

Synthesis and Photochemical Reaction of Poly(ester)s Containing Donor–Acceptor Type Norbornadiene Residues in the Both Main and Side Chains

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ABSTRACT: The synthesis and photochemical valence isomerization of polymers containing donor–acceptor type norbornadiene (D–A NBD) residues in both main and side chains, by the polyaddition of 5-(4-methoxyphenyl)-1,4,6,7,7-pentamethyl-2,5-norbornadiene-2,3-dicarboxylic acid diglycidyl ester (D–A NDGE) with terephthaloyl chloride follows by substitution reactions of the resulting polymer with potassium 5-(4-methoxyphenyl)-1,4,6,7,7-pentamethyl-3-methylester-2,5-NBD-2-carboxylate, potassium 5-(4-methoxyphenyl)-1,4,6,7,7-pentamethyl-3-(*N,N*-dipropylcarbamoyl)-2,5-NBD-2-carboxylate, and potassium 5-(4-methoxyphenyl)-1,4,6,7,7-pentamethyl-3-(*N*-methyl-*N*-phenylcarbamoyl)-2,5-NBD-2-carboxylate, respectively. The photochemical valence isomerization of the synthesized poly(ester)s (P-1–P-4, and P-5a–c) was examined in tetrahydrofuran solution or in the film state upon irradiation with a 500-W xenon lamp, and it was found that each photochemical reaction proceeded very smoothly. It was also observed that the rate of the photochemical reaction of the NBD polymers increased efficiently by the addition of 4,4'-bis-(diethylamino)benzophenone (BEBP) as a photo-sensitizer in the film state. The stored thermal energies of the irradiated polymers were evaluated by DSC analysis to be 75–153 J/g. [DOI 10.1295/polymj.37.246]

KEY WORDS Donor–Acceptor Type Norbornadiene / Polyaddition / Photochemical Valence Isomerization / Photo-sensitizer / Stored Thermal Energy /

The photochemical valence isomerization between norbornadiene (NBD) and quadricyclane (QC) is of great interest as a solar energy conversion and storage system,^{1–4} because NBD can convert solar energy into 96 kJ/mol of thermal energy through the strain in QC.

Nishikubo *et al.*^{5–20} reported the synthesis of photo-reactive polymers containing NBD residues in the main chain or the side chain, and it was observed that the NBD residues in the polymers converted smoothly to form QC ones. These NBD-containing polymers had high stored thermal energies. However, these synthesized polymers were not suitable to applications as a material for solar energy conversion and storage systems, because they did not have strong absorption band into visible region and did not have good durabilities in the reversible photochemical reaction.

On the other hand, it is known that donor–acceptor type norbornadiene (D–A NBD) derivatives had absorption band into visible region and converted to the corresponding QC derivatives in high quantum yield.^{21,22} Furthermore, Nishikubo *et al.*^{23–26} synthesized the polymers containing D–A NBD moieties in the main chain or side chain and examined their photochemical valence isomerization. It was found that their synthesized polymers had high photochemical

reactivities and good fatigues of resistance.^{23–26} Furthermore, it is expected that the thermal storage energies of the polymers increase with increasing the ratio of the NBD moieties.

From these backgrounds, in this article, we examined the synthesis of the polymers containing D–A NBD moieties in the both main and side chains. The polyesters with D–A moieties in the main chain were obtained by the polyaddition of the bisepoxides with NBD groups and carboxylic dichlorides. The substitution reaction of the obtained polyesters and potassium D–A NBD carboxylates was performed to afford the corresponding polyesters with D–A NBD moieties in both main and side chains. Furthermore, we examined the photochemical valence isomerization of NBD and stored thermal energies, and thermal properties of the resulting polymers.

EXPERIMENTAL

Materials

5-(4-Methoxyphenyl)-1,4,6,7,7-pentamethyl-2,5-norbornadiene-2,3-dicarboxylic acid (D–A NDC) (Sanpo Chemical Laboratory Ltd., Japan) was recrystallized twice from mixed solvent of chloroform/

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hexane. 5-(4-Methoxyphenyl)-1,4,6,7,7-pentamethyl-2,5-NBD-2,3-dicarboxylic acid diglycidyl ester (D–A NDGE) and 5-(4-methoxyphenyl)-1,4,6,7,7-pentamethyl-2,5-norbornadiene-2,3-dicarboxylic anhydride (D–A NDCAn) were synthesized and purified according to a reported method.^{25,26} A mixture of 3-methoxycarbonyl-5-(4-methoxyphenyl)-1,4,6,7,7-pentamethyl-2,5-norbornadiene-2-carboxylic acid and 2-methoxycarbonyl-5-(4-methoxyphenyl)-1,4,6,7,7-pentamethyl-2,5-norbornadiene-3-carboxylic acid (a) was synthesized and purified according to a reported method.^{25,26} In the same way, a mixture of 3-dipropylcarbamoyl-5-(4-methoxyphenyl)-1,4,6,7,7-pentamethyl-2,5-norbornadiene-2-carboxylic acid and 2-dipropylcarbamoyl-5-(4-methoxyphenyl)-1,4,6,7,7-pentamethyl-2,5-norbornadiene-3-carboxylic acid (b), and a mixture of 5-(4-methoxyphenyl)-3-methylphenylcarbamoyl-1,4,6,7,7-pentamethyl-2,5-norbornadiene-2-carboxylic acid and 5-(4-methoxyphenyl)-3-methylphenylcarbamoyl-1,4,6,7,7-pentamethyl-2,5-norbornadiene-3-carboxylic acid (c) were synthesized and purified according to a reported method.^{25,26} Terephthaloyl chloride (TPC) and isophthaloyl chloride (IPC) were recrystallized twice from dried hexane. Succinyl chloride (SCC) and adipoyl chloride (ADC) were dried with CaCl₂ and purified by distillation. Tetrabutylammonium bromide (TBAB) was recrystallized twice from dried ethyl acetate. Dicyclohexylcarbodiimide (DCC), tetrabutylammonium chloride (TBAC), tetrabutylammonium iodide (TBAI), 4,4'-bis-(diethylamino)benzophenone (BEBP), and cesium carbonate (Cs₂CO₃) were used without further purification. The solvents and 1,8-diazabicyclo[5.4.0]undecene-7 (DBU) were dried with CaH₂, or Na metal wire and purified by distillation.

