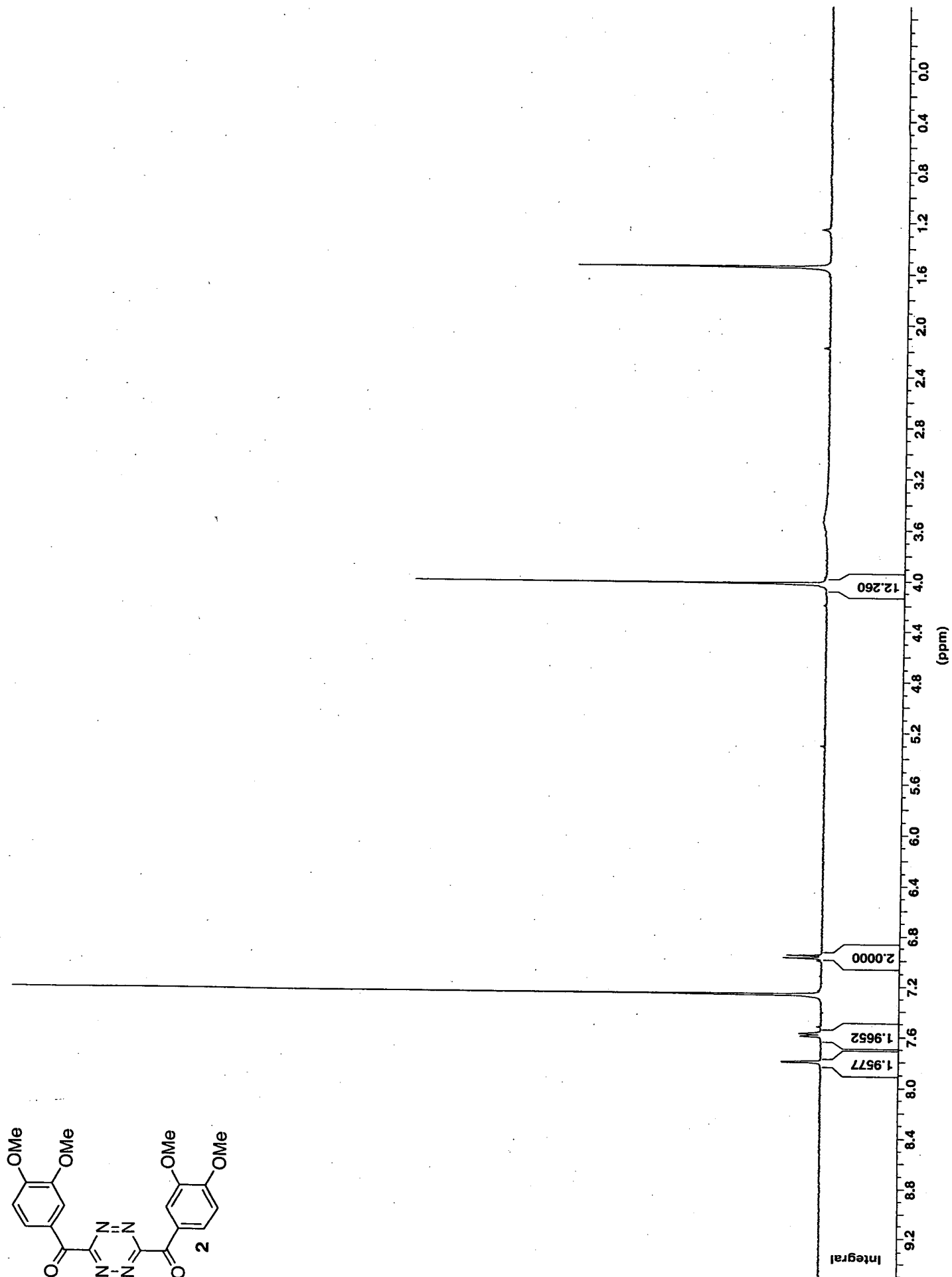


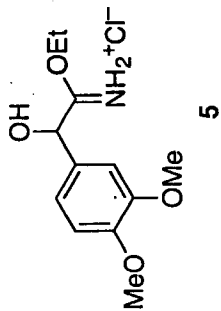
**Supporting Information**

**Synthesis and Inverse Electron Demand Diels–Alder Reactions of 3,6-Bis(3,4-dimethoxybenzoyl)-1,2,4,5-tetrazine**

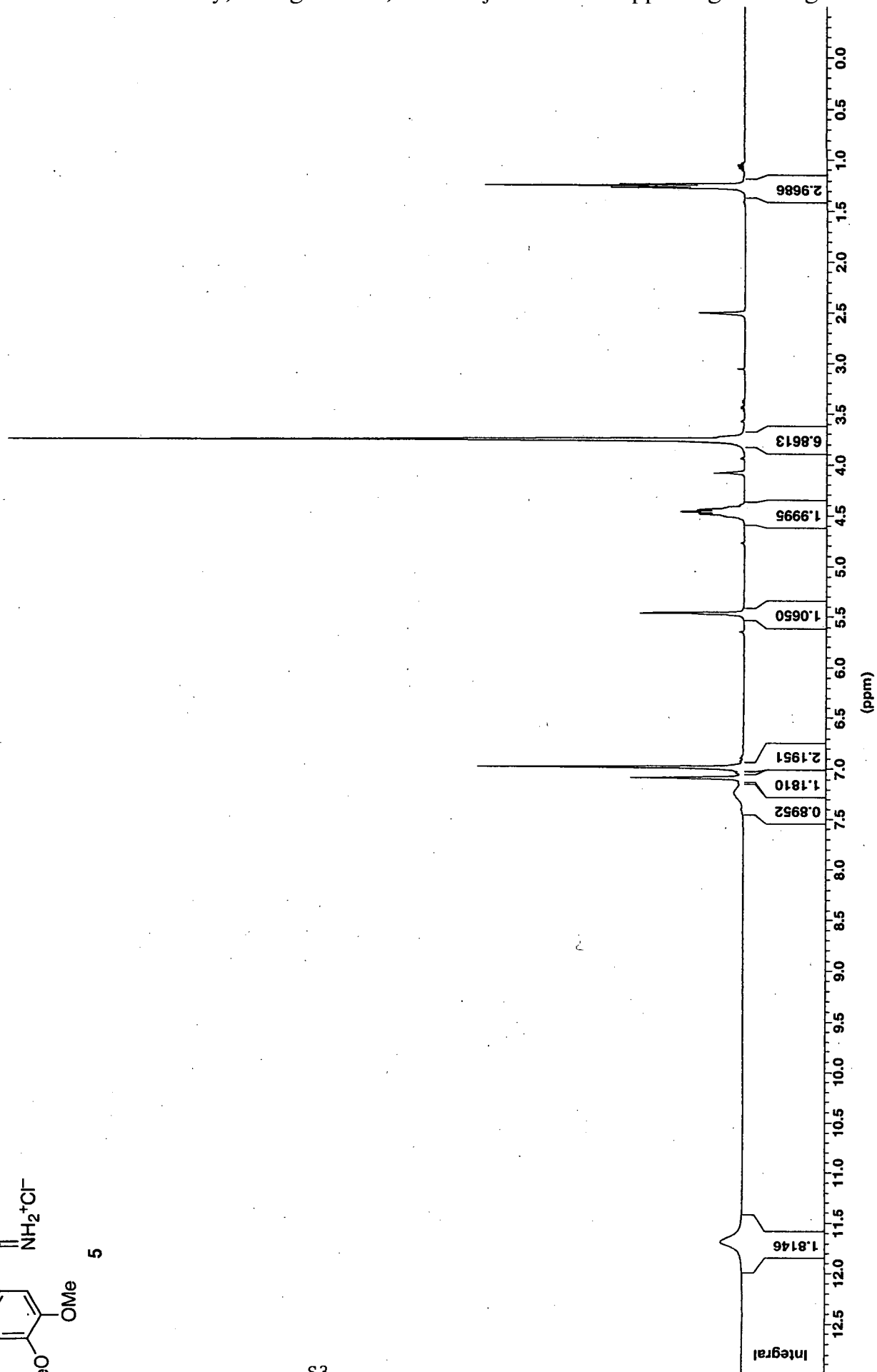
Danielle R. Soenen, Jeffrey M. Zimpleman, and Dale L. Boger\*

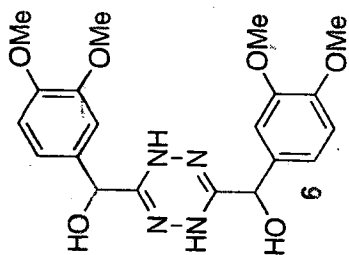
*Department of Chemistry and the Skaggs Institute for Chemical Biology,  
The Scripps Research Institute, 10550 North Torrey Pines Rd.,  
La Jolla, California 92037*



