁵⁰¹ Another example using a similar method is the CoO_x/TiO₂/Pt tubular catalyst in which two types of metals nanoparticles were separately located on the inner and outer surface of the TiO₂ nanotube (Figure 34g).⁵⁰² This ALD based approach could realize controllable assembling of many types of metal-oxide interface in a tandem catalyst.

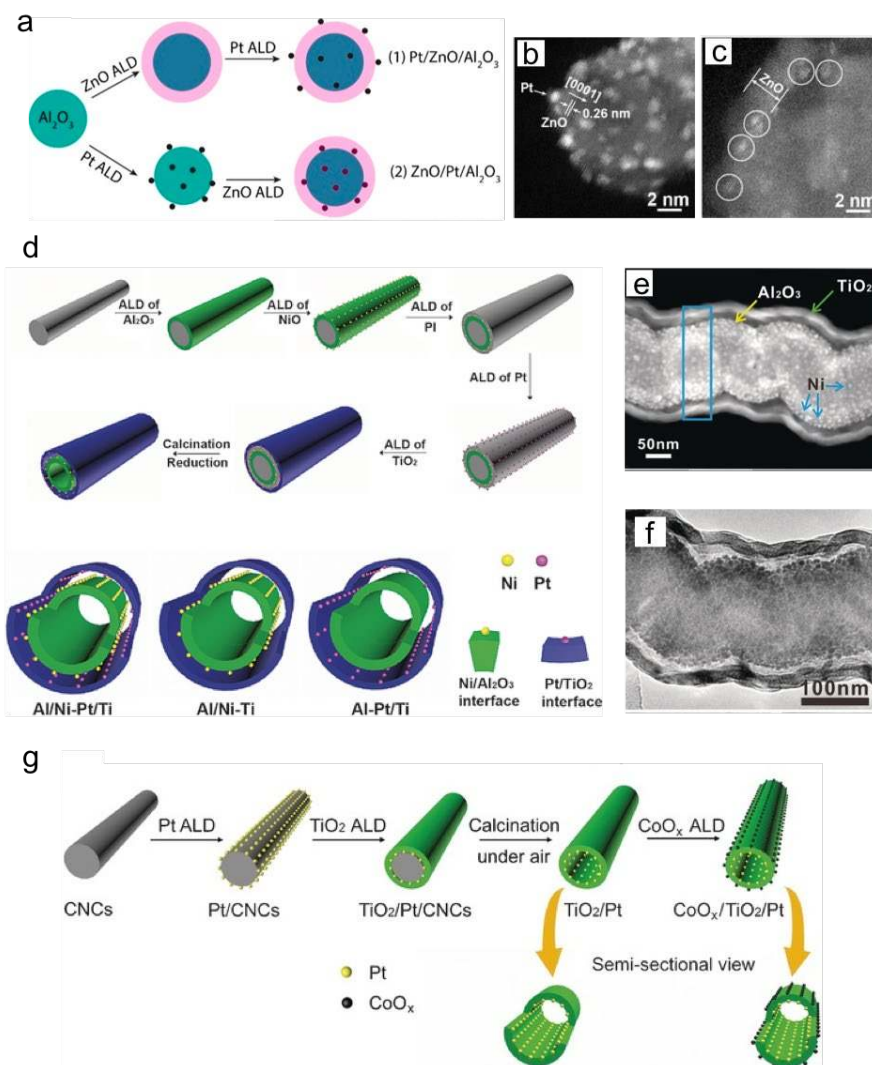


Figure 34. Complex nanostructure with multiple metal-oxide interfaces prepared by ALD. (a) Preparation of Pt/ZnO/Al₂O₃ and ZnO/Pt/Al₂O₃ catalysts with inverse spatial arrangement. Aberration-corrected HAADF-STEM images of (b) Pt/ZnO/Al₂O₃ and (c) ZnO/Pt/Al₂O₃.⁴⁹⁷ (a)-(c) reprinted with permission from ref⁴⁹⁷. Copyright 2016 American Chemical Society. (d) Schematic illustrating the synthesis of the tandem catalyst with Ni/Al₂O₃ and Pt/TiO₂ interfaces and their semi-sectional views. HAADF-STEM image (e) and TEM image (f) of the Al/Ni-Pt/Ti catalyst.⁵⁰¹ (d-f) reprinted with permission from ref⁵⁰¹. Copyright 2016 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim. (g) Schematic illustration of the synthesis process for TiO₂/Pt and spatially separated CoO_x/TiO₂/Pt catalyst by template-assisted ALD.⁵⁰² Reprinted with permission from ref⁵⁰². Copyright 2016 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim.

The layer by layer deposition method is very versatile and can deposit various materials with almost no compatibility issues. The distance of each interface or catalytic sites could be well-controlled by particles size or film thickness. Ideally, this approach could be utilized to construct any tandem catalysts with good structural control over surfaces and interfaces, and thus suitable for conducting fundamental studies on tandem catalysis. However, the surface area of obtained catalysts is limited and the structural integrity of the catalysts can be compromised relatively easily during reactions and other high-temperature processes. For practical application of tandem catalysis, ‘three dimensional (3D)’ catalysts are required.

4.3.2 Integration of Catalytic Components by Sequential Growth

Three-dimensional, powder forms catalyst can be prepared by sequentially growing different nanomaterials on seed nanocrystals where metal and oxides nanoparticles could be coupled together to yield diversified nanostructures with well-defined, catalytically active interfaces.^{503,504} This method is highly versatile, as the spatial arrangement of nanoscopic building blocks can be simply controlled by the sequence of growth and the morphology and coverage of each building block can be controlled by the growth condition. The sequential growth method for catalyst preparation, solely based on wet chemical processes, can be readily scaled up to industrial scale. Catalysts prepared in this method can also have high surface area and stability when porous oxides are incorporated in the nanostructure for gas accessibility and structural reinforcement purpose.

Based on their architecture, the basic nanostructures employed for the tandem catalyst can be divided into three categories: metal decorated oxides composite nanostructure, metal-oxides heterostructure and core-shell nanostructure (Figure 35).⁵⁰³ These nanostructures can be further integrated to give more complexed catalytic structures. In the seeded growth process, uniform coverage of the secondary component on the seed during the growth favors the formation of the core-shell nanostructure, while the nucleation and growth of secondary component on specific sites on the seed yield the other two hybrid nanostructures. This is generally driven by the lattice mismatch or the interfacial energy between metal and the oxides. Thus, both the structure of the seed and the condition of the growth determines the structure of the final product. Since the

secondary components are chemically grown on the seeds, the interfacial metal-oxide interactions are generally strong.



Figure 35. Schematic of metal-oxide hybrid structure with different architecture.⁵⁰³ Reprinted with permission from ref⁵⁰³. Copyright 2018 Macmillan Publishers Limited.

The metal decorated oxides composite nanostructure could be prepared by metal nanoparticles deposition on the surface of metal oxides. The shape of the metal oxides nanocrystal is tunable by the growth condition, including spherical nanoparticles,^{505,506} nanocubes,⁵⁰⁷ nanorods etc.⁵⁰⁸⁻⁵¹⁰ In a typical synthetic procedure, the pre-synthesized metal oxides nanocrystal (CeO_2 , SiO_2 , TiO_2 , Al_2O_3 , zeolites, etc), is mixed with metal precursor solution. Heterogeneous nucleation of the metal nanoparticle by reduction or decomposition of the precursors on oxides nanocrystals would give the product nanostructures. The size of the metal nanoparticles could be controlled by the types of reducing agent, reaction temperature, types and amounts of surfactants, etc. For instance, Au/TiO_2 composite nanoparticles have been prepared using HAuCl_4 as Au precursor, ascorbic acid as reducing agent and PVP as the stabilizer. The monodispersed TiO_2 nanospheres were employed as support for the Au nucleation and growth (Figure 36).⁵⁰⁵ In this case, the size of Au nanoparticles were controlled by the reduction times. The metal decorated oxides composite nanostructures are simple to prepare and can incorporate a wide range of metal nanoparticles and oxide supports. The other two architectures can be perceived as more elaborately controlled metal-oxide composite structures that have more well-defined interfaces and spatial arrangement of building blocks.

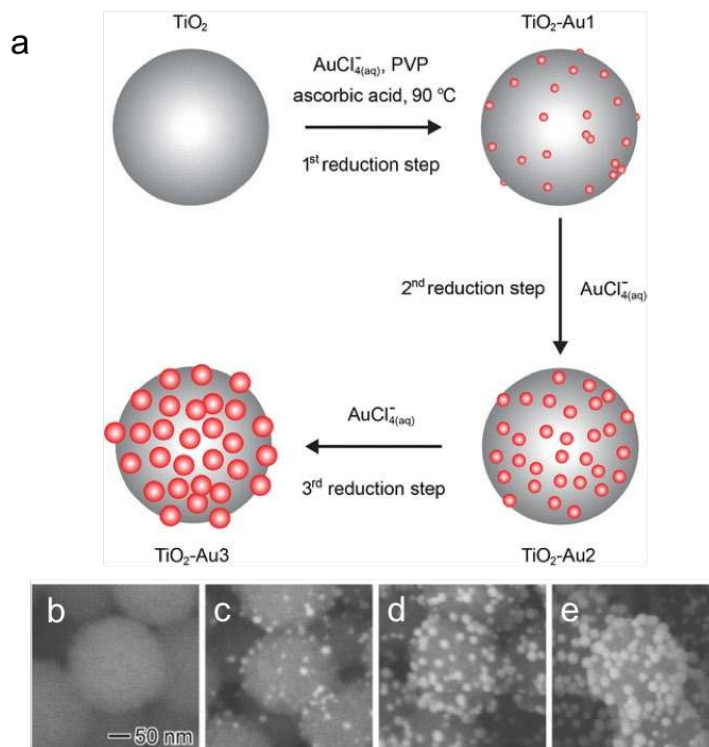


Figure 36. (a) Synthesis of TiO_2 colloidal spheres decorated with Au nanoparticles having controlled sizes distribution images of (b) TiO_2 spheres and TiO_2 -Au particles obtained after the (c) first, (d) second, and (e) third reduction steps.⁵⁰⁵ Reprinted with permission from ref ⁵⁰⁵. Copyright 2013 American Chemical Society.