Measurements

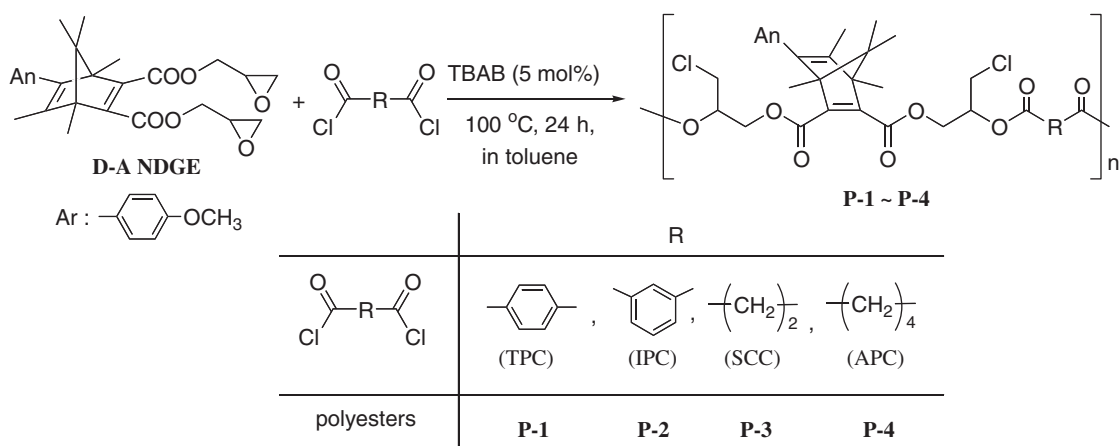
Infrared (IR) spectra were measured on a Jasco Model FT/IR 420 spectrometer. Ultraviolet (UV) spectra were recorded on a Shimadzu Model UV-2500PC. The ¹H NMR spectra were recorded on a Jeol Model JNMFX-200 (200 MHz) instrument in CDCl₃ with tetramethylsilane (TMS) as an internal standard. The molecular weight of the polymers were estimated by gel permeation chromatography (GPC) with the use of a Tosoh Model HLC-8020 GPC equipped with a refractive index detector using TSK gel columns (eluent; THF; calibrated using narrow molecular weight polystyrenes as standards). The glass transition temperature (*T_g*) and the amount of stored thermal energy in the QC groups in the polymer were measured on a Seiko-Instruments differential scanning calorimeter (DSC) Model SSC5200D DSC120 at heating rate of 10 °C/min.

Typical Procedure for the Synthesis of Poly(ester)s Containing D–A NBD Residues by the Polyaddition of D–A NDGE with Diacyl Chlorides: Synthesis of P-1 by the Polyaddition of D–A NDGE with TPC

TBAB (16.2 mg, 0.05 mmol) was dried in an ampule tube *in vacuo* at 60 °C for 5 h prior to use. D–A NDGE (234 mg, 0.5 mmol), TPC (102 mg, 0.5 mmol), and toluene (0.5 mL) as the solvent were added to the ampule tube, and then the reaction mixture was degassed by three consecutive freeze–pump–thaw cycles. After that, the ampule tube was sealed, and then the reaction mixture was heated at 100 °C for 24 h under stirring. The reaction mixture was diluted in ethyl acetate, washed three times with water, and dried with anhydrous MgSO₄. The obtained polymer was reprecipitated twice from chloroform into ether/hexane (1/2) and dried *in vacuo*. The yield of P-1 was 302 mg (90%). The number-average molecular weight (*M_n*) of the polymer determined by GPC was 21,000, and the ratio of the weight-average molecular weight and the number-average molecular weight (*M_w/M_n*) was 1.56. IR (film, cm⁻¹): 1728 ($\nu_{C=O}$, ester), 1607 ($\nu_{C=C}$, NBD), 1509 ($\nu_{C=C}$, aromatic), 1265, 1247 (ν_{C-O-C} , ester), 731 (ν_{C-Cl}). ¹H NMR (200 MHz, CDCl₃, TMS): δ (ppm): 0.80–1.80 (m, 15.0H, CH₃), 3.60–4.00 (m, 7.0H, O–CH₃, CH₂Cl), 4.40–4.70 (m, 4.0H, O–CH₂), 5.40–5.60 (m, 2.0H, C–H), 6.70–7.10 (m, 4H, aromatic H in NBD), 8.00–8.20 (m, 4.0H, aromatic H).

Typical Procedure for the Synthesis of Poly(ester)s Containing D–A NBD Residues in the Both Main and Side Chains: Synthesis of P-5a by the Substitution Reaction of P-1 with a Using PTC Method

At first, potassium 5-(4-methoxyphenyl)-1,4,6,7,7-pentamethyl-3-methylester-2,5-NBD-2-carboxylate (**a**) was prepared by the reaction of with potassium hydroxide in methanol according to the reported method.^{23,24} P-1 (168 mg, 0.25 mmol) was dissolved in *N*-methyl-2-pyrrolidone (NMP; 1.0 mL), and then **a** (306 mg, 0.75 mmol) and TBAB (16 mg, 0.025 mmol) as a phase-transfer catalyst (PTC) were added to the solution. The mixture was stirred at 70 °C for 72 h and then poured into 100 mL of methanol to precipitate the polymer. The obtained polymer was reprecipitated twice from chloroform into methanol and dried *in vacuo*. The yield of P-5a was 298 mg (89%). The degree of substitution was 100 mol %, calculated by ¹H NMR spectra. The *M_n* of the polymer determined by GPC was 14,000, and *M_w/M_n* was 1.53. IR (film, cm⁻¹): 1730 ($\nu_{C=O}$, ester), 1606 ($\nu_{C=C}$, NBD), 1510 ($\nu_{C=C}$, aromatic), 1285, 1246 (ν_{C-O-C} , ester). ¹H NMR (200 MHz, CDCl₃, TMS): δ (ppm): 0.70–2.15 (m, 45.0H, CH₃), 3.52–4.00 (m, 15.0H, O–CH₃), 4.08–4.75 (m, 8.0H, O–CH₂), 5.40–5.74 (m, 2.0H, C–H),



Scheme 1.

