

Synthesis and characterization of amine-functionalized Fe₃O₄/Mesoporous Silica Nanoparticles (MSNs) as potential nanocarriers in drug delivery systems

Hamed Tabasi¹ · Mohammad Taqi Hamed Mosavian¹ · Majid Darroudi^{2,3} · Majid Khazaei⁴ · Alireza Hashemzadeh⁵ · Zahra Sabouri⁵

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Abstract

Superparamagnetic Iron Oxide Nanoparticles (SPIONs) have shown great potential for being utilized in Nanocarriers (NCs) applications throughout the Drug Delivery System (DDS). However, there are several obstacles to make a practical magnetic NCs, such as low dispersity and high toxicity in the biological systems, and also low surface area for drug loading. In this work, magnetic NCs have been synthesized through a facile three-step process, first SPIONs were synthesized by the co-precipitation method, then decorated via mesoporous silica and finally the calcinated NCs functionalized with NH2 by a simple process in the ethanol solvent. The structure and morphology of the as-synthesized NCs have been characterized by the usage of different analyzing methods such as XRD, FTIR, TEM, FE-SEM, and TGA. Also, the magnetic properties have been investigated by the means of VSM throughout each step of the procedure. Lastly, we have applied the technique of N₂ adsorption-desorption to observe the surface area, pore size, and volume. Besides optimal magnetization of final nanoparticles (30 emu/gr), the as-synthesized NCs have demonstrated well dispersity over a day in the PBS solution. As a result, the as-prepared nanocarrier able to overcome drug delivery obstacles and used as a potential nanocarrier owing to its small diameter, high surface area/ pore volume, optimal magnetization, and well dispersity in the biological condition.

Keywords SPIONs · Mesoporous silica nanoparticles (MSNs) · Nanocarriers · NH2-functionalization · Drug delivery

Mohammad Taqi Hamed Mosavian mosavian@mail.um.ac.ir

- Majid Darroudi majiddarroudi@gmail.com; darroudim@mums.ac.ir
- ¹ Department of Chemical Engineering, Faculty of Engineering, Ferdowsi University of Mashhad, Mashhad, Iran
- ² Nuclear Medicine Research Center, Mashhad University of Medical Sciences, Mashhad, Iran
- ³ Department of Medical Biotechnology and Nanotechnology, Faculty of Medicine, Mashhad University of Medical Sciences, Mashhad, Iran
- ⁴ Metabolic Syndrome Research Center, Mashhad University of Medical Sciences, Mashhad, Iran
- ⁵ Applied Biomedical Research Center, Mashhad University of Medical Sciences, Mashhad, Iran

1 Introduction

In recent years, nanotechnology has introduced and offered several new methods for the fields of drug delivery and cancer therapy, since nanostructure and nonporous materials have emerged as promising NCs to be applied in drug delivery systems [1–6]. Also, different nanoparticles (NPs) have been becoming increasingly popular utilizing in a wide range of applications such as zinc oxide NPs in the solar cells [7], lithium-ion batteries [8] and water treatment [9]; metallic NPs in the biology treatment as gold-NPs [10]; organic/inorganic NPs in the medicine as miracle remediation [11]; graphene oxide in the catalytic procedures [12], and CuO NPs in agriculture [13]. As it is known, magnetic NPs are practically applied throughout different fields of photocatalytic performance [14], separation [15], photocatalysis processes [16, 17], MRI and bio-imaging [18], and