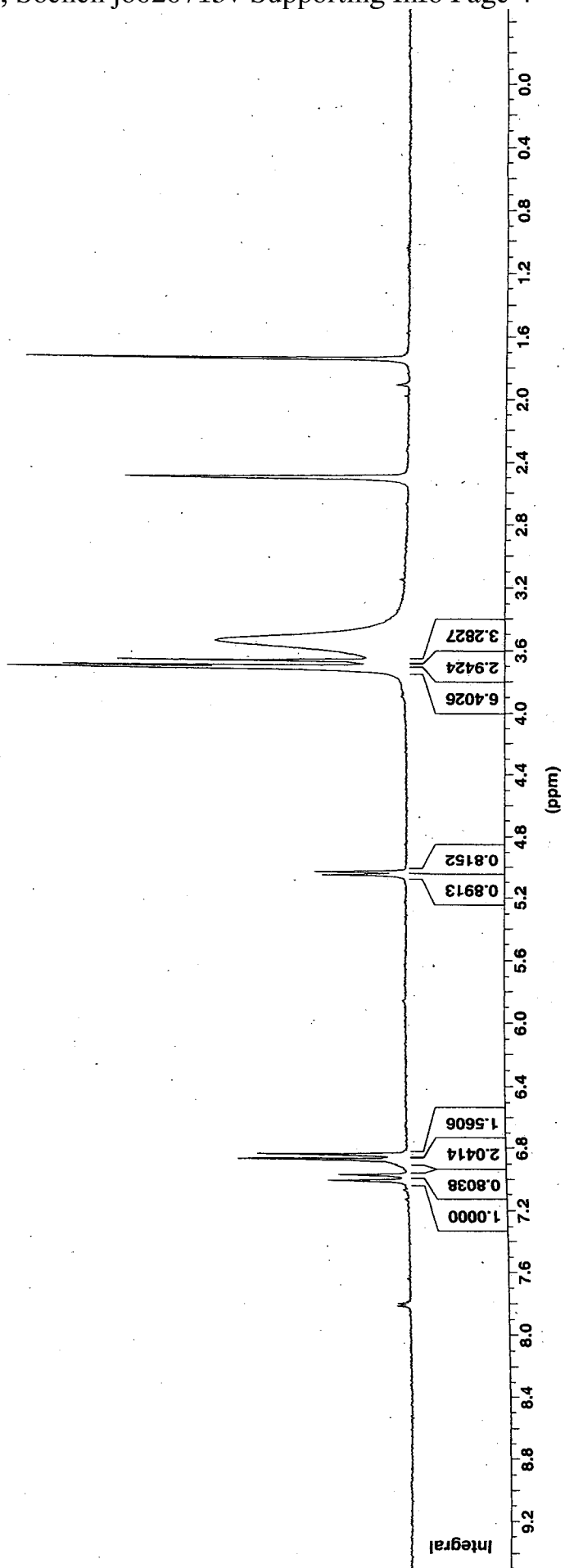


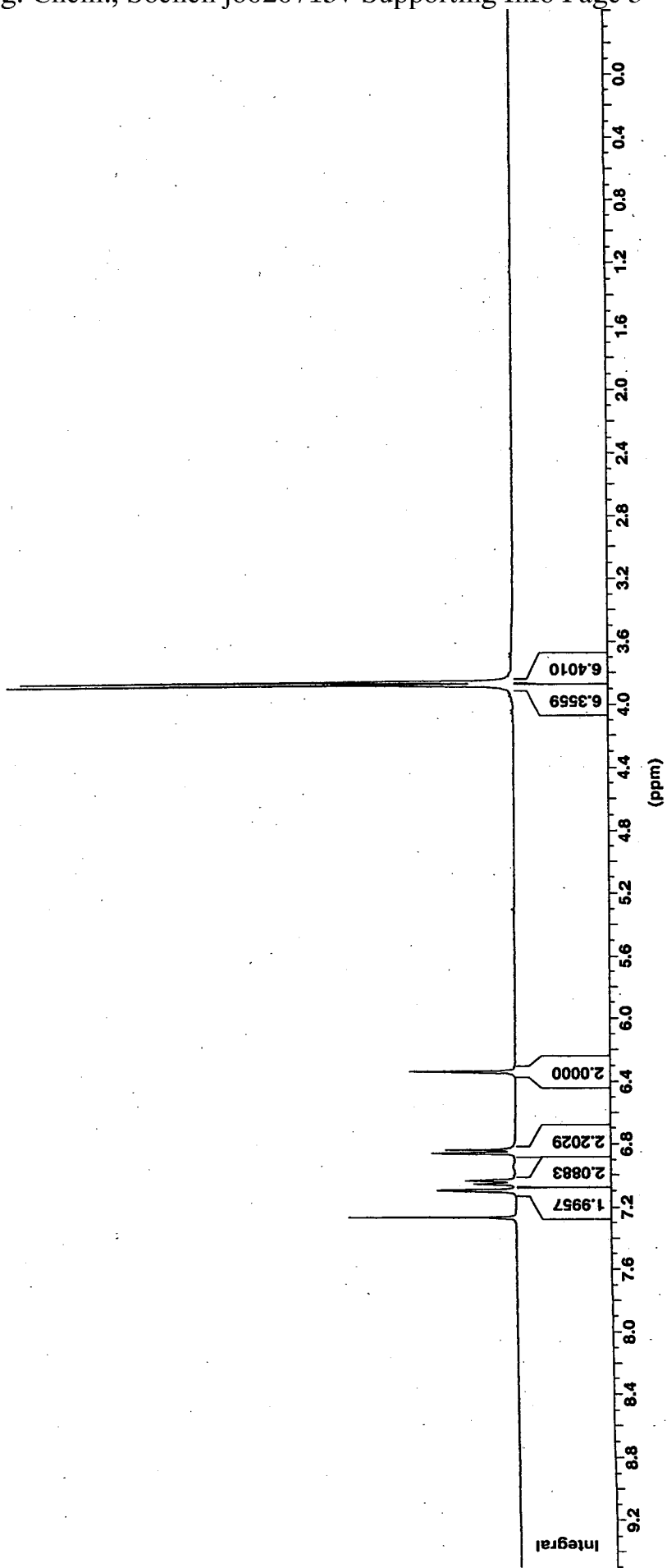
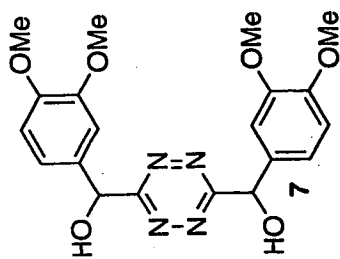
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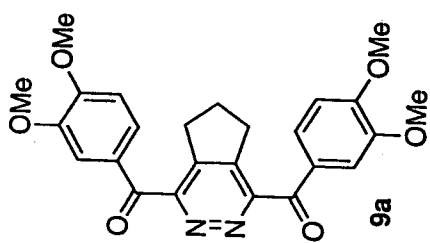