6.68–7.20 (m, 12.0H, aromatic H in NBD), 7.86–8.14 (m, 4.0H, aromatic H in the main chain).

Typical Procedure for the Photo-isomerization of NBD Polymer in Solution

A quartz cell was charged with a solution of a NBD polymer in THF (1.0×10^{-4} mol/L as NBD residues), and then the solution was irradiated with a 500-W xenon lamp (Ushio Electric Co. UXL-500D-O) with a thermal-ray cut filter (Hoya HA50), in which the energy of the incident light ($2.00\text{--}2.10$ mW/cm², 313 nm) was monitored with an electric photon counter (ORC UV-M30). The disappearance rate of the absorption due to the NBD residue was measured with a UV spectrophotometer.

Typical Procedure for the Photo-isomerization of NBD Residue in Polymer Film

The inner wall of a quartz cell was coated with a solution of a polymer (2 mg) in THF (2 mL) and dried *in vacuo* at room temperature for 2 h. The polymer film on the quartz cell was irradiated with the same xenon lamp with a thermal-ray cut filter. The conversion and photo-isomerization rates from NBD residues to QC groups were calculated from the disappearance of the maximum absorption of the NBD residue, as measured with an UV spectrophotometer.

Measurement of Stored Thermal Energy in the QC Group in the Polymer

A polymer solution in THF was cast on a glass plate and dried *in vacuo* for 2 h. The film on the plate was irradiated with a 500-W xenon lamp long enough to be changed from the NBD residue to the QC group. The irradiated polymer (5 mg) was packed in an aluminum sample tube for DSC analysis, and the sample was heated at 10 °C/min under nitrogen.

RESULTS AND DISCUSSION

Synthesis of Poly(ester)s Containing D–A NBD Residues by the Polyaddition of D–A NDGE with Diacyl Chlorides

The polyaddition of D–A NDGE with TPC was performed in certain organic solvents such as toluene, *o*-dichlorobenzene, NMP, or sulfolane with 2.5 mol % of TBAB as a catalyst at 100 °C for 12 h (Scheme 1), and the results are summarized in Table I. In toluene and *o*-dichlorobenzene, polymers with higher molecular weights than in NMP and sulfolane were obtained. These results might be indicated that a slight amount of water which can not be removed under distillation caused hydrolysis of the ester moieties of the synthesized polymers. Consequently, it seems that hydrophobic and aromatic solvents such as toluene and *o*-dichlorobenzene are suitable reaction media for the polyaddition of D–A NDGE with TPC to synthesize the corresponding polyesters.

The structure of the resulting NBD polyester (P-1) was confirmed by IR and ¹H NMR spectra (Table II). In the IR spectrum of P-1, certain characteristic ab-

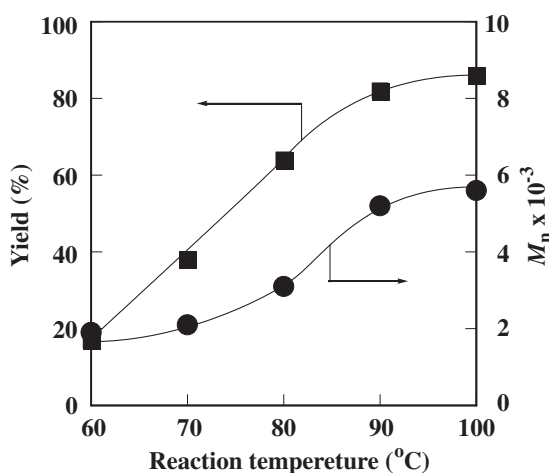
Table I. Effect of solvents on the polyaddition of D–A NDGE with TPC^a

No.	Solvent	Yield (%) ^b	$M_n \times 10^{-3c}$	M_w/M_n^c
1	Toluene	89	5.5	1.34
2	<i>o</i> -Dichlorobenzene	77	4.1	1.33
3	NMP	73	2.9	1.27
4	Sulforane	70	2.3	1.26

^aThe reaction was carried out with D–A NDGE (0.5 mmol) and TPC (0.5 mmol) using 2.5 mol % of TBAB in various solvents at 100 °C for 12 h. ^bInsoluble parts in mixed solvents of Et₂O/hexane [1/2 (v/v)]. ^cEstimated by GPC (THF) based on polystyrene standards.