In the case of the metal-oxide heterostructure, they are usually fabricated by aligning two dissimilar components together at a small junction. The common architectures include dumbbell-like heterostructure,⁵¹¹⁻⁵¹³ nanodimer,^{514,515} hierarchical heterostructure and so on⁵¹⁶⁻⁵²⁰. In these structures, the ratio between the metal and oxides as well as their spatial arrangement is well defined. Additionally, the seeded growth process to produce such well-defined structures are often epitaxial, leading to almost atomically well-defined interfaces. For example, Sun et al. successfully demonstrated the synthesis of Au- Fe_3O_4 dumbbell-like nanoparticles through the epitaxial growth of iron oxides on the pre-synthesized Au seed, the size of the nanoparticles could be tuned from 2-8 nm for Au and 4-20 nm for Fe_3O_4 (Figure 37a-d).⁵¹¹ Li et al. have fabricated the Au-ZnO heterostructures with a novel hexagonal pyramid-like structure via a similar method, where Au nanocrystals performed as seeds, and ZnO pyramid nanoparticles epitaxial grew over it (Figure 37e-f).⁵¹⁷ Pre-synthesized metal oxides can also serve as the seeds for metal nanoparticles nucleation and growth. For example, Xu et al. utilized the as-prepared Fe_3O_4 nanoparticles as seeds to construct the Ag- Fe_3O_4 nanodimer. In this system, the surface Fe(II) sites act as the catalytic center for the reduction of Ag^+ and the nucleation of Ag particles (Figure 38a-d).⁵¹⁵ This seed mediated method has been generalized to many catalyst system, including Pt- Fe_3O_4 ,^{521,522} Au- TiO_2 ,⁵²³ Co- TiO_2 ,⁵²⁴ AuPd- Fe_xO_y , etc.⁵²⁵ In addition, the heterostructure can also be prepared by mixing both metal oxide and metal precursor in a surfactant-mediated thermal

reduction/decomposition reaction. For instance, the linear and branched Au-ZnO hybrid structures can be obtained by using different surfactants in a one-pot synthesis (Figure 38e-g).^{518,519}

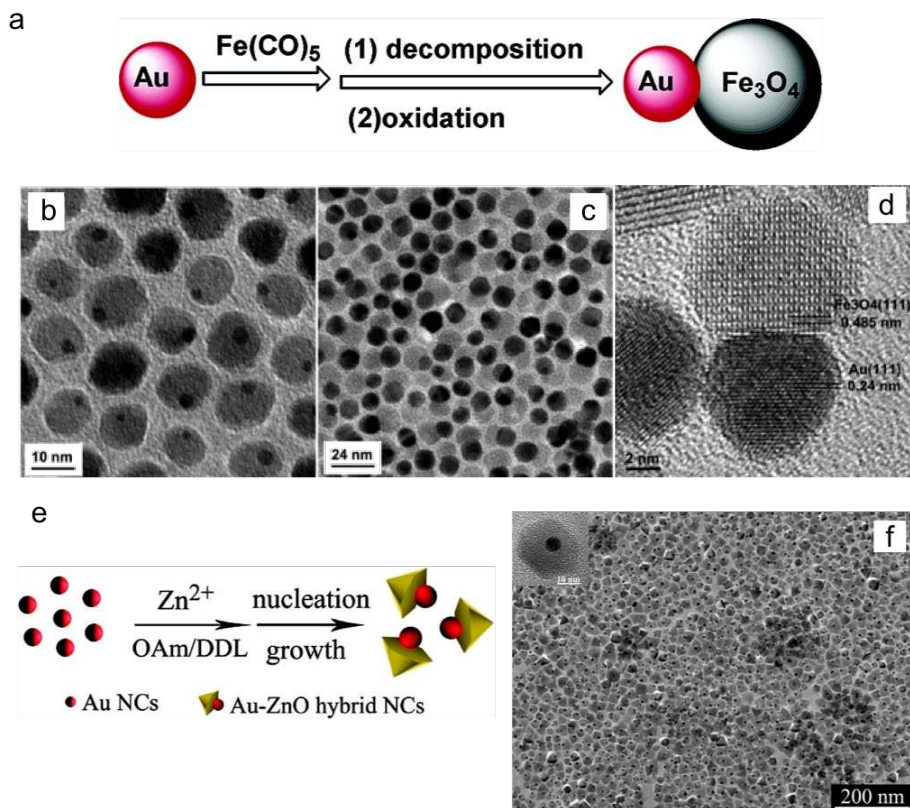


Figure 37. (a) Schematic of synthesis procedure of Au-Fe₃O₄ dumbbell-like structure. TEM image of (b) the 3-14 nm Au-Fe₃O₄ particles, (c) the 8-14 nm Au-Fe₃O₄ particles and (d) HR-TEM image of one 8-12 nm Au-Fe₃O₄ particle.⁵¹¹ Reprinted with permission from ref ⁵¹¹. Copyright 2005 American Chemical Society. (e) Schematic illustration of the formation of the Au-ZnO hybrid NPs and (f) TEM image of the Au-ZnO nanopyramids. The inset shows a single Au-ZnO nanoparticle.⁵¹⁷ Reprinted with permission from ref ⁵¹⁷. Copyright 2011 American Chemical Society.

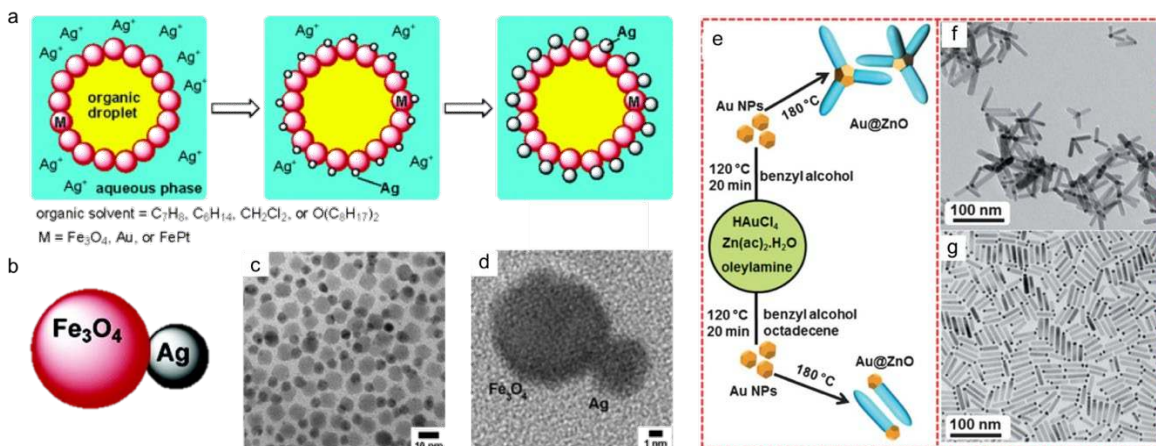


Figure 38. (a) Synthetic procedure of $\text{Fe}_3\text{O}_4\text{-Ag}$ heterostructure using Fe_3O_4 nanoparticles as seeds. Schematic (b) and TEM images (c, d) of as-synthesized $\text{Fe}_3\text{O}_4\text{-Ag}$.⁵¹⁵ Reprinted with permission from ref⁵¹⁵. Copyright 2005 American Chemical Society. (e) Schematic representation of the synthesis of linear and branched Au@ZnO hybrid nanocrystals. Overview TEM image of (e) branched and (g) linear Au@ZnO hybrid nanocrystals.⁵¹⁸ Reprinted with permission from ref⁵¹⁸. Copyright 2013 The Royal Society of Chemistry.

For the core-shell nanostructure, it is synthesized by growing a shell or multilayer of shells on seed nanocrystals.⁵²⁶⁻⁵²⁸ The core-shell configuration would prevent the core nanoparticles from sintering and aggregation and provide high thermal stability especially during reactions at high temperature. Compared with the other metal-oxide hybrid structure, the preparation of core-shell nanostructure is more complex due to the conformal and uniform coating of the oxides on the core nanoparticles. Moreover, the shell needs to be porous for the diffusion of substrate molecules. Mesoporous silica and titanium oxides are commonly used for the shell coating in a sol-gel process, where silicon or titanium precursor undergoes rapid hydrolysis to produce metal hydroxide solution, followed by polycondensation, gelation, drying and crystallization process.^{528,529} For example, Yang et al. reported the preparation of Pt/mesoporous silica core-shell (Pt@mSiO_2) nanoparticles (Figure 39a-b).⁵²⁸ Pt nanocubes were prepared using tetradecyltrimethylammonium bromide (TTAB) as the capping agent and tetraethyl orthosilicate (TEOS) was used as a silica precursor. TTAB surfactants would form micelles in aqueous solution due to their amphiphathic nature, so they performed as structure-directing templates for silicates polymerization. After removing TTAB, the mesoporous silica shell was formed. The thickness of the mesoporous oxides shell could be tuned by the reaction time, pH, solvent, etc, from several nanometers (2-5nm) to several hundred nanometers. The pore size of the oxides is also tunable and highly depends on the type of templates used to direct the growth of structure. The similar synthetic process could be applied for the hydrophobic nanocrystal core. For instance, Hyeon et al. synthesized the $\text{Fe}_3\text{O}_4@m\text{SiO}_2$ nanoparticles, wherein the inside Fe_3O_4 nanocrystals are capped by oleic acid and are hydrophobic (Figure 39c-i). In this case, cetyltrimethylammonium bromide (CTAB) was added, serving not only as the stabilizing surfactant for the transfer of hydrophobic Fe_3O_4 nanocrystals to the aqueous phase.⁵³⁰ In addition, zeolites are also used to encapsulate the metal nanoparticles,

which has well-defined microporous structure and tunable acid sites (Figure 40).^{531,532} This is usually more challenging due to the complexity of zeolite synthesis and low encapsulation efficiency. The commonly reported methods are via post-synthetic treatments such as ion exchange or wet impregnation, and the resulted metal nanoparticles were located both inside the zeolite cavities and on the external surface.⁵³³⁻⁵³⁵ Many efforts are devoted to improve the encapsulation efficiency or develop new synthetic strategy.^{531,536-539} Recently, Xu et al. reported a cationic polymer-assisted method to encapsulate Pt nanoparticles into MFI zeolites (Figure 40).⁵³² They utilized the cationic polymer (polydiallyldimethylammonium chloride) as lining agent to bind the anionic Pt precursor (PtCl_6^{2-}) to the zeolite crystallization domains via electrostatic interactions, thus yield catalysts with >90% Pt nanoparticles encapsulated in the zeolite matrix.