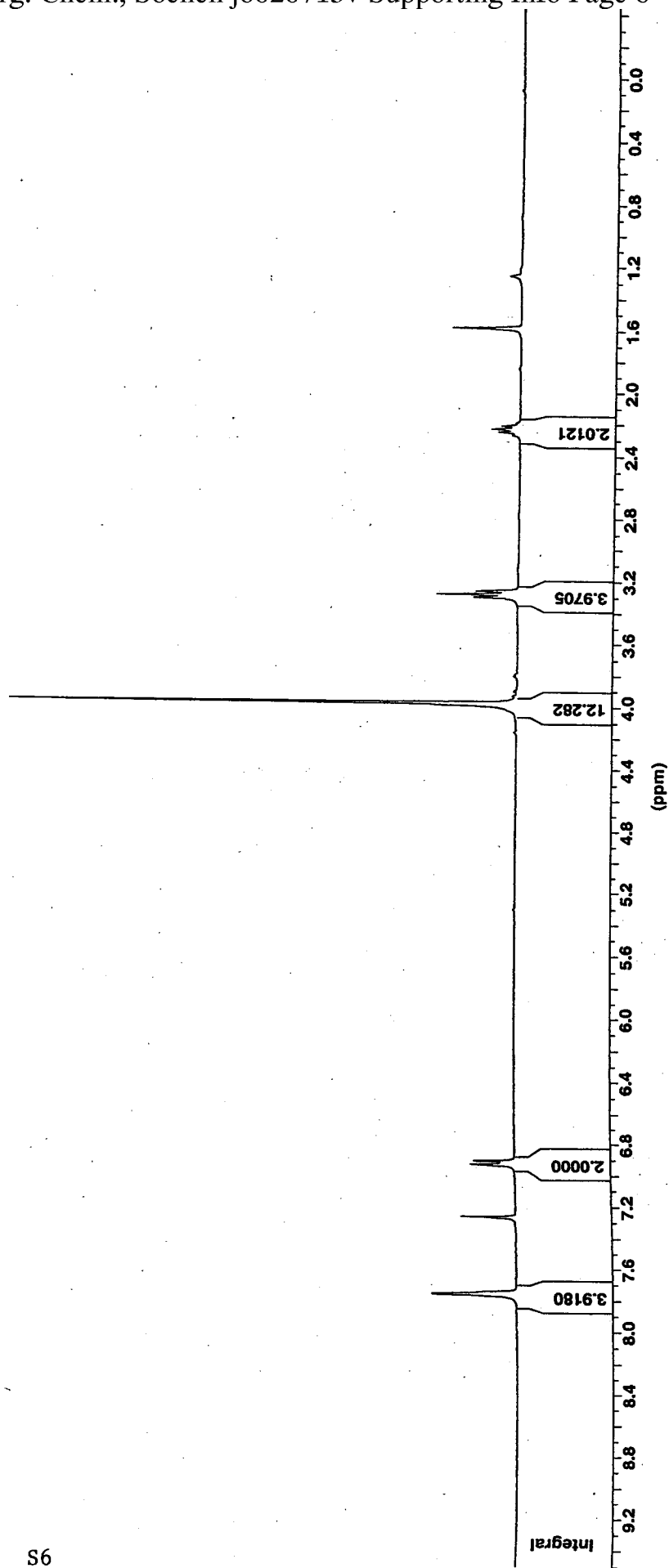
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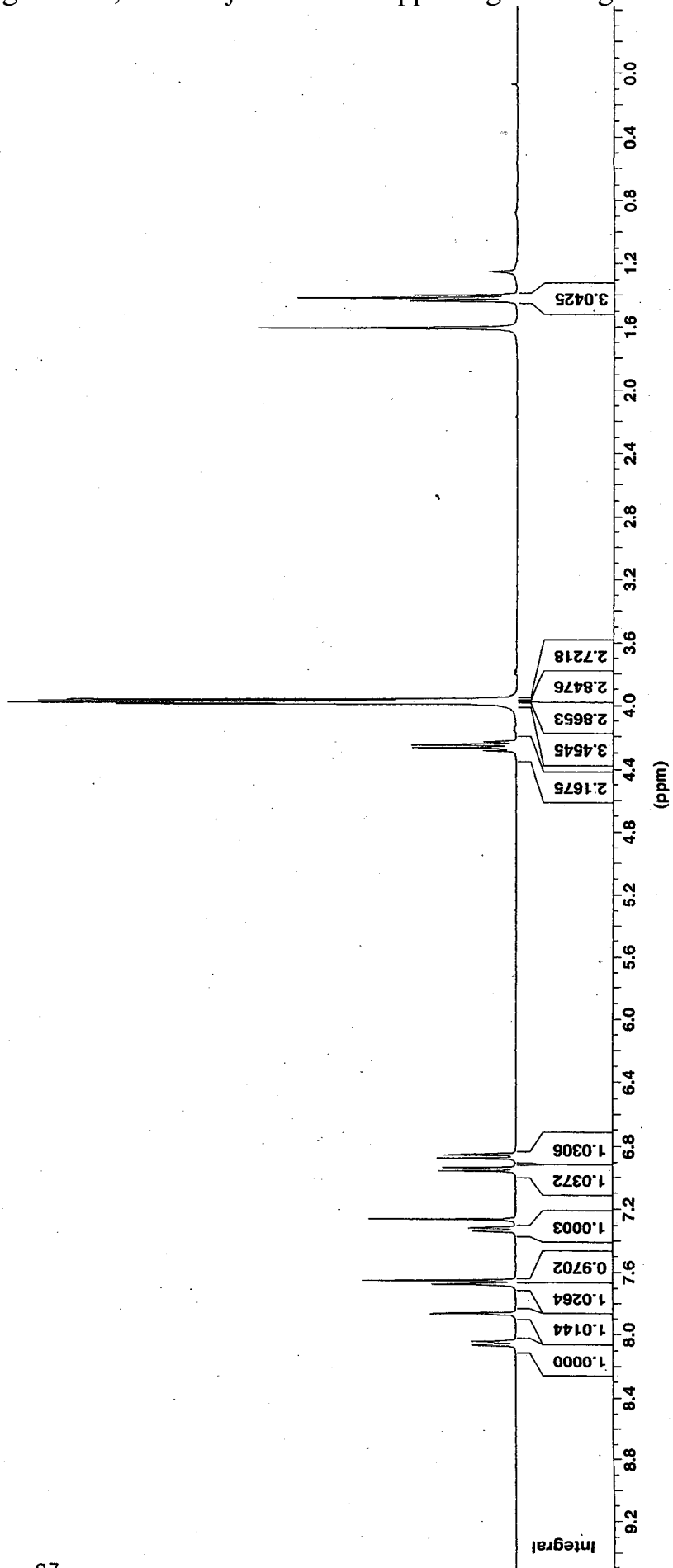
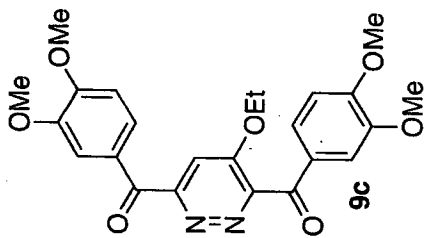


