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Thawed and chilled Atlantic cod (*Gadus morhua* L.) from Greenland - Options for improved distribution

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ournal proposition

23 Abstract

24 Frozen Atlantic cod can have a long shelf-life, but some markets demand convenience products and 25 thawed and chilled (refreshed) fish may fulfil this demand. Sensory, chemical and microbiological changes for refreshed cod from Greenland were studied to determine shelf-life and potential indices 26 of spoilage. Aerobic sensory shelf-life was 13 days at 2.9 °C and 19 days at 0.4 °C, with modified 27 28 atmosphere packaging (MAP: 40% CO_2 and 60% N_2) extending shelf-life to >32 days. Low drip loss 29 during chilled storage of 2.3-2.5% for refreshed cod in air and 3.4-3.6% in MAP suggested the studied 30 fish material was suitable for a combination of frozen and chilled distribution. *Pseudomonas* spp. and Psychrobacter spp. dominated the spoilage microbiota of chilled cod in air, while 31 32 Carnobacterium maltaromaticum and Rahnella aquatilis dominated the microbiota of chilled MAP cod. A specific spoilage organism, that limited sensory shelf-life and caused the observed chemical 33 34 product changes, including the formation of total volatile basic nitrogen (TVBN), was not identified.

35

Keywords: Sensory shelf-life, Modified atmosphere packaging (MAP), Microbial changes, H₂S producing bacteria, *Pseudomonas*.

38

39 1. Introduction

Food waste and losses must be reduced within all food industries to meet the UN Sustainable Development Goals (FAO, IFAD, UNICEF, WFP, & WHO, 2018). 27 % of all landed fish has been estimated to be wasted or lost (FAO, 2018). Microbial spoilage was a considerable cause of seafood losses and this may be reduced by improved hygiene, food preservation, packaging and management of conditions in distribution (Dalgaard, 2000; Ghaly, Dave, Budge, & Brooks, 2010; Svanevik, Roiha, Levsen, & Lunestad, 2015).

Frozen cod with shelf-life of 8-12 months at -24 to -30 °C (Bøgh-Sørensen, 2006) 46 47 allowed catching of cod at high season and spreading the sales and distribution globally throughout 48 the year (Hermansen & Dreyer, 2010; Kearney, 2010). Capture-based aquaculture (CBA), including live storage prior to processing and filleting of fish in pre-rigor mortis state, has been shown to 49 50 improve the colour of the cod fillet, by decreasing discolouration and may improve other sensory 51 attribures (Martinsdottir & Magnusson, 2001; Olsen, Tobiassen, Akse, Evensen, & Midling, 2013). 52 Furthermore, live fish in net enclosures can be kept close to a processing facility and time from slaughter to freezing can be as short as two hours which was beneficial for the sensory quality of the 53 54 fish (Martinsdottir & Magnusson, 2001). After distribution of frozen cod it can be marketed frozen or 55 alternative as thawed and chilled (refreshed) products for catering or in consumer sizes packaging.

56 Compared to chilled fresh cod, the shelf-life of refreshed and aerobically stored cod 57 has been extended marginally by less than 3-4 days. In contrast, shelf-life of refreshed chilled cod 58 fillets in modified atmosphere packaging (MAP) has been extended by more than one to two weeks 59 compared to unfrozen products (Guldager, Bøknæs, Østerberg, Nielsen, & Dalgaard, 1998). For 60 refreshed MAP cod, markedly reduced production of both trimethylamine (TMA) and total volatile 61 basic nitrogen (TVBN) was observed, and this was due to inactivation of the spoilage bacterium Photobacterium spp. by freezing and frozen storage (Bøknæs, Østerberg, Nielsen & Dalgaard, 2000; 62 63 Bøknæs et al., 2002; Guldager et al., 1998). Although, refreshed MAP cod had relatively long chilled

shelf-life this product was challenged by high drip loss (Bøknæs et al., 2000; 2002; Guldager et al.,
1998).

The objective of the present study was to determine shelf-life and indices of spoilage for thawed Atlantic cod from CBA in Greenland. Firstly, the effect of two different bleeding methods on microbial contamination of cod fillets was evaluated. Secondly, sensory, chemical and microbial changes of frozen, thawed and chilled cod fillet pieces were studied in a storage trial with four treatments including chilled storage at 0 °C and 3 °C in air or MAP (40% CO₂ and 60% N₂). Finally, and independent storage trial with cod in air was performed at ~1.5 °C to evaluate the results of the first storage trial.

73

74 2. Materials and methods

75 **2.1 Effect of bleeding methods on microbial quality of cod fillets**

76 The effect of two different bleeding methods on the microbial quality of cod fillets 77 was evaluated. For method (I) stunned cod was double cut at the dorsal aorta and washed for three 78 minutes in circulating refrigerated water (CRW). Then, fish were transferred to a larger tank with CRW at 4-8 °C where they were bled for 30 minutes. With method (II) the stunned cod was 79 80 decapitated and eviscerated manually followed by washing and bleeding as for method (I). 81 Evaluation of the concentration of microorganisms in nine cod fillet for both bleeding methods was 82 performed during a two hour full-scale production in Maniitsoq, Greenland. When the fish was 83 filleted knives and workbench were cleaned with ethanol between each fish. Samples were kept in individual plastic containers and transported in styrofoam boxes, cooled with ice from Maniitsoq to a 84 laboratory in Nuuk, Greenland for enumeration of bacteria as described in section 2.4.1. 85

86

87 **2.2** Storage trial with thawed Atlantic cod from capture-based aquaculture (Batch A).