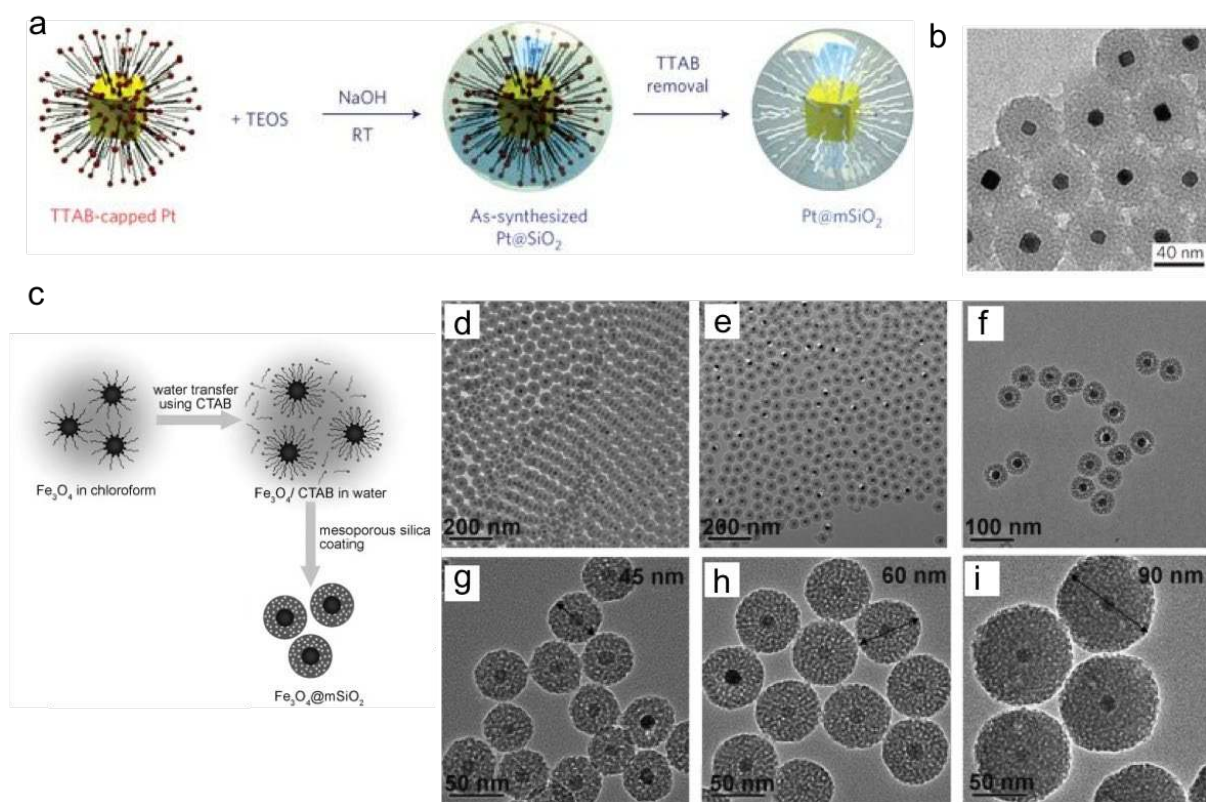


Figure 39. Preparation procedure of mesoporous silica coating. (a) Schematic representation of the synthesis of hydrophilic Pt@mSiO₂ nanoparticles. (b) Representative TEM image of the as-synthesized Pt@mSiO₂.⁵²⁸ Reprinted with permission from ref ⁵²⁸. Copyright 2008 Macmillan Publishers Limited. (c) Schematic illustration of the synthetic procedure for hydrophobic magnetite nanocrystal /mesoporous silica core-shell nanoparticles. TEM images of (d) 53 nm Fe₃O₄@mSiO₂ with 15 nm core. e, f) 45 nm Fe₃O₄@ mSiO₂ with 22 nm core. TEM images of Fe₃O₄@mSiO₂ with difference size of (g) 45 nm, (h) 60 nm and (i) 90 nm.⁵³⁰ Reprinted with permission from ref ⁵³⁰. Copyright 2008 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim.

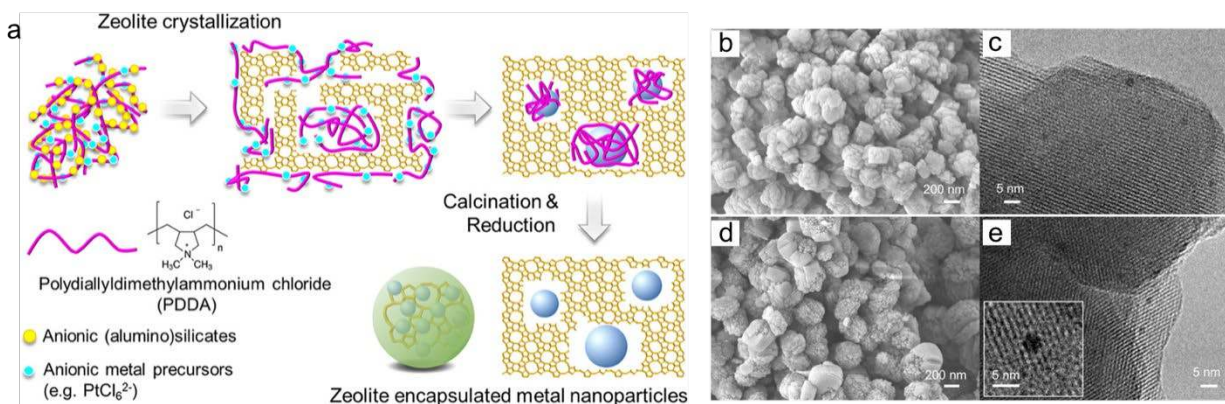


Figure 40. (a) Schematic of the strategy for encapsulating Pt nanoparticles into zeolite matrices. Representative SEM images of (b) Pt@Si-MFI and (c) Pt@HZSM-5, and high-resolution TEM images of (d) Pt@Si-MFI and (e) Pt@HZSM-5.⁵³² Reprinted with permission from ref ⁵³². Copyright 2018 American Chemical Society.

Among the three architectures, metal decorated oxide composite nanostructure is most versatile with almost no limitation on the scope of oxides and metals. Each component in this type of structures is individually tunable, enabling reliable fine-tuning of the final nanostructures. Several tandem reactions were reported with this architecture, especially with zeolites as the oxides in CO and CO₂ hydrogenation reactions,^{540,558} which will be discussed in details in the next section.

Compared to metal decorated oxide composite nanostructure, metal-oxide heterojunction has additional requirements on the structure of the final product, where the metal and oxide are often combined in a one-to-one ratio (or other well-defined ratio). While the selection of materials are more limited for metal-oxide heterojunction comparing to metal decorated oxide composite nanostructure, its structure and metal-oxide interfaces are more well-defined. Although metal-oxide heterojunctions have not yet been used for tandem catalysis, future catalyst development can greatly benefit from their atomically well-defined interfaces and uniform morphologies.

The core-shell structure would give higher thermal stability due to the encapsulation of the shell. Additionally, the confinement effect of the shell could have an effect on the product distribution and yield potentially through modulation of local intermediates concentration.⁵⁴² Coating a shell on the metal-oxides heterostructure or metal decorated oxide composite structure is a convenient way to construct the catalyst with dual interfaces for tandem reactions. For example, Yang et al. report the CeO₂-Pt@mSiO₂ tandem catalyst with a core-shell configuration, which features both Pt/CeO₂ and Pt/SiO₂ functional interfaces (Figure 41a-d).⁵⁴³ Loading a second metal on the shell yield a new metal-oxide interface as exemplified by the CeO₂-Pt@mSiO₂-Co catalyst with two new interfaces Pt/CeO₂ and Co/SiO₂ (Figure 41e).⁵⁴⁴ This synthetic protocol offers a highly generalizable method to integrate different metal-oxide interfaces in a controllable way.