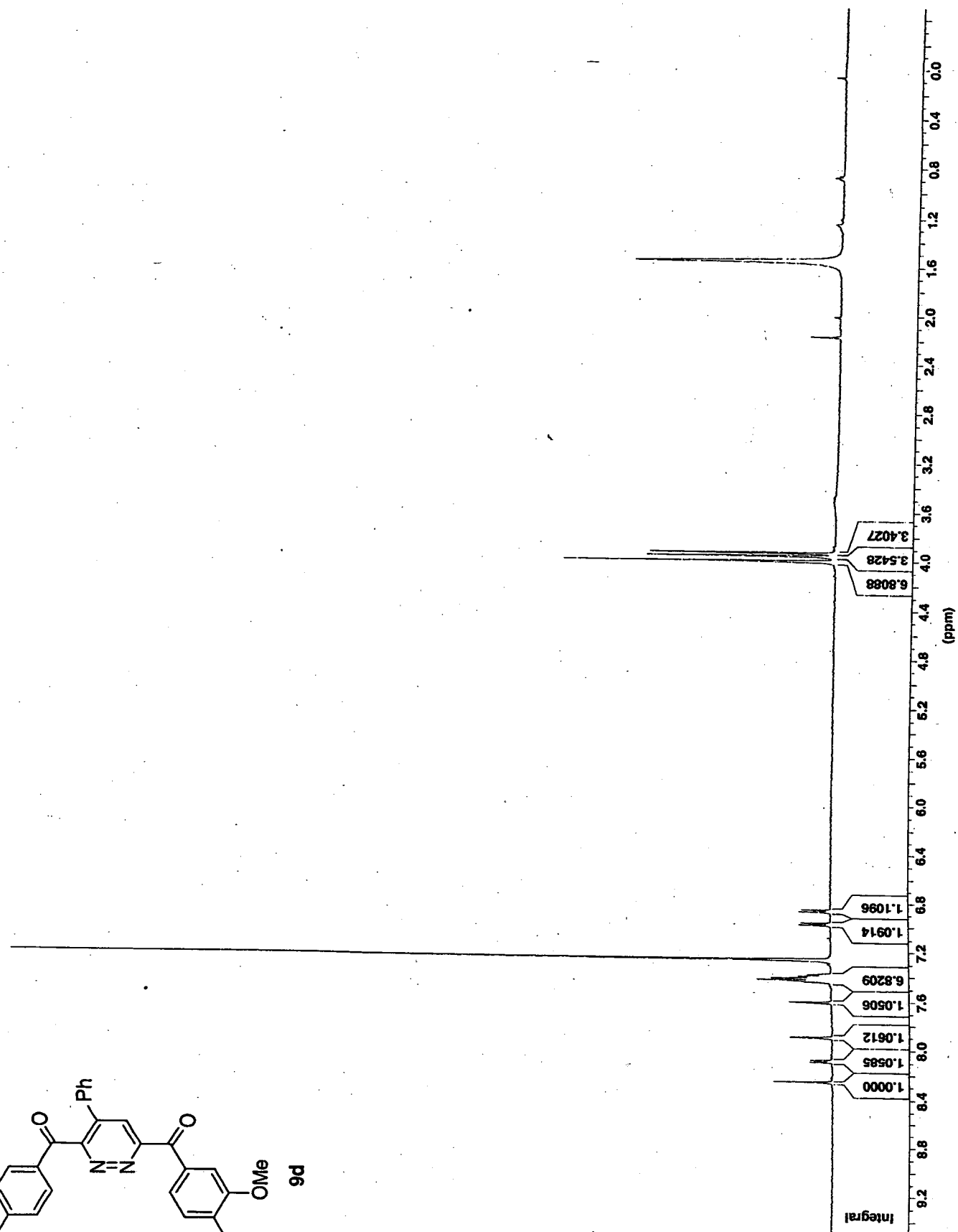
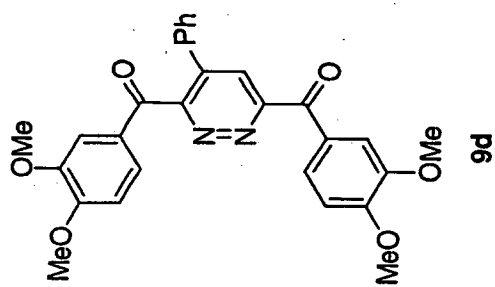




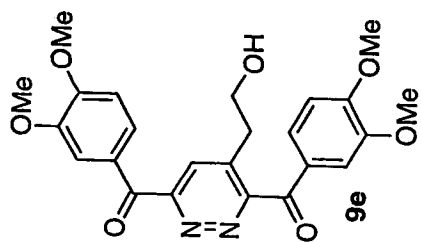
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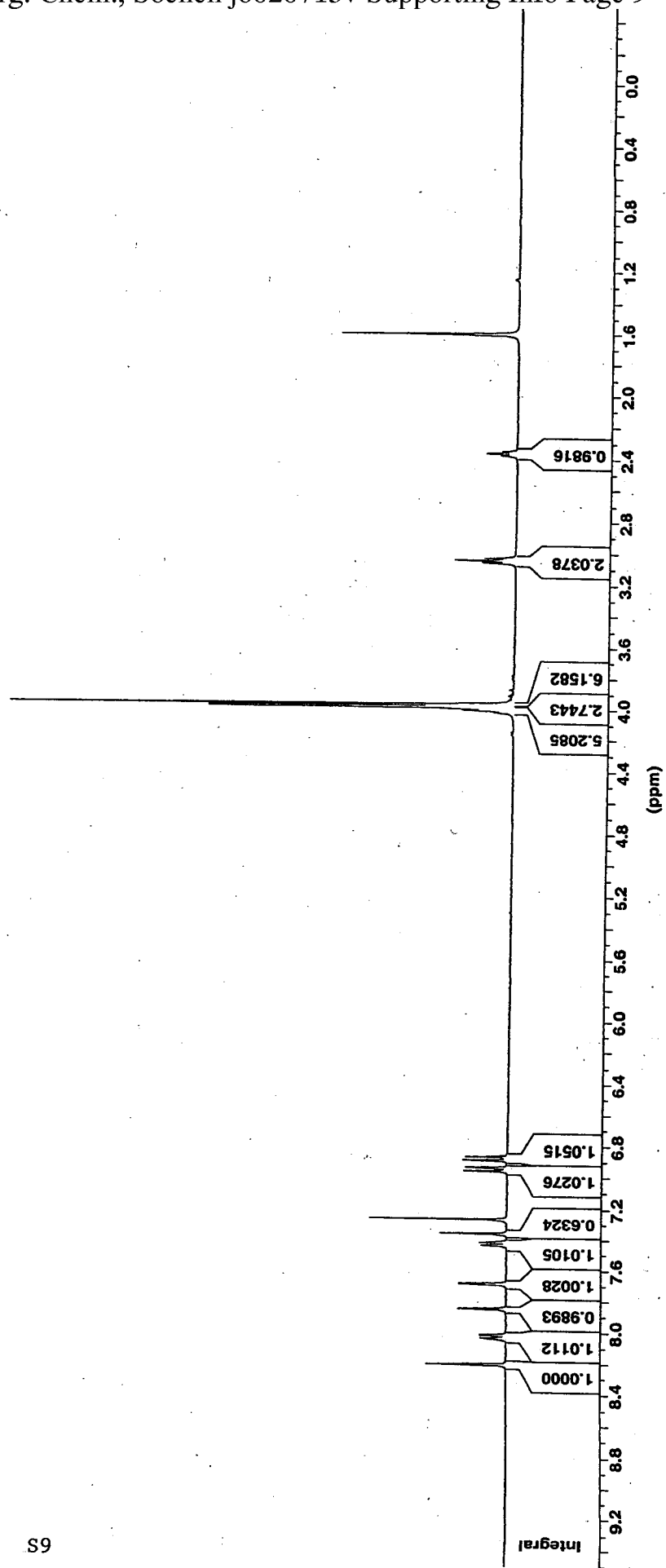