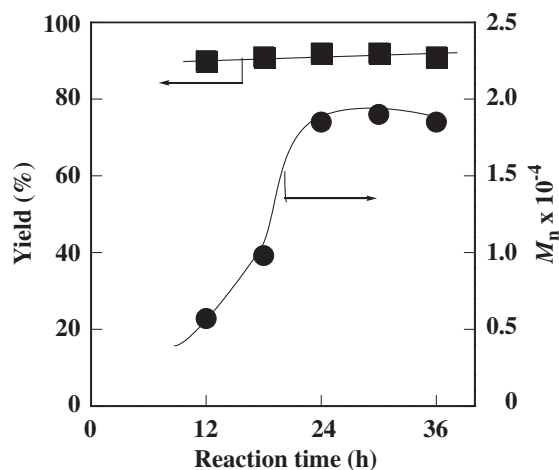
Table II. IR and ^1H NMR spectral data of the resulting polymers

Polymer	IR spectral data (film, cm^{-1})	^1H NMR spectral data [200 MHz, CDCl_3 , TMS, δ (ppm)]
P-1	1728 (C=O ester), 1607 (C=C NBD), 1577, 1509 (C=C aromatic), 1265, 1247 (C–O–C ester), 731 (C–Cl)	0.80–1.80 (15.0H, $-\text{CH}_3$), 3.60–4.00 (7.0H, $-\text{O}-\text{CH}_3$, $-\text{CH}_2\text{Cl}$), 4.40–4.70 (4.0H, $-\text{O}-\text{CH}_2-$), 5.40–5.60 (2.0H, $-\text{CH}-$), 6.70–7.10 (4.0H, aromatic H in NBD), 8.00–8.20 (4.0H, aromatic H)
P-2	1730 (C=O ester), 1607 (C=C NBD), 1569, 1509 (C=C aromatic), 1287, 1232 (C–O–C ester), 728 (C–Cl)	0.80–1.80 (15.0H, $-\text{CH}_3$), 3.60–4.00 (6.0H, $-\text{O}-\text{CH}_3$, $-\text{CH}_2\text{Cl}$), 4.40–4.70 (4.0H, $-\text{O}-\text{CH}_2-$), 5.40–5.60 (2.0H, $-\text{CH}-$), 6.70–7.10 (4.0H, aromatic H in NBD), 7.40–7.60 (1.0H, aromatic H) 8.10–8.40 (2.0H, aromatic H), 8.60–8.70 (1.0H, aromatic H)
P-3	1741 (C=O ester), 1606 (C=C NBD), 1570, 1509 (C=C aromatic), 1245, 1227 (C–O–C ester), 758 (C–Cl)	0.80–1.80 (15.0H, $-\text{CH}_3$), 2.60–2.80 (4.0H, $\text{CO}-\text{CH}_2-$), 3.60–4.00 (7.0H, $-\text{O}-\text{CH}_3$, $-\text{CH}_2\text{Cl}$), 4.40–4.70 (4.0H, $-\text{O}-\text{CH}_2-$), 5.40–5.60 (2.0H, $-\text{CH}-$), 6.70–7.10 (4.0H, aromatic H in NBD)
P-4	1740 (C=O ester), 1606 (C=C NBD), 1571, 1509 (C=C aromatic), 1245, 1223 (C–O–C ester), 758 (C–Cl)	0.80–1.80 (19.0H, $-\text{CH}_3$, $\text{C}-\text{CH}_2-\text{C}$), 2.20–2.40 (4.0H, $\text{CO}-\text{CH}_2$) 3.60–4.00 (7.0H, $-\text{O}-\text{CH}_3$, $-\text{CH}_2\text{Cl}$), 4.40–4.70 (4.0H, $-\text{O}-\text{CH}_2-$), 5.40–5.60 (2.0H, $-\text{CH}-$), 6.70–7.10 (4.0H, aromatic H in NBD)

**Figure 1.** Effect of temperature on the polyaddition of D–A NDGE (0.5 mmol) with TPC (0.5 mmol) with TBAB (2.5 mol %) in toluene (0.5 mL) for 12 h: (■) yield and (●) M_n of the polymer.

sorption peaks showed at 1728 (C=O stretching), 1607 (C=C stretching), 1265 and 1247 (C–O–C stretching), and 731 (C–Cl stretching). In the ^1H NMR spectrum of P-1, the corresponding proton signals were observed at 0.80–1.80 (CH_3), 3.60–4.00 ($\text{O}-\text{CH}_3$, CH_2Cl), 4.40–4.70 ($\text{O}-\text{CH}_2$), 5.40–5.60 ($\text{C}-\text{H}$), 6.70–7.10 (aromatic H in NBD), and 8.00–8.20 (aromatic H in the main chain), respectively. This shows that P-1 with pendant chloromethyl groups in the side chain was synthesized by the regioselective polyaddition of epoxide groups in D–A NDGE with TPC as shown in Scheme 1. That is, β -cleavage of the epoxide groups occurred selectively to form the NBD polymer in this polyaddition.

The effect of the reaction temperature on the poly-

**Figure 2.** Effect of time on the polyaddition of D–A NDGE (0.5 mmol) with TPC (0.5 mmol) with TBAB (2.5 mol %) in toluene (0.5 mL) at 100 °C: (■) yield and (●) M_n of the polymer.

addition of D–A NDGE with TPC was investigated with 2.5 mol % of TBAB as the catalyst in toluene for 12 h at 60–100 °C (Figure 1). The yields and M_n s of the resulting polymers increased gradually with temperature. This suggests that 100 °C is an appropriate temperature for the polyaddition of D–A NDGE with TPC.

The effect of varying the reaction time on the polyaddition of D–A NDGE with TPC was also examined using 2.5 mol % of TBAB as a catalyst in toluene at 100 °C for 12–36 h. The polymers were obtained in good yields all points, as shown in Figure 2. On the other hand, the M_n s of the resulting polymer increased for 24 h.