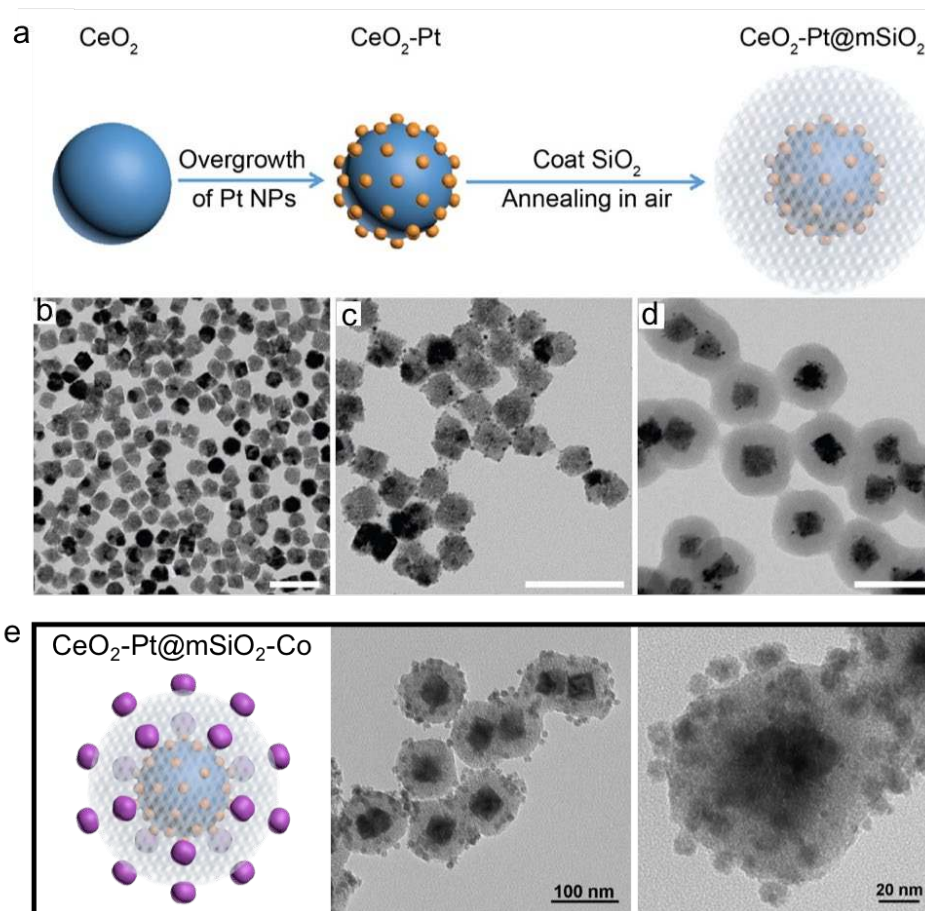


Figure 41. Fabrication of the complex nanostructure with multiple well-defined interface using metal-oxide hybrid structure as building blocks. (a) Synthesis of the tandem catalyst $\text{CeO}_2\text{-Pt@mSiO}_2$. (b) TEM image of well-dispersed CeO_2 nanoparticles. (c) TEM image of $\text{CeO}_2\text{-Pt}$ nanoparticles synthesized the overgrowth of Pt. (d) TEM image of core-shell $\text{CeO}_2\text{-Pt@mSiO}_2$ nanoparticles. Scale bar: 100 nm.⁵⁴³ Reprinted with permission from ref ⁵⁴³. Copyright 2016 American Chemical Society. (e). Synthesis of $\text{CeO}_2\text{-Pt@mSiO}_2\text{-Co}$ by loading monodispersed cobalt nanoparticle onto the silica shell and representative TEM images of the structure.⁵⁴⁴ Reprinted with permission from ref ⁵⁴⁴. Copyright 2017 American Chemical Society.

4.4. Application of tandem catalysis

4.4.1 Olefin Hydroformylation.

Hydroformylation of olefins is an important industrial process to produce aldehydes from olefins, CO and hydrogen. The reaction is mainly carried out with homogenous catalysts, such as Rh-based or Co-based molecular complex.⁵⁴⁵ Recently, substantial efforts have been devoted to developing heterogeneous catalysts since it is easier for product separation and catalyst recycling. Rh- and Pt-based nanocrystals are mainly studied but they give low aldehyde selectivity due to the dominance

of competitive olefin hydrogenation reactions.⁵⁴⁶⁻⁵⁵¹ Yang et al. for the first time demonstrated that tandem catalysis is a plausible approach to overcome the low selectivity of aldehyde, where ethylene hydroformylation was performed with CO and H₂ *in situ* produced from methanol decomposition over a bilayer tandem catalyst CeO₂-Pt-SiO₂ (Figure 42).⁴⁸⁸ A high selectivity toward propanal (up to 94%) was achieved via the tandem hydroformylation process with ethylene and methanol, and selectivity of ethane, the product of the competing reaction (i.e. ethylene hydrogenation), is almost negligible. Control experiments over the single interface catalysts (e.g. Pt-CeO₂ and Pt-SiO₂ catalysts) indicated that Pt-CeO₂ interface catalyzes the methanol decomposition to yield CO and H₂, and that Pt-SiO₂ interface catalyzes the following ethylene hydroformylation. The co-existence of both Pt-CeO₂ and Pt-SiO₂ interfaces and their spatial arrangements are key to the product distribution. If the position of the Pt layer and CeO₂ layer were switched, which yields the Pt-CeO₂-SiO₂ bilayer catalyst with only one metal-oxide interface (i.e. Pt-CeO₂), no formation of propanal was observed. Moreover, the physical mixture of Pt-CeO₂ and Pt-SiO₂ catalysts in different proportions always give ethane as the dominant product and the propanal formation was negligible.

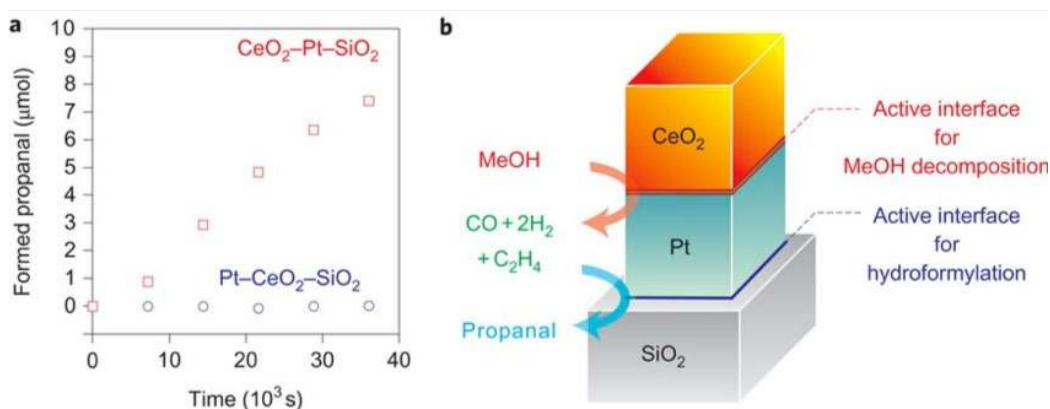


Figure 42. Tandem hydroformylation on the bilayer catalyst CeO₂-Pt-SiO₂. (a). Propanal produced as a function of reaction time over CeO₂-Pt-SiO₂ and Pt-CeO₂-SiO₂ bilayer from ethylene and methanol. (b). Illustration of the CeO₂-Pt-SiO₂ tandem catalyst.⁴⁸⁸ Reprinted with permission from ref⁴⁸⁸. Copyright 2011 Macmillan Publishers Limited.

A thorough mechanism study was carried out by the same research group on the three dimensional tandem catalyst CeO₂-Pt@mSiO₂, which has the same catalytic interfaces and consists of a CeO₂-Pt core and a mesoporous shell (Figure 43a).⁵⁴³ This core/shell configuration would further provide thermal stability and enhance active-site accessibility. Their studies reveal that the presence of ethylene for the hydroformylation step slows down the initial methanol decomposition, preventing the accumulation of CO and H₂ and thus favoring propanal formation (Figure 43b, c). The selectivity is also promoted by the fact that reaction intermediates produced from methanol decomposition are poised to directly undergo hydroformylation upon migration from one catalytic interface to another (Figure 43d). This synergistic effect between the two sequential reactions and the corresponding altered reaction pathway, compared to the single-step reaction, constitute the key advantage of this tandem catalysis.

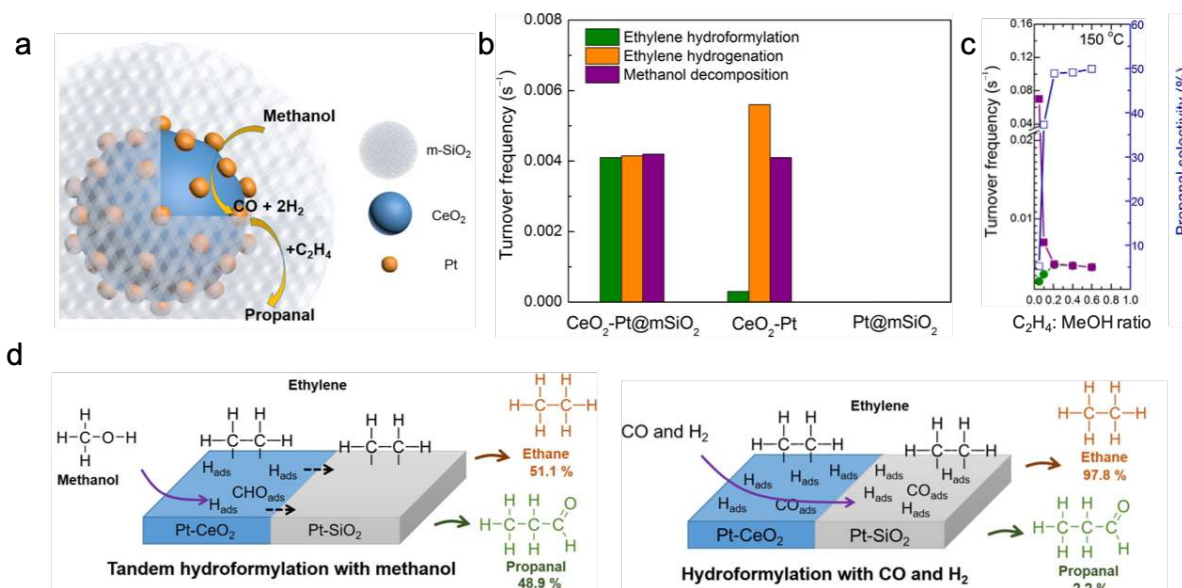


Figure 43. Tandem ethylene hydroformylation on CeO₂-Pt@mSiO₂ catalysts with core-shell configuration. (a). Schematic of the tandem catalyst and the sequential reactions. (b) Ethylene hydroformylation with methanol carried out at 150°C over CeO₂-Pt@mSiO₂ and single interface catalysts CeO₂-Pt and Pt@mSiO₂ (c) Inhibiting effect of ethylene on the methanol decomposition. The addition of ethylene slows down the methanol decomposition (i.e. lower turnover frequency), but promote propanal selectivity. (d). Proposed reaction pathway for the tandem hydroformylation.⁵⁴³ Reprinted with permission from ref⁵⁴³. Copyright 2016 American Chemical Society.

