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Synthesis of Visible-Light Driven $\text{Cr}_x\text{O}_y\text{-TiO}_2$

Binary Photocatalyst System Based on Hierarchical Macro-Mesoporous Silica

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ABSTRACT: Hierarchical macro-mesoporous silica materials co-incorporated with Cr and Ti (MM-Si-Cr-Ti) were directly synthesized by adopting close-packed array of polystyrene microsphere as hard template for macropore through a simple soaking-calcination way, where the Si/Ti ratio was fixed at 200 and Si/Cr ratio varied from 200-10. Ti specie is highly dispersed in the porous matrix and Cr specie mainly exists as tetra-coordinated CrO_3 when $\text{Si/Cr} \geq 50$, and transformed to a mixture of CrO_3 and crystallized hexa-coordinated Cr_2O_3 as determined by

1 wide-angle XRD patterns, raman, EPR spectra and UV-Vis diffuse reflectance spectra. This
2 highly interconnected porous material co-incorporated with Cr and Ti presented visible-light
3 driven photocatalytic activity towards the degradation of AO7, which can be optimized by
4 simply tuning Cr content in the precursor solution. The superiority of hierarchical macro-
5 mesoporous structure of MM-Si-Cr-Ti over macroporous Si-Cr-Ti oxide (Ma-Si-Cr-Ti) and
6 mesopores (Me-Si-Cr-Ti) for the photocatalytic application was illustrated by a comparative
7 study. The visible light responsive activity is attributed to the effective metal to metal charge
8 transfer from Cr (VI) to Ti (IV), which is benefitted from the uniform dispersion of these two
9 species in the hierarchical porous matrix.

10 **Keywords:** Hierarchical macro-mesoporous silica; Co-incorporated; visible-light catalytic

11 1. INTRODUCTION

12 Recently, hierarchically porous materials with interconnecting binary pore structures have
13 been widely used for energy conversion[1], sensor devices[2, 3], separation[4], and catalysis[5]
14 since they combine advantages of pore sizes over different length scales[6-11]. Among them,
15 inverse opal macroporous-mesoporous structures with macroporous window and mesoporous
16 skeleton have attracted more attention due to their uniformly arranged macroporous voids, which
17 often leads to unique performance on photonic modulation and mass transfer[5, 12]. Generally,
18 hierarchically porous materials composed of macroporous and mesoporous system are
19 synthesized through a dual-template system using colloidal particle with uniform size as hard
20 template for macropore and long-chain surfactant as soft template for mesopore[13-15]. Silica
21 and polymer microspheres including polystyrene (PS) and poly(methyl methacrylate) (PMMA)
22 are often adopted as hard templates[16-20], which generally assemble into a uniform and close-

1 packed array before the casting of mesoporous precursor through a dip-coating or spin-coating
2 method. A macroporous-mesoporous inverse opal can be obtained after the removal of hard
3 template through a dissolution or calcination way.

4 The macropore and mesopore sizes can be largely tuned by adopting appropriate hard and soft
5 templates[21, 22]. Together with the highly interconnected and accessible pore structure,
6 hierarchically macroporous-mesoporous materials have attracted considerable attention from the
7 field of catalysis[23]. Recently, inverse opal mesoporous materials have been successfully
8 applied for the fabrication of photocatalyst[24, 25]. For examples, hierarchical photocatalysts
9 with different components such as TiO_2 , WO_3 and Bi_2WO_6 have been reported[26-28]. Among
10 them, silica based hierarchical photocatalyst loaded with highly dispersed semiconductor
11 nanoparticle or nanocluster have drawn increasingly attention due to its more ordered pore
12 structure and larger specific surface area than its metal oxide counterparts[29]. When loaded on
13 matrix with large specific surface area, the agglomeration of nano-photocatalyst can be
14 effectively inhibited, which is beneficial to the photocatalytic activity due to the more easily
15 separable photo-generated electron-hole pair[30, 31]. However, this advantage is actually
16 achieved at the expense of light-absorption range of photocatalyst. For example, the high
17 dispersion of Ti species in the silica framework increases the splitting degree of energy level,
18 leading to the widening of the forbidden band and the blue-shift of absorption spectrum[32]. In
19 order to enhance the visible light absorption ability, some transition metal (V, Mo, Cr etc) was
20 incorporated into the framework of mesoporous silica besides Ti or TiO_2 [33, 34]. The pioneering
21 works observed the activation of synergistic effect of two or more metal which incorporated into
22 silica. For examples, Guo[35] and Shiraishi[36] et al. reported co-introduced Cr and Ti species
23 into silica and achieved visible light driven photocatalytic activity from the metal-to-metal

1 charge-transfer excitation of oxo-bridged bimetallic charge-transfer units (Cr-O-Ti). Kazuhito
2 Hashimoto[37] introduced the photocatalysis driven by the visible light induced hetero-
3 bimetallic Ti(IV)-O-Ce(III) assemblies on the pore of mesoporous silica.

4 Herein, we adopted inverse opal mesoporous silica as the matrix and simultaneously
5 introduced Ti and Cr to fabricate a visible-light responsive photocatalyst. Inverse opal
6 mesoporous silica is chosen in consideration of its highly interconnected hierarchical pore
7 structure as mentioned above, which should be beneficial to the loading of photocatalyst and the
8 access of pollutant to it. In this paper, the influences of macroporous structure and the existing
9 form of Cr species to the photocatalytic activity were specifically studied. The mechanism was
10 finally proposed based on a systematically comparative study.