biosensors [19], hyperthermia [20], bioabsorption and drug delivery systems [21, 22]. Magnetic NPs can be decorated/ functionalized/ doped via various agents such as cobalt [23], zinc [24], Mn [25], SiO₂ [26], CeO₂ [27], for different goals. For instance, Sandeep B. Somvanshi et al. [28] decorated magnetic NPs via oleic acid and zinc to return Hydrophobic NPs to hydrophilic surfaces toward cancer treatment applications. Another research utilized magnetic NPs for COVID-19 detection by designing of RNA-extraction protocol [29]. Moreover, a recent and novel application of magnetic NPs is hyperthermia tumor treatment that was introduced in several research papers [24, 25, 30–32]. In the traditional hyperthermia method, all of the body and normal cells might be affected due to increasing temperature of the body up to 41-45 °C while in the novel process the cancer cells have been treated via ferro/superparamagnetic NPs precisely with an external magnet [33]. Several papers have been published on the topic of Mesoporous Silica Nanoparticles (MSNs) as promising carriers for DDS [34, 35], due to containing excellent biocompatibility, tunable pore size, high surface area, uniformed structure, and amendable surface [36-39]. There are a variety of Fe₃O₄-coatings that had been constructed to make a link between Fe₃O₄ and surfactant for the following processes and also synthesize the mesoporous silica that exists on the surface of Fe_3O_4 [40, 41]. Relatively, it can be indicated that magnetic MSNs contain the significant potential for being applied in control drug loading and release applications [42]. Nevertheless, a better loading capacity and a more specific targeting in regards to cancer cells could be achieved by considering the surface modification of NCs with several certain groups [22, 39, 43]. The process of drug loading can be triggered through different conditions such as pH, temperature, light, ultrasound, redox activation, enzymes, and glutathione [44-48]. Furthermore, NCs can be converted into smart carriers by combining their delivery with two or more drugs (overcome multidrug resistance), which enables them to identify cancer cells at the same time [49, 50]. Chengzhong Yu et al. [51] make a cancer cell detection and increase cell uptake after hyaluronic acid decorating. This research has claimed that there is an interaction between CD44 and hyaluronic acid which caused higher cell uptake [51, 52]. The low dispersity of silica-based NCs in the biological condition is an important obstacle that researchers have been looking for functionable agents to make a high disperse nanocarrier. Several nanomaterials were introduced for this purpose such as hyaluronic acid [53], oleic acid [28], folic acid [54], and polymers [55]. In this work, magnetic NCs have been synthesized through the usage of SPIONs and mesoporous silica NPs for being applied throughout the upcoming targeted drug delivery systems in the future. We have utilized NH₂-bonding to design a stable-disperse nanocarrier in the

biological systems. Besides, high surface area and high magnetization would be practical in the biomedicine as codelivery for cancer treatment.

2 Experimental

2.1 Materials

Cetyltrimethylammonium bromide (CTAB), tetraethyl orthosilicate (TEOS) (98%), hydrochloric acid (HCl, 37%), sodium hydroxide (NaOH), and ethanol (99.6%) have been purchased from Sigma-Aldrich. In addition, we have procured 3-Aminopropyltriethoxysilane (APTES), ferrous chloride (FeCl₂.4H₂O, \geq 99.7%), and ferric chloride hexahydrate (FeCl₃.6H₂O, \geq 99.7%) from Merck (Germany), while all of the involved solutions had been prepared through the usage of ultra-pure water.

2.2 Preparation of SPIONs

SPIONs have been synthesized by the means of a co-precipitation method that had been gathered from the literature [56]. Briefly, FeCl₂.4H₂O and FeCl₃.6H₂O with the molar proportion of 1:3 have been dissolved in 12.5 mL of water, which contained 0.6 mL of HCl (37% v/v), while being under vigorous magnetic stirring within a nitrogen atmosphere. In the following, we had the temperature of the solution slowly increased to 80 °C while having it stirred for one hour and once the solution had cooled down to room temperature, 20 mL NaOH (97%) has been drop wisely added though the time of half an hour. Afterwards, the temperature of the mixture has been increased up to 80 °C for one more time and maintained for 30 min. To conclude the process, the resulting black precipitates have been collected by a magnet and washed several times with water and ethanol. The relevant reaction for the black Fe₃O₄ precipitants can be expressed as the following chemical reactions (Eq. 1 to 4) [57]:

$$\operatorname{Fe}^{3+} + 3\operatorname{OH}^{-} \to \operatorname{Fe}(\operatorname{OH})_3$$
 (1)

$$Fe(OH)_3 \rightarrow FeOOH + H_2O$$
 (2)

$$\operatorname{Fe}^{2+} + 2\operatorname{OH}^{-} \to \operatorname{Fe}(\operatorname{OH})_2$$
 (3)

$$2\text{FeOOH} + \text{Fe}(\text{OH})_2 \rightarrow \text{Fe}_3\text{O}_4 + 2\text{H}_2\text{O}$$
(4)

