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Received 27 Jun 2014 | Accepted 5 Nov 2014 | Published 9 Jan 2015

DOI: 10.1038/ncomms6763

Tandem intercalation strategy for single-layer nanosheets as an effective alternative to conventional exfoliation processes

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Simple and effective generation of transition metal chalcogenides (TMCs) in a single-layer form has been a challenging task. Here we present a tandem molecular intercalation (TMI) as a new exfoliation concept for producing single-layer TMCs from multi-layer colloidal TMC nanostructures in solution phase. TMI requires tandem Lewis base intercalates, where short 'initiator' molecules first intercalate into TMCs to open up the interlayer gap, and the long 'primary' molecules then bring the gap to full width so that a random mixture of intercalates overcomes the interlayer force. Spontaneous exfoliation then yields single-layer TMCs. The TMI process is uniquely advantageous because it works in a simple one-step process under safe and mild conditions (that is, room temperature without sonication or H_2 generation). With the appropriate intercalates, we have successfully generated single-layer nanostructures of group IV (TiS₂, ZrS₂), group V (NbS₂) and VI (WSe₂, MoS₂) TMCs.

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wo-dimensional (2D) layered materials including transition metal chalcogenides (TMCs) with strong in-plane covalent bonds and weak interlayer van der Waals interactions exhibit a wide range of interesting anisotropic phenomena from charge transport to catalytic and optical properties¹⁻⁹. Similar to graphene, such interesting effects are centred on single-layer TMCs and, as an example, when MoS₂, an indirect band gap semiconductor in bulk, is thinned to a single layer, a strong photoluminescence is observed due to the indirectto-direct band gap change^{6,7}.

Single-layer or few-layer nanosheets can be obtained from bulk TMCs by several exfoliation techniques such as dry mechanical cleavage with Scotch tape^{10,11} or solution-based exfoliation processes^{12–26}. Intercalation of alkali metals by using elemental metals^{12,13} (for example, potassium) or organo-alkali compounds (for example, butyllithium^{14–16} and more recently sodium naphthalenide17) has been a widely used method for the exfoliation of lavered materials. Such exfoliation and disintegration methods with K, air and EtOH-H₂O along with sonication of layered flakes have successfully generated monolayer nanoparticles of WS₂, BN and graphene^{9,12,13}. Although quite effective, the use of reactive chemicals during exfoliation conditions and H₂ generation through multiple exfoliation processes has drawbacks¹⁷. While the electrochemical exfoliation method has been developed as a faster and controllable exfoliation protocol, complicated electrochemical set-ups present challenges for the mass production of single-layer nanosheets¹⁸⁻²¹. Alternatively, a sonication method in the presence of solvents^{22,23} such as N-methyl-pyrrolidone has been demonstrated for the successful exfoliation of wide range of TMCs, but the products are often mixed with single- and multi-layer TMCs with potential degradation of samples due to the harsh sonication conditions required to overcome the interlayer interactions²⁴⁻²⁶. As stated here, current methodologies have their own advantages and disadvantages, but none of them are yet perfect^{17,26}, although it is true that these are effective for large-size layered nanostructures. The development of mild exfoliation strategies that can circumvent the key harsh process conditions (for example, sonication and H₂ gas formation) has been challenging and, therefore, new and better routes to obtain single-layer TMCs in a simple, efficient and reproducible manner are currently being pursued. In this study, we introduce the 'tandem molecular intercalation (TMI)' process as a mild and effective exfoliation strategy for single-layer 2D TMC nanosheets from multi-layer colloidal TMC nanostuctures. Our TMI process utilizes two different Lewis base intercalates for the initiative and primary roles. Relatively short length 'initiator' Lewis base molecules are introduced into the interlayer space of 2D TMCs to start the gap-widening process, and a simultaneous influx of 'primary' intercalate molecules with longer chains creates randomly mixed bilayers of intercalates to overcome the interlayer interactions and eventually generate single-layer nanosheets (Fig. 1). Although the host-guest chemistry for the intercalation of Lewis bases into bulk TMCs has been well documented^{27,28}, its successful extension to an exfoliation strategy has not been demonstrated yet.