4.4.2 Fischer-Tropsch synthesis

F-T synthesis is a very important technology to produce fuels and chemicals from CO and hydrogen.⁵⁵²⁻⁵⁵⁴ Typically, F-T synthesis contains the dissociation of CO and H₂ to form CH_x and coupling of CH_x to C_nH_m products. The coupling of CH_x is usually uncontrollable, and thus give a broad distribution of hydrocarbons, following the well-recognized Anderson-Schulz-Flory (ASF) distribution.⁵⁵⁴ According to this distribution, the maximum selectivity of the products in a specific carbon range is limited. For instance, the C₂-C₄ hydrocarbons (including both paraffins and olefins) selectivity would not exceed 58%, and the selectivity of gasoline (C₅-C₁₁) and diesel (C₁₀-C₂₀) is limited to 45% and 39%, respectively. Subsequent steps of hydrocracking or hydro-refining are needed to further improve the liquid fuel selectivity.⁵⁵⁵⁻⁵⁵⁷ In this context, studies have shown that tandem catalysis offers a promising means to circumvent selectivity boundaries set by the ASF distribution for the F-T synthesis.

The production of liquid fuels such as gasoline and diesel could be maximized by integrating F-T synthesis and zeolite-based hydrocracking in a tandem system, to simplify and intensify the syngas to liquid technology. This could be achieved by fabricating the active F-T metal nanoparticles and acidic zeolites together, and there are two main types of architectures highlighted

in the recent studies: metal nanoparticles decorated on zeolites and metal nanoparticle/zeolite core-shell structure.^{487,540,558} Tsubaki et al. reported an H-beta zeolite coated Co/Al₂O₃ core-shell catalyst for the tandem system.⁵⁴⁰ The Co/Al₂O₃ catalyzes the F-T synthesis while the zeolite membrane catalyzes the hydrocarbons cracking and isomerization to give 60-70% selectivity of C₅-C₁₂ hydrocarbons with a ratio of iso-paraffin to n-paraffins of about 2.34 (Figure 44a-d). Tsubaki et al. also prepared the composite catalysts Co/zeolite Y, where Co nanoparticles are supported by the zeolites Y. This catalyst produces up to 74% C₅-C₁₁ hydrocarbons.⁵⁵⁸ The pore size and acidic properties of the zeolites are revealed to have a significant impact on the final product distribution. With strong Brønsted acidity in the zeolites, over-cracking of heavy hydrocarbons might happen and lead to a low selectivity to liquid fuel (C₅₋₂₀) but high selectivity to methane and C₂-C₄. With mild Bronsted acidity, higher selectivity of liquid fuels would be obtained (Figure 44e-h).⁵⁵⁸ Also, they found that the mesopores of the zeolite Y exhibited higher selectivity of heavier hydrocarbons than micropores.

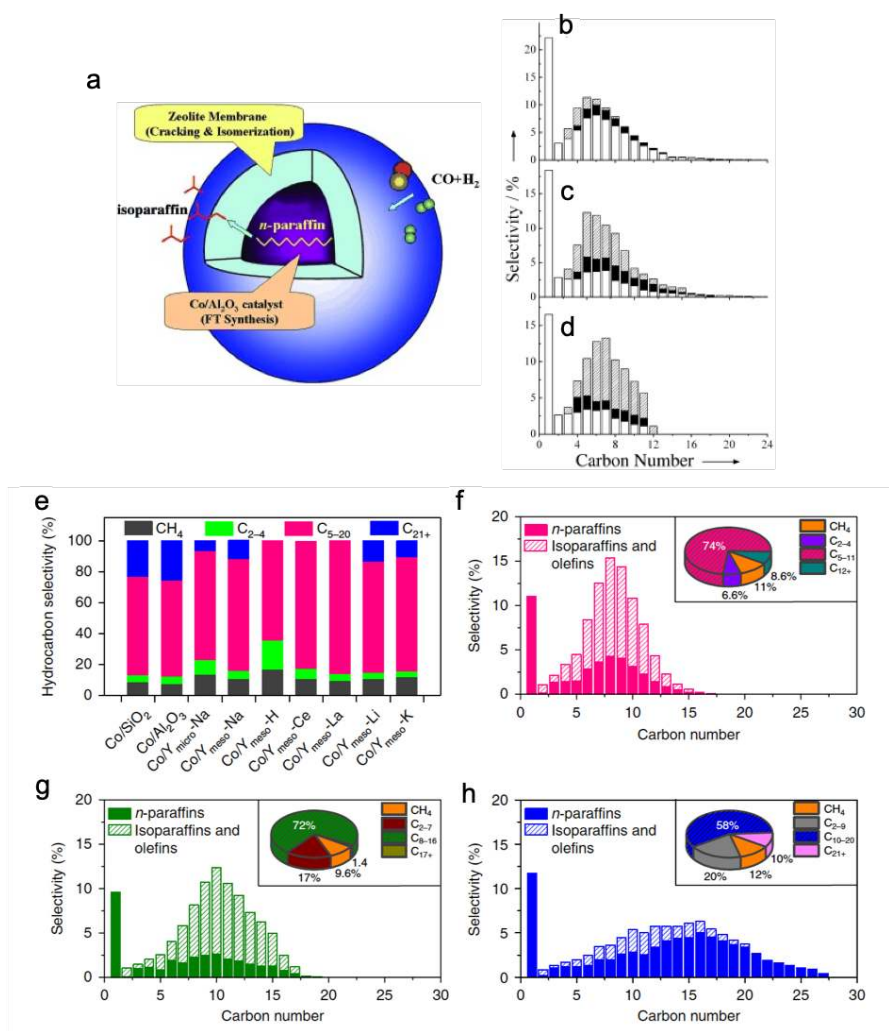


Figure 44. (a). Schematic of the H-beta zeolite coated Co/Al₂O₃ core-shell catalyst. Product distribution for (b) conventional Co/Al₂O₃, (c) the physical mixture of Co/Al₂O₃ and beta-zeolite,

and (d) the zeolite-coated Co/Al₂O₃ catalyst. □=n-paraffin, ▪=olefin, hatched=iso-paraffin.⁵⁴⁰ Reprinted with permission from ref ⁵⁴⁰. Copyright 2007 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim. (e) The hydrocarbons selectivity of F-T synthesis over the conventional Co catalyst and composite catalyst containing zeolites Y. The selectivity can be tuned by the acid properties of the zeolites. Detailed produce distribution of zeolite Y with different acidity: (f) Co/Y_{meso}-Ce (g) Co/Y_{meso}-La, (h) Co/Y_{meso}-K.⁵⁵⁸ Reprinted with permission from ref ⁵⁵⁸. Copyright 2018 Macmillan Publishers Limited.

In addition, lower olefins can also be produced using tandem catalysis with a high selectivity that breaks the limit of ASF distribution.^{489,559,560} Bao et.al reported a process that produces C₂-C₄ olefin with a selectivity of 80%, by combining the active component for CO/H₂ activation (i.e. ZnCrO_x here) and the component for C-C coupling (i.e. MSAPO).⁴⁸⁹ The ZnCrO_x activate syngas to a ketene intermediate, which was subsequently converted to olefins in the confined zeolite pores. The product selectivity of the tandem reactions highly depends on the ease of migration of the first reaction products or intermediates to the active sites of the second reaction,^{561,562} which could be controlled by the proximity of the different active components. A closer proximity would favor the production of lower olefins. Only 23% of C₂-C₄ olefin selectivity is obtained when MSAPO was packed below the ZnCrO_x and separated by a layer of inert quartz wool (Figure 45a). Reducing the intermediate transport distance by packing ZnCrO_x and MSAPO in an alternate sequence, a relative higher C₂-C₄ olefin selectivity (65%) was achieved. Further shortening the distance between the two active components by well-mixing lead to more enhanced C₂-C₄ selectivity (80%). Wang et al. also demonstrated the selective conversion of syngas to C₂-C₄ olefins using a similar strategy (Figure 45b-c).⁵⁶⁰ The Zn-Zr binary oxides, as the methanol synthesis component from syngas, were coupled with zeolites SAPO-34 which is active for methanol to olefin catalyst, and C₂-C₄ selectivity was reached up to 70%. A similar proximity effect was observed as well. Moreover, the selection of catalytic component for maximizing the activity of each reaction step and the thermodynamic coupling of the two sequential reactions are crucial to the final reaction properties. Methanol is typically produced from syngas at 473-573K, while the C-C coupling is favored at a higher temperature, for instance, 673K-723K is the optimal temperature for SAPO-34 to produce C₂-C₄ olefins. Zn-Zr binary oxides were able to produce methanol as a major product in a higher temperature range from 523K to 673K, compared to other methanol synthesis catalyst such as conventional Cu-Zn-Al oxides. As a result, selecting Zn-Zr binary oxides as the first methanol synthesis catalyst enable the selective formation of the C₂-C₄ olefins in the second step at its optimized temperature (e.g. 673K). The coupling of these two reactions could also thermodynamically drive the conversion of syngas, where the CO conversion is seven-times higher over Zn-Zr/SAPO-34 than it was over Zn-Zr oxides alone.