11 **2. EXPERIMENTAL SECTION**

12 2.1. Fabrication of different Si-Cr-Ti photocatalysts. Monodisperse PS spheres and the PS
13 photonic crystals were synthesized as described previously[38]. For the preparation of MM-Si-
14 Cr-Ti, 2.2 mL tetraethylorthosilicate (TEOS), 17 mg tetrabutyltitanate (TBOT) and 2.5 mg
15 acetylacetonate (AcAc) were mixed together for 30 min (the molar ratios of TBOT/AcAc=2/1). At
16 the same time, 1.0 g F127, 0.1 mL HCl (2 M/L) and 0.8 mL deionized water were dissolved in
17 16 mL ethanol at 40 °C. After stirring at 25 °C for 1 h, 0.04 g (0.08 g, 0.2 g and 0.4 g)
18 $\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ was added and then the mixture was continuously stirred until the solution was
19 clear. To it, the mixtures of TEOS, TBOT and AcAc were added and then the mixture was
20 continuously stirred at 60 °C for 1 h. The molar ratios of Si/Cr/Ti are 200/(2, 4, 10 and 20)/1.
21 Afterwards the PS photonic crystals were immersed into the mesoporous precursor solution. The
22 samples were left to air dry overnight at 25 °C, and were then calcined under air flow to remove
23 the templates, leading to the formation of MM-Si-Cr-Ti. The calcination temperature was

1 increased from 25 °C to 500 °C with a ramp of 2 °C/min and maintained at 500 °C for 4 h. For
2 comparison, Me-Si-Cr-Ti and Ma-Si-Cr-Ti samples were synthesized according to the above
3 procedure without PS photonic crystals or F127 templates.

4 On the other hand, TiO₂/MM-Si-Cr was prepared by introducing Ti species into MM-Si-Cr
5 with a post treatment method. Specifically, MM-Si-Cr was first fabricated using the procedure
6 for MM-Si-Cr-Ti except the absence of TBOT and AcAc in the precursor solution.
7 Subsequently, TBOT and AcAc were dissolved in 10 mL ethanol at 25 °C for 15 min. MM-Si-Cr
8 powders was dispersed in the solution and continuously stirred at 25 °C for 2 h. After the
9 evaporation of ethanol, the samples were then heated at a speed of 2 °C/min to 500 °C and held at
10 this temperature for 4 h. The molar ratio of Ti/Si in the precursor solution for the preparation of
11 TiO₂/MM-Si-Cr was equal to that of MM-Si-Cr-Ti.

12 2.2. Characterization. X-ray diffraction (XRD) patterns of the samples were recorded on a
13 Rigaku D/MAX-2550 diffractometer using Cu K α radiation of wavelength 1.5406 Å, typically
14 run at a voltage of 40 kV and current of 100 mA. UV–visible absorbance spectra were achieved
15 for the drypressed disk samples using a Scan UV–visible spectrophotometer (Varian, Cary 500)
16 equipped with an integrating sphere assembly, using BaSO₄ as a reflectance sample. Scanning
17 electron microscopy (SEM) images were obtained with a JEOL JSM-6360LV microscope at an
18 accelerating voltage of 15 kV. Transmission electron microscopy (TEM) images were collected
19 on a JEOL JEM 2010F, electron microscope operated at an acceleration voltage of 200 kV. By
20 utilizing the Barrett–Joyner–Halenda (BJH) model, the pore volumes and pore size distributions
21 were got from the adsorption branches of isotherms. **Electron paramagnetic resonance (EPR)**
22 **spectra were recorded on Varian E-112 at 77K. Catalyst (50 mg) was placed in a quartz EPR tube**

1 and placed on the EPR sample cavity after photoirradiated 20 min using 300 W xenon lamp at
2 $\lambda > 400$ nm (with filter).

3 2.3. Photocatalytic Testing. Typically, 40 mg catalyst was added to an aqueous suspension of
4 AO7 (40 mL, 10 mg/L) in a glass tube with vigorously magnetic stirring. The illuminated light
5 source comes from a 300 W xenon lamp which equipped cutoff filter to ensure the wavelengths
6 more than 420 nm. Every hour the above suspension (about 5 mL) was extracted from the
7 mixture solution during visible-light irradiation. The change of concentration of AO7 was tested
8 by the Cary 100 UV-vis spectrometer.

9 **3. RESULTS AND DISCUSSION**

10 3.1. Structure and composition of MM-Si-Cr-Ti. The hierarchical porous silica co-incorporated
11 with Cr and Ti was obtained by a method simply combing soaking and calcination treatment,
12 where the washing and centrifugation procedures were avoided. Such a synthesis system is
13 advantageous to the minimization of material loss generally found in other synthesis system.
14 Table 1 shows the actual composition of different MM-Si-Cr-Ti samples analyzed by ICP-AES.
15 It can be found that the actual contents of Cr and Ti species are accordant with their initial
16 concentrations in precursor solutions, which indicates that the preparation method presented here
17 is actually effective to avoid material loss.

18 Figure 1a shows the close-packed PS array fabricated through a vertical deposition method. An
19 interconnecting macroporous network was formed through a soaking-calcination process as seen
20 from Figure 1b, where the size of the macropore is well accordant with that of PS. This result
21 indicates that the diameter of the macropores can be well controlled by adopting PS particle with
22 different sizes. From the TEM images (Figure 1c-d), interconnected mesopores are clearly
23 observed from the wall of the macropore system. Such a highly interconnected and open

1 hierarchical porous system makes MM-Si-Cr-Ti excellent carrier for the dispersion of guest
2 molecules. In addition, the BET surface area of MM-Si-Cr-Ti is 255 m²/g, and the pore volume
3 is 0.31 cm³/g, which are much bigger than the Ma-Si-Cr-Ti samples and similar to the Me-Si-Cr-
4 Ti samples (Table 2).

5 The formation of mesoporous structure was further confirmed by low-angle XRD patterns and
6 N₂ adsorption-desorption isotherms (Fig 2a-b). In Fig 2a, all of samples show a broad diffraction
7 peak attributed to mesoporous characteristics except for the sample prepared at Si/Cr=10, which
8 indicates the high concentration of Cr in the synthesis system has severe interruption effect on
9 the formation of mesoporous structure[39, 40]. N₂ sorption isotherms in Fig 2b display typical
10 type-IV curves with distinct jump between P/P₀=0.4-0.7, further verifying the mesoporous
11 characteristics.