Results

Intercalation of alkylamine in TiS₂ colloidal nanostructure. We first examined the group IV TiS₂ colloidal nanostructure (60 nm in diameter with a dozen layers) with an interlayer distance of 5.7 Å and with each single-layer TiS₂ comprising a S-Ti-S tri-atomic plate of 1T-type CdI₂ structure²⁹ (Fig. 2a). The intercalation and gap-widening capability of Lewis base molecular

intercalates were investigated depending on the alkyl chain length of primary amines such as propyl-, butyl- and hexyl-amine (Fig. 2b)^{29,30}. Here, an excess amount of intercalate is added to TiS₂ nanoparticle in dimethyl sulphoxide (DMSO) at room temperature, and the reaction mixture is stirred for 30 min to 5 h depending on the chain length of the intercalate molecules. Subsequently, the colloidal suspension is precipitated by centrifugation and washed with chloroform. The initial interlayer distance of pristine TiS₂ is 5.7 Å, but after intercalation with propyl- butyl- and hexyl-amine, it increases to 9.5, 10.5 and 14.3 Å, respectively, according to TEM analysis (Fig. 2c–f).

XRD analysis also confirms the widening interlayer distance (Fig. 2h). Interlayer gap dependent c axis peaks, such as (001), (002) and (003), are shifted to lower angles as the intercalate size increases. Pronounced effects are observed for the (001) peak position, where the 2θ angle changes from 15.5° to 9.0°, 8.7° and 6.3° for propylamine, butylamine and hexylamine, respectively. From the 2θ values, the interlayer distances are calculated to be 5.7, 9.8, 10.2 and 14.0 Å, and the expansion of the c axis is 4.1 Å for propylamine, 4.5 Å for butylamine and 8.3 Å for hexylamine (Fig. 2j), respectively. This (001) peak shift trend and TEM analysis confirm that the interlayer gap widening of TiS₂ is proportional to the alkylamine length. As the lengths of propyl-, butyl- and hexyl-amine are ~ 4.1 , 5.1 and 7.7 Å (Fig. 2i), respectively, the observed expansion of the interlayer gap suggests a head-to-tail monolayer arrangement of alkylamines between the layers³¹.

This alkylamine intercalation process proceeds through a monolaver arrangement at the initial stage, but after lengthened intercalation time, the intercalates start to adopt a bilaver arrangement between the layers. With the use of propylamine, the 2θ angle of the (001) peak position of TiS₂ shifts from 15.5° to 8.9° at 45 min and 6.4° at 7 h (Fig. 3a). At the intermediate time of 3 h, the two peaks at 8.9° and 6.4° are simultaneously observed. These XRD results suggest that the TiS₂ interlayer distance of 9.9 Å corresponds to a monolayer of propylamine, which subsequently changes to a bilayer formation (13.8 Å) through an intermediate state (3 h) (Fig. 3b). The intercalation modes of alkylamines follow monolayer to bilayer arrangements, and the interlayer gap widening can be controlled using different alkylamine intercalates. However, none of the layered TiS₂ show spontaneous exfoliation even though the London-dispersioncorrected DFT calculation estimates a critical interlayer distance of ~ 11 Å to overcome the interlayer van der Waals interaction between two layers of pristine TiS₂ (Fig. 3c). Our observation of non-exfoliation phenomenon is presumably due to the additional energy needed to overcome partially or fully interdigitated interactions between the alkyl chains of the intercalates (Fig. 3b)^{30,32,33}.