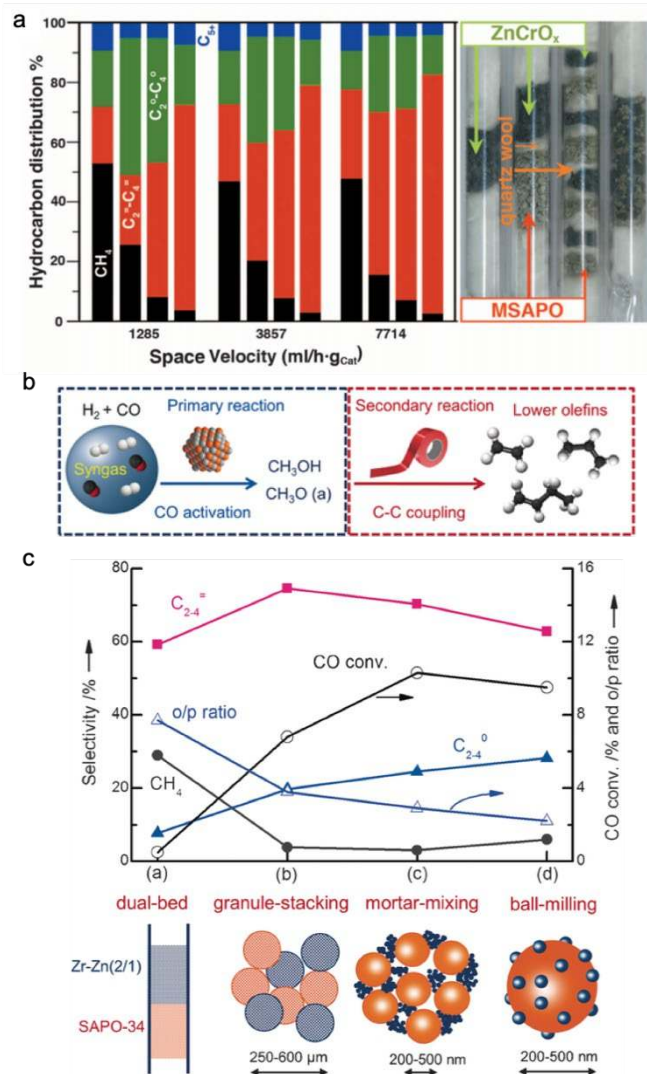


Figure 45. (a) Catalytic performance of ZnCrO_x/MSAPO for F-T synthesis. Detailed product distribution over the catalysts with different active sites proximity as a function of space velocity. The picture on the right represents Mode 1 to 4 from left to right: Mode 1, ZnCrO_x only; Mode 2: MSAPO packed below ZnCrO_x, separated with quartz wool; Mode 3, ZnCrO_x and MSAPO are packed alternatively and separated by quartz wool. Mode 4: Well-mixed ZnCrO_x and MSAPO.⁴⁸⁹ Reprinted with permission from ref ⁴⁸⁹. Copyright 2016 the American Association for the Advancement of Science. (b) Conversion of syngas to lower olefins by the integration of active components for methanol production (Zr-Zn oxides) and subsequent C-C coupling (SAPO-34). (c) The effect of proximity between two components on the final product distribution.⁵⁶⁰ Reprinted with permission from ref ⁵⁶⁰. Copyright 2016 Wiley-VCH Verlag GmbH & Co. KGaA, Weinheim.

2.3.3 CO₂ hydrogenation

Transformation of CO₂ into value-added chemicals has been a long-standing objective due to the emerging environmental issues and rising energy demands. In this regards, CO₂ hydrogenation provides an attractive approach.^{177,563} So far, great progress have been made to produce various C1 chemicals, including CO,^{564,565} methane,^{566,567} methanol,⁵⁶⁸⁻⁵⁷⁰ and formic acid.⁵⁷¹ Of particular interest is the transformation of CO₂ to hydrocarbon with two or more carbons, such as lower olefins (C₂⁻-C₄⁻), gasoline (C₅-C₁₁) and liquefied petroleum gas (C₃⁰-C₄⁰). They are key intermediates in the chemical industry or can be used as fuels. However, converting CO₂ to these C₂₊ products is still challenging through one-step reaction due to the high C-C coupling barrier. Tandem catalysis is an attractive strategy for this purpose, and generally, there are two main pathways to produce long-chain hydrocarbons from CO₂ and hydrogen (Figure 46).

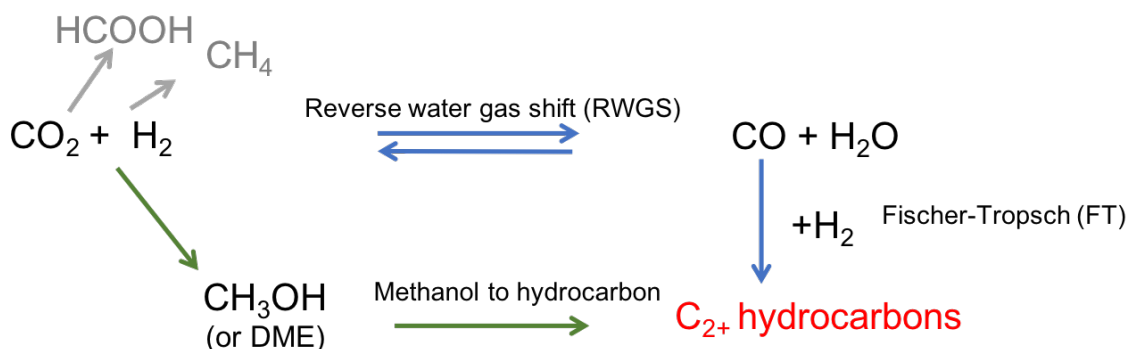


Figure 46. Schematic of the two possible reaction pathway for CO₂ hydrogenation via tandem catalysis.

The first route is via CO intermediates, where CO₂ is converted to CO through reverse water gas shift (RWGS) reaction and followed by the F-T synthesis to produce C₂₊ hydrocarbons.^{544,572,573} Yang et al. developed a core-shell nanostructured catalyst CeO₂-Pt@mSiO₂-Co for the production of C₂-C₄ hydrocarbons (Figure 47a,b).⁵⁴⁴ The RWGS reaction is conducted over a CeO₂/Pt interface and the formed CO subsequently reacts with H₂ through FTS process on the neighboring Co/mSiO₂ interfaces. A selectivity of 60% towards C₂-C₄ hydrocarbons was obtained, while CO and CH₄ are the primary products for Pt/CeO₂ catalyst and Co/mSiO₂ catalyst, respectively. Moreover, high selectivity toward gasoline-range hydrocarbons (C₅-C₁₁) was also achieved from CO₂ via RWGS reaction and the F-T synthesis. Sun and co-workers reported a catalyst comprised of Na-Fe₃O₄ and nanocrystalline HZSM-5, which displays the selectivity of C₅-C₁₁ hydrocarbons with 78% as well as low CH₄ and CO selectivity (Figure 47c, d).^{573,574} It was observed that CO₂ was initially reduced to CO via RWGS on Fe₃O₄ sites followed by subsequent hydrogenation of CO to α -olefins via F-T synthesis on *in situ* formed Fe₂C₅ sites, and C₅-C₁₁ hydrocarbons were then formed via the zeolite acid-catalyzed oligomerization, isomerization, and aromatization.

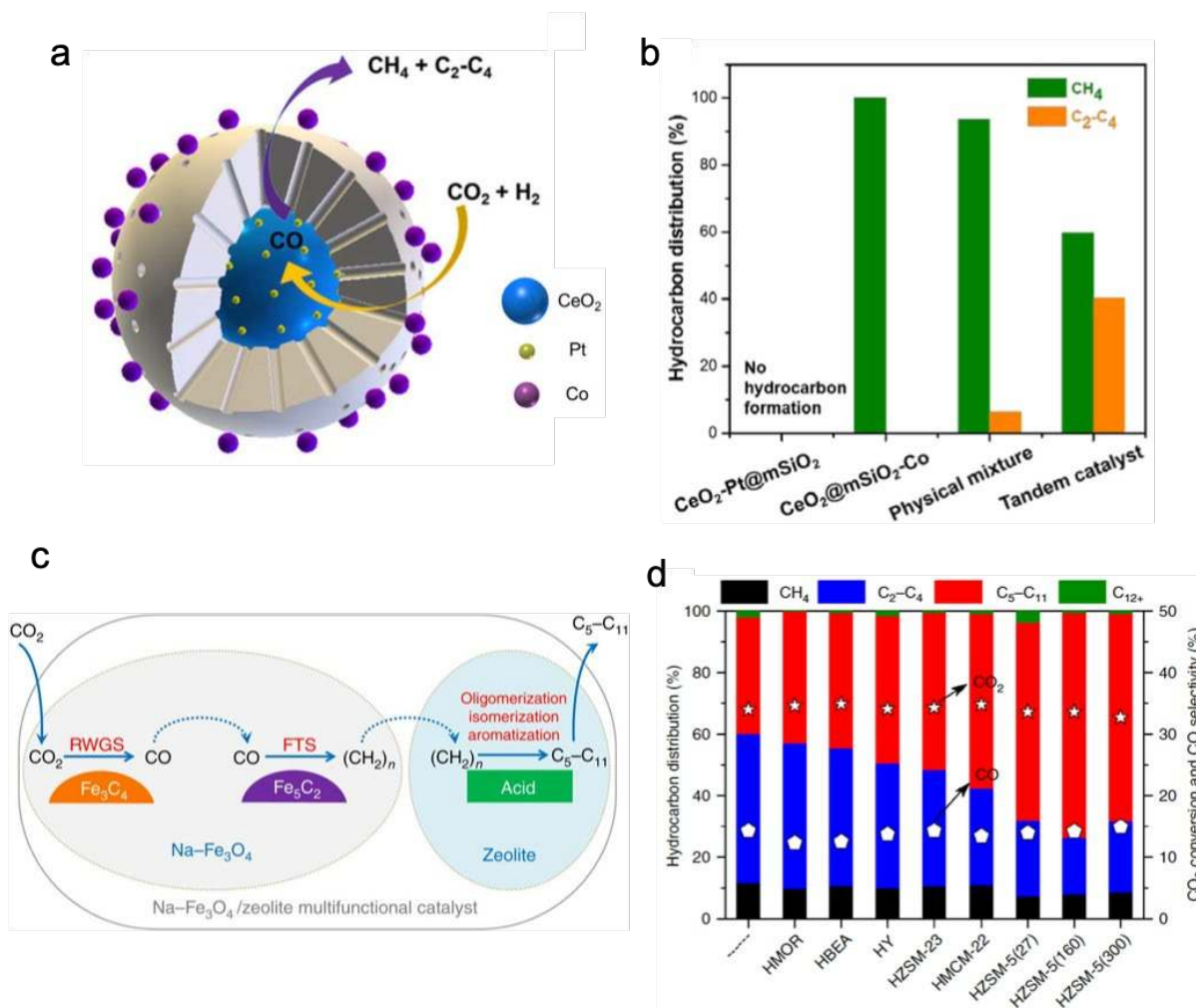


Figure 47. Tandem CO₂ hydrogenation via CO intermediates. (a) Schematic of CeO₂-Pt@mSiO₂-Co tandem catalyst for CO₂ hydrogenation and (b) the catalytic performance of single-interface catalysts CeO₂-Pt@mSiO₂ and CeO₂@mSiO₂-Co, physical mixture catalyst and the tandem catalyst.⁵⁴⁴ Reprinted with permission from ref⁵⁴⁴. Copyright 2017 American Chemical Society. (c) Reaction scheme and (d) catalytic performance for CO₂ hydrogenation to gasoline-range hydrocarbons over Na-Fe₃O₄/Zeolite.⁵⁷⁴ Reprinted with permission from ref⁵⁷⁴. Copyright 2017 Macmillan Publishers Limited.