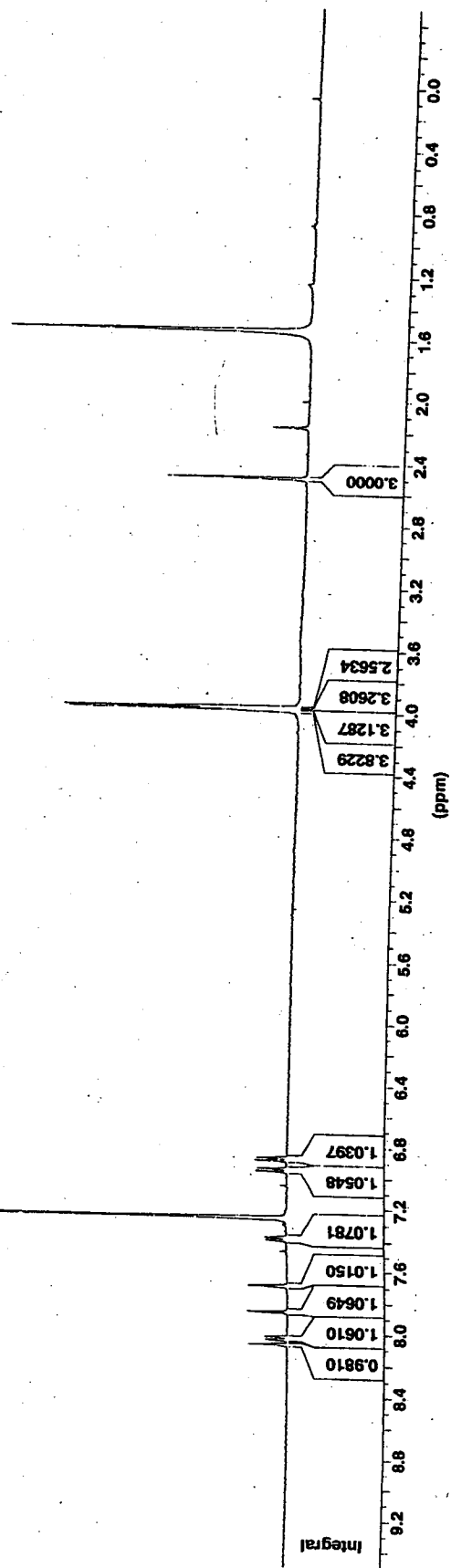
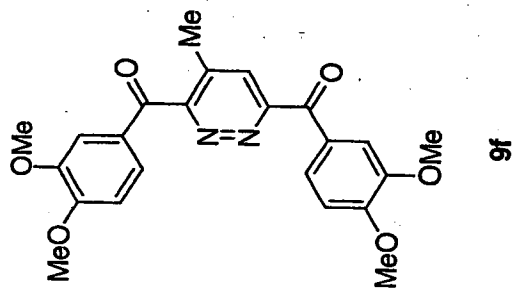