2.3 Preparation of Fe₃O₄/MSN NCs

The as-prepared SPIONs (0.4 g) has been re-dispersed in a solution, which was consisted of 35 mL of water, 15 mL of ethanol, and 2 mL of NaOH, through the application of ultrasound for 30 min. Thereafter, 50 mL of the surfactant solution that contained 0.67 g of CTAB has been slowly and drop wisely appended into the solution while being stirred and in order to produce a homogenous colloidal suspension, the temperature of the mixture was required to be increased up to 80 °C and stirred for 4 h. As the next step, 5 mL of ethanol that was accompanied by 1mL of TEOS has been added to the solution drop wisely and stirred for 2 h to form a dark-brown colloidal suspension. Once the mixture had been allowed to age for 18 h at room temperature, we have rapidly washed the supply with ethanol and water, which had been separated by an external magnet and dried at last. In order to collect the obtained MSN NCs, the dried colloidal NPs have been calcined at 540 °C for 6 h (heating rate: 1 °C/min) to remove the surfactant CTAB.

2.4 Preparation of amino-functionalized NCs

Fe₃O₄/MSN-NH₂ has been prepared by inducing a reaction between Fe₃O₄/MSN and APTES within ethanol. Typically, once the synthesized Fe₃O₄/MSNs (0.15 g) had been dispersed in ethanol (15 mL) and sonicated for 30 min, the APTES (200 μ L) have been quickly added and stirred for 24 h at room temperature. Then, we had the Fe₃O₄/MSN-NH₂ washed by ethanol and separated through an external magnet to be dried and applied in future applications.

2.5 Characterizations

XRD patterns have been utilized to determine and confirm the materials and crystal structure, which had involved the usage of an Explorer device (GNR company, made in Italy; diffractometer using up Cu Ka radiation in 40 kV). Additionally, in order to investigate the pore structure, morphology, and particle size, we have obtained the TEM images by an LEO 912 AB (Zeiss, German) instrument with the acceleration voltage of 120 kV. FE-SEM (Philips XL-30) has been applied to characterize the particles' surface and morphology. Furthermore, FT-IR measurements have been conducted through the KBr method, while Zeta potential measurements (by Cordovan, France) have been obtained to investigate the stability of the colloidal suspension. We have also evaluated the size distribution of NPs by the means of DLS that required the usage of vasco3 (by Cordovan, France) at 25 °C and neutral pH. TGA has been performed as well through the application of a BAHR STA503 within a standard atmosphere. Lastly, the magnetic properties of these NPs have been examined in each step by the usage of a VSM.

3 Result and discussion

3.1 Nanoparticles preparation and characterization

The synthesized superparamagnetic Iron Oxide (black NPs) has been achieved through a co-precipitation method and decorated with single-layer of mesoporous silica by a solgel procedure in order to stabilize SPIONs besides increasing surface area and changing surface charge [58], which had been done in a basic solution that contained CTAB as a template. The observed color change is considered as another characteristic of an efficient encapsulation of SPI-ONs and a successful conjugation between MSNs, CTAB, and SPIONs [59]. Once the SPIONs had been encapsulated by MSNs, the color of NPs has turned to brown and became brighter as the layer of MSNs had been allowed to be thicker (by the concentration of TEOS and process time). In the following, we have performed calcination to remove the



Fig. 1 The magnetization image of (a) SPIONs, (b) Fe₃O₄/MSN, and (c) Fe₃O₄/MSN-NH₂ in an external magnetic field

template, as well as to produce a porous structure and fabricate NCs. Subsequently, the surface of NCs has been functionalized with APTES (NH_2 -groups) to not only improve drug loading but also to convert the negative surface charge into a positive condition; consequently, we have absorbed a higher quantity of NCs with positive charges from cancer cells. Figure 1 demonstrates the color and magnetic properties of as-synthesized NPs.