The second route combines the CO₂ hydrogenation to methanol and the subsequent methanol-to-hydrocarbons process (including the methanol-to-olefin (MTO), methanol-to-propene(MTP) and methanol-to-gasoline (MTG) process) on the acidic sites.^{568-570,572,575-578} For examples, Sun et al. developed a bifunctional catalyst containing partially reducible metal oxides (In₂O₃) and HZSM-5 zeolite that yields a high selectivity to C₅₊ hydrocarbons (78.6%) (Figure 48a, b).¹⁷⁷ The In₂O₃ activate CO₂ and H₂ to methanol and C-C coupling subsequently occurs inside zeolite pore to produce hydrocarbons.⁵⁷⁰ In another example, Li et al. showed a tandem catalyst ZnZrO/SAPO

fabricated with a ZnO-ZrO₂ nanoparticles and a Zn-modified SAPO-34 zeolite, that can achieve a selectivity for C₂-C₄ olefins as high as 80-90% among hydrocarbon products (Figure 48c, d).⁵⁷⁹ The ZnO-ZrO₂ nanoparticles generate methanol from CO₂ hydrogenation and the SAPO is responsible for the methanol to lower olefins conversion. The excellent selectivity was attributed to the collaborative coupling of the two reactions. According to the results from *in situ* diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) and chemical trapping-mass spectrometry, it could conclude that the CH_xO species (mainly surface CH₃O, CHO species, and gas-phase CH₃OH) are derived first on the surface of ZnZrO via CO₂ and then possibly transfer onto SAPO zeolite where these species are converted to hydrocarbons. Moreover, aromatics can also be produced via the combination of Zn or Zr oxides and H-ZSM-5 in a single catalyst.^{580,581}

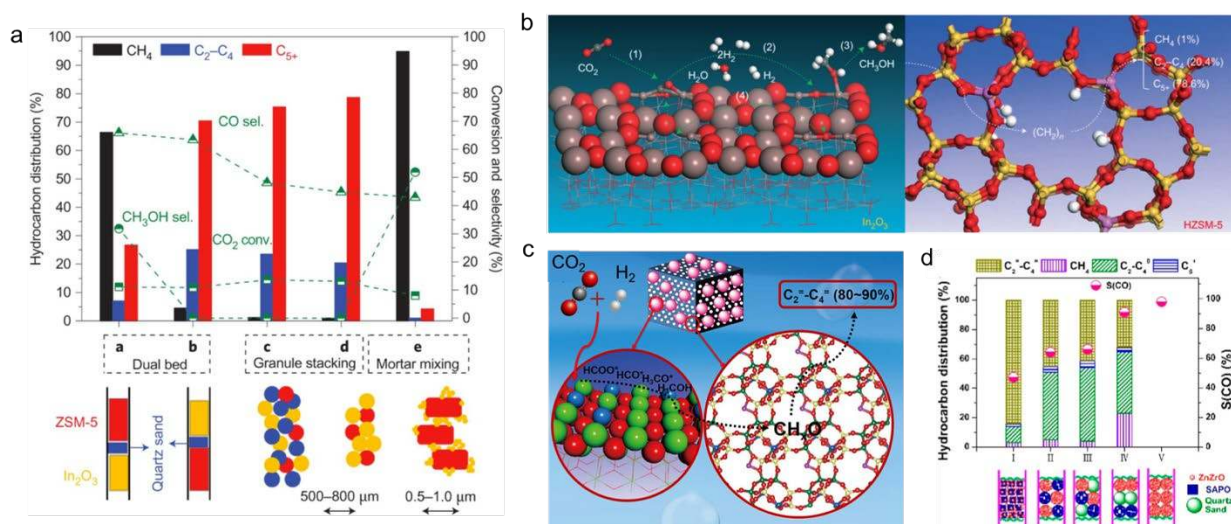


Figure 48. Tandem CO₂ hydrogenation via methanol intermediates. (a) CO₂ hydrogenation on In₂O₃/H-ZSM-5 catalyst with different integration manner, which gives different proximity between the two active components and (b) its molecular-level mechanism.¹⁷⁷ Reprinted with permission from ref ¹⁷⁷. Copyright 2017 Macmillan Publishers Limited. (c) Schematic for the proposed reaction mechanism of tandem reaction on the catalyst, ZnZrO_x/SAPO and (d) Catalytic performance over ZnZrO_x/SAPO, integrated catalyst components ZnZrO_x and SAPO with different proximity.⁵⁷⁹ Reprinted with permission from ref ⁵⁷⁹. Copyright 2017 American Chemical Society.

Similarly, the proximity of different active sites is also of great importance in the tandem CO₂ hydrogenation. For example, in the case of In₂O₃/H-ZSM-5 to yield C₅₊ hydrocarbons, when the In₂O₃ and H-ZSM-5 particles are well-mixed, which has closer proximity compared to the dual-bed configuration, the C₅₊ selectivity enhanced and the undesirable water gas shift reaction and CH₄ production were suppressed. This proximity effect was observed in other systems, such as ZnZrO_x/H-ZSM-5 system. Moreover, it is worth noting that the very close contact between the catalytic sites might weak the synergistic effect in some case.⁵⁶¹ In the case of In₂O₃/H-ZSM-5, the very close contact of the two components lead to the deactivation of C-C coupling sites. As a result, a lower selectivity of C₅₊ was observed.¹⁷⁷

In addition to the proximity, the spatial arrangements of different catalytic sites are important to the catalytic performance. When the different active sites are mixed and randomly distributed in the catalyst, it results in a low chance that the products or intermediates desorbed from the first interface to be involved in the second reaction. A well-defined core/shell configuration would be beneficial in this case. The products of the first reaction have to be reacted on the second active sites before diffusing out of the shell. For example, in the case of $\text{CeO}_2\text{-Pt@mSiO}_2\text{-Co}$ catalyst, it was observed that the physical mixture of Pt/CeO_2 and Co/mSiO_2 catalysts mainly produce methane but only a small number of $\text{C}_2\text{-C}_4$ hydrocarbons.⁵⁴⁴ This high $\text{C}_2\text{-C}_4$ hydrocarbons selectivity is attributed to the unique spatial arrangement of two metal-oxide interfaces, which creates local environments conducive for multistep reactions that a physical mixture fails to achieve.

2.3.4 Electro- and Photo- and Biochemical Reactions

Heterogeneous tandem catalysis is not limited to thermal gas-phase reactions but can also be applied to electrochemical, photochemical and biochemical reactions in solutions.⁵⁸²⁻⁵⁸⁷ For sequential electrochemical reactions, the molecules can be reduced/oxidized multiple times over different electrocatalysts to selectively yield products otherwise difficult to achieve. For example, Jaramillo et al. reported an electrocatalyst composed of gold nanoparticles on a polycrystalline copper foil (Au/Cu) that is highly active and selective for CO_2 reductions to alcohols with C-C bonds.⁵⁸⁷ At low overpotentials, the rate of CO_2 reduction on Au/Cu to $>2e^-$ products is more than 100 times faster than on Cu (Figure 49a). Moreover, Au/Cu favors the production of C_{2+} alcohol at low overpotentials compared to pure Au or Cu (Figure 49b, c). It is suggested that the trends in alcohol production originate from a tandem catalysis mechanism, where gold nanoparticles reduce CO_2 to CO near the copper surface, driving a high CO coverage, which then undergo selective C-C coupling over the copper surface and produce C_{2+} alcohols.

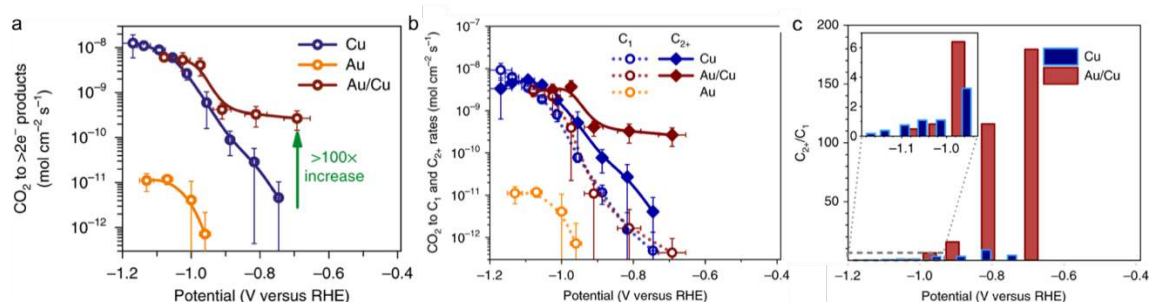


Figure 49. Improved C_{2+} alcohol production on an Au/Cu catalyst via a tandem reaction pathway. (a). Rate of CO_2 reduction to $> 2e^-$ products. (b). Rate of CO_2 reduction to C_1 and C_{2+} products on the copper, gold and Au/Cu electrodes. (c). Potential dependence of the molar ration of C_{2+} to C_1 products.⁵⁸⁷ Reprinted with permission from ref⁵⁸⁷. Copyright 2018 Macmillan Publishers Limited.