12 Fig 3 illustrates the diffuse reflectance UV-vis spectra of MM-Si-Cr samples (Fig 3a) and
13 MM-Si-Cr-Ti samples (Fig 3b). No obvious absorption is observed for pure siliceous sample,
14 while UV bands at 280 nm and 370 nm are found in Cr-incorporated samples, which are usually
15 assigned as O→Cr (VI) charge transfer of chromate species in tetrahedral coordination[41]. A
16 weak shoulder peak around 440nm can be assigned to Cr (VI) polychromate[42]. Moreover, it
17 can be found that peak between 600-700 nm attributed to d-d transition of octahedral Cr (III)
18 gradually increases with the decreasing Si/Cr ratio, indicating the formation of Cr₂O₃ nanocluster
19 in the pore channel at lower Si/Cr ratio[11, 41, 43]. A comparison between MM-Si-Cr-Ti and
20 MM-Si-Cr samples indicates a new peak appears at about 250 nm, which is obviously much
21 shorter than the maximum absorption wavelength of TiO₂ nanocrystallite and can be assigned to
22 the ligand-to-metal charge transfer (LMCT) absorption of highly dispersed Ti species[44, 45].
23 No peak attributed to TiO₂ crystallite is found from the wide-angle XRD patterns of MM-Si-Cr-

1 Ti samples (Fig 3d) prepared with different Si/Cr ratios, which only shows increased peak
2 intensity of Cr₂O₃ nanocrystal. Raman spectrum is further used to detect the actual state of Ti
3 species. Fig 3c shows the raman spectra of the dehydrated MM-Si-Cr-Ti and MM-Si-Cr samples.
4 The broad Raman band at 1080 cm⁻¹ appears in the MM-Si-Cr-Ti samples can be assigned to
5 silica vibrations perturbed by the presence of Ti, which indicates the existence of the Si-O-Ti
6 bonds[46]. Moreover, there is no band ascribed to rutile or anatase phase, which further excludes
7 the presence of TiO₂ clusters. These results indicate that MM-Si-Cr-Ti samples prepared through
8 a one-pot way can actually form highly dispersed Cr (VI) and Ti(IV) oxide species by choosing
9 appropriate Si/Cr ratio.

10 To further confirm the Cr-O-Ti structure and interaction, the properties of chromate species on
11 the catalysts were studied by EPR analysis. The signals at $g_{\perp}=1.975$ and $g_{\parallel}=1.952$ were assigned
12 to reduced Cr⁵⁺ from Cr⁶⁺ due to vacuo treatment before EPR analysis (Fig. 4).[47]. After the
13 photoirradiation, the photoinduced electron transfer from O²⁻ to Cr⁵⁺ leads to the formation of
14 excited Cr⁴⁺, so the signal intensity of Cr⁵⁺ was decreased. Compared with that of MM-Si-Cr
15 (Fig. 4a), the intensity of Cr⁵⁺ in MM-Si-Cr-Ti (Fig. 4b) reduces more significantly, indicating
16 the interaction between Cr and Ti. Similar findings have been reported from an oxo-bridged Cr-
17 O-Ti species due to the charge transfer Ti⁴⁺ to Cr⁵⁺ through bridging oxygen, leading to the
18 formation of excited Cr⁴⁺-O-Ti³⁺[36, 48].

19 3.2. Catalytic Activity. The photocatalytic activity of MM-Si-Cr-Ti samples for the degradation
20 of AO7 was studied under visible-light irradiation (Fig 5a). It is obvious that sample only doped
21 with Ti specie shows negligible visible-light responsive activity due to the wide forbidden band
22 of titanium oxide. However, the activity is significantly improved when only tiny amount of Cr
23 species is introduced for sample prepared at a high Si/Cr ratio of 100. The photocatalytic activity

1 further increases with the decreasing Si/Cr ratio from 100 to 20. However, it cannot be further
2 improved when the Si/Cr ratio continuously decreases to 10. Moreover, all of samples MM-Si-Cr
3 only with Cr species show much lower visible-light driven photocatalytic activity than those of
4 MM-Si-Cr-Ti with tiny Ti besides Cr species (Fig 5b). Therefore, the visible-light driven
5 photocatalytic activity of samples MM-Si-Cr-Ti co-incorporated with Cr and Ti should be
6 originated from the visible light absorption ability of Cr species and the subsequent interaction
7 between Cr and Ti. It is found from the UV-Vis spectra that Cr species is highly dispersed in
8 silica matrix as isolated Cr (VI) at a low Cr content (Si/Cr=100), which means the visible-light
9 driven activity is actually initiated from cooperative action between Cr (VI) and Ti (IV) known
10 as metal to metal charge transfer[37] (MMCT). The decreasing of Si/Cr ratio from 100 to 20
11 gradually leads to the increasing of Cr content mainly in the forms of oligomeric Cr (VI),
12 resulting in the further improved photocatalytic activity. The appearance of Cr (III) with the
13 decreasing Si/Cr ratio indicates a higher polymerization degree of Cr species, which ultimately
14 leads to the formation of Cr₂O₃ nanocluster. The formation of Cr₂O₃ can effectively extend the
15 light absorption range of the composite to 700 nm. Although the highly dispersed Ti species in
16 MM-Si-Cr-Ti have a widened forbidden band as verified by its blue shifted maximum absorption
17 wavelength in UV-Vis spectra compared with TiO₂ nanocrystal. It cannot be excluded that the
18 excited Cr₂O₃ cluster may donate electron to the neighboring TiO₂ according to their energy
19 level of conduction band. However, the formation of Cr₂O₃ leads to the severe deterioration of
20 pore structure as found from the small-angle XRD pattern, which makes the effect of Cr₂O₃ on
21 the photocatalytic efficiency ambiguous. The pore blockage caused by the formation of Cr₂O₃
22 cluster is definitely disadvantageous to the photocatalytic application. The actual photocatalytic
23 activity seems to be decreased instead of being improved. Therefore, no matter what is the

1 possible interaction between Cr_2O_3 and TiO_2 , the pore blockage caused by the formation of
2 Cr_2O_3 has a dominant interruption effect on the photocatalytic efficiency. In addition, for the
3 recycling study, the catalyst almost maintains the initial photoactivity after 4 cycles (Fig 6).
4 These results indicate that the MM-Si-Cr-Ti catalyst is stable and can be reused.