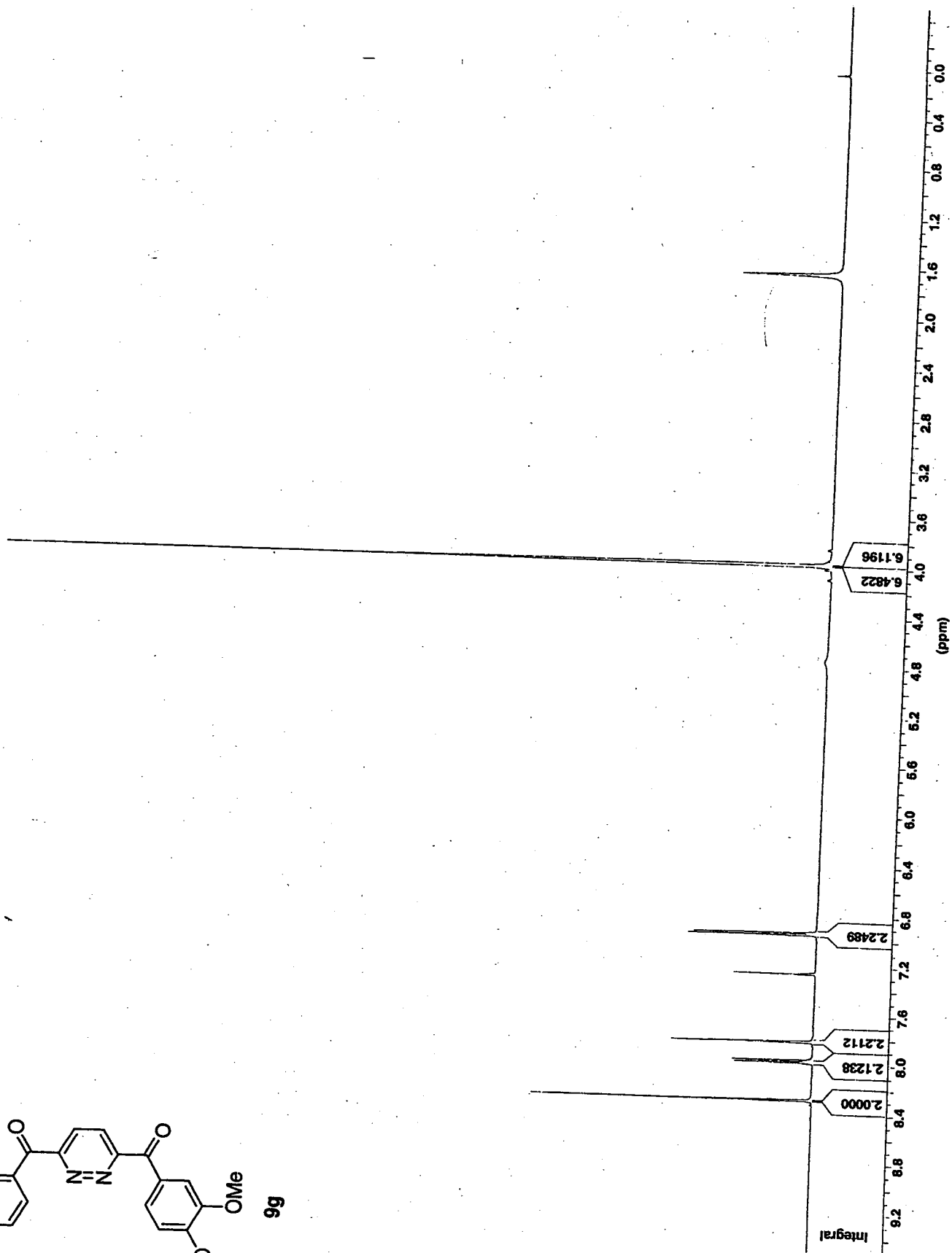
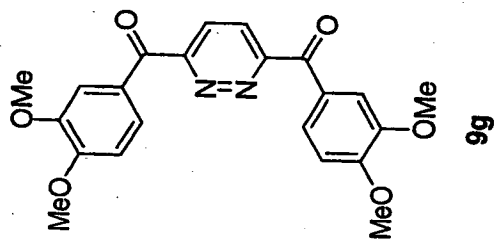


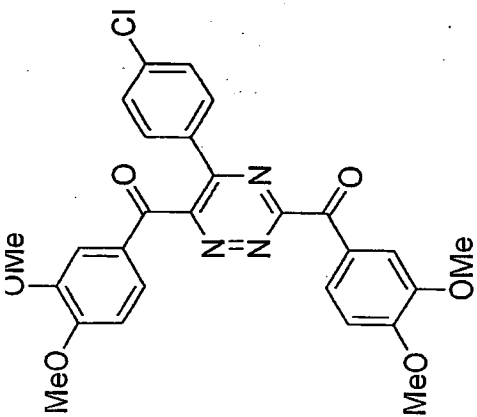


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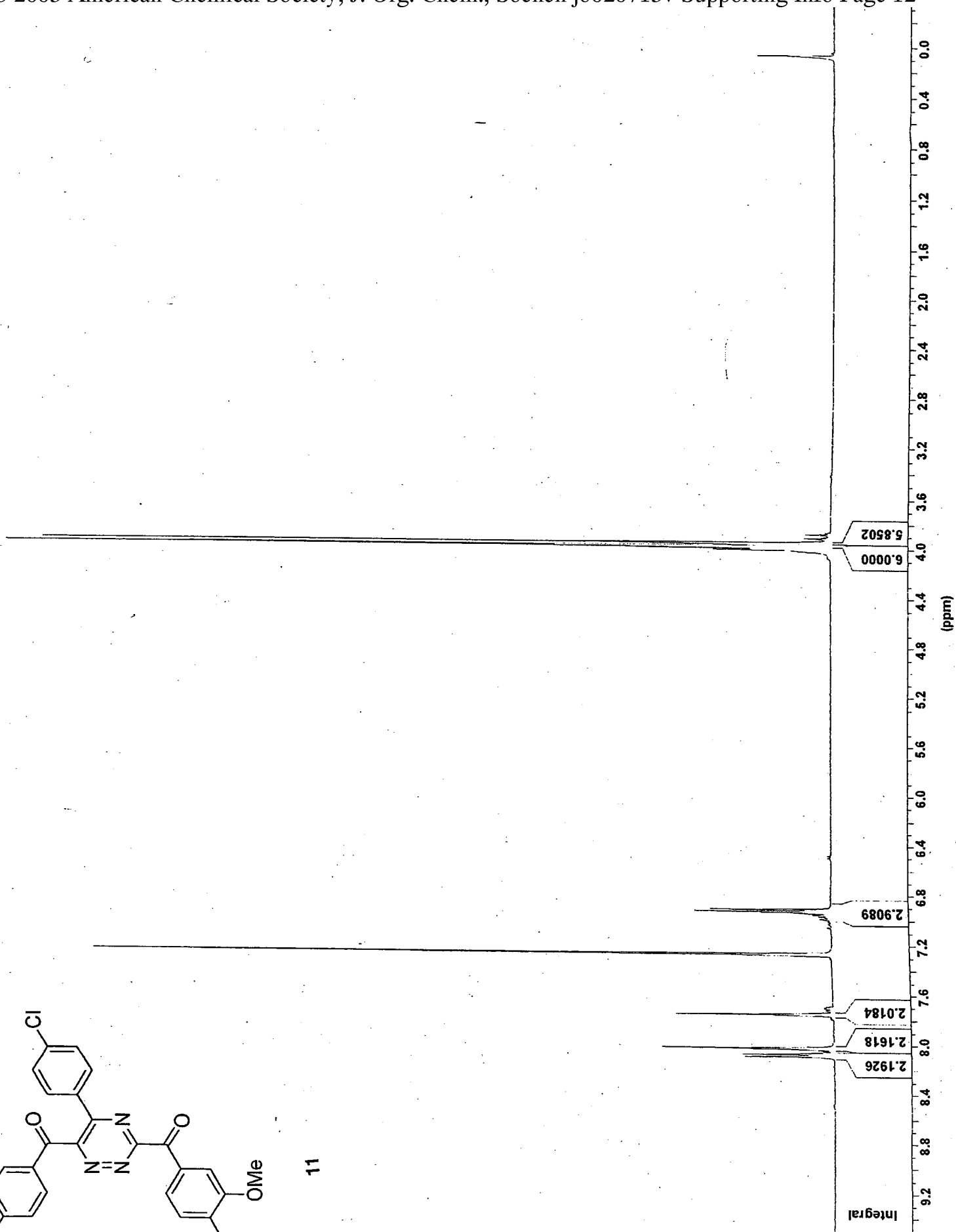