Exfoliation of TMCs via TMI method. Here, we devised the TMI concept, where two different lengths of intercalates are utilized for the exfoliation of layered nanostructures. This TMI process has distinctive features, namely a short 'initiator' alkylamine first expands the interlayer gap for efficient intercalation of the 'primary' long alkylamine; the difference in the chain length, then, generates a bilayer arrangement with empty space between intercalates to reduce van der Waals force between them; and finally spontaneous exfoliation occurs (Fig. 4a). We examined the TMI concept for the exfoliation of multi-layer TiS₂. By adding propylamine and hexylamine to colloidal TiS₂ nanostructure in DMSO at room temperature, the intercalation of propylamine is observed with an expanded interlayer distance of 9.5 Å in 30 min (Fig. 4b), and the presence of intercalated propylamine is

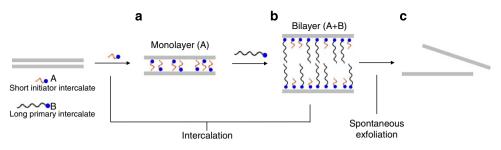


Figure 1 | Tandem molecular intercalation process for exfoliation of TMCs. The TMI process incorporates two different Lewis base intercalates. (a) Short 'initiator' intercalates (orange tail) are intercalated first into the interlayer gap, and (b) long 'primary' intercalates (black tail) then enter to form randomly mixed bilayers of intercalates and widen the interlayer gap. (c) Finally, TMCs with bilayer intercalates are spontaneously delaminated to single-layer nanosheets.

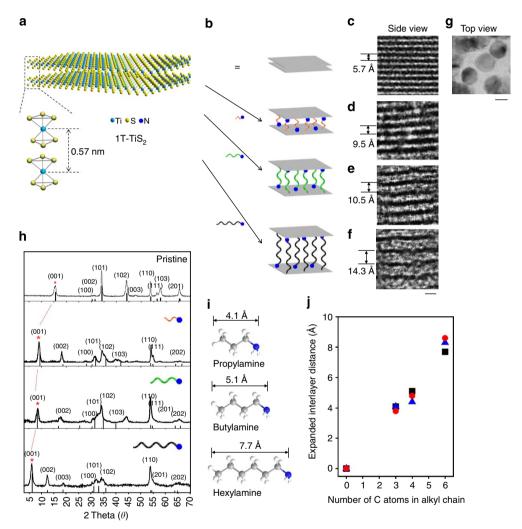


Figure 2 | Intercalate size-dependent interlayer expansion of multi-layer TiS₂. (a) Visualization of TiS₂ using ball and stick model to illustrate the 2D layered structure. (b) Schematic illustration of interlayer distance change of TiS₂ by intercalating alkylamine. Side view of layers in TEM images (c) before intercalation and after intercalation of (d) propylamine, (e) butylamine and (f) hexylamine. Scale bar, 1 nm. (g) Top-view TEM image of multi-layer TiS₂ before exfoliation. Scale bar, 50 nm. (h) XRD patterns of pristine TiS₂ and intercalated TiS₂ with propylamine, butylamine and hexylamine. Vertical lines indicate reference peaks of bulk and expanded TiS₂ (JCPDS #15-0853). (i) Calculated length between nitrogen and terminal hydrogen of propylamine (4.1 Å), butylamine (5.1 Å) and hexylamine (7.7 Å) by ChemBio 3D[®] Ultra program. (j) Expanded interlayer distance of TiS₂ plotted against the number of carbon (C) atoms in alkyl chain of intercalate (black square, calculated value; blue triangle, value observed by XRD; red circle, value observed by TEM).

confirmed by ¹H-NMR. Then, further expansion of the layer distance to 21 Å is observed in 6 h (Fig. 4c), and the coexistence of propylamine and hexylamine is confirmed by ¹H-NMR. At this stage, the layers spontaneously begin to separate, and single-layer

 TiS_2 nanosheets are obtained. Figure 4d,e show TEM images of single-layer TiS_2 nanosheets after exfoliation. A top-view high-resolution TEM (HRTEM) image of a single-layer TiS_2 nanosheet shows lattice fringes with interplanar spacings of 2.9 and 1.7 Å,