5 Subsequently, the photocatalytic activity of Si-Cr-Ti samples with different porous structure
6 was compared. As shown in Fig 7a, MM-Si-Cr-Ti materials exhibit higher catalytic activities
7 than Ma-Si-Cr-Ti or Me-Si-Cr-Ti samples only with macroporous or mesoporous structure, and
8 the photodegradation of AO7 follows first-order kinetics as shown in Fig 7 (b, c and d), the rate
9 constant on the MM-Si-Cr-Ti is much higher than that on Me-Si-Cr-Ti and Ma-Si-Cr-Ti, which
10 can be explained as follows. MM-Si-Cr-Ti materials have interconnecting binary porestructures,
11 so they combine advantages of pore sizes over different length scales. From the N_2
12 adsorption/desorption results (Table 2), it can be clearly seen that the MM-Si-Cr-Ti catalysis
13 have higher specific surface areas and larger pore volume, this hierarchically porous framework
14 is beneficial to adsorption and diffusion of guest species[14], so the pore blockage can be
15 effectively avoided whether for the introduction of metal species or for photocatalytic
16 application. What's more, the ordered macroporous structure gives rise to the photonic stop band
17 for certain frequencies of light[49, 50], so the light absorbance of the catalysts can be promoted
18 due to slow light effect. Hence, MM-Si-Cr-Ti materials have superior advantages for
19 photocatalytic application over traditional mesoporous materials or macroporous materials.

20 Fig.8 shows the visible-light driven photocatalytic activity (Fig.8a) and the first-order
21 kinetics(Fig. 8b) of MM-Si-Cr-Ti catalysts compared with $\text{TiO}_2/\text{MM-Si-Cr}$, where Ti species is
22 introduced through a post treatment method[51]. It is obvious that MM-Si-Cr-Ti shows higher
23 activity than $\text{TiO}_2/\text{MM-Si-Cr}$. As mentioned above, the visible-light driven photocatalytic

1 activity of sample MM-Si-Cr-Ti should be attributed to the metal-metal charge transfer of oxo
2 bridge Cr (VI)-O-Ti (IV) in the framework of MM-Si-Cr-Ti, where the effective coordination
3 between Cr and Ti is essential. Therefore, the decreased activity of sample TiO₂/MM-Si-Cr
4 should be attributed to the inefficient interaction between Ti and Cr. It is possible that the
5 loading of Ti species through a post treatment results in the formation of Ti species less
6 dispersed, making its contact with Cr oxides less efficient and the decrease of the visible-light
7 responsive activity.

8 Moreover, the photocatalytic activity of MM-Si-Cr-Ti samples for the degradation of AO7
9 under UV irradiation was also investigated (Fig. 9). Compared with the results from visible light
10 irradiation, it is found that the catalysts show poorer UV-light driven activities, which seems not
11 much influenced by the increasing content of Cr. The results well illustrate that Ti species plays
12 a dominant role in the UV-light irradiated photocatalysis, while oxo-bridged Cr-O-Ti species is
13 the key factors for visible-light irradiated photocatalysis.

14 **4. CONCLUSIONS**

15 In summary, we demonstrated a simple soaking-calcination method to synthesize hierarchical
16 macro-mesoporous silica based photocatalyst co-incorporated with Cr and Ti (MM-Si-Cr-Ti),
17 which show cooperative effect for the visible light responsive activity towards the degradation of
18 AO7. The highly interconnected and accessible porous structure and the effective interaction
19 between uniformly dispersed Cr (VI) and Ti (IV) species make MM-Si-Cr-Ti more highly active
20 under visible light irradiation than macroporous Ma-Si-Cr-Ti, mesoporous Me-Si-Cr-Ti and
21 TiO₂/MM-Si-Cr with less dispersed Ti species.

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2 Notes

3 The authors declare no competing financial interest.

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1 **Figure Captions**

2 **Fig.1** SEM (a, b) and TEM (c, d) images of MM-Si-Cr-Ti prepared with molar ratio of
3 Si/Cr/Ti=200/10/1.

4 **Fig.2** Low-angle XRD patterns (a) and N₂ adsorption/desorption isotherms (b) of MM-Si-Cr-Ti
5 samples with different Si/Cr molar ratios.

6 **Fig. 3** (a) UV–vis diffuse reflectance spectra of MM-Si-Cr samples; (b) UV–vis diffuse
7 reflectance spectra of MM-Si-Cr-Ti samples; (c) Raman spectra of MM-Si-Cr-Ti and MM-Si-Cr
8 samples, the molar ratio of Si/Cr/Ti=200/2/1; (d) Wide-angle XRD patterns MM-Si-Cr-Ti
9 samples prepared with different Si/Cr molar ratios.

10 **Fig. 4** EPR spectra (77 K) of (a) MM-Si-Cr and (b) MM-Si-Cr-Ti samples measured without
11 photoirradiation (black) and after photoirradiation (red). The molar ratio of Si/Cr =100/1.

12 **Fig.5** Photocatalytic activity of different Si/Cr molar ratio MM-Si-Cr-Ti samples (a) and MM-Si-
13 Cr samples (b) for the degradation of AO7 under visible light.

14 **Fig. 6** Cycling photo-degradation of AO7 under visible-light illumination with MM-Si-Cr-Ti,
15 The molar ratio of Si/Cr =20/1.

16 **Fig. 7** (a)Visible-light driven photodegradation rate of AO7 with Ma-Si-Cr-Ti, MM-Si-Cr-Ti
17 and Me-Si-Cr-Ti; (b, c and d) Photodegradation kinetics of AO7 under visible light irradiation
18 for MM-Si-Cr-Ti-X, Me-Si-Cr-Ti-X and Ma-Si-Cr-Ti-X, respectively, where X represents the
19 ratios of Si/Cr.

1 **Fig. 8** (a) Visible-light driven photodegradation rate of AO7 with MM-Si-Cr-Ti and TiO₂/MM-
2 Si-Cr; (b) Kinetics of AO7 photodegradation under visible light irradiation for MM-Si-Cr-Ti and
3 TiO₂/MM-Si-Cr, respectively.