3.2 XRD Analysis

The crystallization-structure of as-synthesized SPIONs and after performing MSN encapsulation has been characterized

Fig. 2 XRD analyze and Riet-veld refinement of Fe_3O_4 , Fe_3O_4/MSN



Table 1 The Rietveld refinement exploited-information for the SPI-ONs and Fe_3O_4/MSN

NPs	Phases (%)	Crystallite size (nm)
SPIONs	100	13
Fe ₃ O ₄ /MSN	43&57	13&67

by the utilization of XRD. Figure 2 presents the whole wellresolved diffraction peaks of the COD reference (01-088-0315) [60] which are indicative of well-crystallization with the pure phase of Fe₃O₄ NPs [61]. In comparison to the primary SPIONs, Fe₃O₄/MSN has displayed broad peaks around $2\theta = 20-25^{\circ}$ that are associated with the mesoporous structure of silica shell and the decreased intensity also claimed the encapsulated-Fe₃O₄ NPs. As can be seen from Fig. 2 some of the reference peaks such as (222), (444), and (731) (related to 18.3, 37.1, and 89.9°) have been appeared after the Rietveld refinement analyze while they could not be detected by the traditional methods. The Rietveld refinement analyze (Table 1) has reported the crystallite size and phases-percentage of the Fe₃O₄/MSN at 13 & 67 nm and 43 & 57% respectively. This information was almost related to the matrix structure of the NCs that have been confirmed from the TEM image (Fig. 3). The diffraction peaks of 2θ at



Fig. 3 Transmission Electron Microscopy (TEM) image of Silica matrix and SPIONs



Fig. 4 FT-IR analyze of SPIONs, Fe_3O_4/MSN/CTAB, Fe_3O_4/MSN, and Fe_3O_4/MSN-NH_2

Fig. 5 Field Emission Scanning Electron Microscope (FE-SEM) with EDX images of Fe₃O₄/ MSNs about 18.3, 37.1, and 79.1° related to (111), (222) and (444) have illustrated that the Fe_3O_4 NPs have been formed in a well-orientation because of the all necessary experimental conditions have been operated such as N₂-atmosphere from beginning to the final processes, well ions-dissolving, slow-changing pH, vigorous stirring, and vacuum-drying.

3.3 FT-IR

Figure 4 represents the FT-IR spectra of as-synthesized NPs after completing the required steps, and chemical compositions were determined by this analyze, which include SPIONs synthesis, MSN encapsulation, calcination, and functionalization. We have confirmed the formation of SPIONs by detecting the clear peaks at 579.54, and 1620.72 cm⁻¹, which are related to the stretching vibration of Fe-O [62]. The peaks at 1077.1 and 799.94 cm⁻¹ are associated with Si-O bonding and are suggestive of the fact that SPIONs have been encapsulated with MSNs through the application of CTAB template [63]. According to the FT-IR pattern that had been taken after performing calcination,



the disappearance of peaks at 2924.82 and 2851.26 cm⁻¹ are attributed to the deformation vibration of $C-H_2$ and are indicative of the complete removal of CTAB template. Finally, the NH₂-groups that had bonded on the surface of NCs have appeared at 1590, 1492 (N-H), and 2936.95 cm⁻¹ (C-H) [62].

3.4 TEM/FE-SEM /EDX analysis

As it can be observed in the given TEM image (Fig. 3), the primary SPIONs are dispersed throughout the structure of MSNs, while the results have also indicated that the Fe₃O₄/MSNs had formed Fe₃O₄ as the core and MSN as the shell. It should be noted as well that the dark and lighter areas represent SPIONs and MSNs, respectively. However, although the SPIONs had been trapped within the MSNs matrix, yet the thickness of MSN layer and NPs' diameter could have been controlled by the concentration of TEOS and the duration of reaction [64]. Figure 5 presents the FE-SEM image that had been taken from the surface morphology and dispersity of Fe₃O₄/MSNs and as it can be perceived, all of the existing NPs have contained a homogenous spherical morphology [65]. Moreover, EDX image (Fig. 5) confirms the purity of Fe_3O_4/MSN NCs without any extra element.