The polyaddition of D–A NDGE with TPC was also

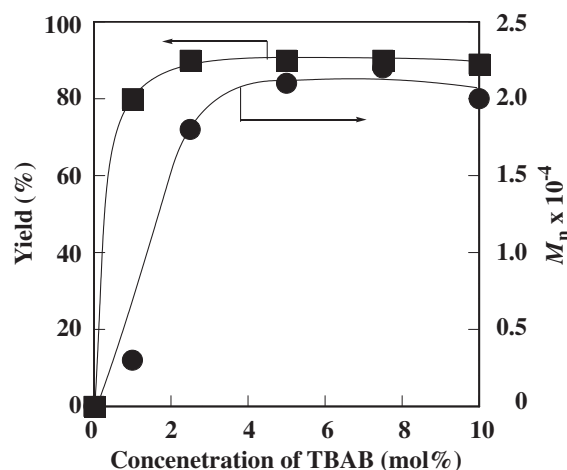
Table III. Effect of catalysts on the polyaddition of D–A NDGE with TPC^a

Catalysts	Yield (%) ^b	$M_n \times 10^{-4c}$	M_w/M_n^c
None	0	—	—
DBU	52	0.3	1.40
TBAC	92	1.5	1.57
TBAB	91	1.8	1.70
TBAI	91	0.9	1.86

^aThe reaction was carried out with D–A NDGE (0.5 mmol) and TPC (0.5 mmol) using various catalysts (2.5 mol %) in toluene (1 mol/L) at 100 °C for 24 h. ^bInsoluble parts in mixed solvents of Et₂O/hexane [1/2 (v/v)]. ^cEstimated by GPC (THF) based on polystyrene standards.

examined with certain other catalysts or without any catalyst in toluene at 100 °C for 24 h, and the results are summarized in Table III. When the reaction was carried out without catalyst, no polymer was obtained. When the reaction was carried out using DBU as a catalyst, P-1 with $M_n = 3000$ was obtained in 52% yield. On the other hand, when the polyaddition of D–A NDGE with TPC was carried out with 2.5 mol % of certain quaternary onium salts as catalysts (TBAC, TBAB, or TBAI) (Table III), P-1s with relatively high molecular weights (*e.g.*, $M_n = 9000$ – 18000) were obtained in 91–92% yields. In a similar manner with the polyaddition of D–A NDGE with TPC, the catalyst with bromide (TBAB) showed the highest catalytic activity, because of the good balance of nucleophilicity toward epoxy groups and the leaving ability of the intermediate. These results show that the polyaddition of D–A NDGE with TPC proceed smoothly using quaternary onium salts such as TBAB.

The effect of catalyst concentration on the polyaddition of D–A NDGE with TPC was also investigated using TBAB as a catalyst in toluene at 100 °C for 24 h. As shown in Figure 3, the yields of P-1 increased from 1 to 2.5 mol % with the catalyst concentration. On the other hand, although the M_n s of the obtained polymer increased from 2.5 to 5 mol % with catalyst

**Figure 3.** Effect of TBAB concentration on the polyaddition of D–A NDGE (0.5 mmol) with TPC (0.5 mmol) with TBAB in toluene (0.5 mL) at 100 °C for 24 h: (■) yield and (●) M_n of the polymer.

concentration, the M_n of the polymer did not change with more than 5 mol % of TBAB. This suggests that 5 mol % of TBAB is an appropriate catalyst concentration for the polyaddition of D–A NDGE with TPC.

On the basis of the results shown above, certain poly(ester)s (P-2, P-3 and P-4) with NBD moieties in the main chain and pendant chloromethyl groups were synthesized by the polyaddition of D–A NDGE with diacyl chlorides IPC, SCC, and APC with 5 mol % of TBAB as a catalyst in toluene at 100 °C for 24 h. As summarized in Table IV, each reaction proceeded smoothly, and the corresponding poly(ester)s P-2, P-3 and P-4 with M_n s of 14,000, 5,000 and 6,000 were obtained in 76, 72 and 70% yields, respectively. The IR and ¹H NMR spectroscopic data of the obtained polymers proved that the polyaddition of D–A NDGE with IPC, SCC, and APC proceeded smoothly and regioselectively to give the corresponding poly(ester)s P-2, P-3 and P-4, as shown in Scheme 2.

Chemical Modification of P-1 Using PTC Method

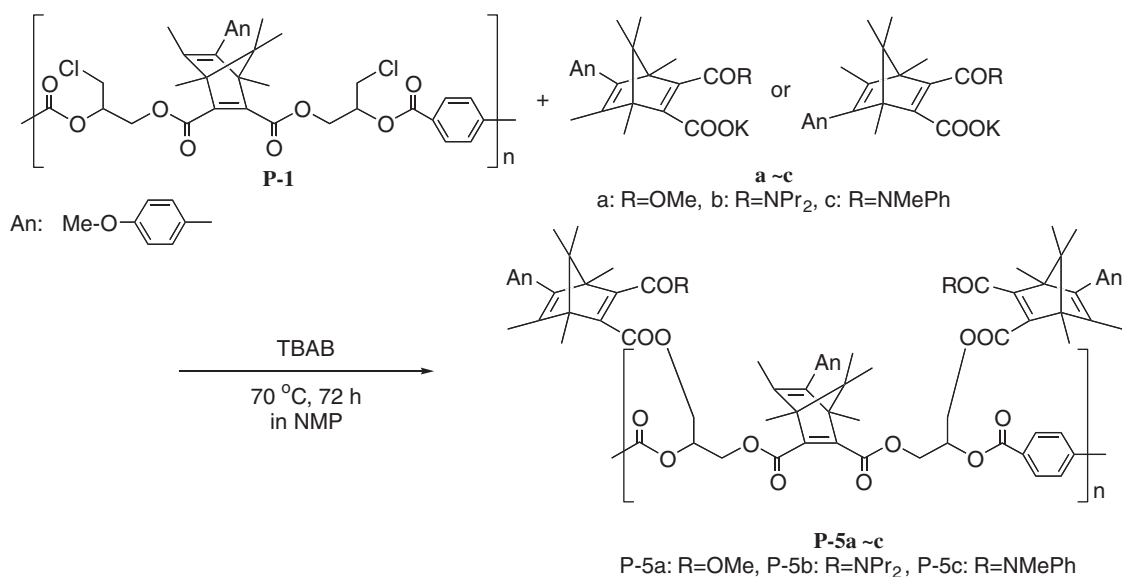
The chemical modification of P-1, which contained

Table IV. Synthesis of NBD polymers by the polyaddition of D–A NDGE with various diacyl chlorides^a