Photocatalytic reaction could also be incorporated in tandem catalysis, which is especially beneficial when the intermediates are difficult to separate or store. A good example is

photocatalytic H₂ production coupled with hydrogenation or hydrodehalogenation.⁵⁸² Decorating Cu₂O cubes with Pd nanocatalysts could result in a tandem catalytic system for the hydrodehalogenation of polychlorinated biphenyls (PCBs) to produce biphenyl in an aqueous solution with light (Figure 50a).⁵⁸² In this tandem catalytic system, the Cu₂O produce H₂ via photocatalysis that is subsequently activated on the Pd surface to drive hydrodehalogenation. Substituting external H₂ source with *in situ* photogenerated H₂ eliminates the need for H₂ transportation and storage and reduces the carbon footprint of the hydrodehalogenation reactions.

The photoreductive catalysts can also be coupled to biological organisms to power enzyme-catalyzed reduction reactions.^{583,584,586} For example, bacterium *Moorella thermoacetica* photosensitized with CdS nanoparticles could reduce CO₂ to acetic acid (Figure 50b).⁵⁸⁸ Moreover, the *Moorella thermoacetica*-CdS structure can be paired with photoactive TiO₂ (Figure 50c). As such, the photooxidation and photoreduction occur at two distinct light-harvesters and generate O₂ in tandem with CO₂ reduction.⁵⁸⁹

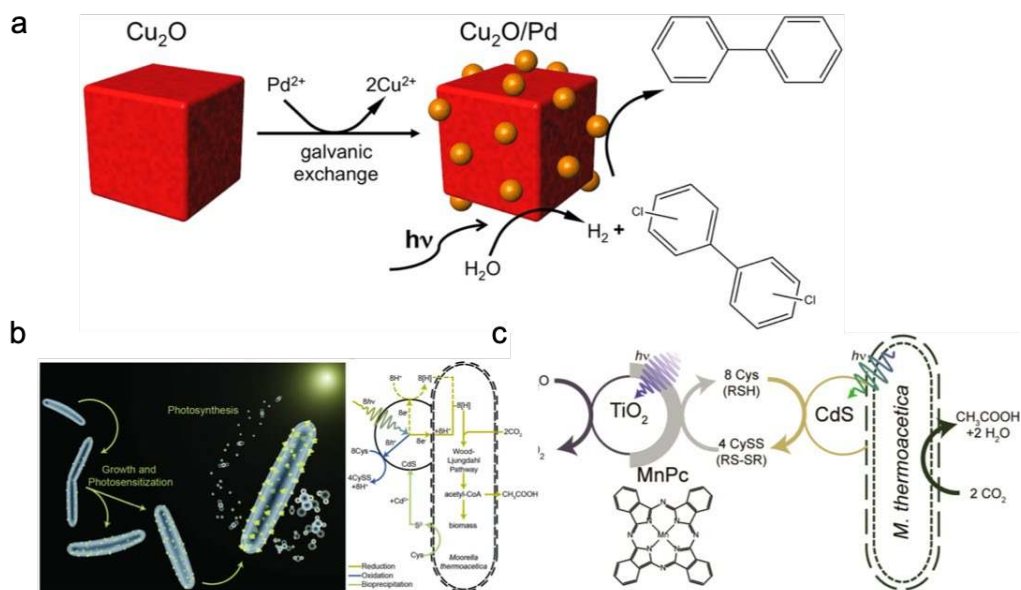


Figure 50. Tandem catalysis in photocatalytic reactions and biocatalysis (a) Fabrication and activity of Cu₂O/Pd tandem catalysts for light-driven hydrodehalogenation.⁵⁸² Reproduced with permission from ref ⁵⁸². Copyright 2014 American Chemical Society. (b) Schematic of *M. thermoacetica*-CdS hybrid system.⁵⁸⁸ Reproduced with permission from ref ⁵⁸⁸. Copyright 2016 The American Association for the Advancement of Science. (c) Schematic of the *M. thermoacetica*-CdS/TiO₂-MnPc tandem system. Illumination of *M. thermoacetica*-CdS drives the reduction of CO₂ into acetic acid, coupled to the oxidation of Cys to CySS. Co-illumination of TiO₂-MnPc drives the reduction of CySS back into Cys, coupled to oxidation of water to H₂O.⁵⁸⁹ Reproduced with permission from ref ⁵⁸⁹. Copyright 2016 American Chemical Society.

4.5. Summary

Tandem catalysis, where sequential reactions are coupled and carried out on a single nanostructured catalyst with multiple active sites, directly converts simple molecules into complex products. By eliminating the steps for intermediates separation, purification, and transportation, tandem catalysis benefits the reactions involving toxic or unstable intermediates. Moreover, the thermodynamic landscape of the coupled reactions in tandem catalysis is different from the individual reactions, which could achieve increased reaction selectivity and yield. This altered thermodynamic landscape could originate from a simple shifted in chemical equilibrium or complex synergy between the coupled reactions. The prerequisite of tandem reaction systems is the compatibility assessment of the two individual reactions, especially identifying the temperature and pressure range where both reactions are thermodynamically favorable and ensuring the chemical compatibility of the reactants and intermediates of both reactions. The optimization of tandem catalysis processes is complex due to the coupling between two reactions, and tuning any single factor would affect multiple elementary reactions in the system.

Tandem catalysis also poses a synthetic challenge that requires precise control of the composition, morphology and interfacial structure of the nanostructured catalyst to incorporate the active sites for both reactions and enable the synergy between the coupled reactions. In section two we provided a toolbox that summarized the synthetic approaches to integrate multiple nanoscopic materials into ordered structures, which are categorized as layer-by-layer deposition and seeded secondary growth. This versatile toolbox would help mitigate the compatibility issues in synthesizing highly well-defined nanostructured catalysts with high precision. Tandem catalysis has been applied in thermal gas-phase reactions such as olefin hydroformylation, Fischer-Tropsch synthesis and CO₂ hydrogenation as well as the integration of bio- and photo- catalytic reactions.

Although considerable achievements have been made in tandem catalysis, it is still a vastly open field with great potential and opportunities. While the current efforts are majorly focused on the discovery of new tandem catalyst for certain target reaction, the library of modular catalytic components with well-characterized catalytic activity, well-understood reaction environment compatibility and well-established synthetic accessibility is yet to emerge. With the development of such library, modular catalytic components can be rationally assembled into nanostructured catalysts with desirable performance. Also, many of the demonstrated tandem catalysts are the physical mixture of different active components, going towards well-defined nanostructures could further establish structure-properties relationships and improve the catalysts. Moreover, future research on the synergy between the sequential reactions, such as determining the key reaction intermediates and their transport, the modulation of one reaction by the other, and the dynamic evolution of the different catalytic components will also open up new opportunities. *In situ* characterization methods will also help understand the reaction mechanism by revealing the structural properties of the catalysts as well as identifying the configuration of key intermediates. These understanding will give rise to new tandem reaction systems with unprecedented product distributions that will revolutionize the roadmaps of chemical synthesis. From a practical point of view, conversion of CO₂ into value-added products and fuels can profoundly benefit from tandem catalysis as these reactions intrinsically involve sequential reduction reactions, which are also

essential reactions for establishing a carbon-neutral economy. The future development of tandem catalysis could give more complex, higher-value products from simple feedstocks, such as the production of bioactive amino acids and hydrocarbons directly from small gas molecules for agricultural and biomedical applications.

5. Summary and outlooks

The extensive research on nanoscience has given rise to abilities to synthesis nanomaterials with precisely controlled composition, morphology, and structures. These materials have been widely used for heterogeneous catalysis, where substrate molecules in liquid or gas phase adsorb and react on their surfaces. The interfaces between constituents of a composite nanostructure profoundly affect the properties of these constituents, thus indirectly tuning their reactivity as heterogeneous catalysts. In the first section of this review, we discuss nanoscopic catalyst for electrochemical oxygen reduction reactions, where the effect of surface and interface on catalytic reactivity is most direct and obvious. As platinum plays a central role in this reaction, a major effort in ORR catalyst development is to enhance the density of platinum atoms on the surface of a metal alloy catalyst and maximize the nanoparticle surface area. The second part of the review focus on electrochemical CO₂ reduction catalyst, which is a reaction closely related to a carbon-neutral economy and strongly rely on nanoscopic heterogeneous catalysts. In CO₂ RR, the surface composition of the catalyst is a deterministic factor to the product distribution, and it is worth noting that the promising copper catalyst for producing hydrocarbons and alcohols greatly benefit from surface structural engineering such as oxide-derived synthetic methods. In the final section of the review, we cover tandem catalysis as an elegant approach for synthesizing complex molecules from simple building blocks by coupling sequential reactions on a single nanostructured catalyst. There are numerous examples of metal-oxide interfaces being crucial to the activity of gas-phase catalysts, and these interfaces would need to be further integrated in a precise way to catalyze coupled sequential reactions. In summary, the surfaces and interfaces are the keys to heterogeneous catalysts, and the synthetic control and in-depth characterization of these surfaces and interfaces will remain a vital task for the development of heterogeneous catalysis.

The interface and surface control of nanoparticle catalysis is close related to the blossoming interest in clean energy, which is relevant to the fuel cell (ORR), carbon fixation (CO₂RR) and fossil fuel industry (tandem catalysis). For ORR, remarkable progress has been made to understand and improve the Pt-based materials in terms of activity and durability; For CO₂ reduction, a variety of metal nanocrystals could produce CO, formate, hydrocarbons or alcohols; For tandem catalysis, simple molecules derived from fossil resources can be processed into fuels and other high value products. While the pursuit for discovering more efficient and stable catalysts is always ongoing, *in situ* and operando techniques, such as *in situ* XRD, X-ray absorption and TEM, could enable the direct observation of catalyst structure evolution under reaction condition. These observations would help to understand the actual catalytic active sites and provide guidance for rational catalyst

design. The combination of synthetic exploration, rational catalyst optimization, and in-depth catalyst characterization will be the key to achieve next-generation nanomaterials based catalysts.

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Notes

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