3.5 Zeta potential and DLS measurements

Zeta potential has been used to measure the surface charges of the as-synthesized NPs. According to the Table 2, pure SPIONs have a slight negative charge that indicates the low stability of iron oxide NPs [66]. However, by considering the Derjaguin-Landau-Verwey-O-Verbeek (DLVO) theory, their charges become more negative after being encapsulated with MSNs and consequently, their stability is empowered [67]. We have achieved the zeta potential of negative MSNs through its Surface hydroxyl groups [36]. Furthermore, the obtained data have confirmed the essential role of NCs positive charge throughout the cellular uptake of drug loading and the absorption in cancer cells. The zeta potential of Fe₃O₄/MSN has been observed to turn from negative to positive once the surface of MSN had been conjugated with NH₂-groups. We have applied the DLS analysis to examine and determine the average hydrodynamic size of NPs and for this purpose, each nanoparticle has been re-dispersed within ethanol. Table 2 presents the DLS analysis data of pure SPIONs, Fe₃O₄/MSN, and NCs that had been functionalized with APTES. The SPIONs have exhibited an average particle size of about 16 nm, which had increased to 70 nm after being encapsulated with MSN; however, this number has been observed to be increased to 81 nm subsequent to being functionalized with APTES through the addition of NH_2 -groups. Moreover, Fig. 6 illustrates the particle size distribution of as-synthesized NPs.

3.6 N₂ absorption-desorption

The surface areas have been determined by N_2 absorption-desorption method in the low-pressure range, which had involved the usage of BET model, and the pore size has been also investigated by following the BJH pore size distribution. Relatively, Table 3 represents the results of N_2 absorption-desorption analysis. According to the BJH



Fig. 6 Size distribution of (a) SPIONs, (b) Fe_3O_4/MSN, (c) Fe_3O_4/MSN-NH_2

Table 2 Zeta potential and DLS measurements of SPIONs, Fe_3O_4/MSN and $Fe_3O_4/MSN-NH_2$

NPs	SPIONs	Fe ₃ O ₄ /MSN	Fe ₃ O ₄ /MSN-NH ₂	
Zeta potential (mV)	-5.5	-19.66	+18.66	
Average particle size diameter(nm)	16	70	81	
Polydispersity Index (PDI)	0.06	0.195	0.065	

method, the surface area and cumulative pore volume have been determined to be 371 m².g⁻¹ and 404.6 cm³.g⁻¹, respectively, and the average pore size has been observed to be 2.6 nm. Moreover, the modified sample has exhibited a 316 m².g⁻¹ for specific surface area, while the pore size of both cases had been the same. Even though the MSN layer was so thin, as can be seen in the Table 3 the surface area of SPI-ONs was risen after encapsulation by MSNs from 70 m².g⁻¹ to 371 m².g⁻¹. The N₂ adsorption-desorption isotherm for all curves (Fig. 7) illustrated the type IV isotherm whereas the Fe₃O₄/MSN showed the both II and IV model (based on IUPAC Technical Report) [68] desorptions by the means it had had both nanoporous and mesoporous structure wich the nano-type pores have been blocked after NH2-bonding and caused to decrease the surface area to 316 m².g⁻¹. Moreover, the high surface area of non-porous SPIONs at 70 m².g⁻¹ is owing to its small nanocrystalline size (~16 nm). As a result, decreasing the particle's size reason to increase surface area [69]. In the other hand, the Langmuir surface area of the NCs was calculated for the maximum monolayer absorbent per gram measurement by the following formula (Eq. 5).

$$SurfaceArea\left(\frac{m^2}{g}\right) = \frac{X_m(mg/g) \times N \times S(m^2/molecule)}{M}$$
(5)

Here, X_m = Maximum amount of monolayer absorbent (mg/g), M = Molecular weight of the adsorbate (mg/molecule), N = Avogadro's number and S = Contact surface area by each molecules (m²).

Table 3 $\,N_2$ adsorption-desorption analysis of SPIONs, Fe_3O_4/MSN, and Fe_3O_4/MSN-NH_2

Sample	BET Sur- face area (m ² .g ⁻¹)	Langmuir surface area (m ² .g ⁻¹)	Pore size (nm)	Pore volume (cm ³ .g ⁻¹)
SPIONs	70	210	-	-
Fe ₃ O ₄ /MSN	371	1055	2.6	0.404
Fe ₃ O ₄ /MSN-NH ₂	316	896	2.6	0.344