4 **Fig. 9** Photocatalytic activity of MM-Si-Cr-Ti prepared with different Si/Cr molar ratios for the
5 degradation of AO7 under UV irradiation.

6 **Table. 1** Element weight percentage of MM-Si-Cr-Ti materials

7 **Table 2. B** Structural and textural parameters of samples Ma-Si-Cr-Ti, MM-Si-Cr-Ti and Me-Si-
8 Cr-Ti.

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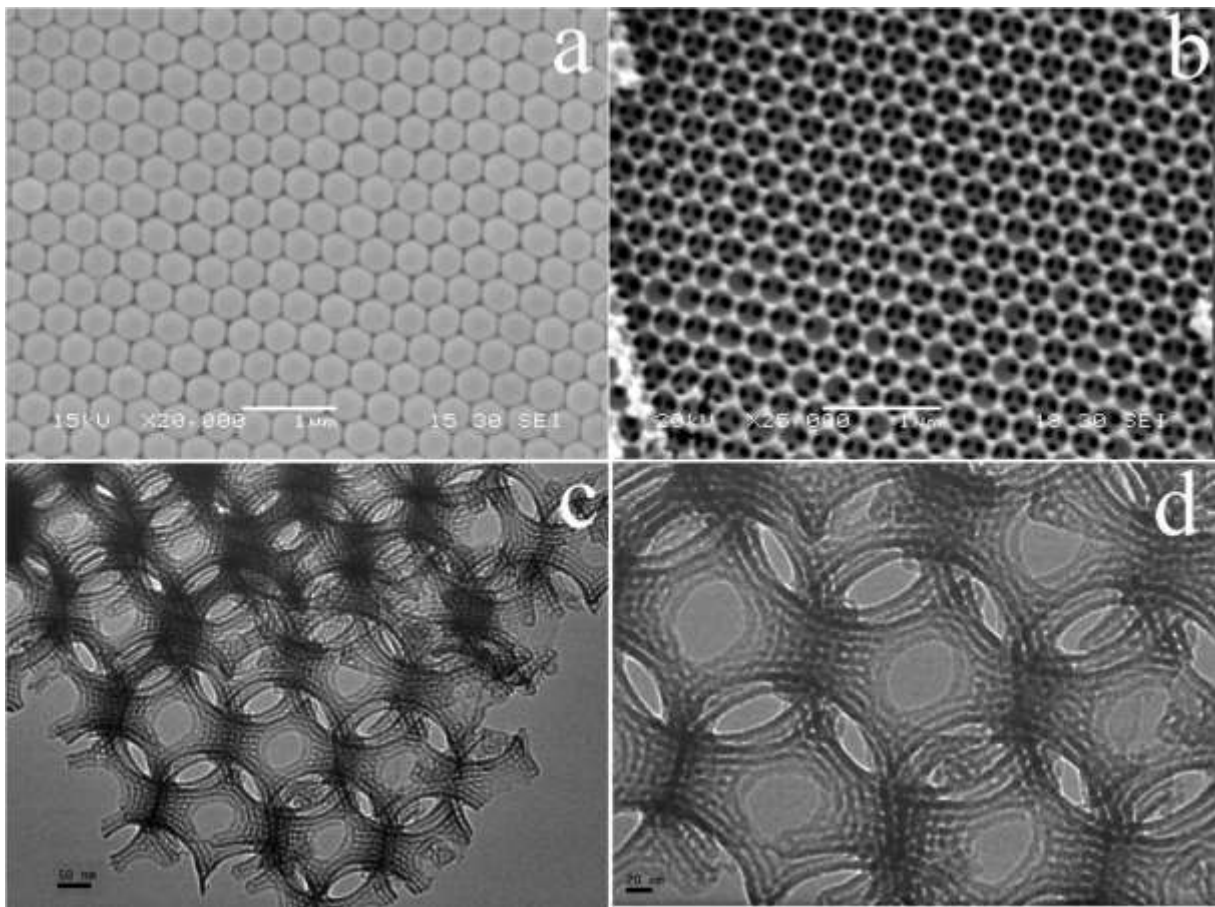