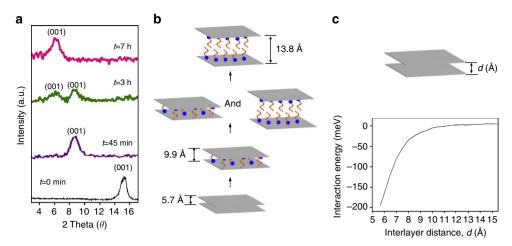


Figure 3 | Time-dependent interlayer distance change of multi-layer TiS₂ with propylamine. (a) XRD patterns of intercalated TiS₂ at 0 min, 45 min, 3h and 7 h after treatment of propylamine. (b) Illustration of interlayer distance change of TiS₂ by intercalating propylamine. (c) Interlayer interaction energy calculated by density functional theory at the PBE-D3-BJ level. The critical interlayer distance for pristine TiS₂ exfoliation is estimated to be ~11.0 Å, where the interaction energy is close to $\sim k_{\rm B}T$.

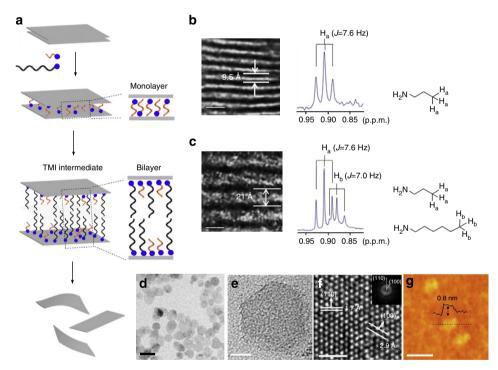


Figure 4 | Exfoliation of multi-layer TiS₂ **nanostructure by TMI process. (a)** Illustration of tandem molecular intercalates (TMI) process. Side-view TEM image and ¹H-NMR spectrum of TiS₂ intercalated with (**b**) propylamine and (**c**) both propylamine and hexylamine. (**d**) Top-view and (**e**) magnified TEM images of TiS₂ after exfoliation. (**f**) HRTEM image and FFT pattern (inset) of a single-layer TiS₂ nanosheet. (**g**) AFM image of single-layer TiS₂ nanosheets. Scale bars, 2 nm in **b** and **c**; 100 nm in **d** and **g**; 20 nm in **e**; 1 nm in **f**.

corresponding to the (100) and (110) planes of the TiS₂, respectively (Fig. 4f). The single-layer thickness of 8.0 Å is confirmed by AFM analysis (Fig. 4g). Additional XRD analysis shows single peak of (110) plane at 53.7° without any peaks in *c* axis direction, which confirms that final products are fully exfoliated single-layer TiS₂ (Supplementary Figs 1a and 2b). Such experimental observations are in good agreement with the calculations based on density-functional tight-binding theory, which confirms that mixed intercalates of different chain lengths decrease the total interaction energy below $2k_{\rm B}T$ to have an effective exfoliation (Supplementary Fig. 3, Supplementary Tables 1–3).

Our tandem molecular exfoliation method can be applied to other colloidal nanoparticles of group IV, V and VI TMCs, such as ZrS₂, NbS₂ and WSe₂. First, the exfoliation of multi-layer ZrS₂ nanostructure (17 nm in lateral size and three layers) is examined (Fig. 5a,b). Although less explored than group VI counterparts, group IV TMCs also exhibit interesting single-layer properties such as enhanced thermoelectric property and electrical conductivity for TiS₂ and strain-driven indirect-to-direct band gap transition of ZrS₂ (refs 34–36). Similar to the case of TiS₂, propylamine and hexylamine are added to ZrS₂ nanostructure in DMSO with stirring at room temperature. After 4 h, the interlayer distance is expanded from 5.8 Å (Fig. 5b) to 20.5 Å (Fig. 5c).