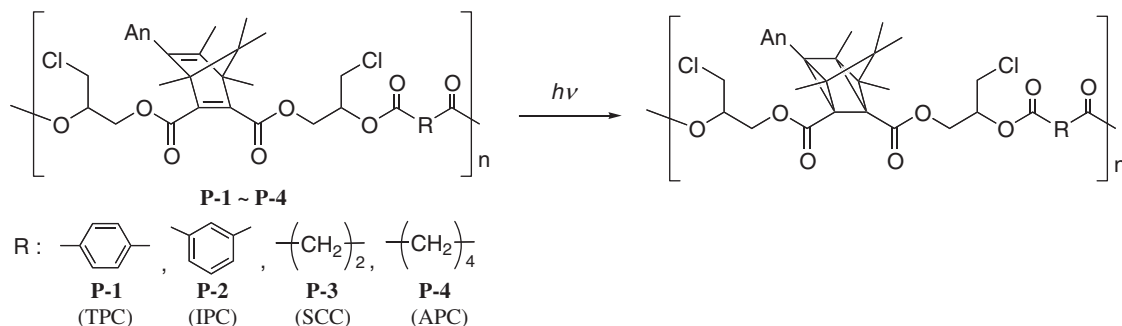
Polymer	Diacyl chloride	Yield (%) ^b	$M_n \times 10^{-4c}$	M_w/M_n^c	λ_{max} (nm) ^d	λ_{edge} (nm) ^d	Selectivity ^e $\alpha:\beta$
P-1	TPC	91	2.1	1.56	244, 330	420	0:100
P-2	IPC	76	1.4	1.51	230, 330	420	0:100
P-3	SCC	72	0.5	1.47	250, 320	430	0:100
P-4	ADC	70	0.6	1.51	250, 320	420	0:100

^aThe reaction was carried out with D–A NDGE (0.5 mmol) and various diacyl chlorides (0.5 mmol) using TBAB (5 mol %) in toluene (1 mol/L) at 100 °C for 24 h. ^bInsoluble parts in mixed solvents of Et₂O/hexane [1/2 (v/v)]. ^cEstimated by GPC (THF) based on polystyrene standards. ^dMeasured by UV spectrophotometer in the film state. ^eDetermined by ¹H NMR spectrum.

Synthesis of NBD-containing Polyesters in the Main Chain and Side Chain



Scheme 2.



Scheme 3.

 Table V. Synthesis and properties of NBD polymers^a

Polym.	R	D.S. ^b (%)	Yield ^c (%)	$M_n \times 10^{-4d}$	M_w/M_n^d	λ_{max}^e (nm)	λ_{edge}^e (nm)
P-5a	-OMe	100	87	1.0	1.53	244, 288, 322	437
P-5b	-NPr ₂	100	75	0.8	1.53	243, 287, 322	430
P-5c	-NmePh	100	78	1.0	1.46	245, 286, 324	436

^aThe reaction was carried out with P-1 (0.25 mmol) and potassium D-A NBD carboxylates (0.75 mmol) using TBAB (10 mol %) as phase transfer catalyst in NMP (1 mL) at 70 °C for 72 h. ^bDegree of substitution was calculated by ¹H NMR. ^cInsoluble parts in *n*-hexane. ^dEstimated by GPC based on polystyrene standards in THF. ^eMeasured by UV spectrophotometer in the film state.

reactive pendant chloromethyl groups, was examined with 1.5 equivalents of D-A NBD derivatives **a**, **b** and **c** using TBAB as a PTC in NMP at 70 °C for 72 h (Scheme 3). The reaction proceeded smoothly under this reaction conditions, and the corresponding polymers (P-5a-c) containing 100 mol % of the pendant D-A NBD moieties were obtained in good yields (Table V). The degree of substitution of the polymers was confirmed by the intensity ratio of the ¹H NMR spectrum (Table VI). This means that P-1 with reactive pendant chloromethyl groups in the side chain is

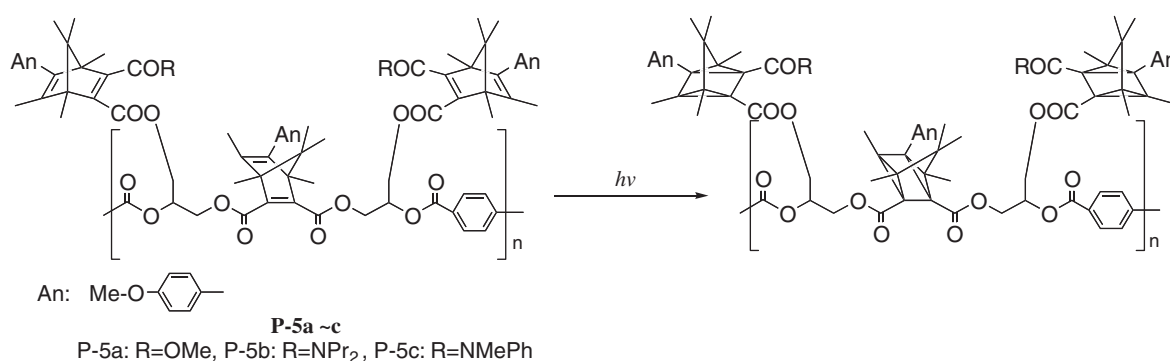
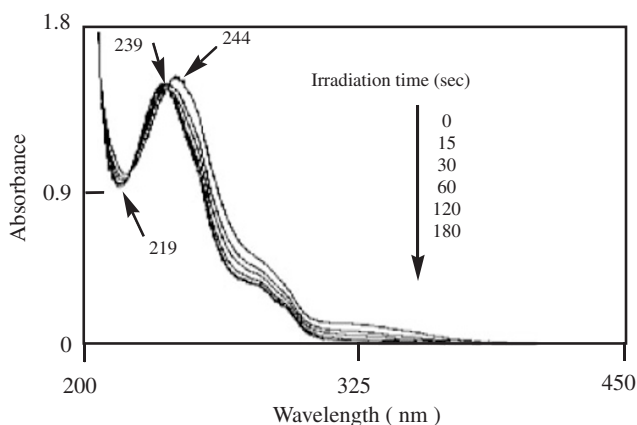
still more possible for functionalizing by introduction of not only NBD residues but sensitizing groups, etc.