Fig.1

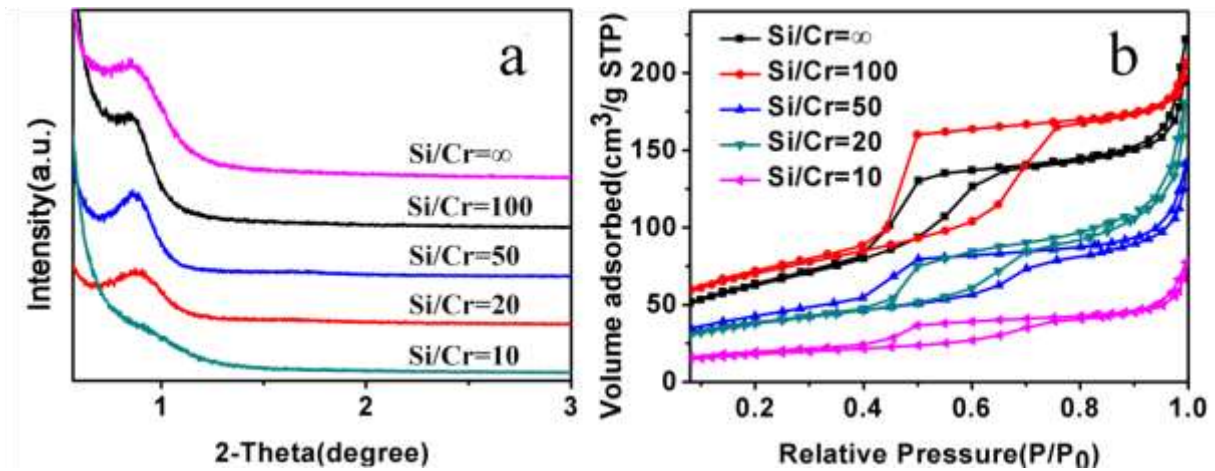


Fig.2

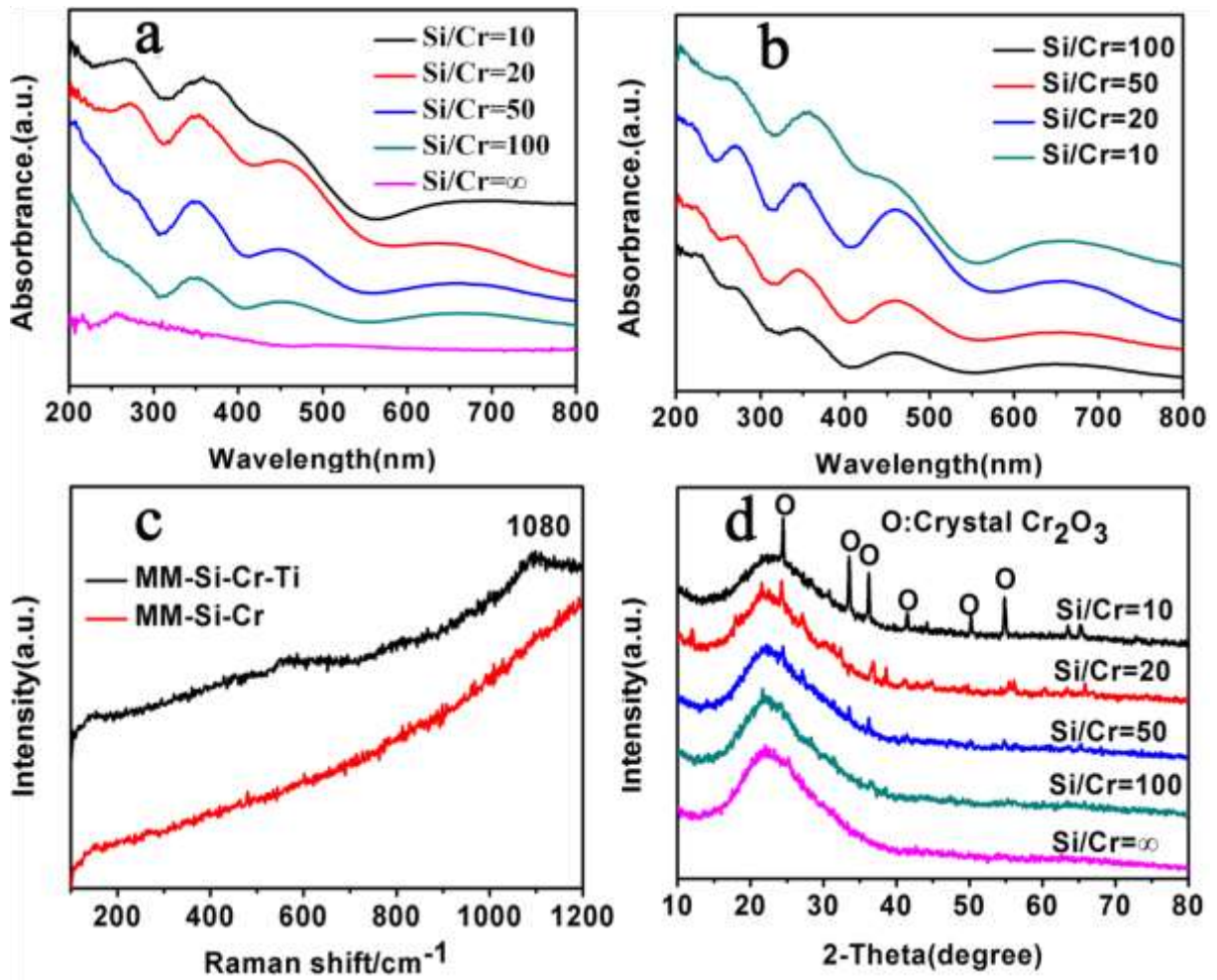


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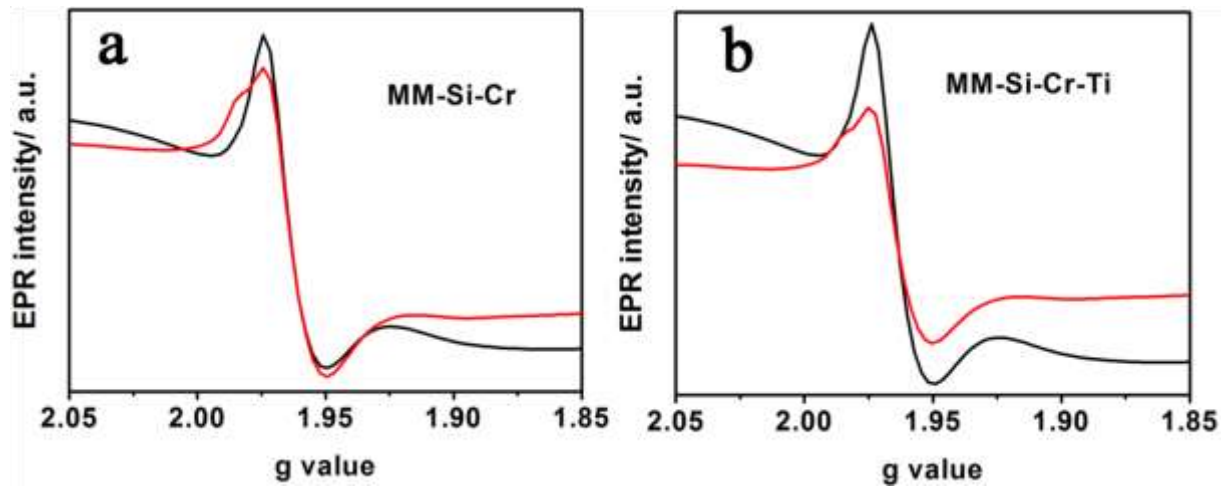
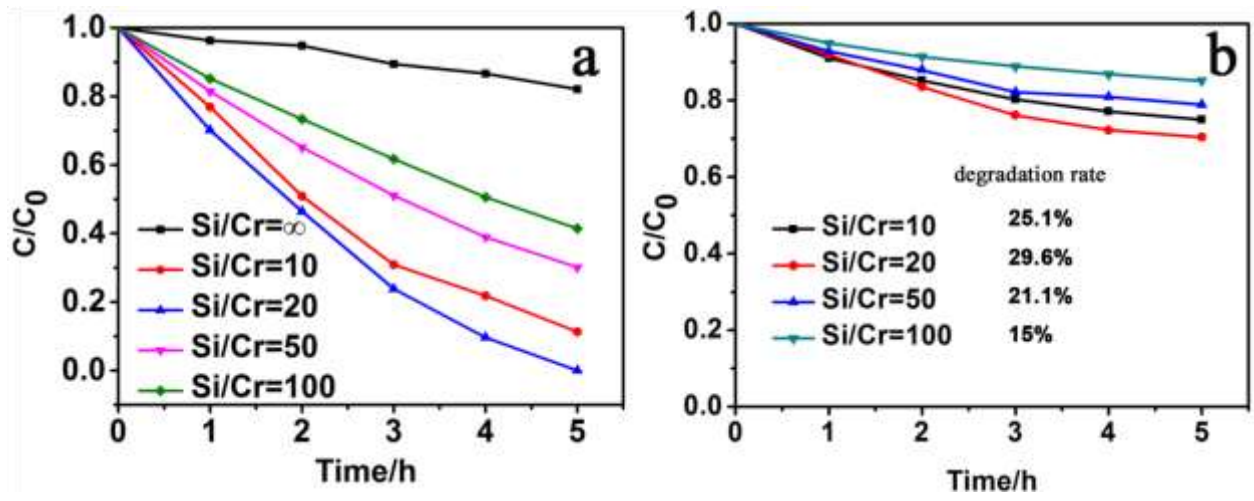