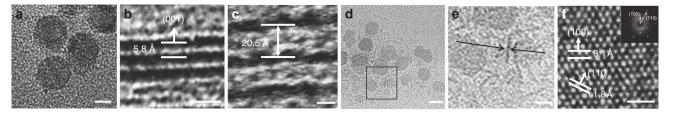


Figure 5 | Exfoliation of multi-layer ZrS₂ nanostructure. (a) Top-view and (b) side-view TEM image of three-layer ZrS₂ nanostructure before exfoliation. (c) Side-view TEM image of propylamine and hexylamine intercalated ZrS_2 . (d) TEM image and (e) magnified TEM image of the single-layer ZrS₂ nanosheets in the box of d. A side-view of the single-layer ZrS₂ nanosheet between the arrows. (f) HRTEM image and FFT pattern (inset) of a single-layer ZrS₂ nanosheet. Scale bars, 10 nm in a and e; 1 nm in b, c and f; 20 nm in d.

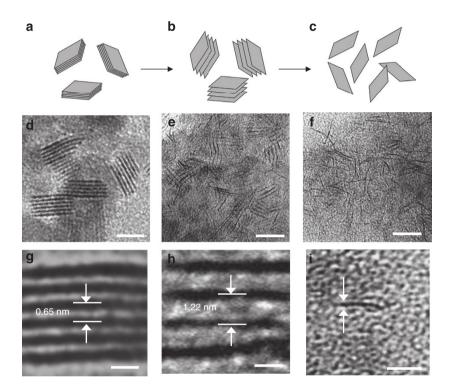


Figure 6 | Exfoliation of multi-layer WSe₂ nanostructure. (a-c) Schematic illustration of WSe₂ exfoliation processes. (**d-f**) Low-magnification and (**g-i**) magnified side-view TEM image of starting multi-layer WSe₂ nanostructures (**d,g**), WSe₂ intercalated with ethoxide in bilayer arrangement (**e,h**) and single-layer WSe₂ nanosheets (**f,i**). Scale bars, 5 nm in **d** and **i**; 10 nm in **e** and **f**; 1 nm in **g** and **h**.

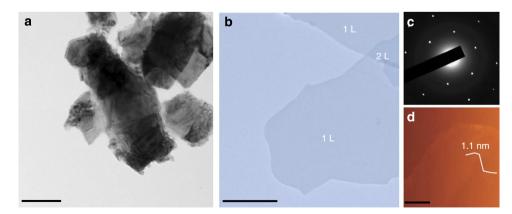


Figure 7 | Micron-size MoS₂ **exfoliation by TMI method. (a)** TEM image of micron size multi-layer MoS₂. (b) TEM image (pseudo-colour) of exfoliated single-layer MoS₂ (L, layer). (c) SAED pattern and (d) AFM image of exfoliated MoS₂. Scale bars, 1 µm in **a**; 0.5 µm in **b**; 0.1 µm in **d**.

After 9h, single-layer ZrS_2 nanosheets are obtained after centrifugation (Fig. 5d). The thickness measured by TEM is ~ 6.0 Å, which is consistent with the estimated thickness of

single-layer ZrS_2 (Fig. 5e). A top-view HRTEM image of a singlelayer ZrS_2 nanosheet shows lattice fringes with interplanar spacings of 3.1 and 1.8 Å, corresponding to the (100) and (110)

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planes of the hexagonal 1T-ZrS₂, respectively (Fig. 5f and Supplementary Fig. 2c). This TMI method with propyl- and hexylamine intercalates is also effective to group V NbS₂ nanoparticles (Supplementary Fig. 4).