Photo-isomerization of the NBD Poly(ester)s in the Film State and in THF Solution

The photochemical valence isomerization of poly(ester)s, P-1-P-4, containing NBD moieties in the main chain was carried out in the films states and in THF solutions upon irradiation with a 500-W xenon lamp (Scheme 3). As shown in Figure 4, maximum absorption at 244 nm due to the NBD moiety in P-1

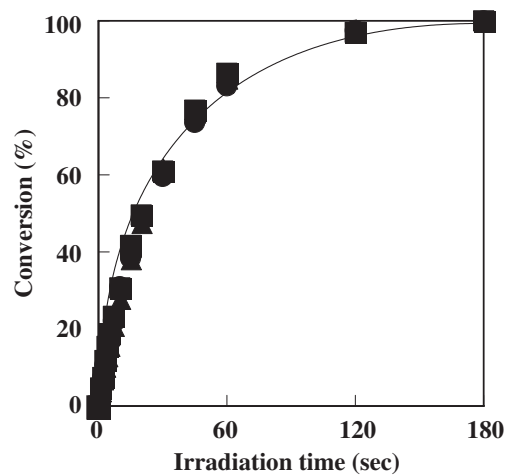
Table VI. IR and ^1H NMR spectral data of the resulting polymers

Polymer	IR spectral data (film, cm^{-1})	^1H NMR spectral data [200 MHz, CDCl_3 , TMS, δ (ppm)]
P-5a	1730 (C=O ester), 1606 (C=C NBD), 1510 (C=C aromatic), 1285, 1246 (C–O–C ester)	0.70–2.15 (45.0H, $-\text{CH}_3$), 3.50–4.00 (15.0H, $-\text{O}-\text{CH}_3$), 4.10–4.75 (8.0H, $-\text{O}-\text{CH}_2-$), 5.40–5.70 (2.0H, $-\text{CH}-$), 6.70–7.20 (12.0H, aromatic H in NBD), 7.90–8.10 (4.0H, aromatic H)
P-5b	1716 (C=O ester), 1623 (C=O amide), 1607 (C=C NBD), 1509 (C=C aromatic), 1284, 1245 (C–O–C ester),	0.30–1.90 (65.2H, $-\text{CH}_3$ in NBD, $-\text{C}-\text{CH}_2-\text{CH}_3$), 2.50–3.90 (17.1H, $-\text{O}-\text{CH}_3$, $-\text{N}-\text{CH}_2-$), 4.20–4.80 (8.0H, $-\text{O}-\text{CH}_2-$), 5.40–5.70 (2.0H, $-\text{CH}-$), 6.70–7.40 (12.0H, aromatic H in NBD), 8.00–8.20 (4.0H, aromatic H)
P-5c	1723 (C=O ester), 1635 (C=O amide), 1606 (C=C NBD), 1509 (C=C aromatic), 1284, 1247 (C–O–C ester),	0.50–2.00 (45.0H, $-\text{CH}_3$), 3.00–4.00 (15.0H, $-\text{O}-\text{CH}_3$, $-\text{N}-\text{CH}_3$), 4.10–4.80 (8.0H, $-\text{O}-\text{CH}_2-$), 5.40–5.70 (2.0H, $-\text{CH}-$), 6.60–7.60 (22.0H, aromatic H in NBD), 7.70–8.10 (4.0H, aromatic H)

**Scheme 4.****Figure 4.** Change of UV spectra of P-1 in the film state upon UV irradiation with 500-W xenon lamp.

decreased gradually with UV irradiation, and the NBD moiety isomerized quantitatively to the QC group for 3 min irradiation. In addition, two isosbestic points at 219 and 239 nm were observed in the UV spectra. This means that the photochemical valence isomerization of the NBD residues in P-1 to the corresponding QC groups occurred selectively without any side reactions.

The UV spectral changes of P-1–P-4 were also

**Figure 5.** Time-conversion curve of photoisomerization of NBD polymers in THF solution: (■) P-1, (●) P-2, (▲) P-3, (▼) P-4.

measured under the UV-irradiation condition, and the conversions from the NBD moieties to the QC groups were calculated from the decrease of the optical densities of the NBD moieties. As shown in Figure 5, all the polymers with D–A NBD residues (P-1–P-4) had very high photochemical reactivity and isomerized very smoothly to the corresponding

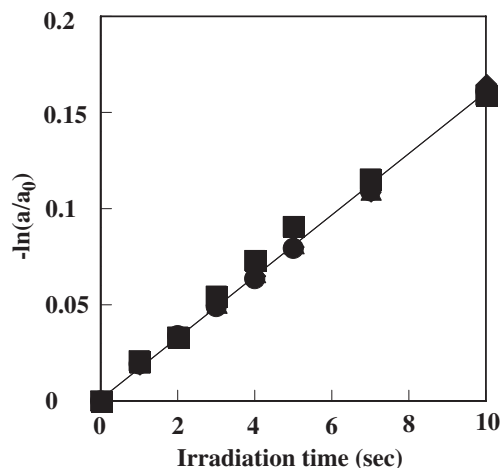


Figure 6. First-order plots of photoisomerization of NBD polymers in THF solution: (■) P-1, (●) P-2, (▲) P-3, (▼) P-4.