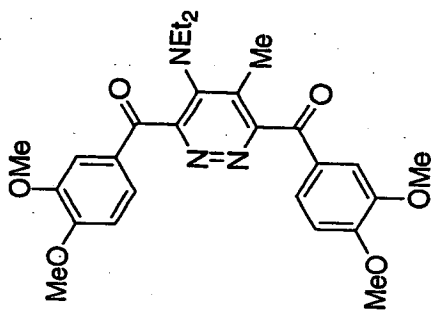




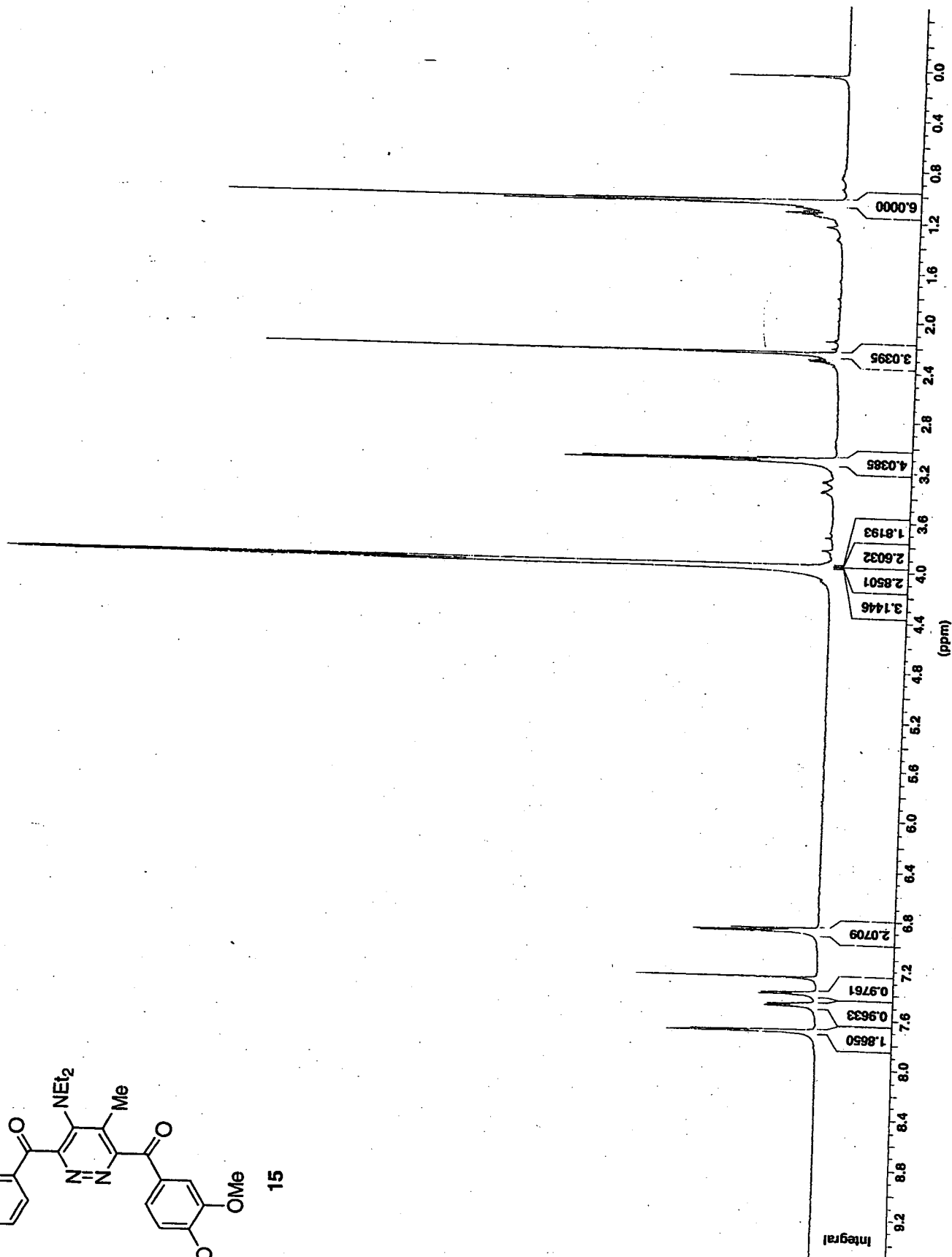
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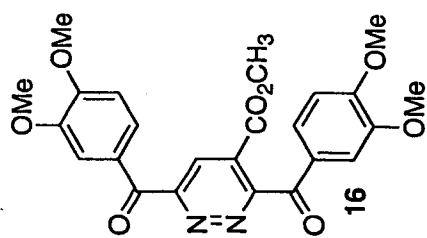
S12





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