3.7 TGA analysis

As it can be taken from the TGA curves (Fig. 8), the weight losses of SPIONs, Fe₃O₄/MSN, and Fe₃O₄/MSN-NH₂ as the NPs had been heated up to 1000 °C, have been 7%, 7%, and 17%, respectively. The TGA curves of both SPIONs and Fe₃O₄/MSN have displayed the high stability of NPs at high temperatures that reached up to 1000 °C. When being compared to the curve of Fe₃O₄/MSN-NH₂ it can be stated that only 10% of the total modified NCs structure has belonged to the NH₂ groups. This low-percentage of NH₂ shows that a little of the surface is occupied, and this result has been obtained due to the usage of ethanol as a solvent instead of toluene (toluene is usually used as a solvent throughout the process of functionalization [22, 70-72]). The ethanol solvent contains water in its structure and this impurity prevents the bonding of NH2-groups on the surface of NCs in high-percentage.

3.8 VSM measurement

The magnetic properties of the as-synthesized NCs have been measured by the utilization of VSM method. Pure





Fig. 8 TGA analysis of SPIONs, Fe₃O₄/MSN and Fe₃O₄/MSN-NH₂

SPIONs demonstrated high saturated magnetization due to annealing-process at 80 °C for one hour (N₂-atmosphere) [73]. The VSM results have clearly exhibited that the magnetization (MS) has decreased down to 30 and 25 emu/gr

after being encapsulated and functionalized, respectively (Fig. 9). This optimal magnetization subsequent to performing encapsulation has been caused by the none-extra Fe_3O_4 -coating whereas, in other researches, it is reported that this amount has decreased to under ten or even near-zero magnetizations [74, 75]. There have not been any signs of coercivity or superparamagnetic behaviour at room temperature throughout the curves of Fe_3O_4 /MSN and Fe_3O_4 /MSN-NH₂. In addition, we have not detected any hysteresis loop or remanence in regards to Fe_3O_4 /MSN and Fe_3O_4 /MSN-NH₂, which further supports the superparamagnetic properties of both of the NPs.

3.9 The advantages of NH₂-bonding

Despite the promising application of MSNs in the field of DDS, the occurrence of aggregation in physiological situations stands as the primary obstacle that limits their implementation in nanomedicine [76]. However, the solution to this problem could be the functionalization of MSNs



Fig. 9 Vibrating Sample Magnetometer VSM curves of SPIONs, Fe₃O₄/MSN and Fe₃O₄/MSN-NH₂



Fig. 10 Images of NCs-NH2 and NCs (1 mg/ mL) dispersed in PBS (pH 7.4)

surface by NH_2 -group. Figure 10 provides the gathered data on the stability and compatibility of functionalized NPs in suspended conditions after 24 h, whereas the not modified MSN in a similar situation had begun to aggregate after 10 min and these NPs have completely precipitated on the bottom of the glass over a day. The observed decrease in the polydispersity index (PDI) of the MSN before and after functionalization have also confirmed the inducement of an increase in stability and dispersity (Table 2).

4 Conclusion and prospective features

In this study, we have tried to prepare small NCs that would simultaneously contain high surface area and high magnetization and for this purpose, NPs have been synthesized with a thin layer of MSN and usage of well-dispersed (PDI 0.06) primary SPIONs (without any extra Fe_3O_4 -coating). The ultimate size of NCs has been observed and reported to be about 80 nm, along with a 371 m².g⁻¹ surface area. We have functionalized the as-prepared NCs by APTES for conjugated NH₂ groups and according to the results, the occurrence of NH₂-bonding has increased the suspension stability in regards to physiological situations (PBS, pH 7.4). This promising design able to promote different application as hyperthermia treatment and drug release systems based on pH and electromagnetic responsive also it might be potential in the wave adsorbence application due to its magnetic/SiO₂ structure. The as-synthesized SPIONs with high magnetization properties can be utilized for the multi/nanocomposite for furthermore applications. Another interesting suggestion is that we can synthesize the SPIONs through the MOF structure to produce a novel magnetic-MOF structure. Finally, after several repeating of Fe_3O_4 synthesizing we have found that the experimental circumstance is a pivotal aspect in order to produce fine and high magnetic powder such as N₂-atmosphere from beginning to the final processes, well ions-dissolving, slow-changing pH, vigorous stirring, and vacuum-drying.

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Declarations

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