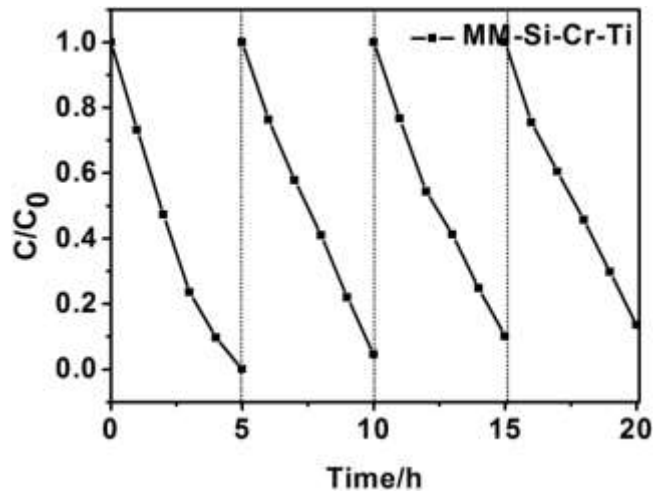
Fig.4



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Fig.5



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Fig 6

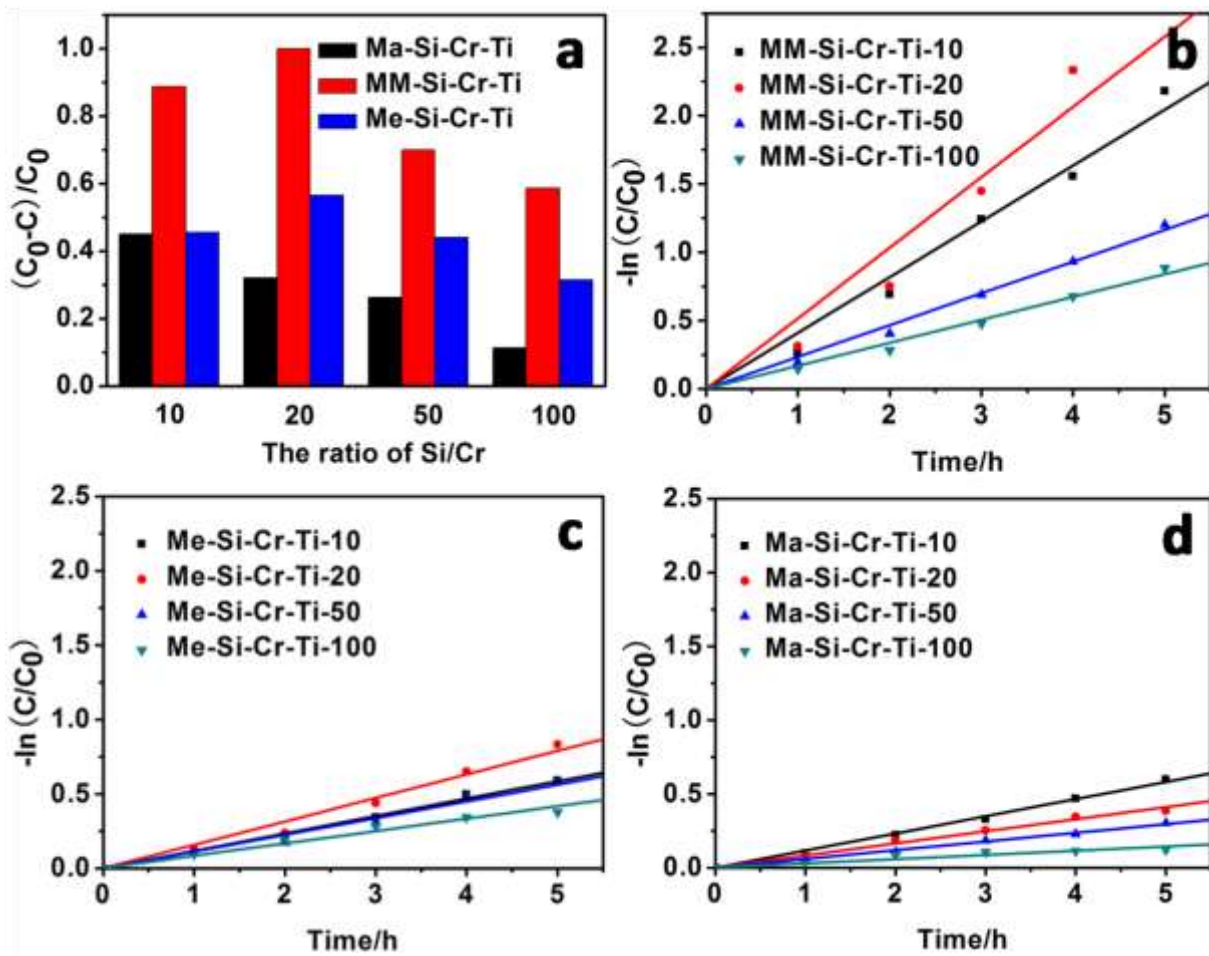


Fig.7

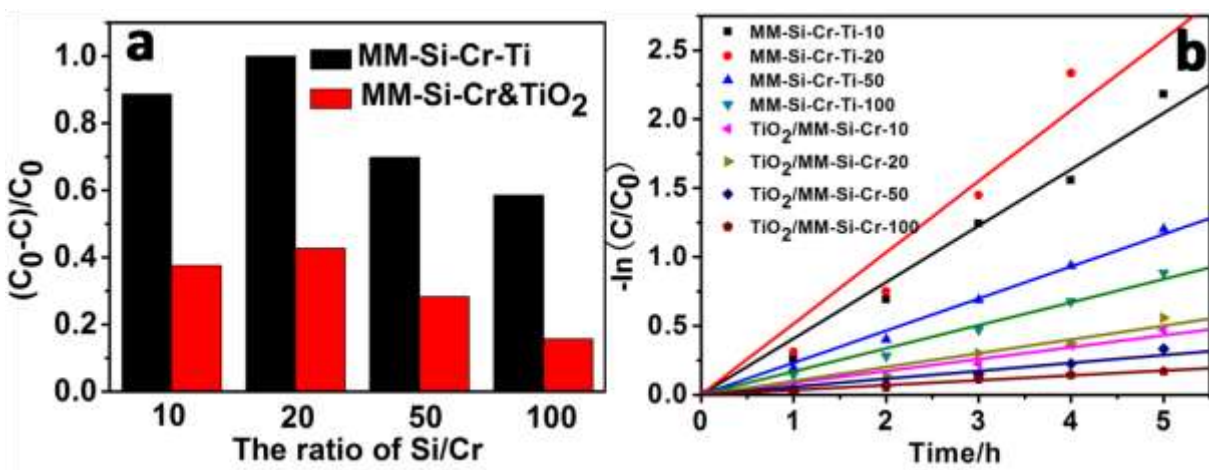
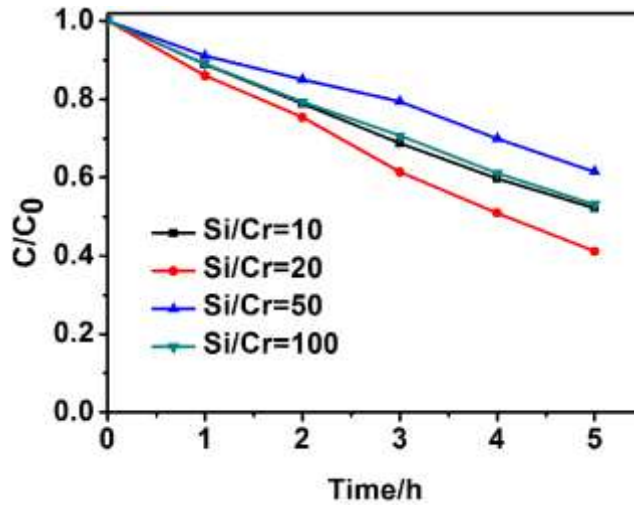


Fig.8



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Fig.9

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Table.1

element	O	Si	Cr	Ti	total
Si/Cr =10	45.31	43.70	10.55	0.44	100
Si/Cr =20	44.91	49.92	4.71	0.46	100
Si/Cr =50	44.65	52.73	2.15	0.47	100
Si/Cr =100	44.98	53.43	1.12	0.47	100

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Table.2

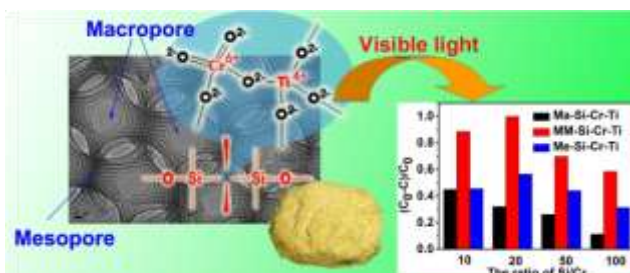
Sample ^a	SBET ^b (m ² /g)	V _t ^c (cm ³ /g)	D _{pa} ^d (nm)	D _{pd} ^e (nm)
Ma-Si-Cr-Ti	74	0.091	---	---
MM-Si-Cr-Ti	255	0.31	5.1	4.6

Me-Si-Cr-Ti	280	0.26	4.5	3.7
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^a Sample stand for the three different structure of samples with molar ratio of Si/Cr/Ti=200/10/1. ^b SBET is the specific surface area measured from N₂ physisorption. ^c V_t is the pore volume measured at P/P₀= 0.99. ^d D_{pa} and ^e D_{pd} are the pore size were calculated from N₂ sorption isotherm based on BJH model from adsorption and desorption branches, respectively.

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2 Graphic Abstract



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4 Hierarchical macro-mesoporous silica materials co-incorporated with Cr and Ti (MM-Si-Cr-Ti)
5 were directly synthesized using polystyrene arrays as hard templates for macropore, which
6 presented visible-light driven photocatalytic activity towards the degradation of AO7. Compared
7 with samples with only macropores (Ma-Si-Cr-Ti) or mesopores (Me-Si-Cr-Ti), MM-Si-Cr-Ti
8 exhibited higher activity due to the highly interconnected and accessible pore structure. The
9 visible light responsive activity is attributed to the effective metal to metal charge transfer from
10 Cr (VI) to Ti (IV), which is benefitted from the uniform dispersion of these two species and their
11 efficient contact in the porous matrix.

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