For the exfoliation of multi-layer WSe₂ nanostructure, tandem intercalates with high Lewis basicity are chosen. Two differentlength intercalates of sodium ethoxide and sodium hexanolate are added to multi-layer WSe₂ nanostructure in DMSO. After stirring for 7 h at room temperature, single-layer WSe₂ nanosheets are isolated by centrifugation. During the course of intercalation, the expansion of the 6.5 Å interlayer spacing of WSe₂ (Fig. 6g) to 12.2 Å (Fig. 6h) suggests that ethoxide intercalation proceeds to form a bilayer arrangement between the layers. Figure 6f,i show low-magnification and magnified TEM images of single-layer WSe₂ nanosheets after exfoliation, where a side view of standing single-layer WSe₂ nanosheets is observed. This exfoliation process can be scaled up to sub-gram scale (Supplementary Fig. 5).

The choice of proper intercalates is critical to have their effective intercalation into TMCs. Intercalates act as Lewis base with highest occupied molecular orbital (HOMO) and TMCs act as Lewis acid with lowest unoccupied molecular orbital (LUMO). Therefore, as the HOMO-LUMO energy difference ($\Delta E_{HOMO-LUMO}$) is smaller, the more favoured their interaction becomes. Such HOMO-LUMO Lewis acid-base interaction can be generally applied to group IV and VI TMCs. LUMO of group VI TMCs (for example, MoS₂, MoSe₂, MoTe₂, WS₂, WSe₂ and WTe₂) is between -4.2 and -3.5 eV, which is in close energy level with HOMO (approximately -4.2 eV) of strong base alkoxides to have favoured interactions between them^{37,38}. Similarly, LUMO of group IV TMCs (for example, TiS₂, ZrS₂, ZrSe₂, HfS₂ and HfSe₂) is ranging from -6.0 to -5.5 eV, which is close to HOMO (approximately -6.2 eV) of relatively weaker base alkylamines^{37–39}.

While our TMI method is most effective for the exfoliation of laterally small (<100 nm) TMC nanoparticles, it can be also extended to larger micron-size TMCs. For the exfoliation of micron-size TMCs (Fig. 7 and Supplementary Fig. 6), sodium ethoxide and hexanolate are added to a solution of MoS₂ in DMSO. After stirring 48 h, single-layer MoS₂ nanosheets over 1 μ m are observed (Fig. 7). Similarly, micron-size multi-layer TMCs of WSe₂ and TiS₂ can also be exfoliated (Supplementary Figs 2a and 6). Although specific conditions (for example, time, type and concentration of intercalates, temperature and so on) should be further optimized for efficient exfoliation, this preliminary study indicates the potential of TMI method for large-size TMCs.

Discussion

In this study, we demonstrate that 'tandem molecular intercalation (TMI)' is an effective new concept for the exfoliation of multi-layer colloidal TMC nanostructures into single-layer TMC nanosheets. TMI is a relatively fast process for producing singlelayer TMCs and is conducted at room temperature, with the clear merit of eliminating the occasional degradation of single-layer TMCs by avoiding harsh exfoliation processes. A variety of Lewis bases can be intercalated into TMC nanostructures, and group IV (TiS₂ and ZrS₂), group V (NbS₂) and VI (WSe₂, MoS₂) TMCs require different types of intercalates. A relatively weaker Lewis base, such as alklyamine, works nicely for group IV and V TMCs, whereas a stronger Lewis base, such as alkoxide, is required for group VI TMCs. In principle, TMI can serve as a general strategy for the exfoliation of wide range of colloidal TMC nanostructures under mild exfoliation conditions, namely, a room-temperature process without sonication or H₂ evolution.

Methods

Alkylamine chain length-dependent intercalation. Propylamine (0.07 ml, 0.91 mmol), pre-synthesized TiS_2 (ref. 40; 0.05 mmol) and DMSO (5 ml) are added to a 10 ml vial. The mixture is stirred for 30 min at room temperature. The mixture is then precipitated by centrifugation at 3,000 r.p.m. for 30 min, and the precipitates are washed three times with chloroform. The intercalation conditions for other alkylamines are identical except for the intercalation time (1 h for butylamine and 5 h for hexylamine).