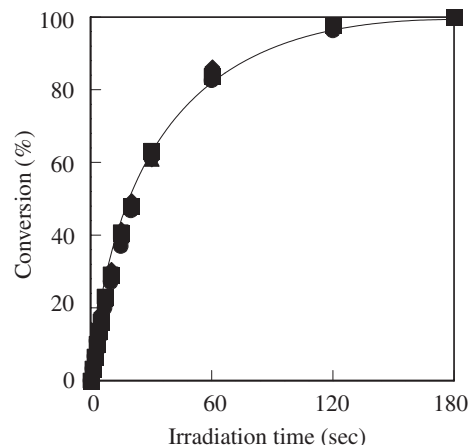


Figure 7. Time-conversion curve of photoisomerization of NBD polymers in THF solution: (■) P-5a, (●) P-5b, (▲) P-5c.

Table VII. First-order photoisomerization rate constants of NBD polymers^a

Polymer	$k_{\text{obsd}} \times 10^2 \text{ (s}^{-1}\text{)}$			k_2/k_1
	in THF solution ^b	in the film state (k_1)	with BEBP ^c (k_2)	
P-1	1.42	1.63	15.76	9.7
P-2	1.31	1.68	15.06	8.9
P-3	1.41	1.67	12.51	7.5
P-4	1.28	1.65	14.52	8.8
P-5a	1.44	1.51	9.01	6.0
P-5b	1.36	1.40	10.86	7.8
P-5c	1.38	1.42	9.50	6.7

^aIrradiated by a 500-W xenon lamp. Intensity: 2.0–2.1 mW/cm² at 313 nm. ^bConcentration: 1×10^{-4} mol/L. ^cAdded 10 mol % of BEBP for NBD moieties in the polymer film.

QC groups only for 3 min. In addition, as shown in Figure 6, the observed rates of photoisomerization ($\ln(a/a_0)$) of the NBD moieties in P-1–P-4 obeyed first-order kinetics in the initial reaction stage. The rate constants of photochemical isomerization of P-1–P-4 in the films states and in THF solution are summarized in Table VII.

Furthermore, the photochemical valence isomerization of P-5a–P-5c containing both in the main and the side chain was also examined in the films states and in THF solutions under the same irradiation conditions (Scheme 4). As shown in Figure 7, NBD moieties in P-5a–P-5c isomerized similarly to P-1–P-4 to the QC moiety for 3 min. Interestingly enough, in spite of these polymers (P-5a–P-5c) contained the different NBD moieties in the both main and side chains, the observed rates of photoisomerization of the NBD moieties in P-5a–P-5c obeyed first-order kinetics in the initial stage of the reactions (Table VII). This means that because first-order photoisomerization rate con-

stants of NBD moieties in the main chain or side chains were expressed similar values, and the photoisomerization of P-5a–P-5c apparently follows to the first-order kinetics in the initial reaction stage.

Furthermore, the photosensitization of P-1–P-4 and P-5a–P-5c was also investigated in the film state with BEBP as a photosensitizer. When the photochemical reaction was carried out with 10 mol % of BEBP for NBD moieties, all the NBD groups of the poly(ester)s isomerized to the QC groups in a short period of time, in about only 20 s. As summarized in Table IV, the rates of the photochemical reactions of all the polymers were remarkably enhanced (about 6–10 times) by the addition of 10 mol % of BEBP in the film state.

Thermal Properties of the NBD Poly(ester)s

The T_g 's of the poly(ester)s containing the D–A NBD residues were measured with DSC at a heating rate of 10 °C/min. As summarized in Table VIII, the T_g 's of P-1 and P-2 with rigid polymer skeletons were 93 and 92 °C, respectively. However, T_g 's of P-3 and P-4 with soft polymer skeletons were lower than room temperature. The T_g 's of P-5a, P-5b, and P-5c were 104, 102, and 108 °C, respectively, which were higher than that of P-1. This means that the T_g of the resulting polymers increased with the increase of the modification of bulky NBD groups.

Next, the released thermal energies from the corresponding QC groups in the irradiated polymer films were measured by DSC. As summarized in Table VIII, the irradiated P-1, P-2, P-3, and P-4 bearing the corresponding QC groups released 76, 84, 84, and 76 J/g of thermal energy, respectively. On the other hand, the released thermal energy in the irradiated polymers (P-5a–c) containing QC residues both in the both main and side chains were 153, 130, 106 J/g, respectively. These results show that P-5a–P-5c have about 1.5 times higher stored energies in

Table VIII. Thermal properties of NBD poly(ester)s^a

Polymer	T_g (°C)	Stored thermal energy	
		J/g	kJ/mol
P-1	93	76	51
P-2	92	84	57
P-3	—	84	53
P-4	—	76	49
P-5a	104	153	64
P-5b	102	130	60
P-5c	108	106	49

^aMeasured by DSC.

the polymer compared with P-1, owing to the concentration of NBD residue increased by the chemical modification.

CONCLUSIONS

From all these results, the following conclusions can be drawn:

1. The polyaddition of D–A NDGE with diacyl chlorides such as TPC and IPC was examined in the presence of TBAB as the catalyst in toluene at 100 °C for 24 h, and corresponding high molecular weight polyesters containing D–A NBD residue in the main chain and reactive pendant chloromethyl groups in the side chains were synthesized in good yields.
2. The poly(ester)s containing D–A NBD moieties both in the both main and side chains were synthesized by the substitution reaction of P-1 with potassium D–A NBD carboxylates using PTC method.
3. All the synthesized NBD polymers isomerized smoothly to the corresponding QC polymers upon UV irradiation in the THF solution and in the film state.
4. The rate of the photochemical valance isomerization of the D–A NBD moieties in the polymers increased efficiently by the addition of BEBP as the photosensitizer, and all the NBD groups in the polymers isomerized to the QC groups in about only 20 s.
5. The photo-irradiated polymers containing QC groups released thermal energies. Especially, P-5a–P-5c released high thermal energies of 106–153 J/g, because the concentration of D–A NBD residue increased by the chemical modification of P-1.

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