Exfoliation of multi-layer TMC nanostructures. Multi-layer colloidal TiS_2 nanostructure (5.0 mg, 0.04 mmol)⁴⁰, propylamine (3.0 ml, 36.5 mmol), hexylamine (2.0 ml, 15.1 mmol) and DMSO (5 ml) are mixed to a 10 ml vial and stirred for 10 h at room temperature. Then, the mixture is centrifuged at 3,000 r.p.m. for 30 min to precipitate non-exfoliated materials. The supernatant is re-centrifuged at 15,000 r.p.m. for 50 min to precipitate exfoliated TMCs. Then, chloroform (10 ml) is added to dissolve the precipitate and the resulting purple solution is centrifuged at 17,500 r.p.m. for 10 min. This process repeats several times and then the final product is dried under vacuum at room temperature for 2 h to afford exfoliated TiS₂ (1.4 mg, 27%) as a purple powder.

The extoliation of multi-layer ZrS_2 follows similar procedures. Multi-layer colloidal ZrS_2 nanostructure (5.0 mg, 0.03 mmol)⁴⁰, propylamine (2.5 ml, 30.4 mmol), hexylamine (1.0 ml, 7.6 mmol) and DMSO (5 ml) are mixed to a 10 ml vial and stirred for 9 h at room temperature. Single-layer ZrS_2 (1.6 mg, 32%) is obtained by following the same purification process of TiS₂.

For the exfoliation of WSe₂, multi-layer colloidal WSe₂ nanostructure (10.0 mg, 0.03 mmol), sodium ethoxide (1.50 g, 22.0 mmol), sodium hexanolate (0.50 g, 4.03 mmol) and DMSO (15 ml) are mixed. After 7 h stirring, the mixture is centrifuged at 6,000 r.p.m. for 30 min to precipitate the non-exfoliated materials. Then the supernatant is re-centrifuged at 15,000 r.p.m. for 60 min to precipitate exfoliated TMCs. The precipitate is washed several times with ethanol via centrifugation at 17,500 r.p.m. for 20 min to give exfoliated WSe₂ (3.3 mg, 33%).

Instruments. TEM and HRTEM analyses were performed using JEM 2100 at 200 kV and JEOL-ARM1300S at 1,250 kV, respectively. Atomic force microscopy (AFM) images were obtained in non-contact mode using a scanning probe microscope (Veeco). X-ray diffraction (XRD) studies were conducted using Rigaku-G2005304 equipped with a $Cu_{k\alpha}$ radiation source (30 kV, 15 mA). ¹H-NMR spectra were obtained using a 400 MHz FT-NMR Spectrometer (Bruker Biospin).

Density-functional theory calculations. The DFT calculations were performed using the Amsterdam Density-Functional (ADF2013-BAND) package^{41,42}. We used the local VWN exchange-correlation potential with nonlocal Perdew-Burke-Ernzerhof exchange-correlation correction and empirical D3 treatment of London dispersion interactions (PBE-D3-BJ)⁴³.

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Acknowledgements

This work was financially supported by the National Creative Research Initiatives Program (2010-0018286).

Author contributions

S.J., D.Y. and J.C. designed the experiments and analysed the data. S.J. and M.A. performed the synthesis and characterization. S.J., D.Y. and J.C. wrote the manuscript. P.M. and T.H. performed the density-functional theory calculations. All the authors discussed the results and commented on the manuscript.

Additional information

Supplementary Information accompanies this paper at http://www.nature.com/ naturecommunications

Competing financial interests: The authors declare no competing financial interests.

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How to cite this article: Jeong, S. *et al.* Tandem intercalation strategy for single-layer nanosheets as an effective alternative to conventional exfoliation processes. *Nat. Commun.* 6:5763 doi: 10.1038/ncomms6763 (2015).