88 **2.2.1 Raw material, packaging and storage conditions.**

89 Atlantic cod (Gadus morhua L.) were captured inshore by pound net and transported 90 alive to a fish factory in Maniitsoq, Greenland. The fish was handled by method II (See 2.1) and machine filleted. Fillets were individually quick frozen (IQF). The studied fish raw material was 91 produced on the 27th of November of 2017 and transferred to DTU Food, Kgs. Lyngby, Denmark, in 92 93 March 2018. Storage and transport were at -20 °C. One-hundred fillets were thawed overnight at +2 94 °C. The thawed fillets were cut by hand into 300 pieces of approximated 100 g each. In between the cutting of each fillet, the cutting board and knives were rinsed with 96 % ethanol to avoid cross-95 96 contamination of microorganism between fillets.

A storage trial was performed with four treatments including (i) aerobic storage in ice; (ii) aerobic chilled storage at 3 °C; (iii) MAP (40 % CO₂ and 60% N₂) storage in ice and (iv) chilled MAP storage at 3 °C. Pieces of cod were packed as previously described (Sørensen et al., 2020). The iced samples, both aerobic and MAP were entirely covered with flake ice, which was regularly refilled during storage, as the ice melted. The temperature was recorded every 30 minutes (TinyTaq Plus, Gemini Data Loggers Ltd., Chichester, UK).

103 After thawing of the cod, before dividing the pieces of fillet meat into the four 104 treatments, samples to determine the initial sensory, chemical and microbiological quality attributes 105 were analysed using methods described in the sections 2.2.2-2.2.4. During storage and for each 106 treatment, sampling was performed with intervals of three to five days with a total storage period of 107 up to 26 days for aerobic storage and of up to 32 days for MAP storage. At each sampling time, three 108 randomly picked bags, from each treatment, were analysed for microbiological and chemical 109 changes. Five other randomly selected bags, from each treatment, were chosen for sensory 110 evaluation.

111

112 2.2.2 Sensory changes of refreshed and chilled cod

- Sensory evaluation of batch A cod was performed by using the Quality Index Method
 for thawed Atlantic cod fillets as previously described (Sørensen et al., 2020).
- 115

116 2.2.3 Chemical changes

117 Chemical changes as potential indices of spoilage were determined throughout the 118 storage trial: Concentrations of trimethylamine-oxide (TMAO), trimethylamine (TMA) and total volatile basic nitrogen (TVBN) were determined in duplicate for each bag by a modified Conway and 119 120 Byrne method (Conway & Byrne, 1933). pH was recorded in 25 g fish mixed with 75 mL H₂O for each sample as part of the first step in the Conway and Byrne protocol, lactic acid was quantified by HPLC 121 and the headspace gas composition was determined on each bag for microbiological and chemical 122 123 analysis by using a gas analyser as previously described (Sørensen et al. 2020). Drip loss was 124 measured by gravity draining of liquid in each bag for one minute and calculated as the percentage loss of the total weight (Guldager et al., 1998). 125

126

127 2.2.4 Microbiological changes

128 The microbiota was quantified by diluting 20.0 grams of cod flesh without skin tenfold 129 in chilled physiological saline with 0.1 % peptone (PSP) (NMKL, 2006) followed by homogenisation 130 for 60 seconds in a Stomacher 400 (Seward Medical, London, UK). Total viable counts (TVC) was determined by spread plating on chilled Long and Hammer (LH) ager (NMKL, 2006), Pseudomonas 131 132 spp. was determined by spread plating on Pseudomonads agar (CM0559, Oxoid, Basingstoke, UK) 133 with CFC selective supplement (SR0103, Oxoid, Basingstoke, UK), H₂S-producing bacteria were 134 determined as black colonies by pour plating in Iron Agar (IA) Lyngby (CM0964, Oxoid, Basingstoke, 135 UK) with L-cysteine hydrochloride, Photobacterium spp. was enumerated by using a conductance

method and Lactic acid bacteria (LAB) were quantified by pour plating in nitrite actidione polymyxin
(NAP) agar using methods and incubation as described by Sørensen et al. (2020).

138 To identify the dominating microbiota for treatments of the storage trial, all countable 139 colonies on LH plates were divided into groups based on colony characteristics (size, profile, elevation, boundary, colour) and for each group of colonies, their proportion of the concentration of 140 countable colonies was calculated. To identify the groups of colonies present for each treatment, a 141 total of 30 colonies with five to nine colonies for each treatment were isolated from LH plates 142 143 (highest dilutions) at the time of sensory spoilage or at the end of the storage period. To identify isolates, these were pure-cultured and their 16S rRNA gene was sequenced as as previously 144 described (Sørensen et al., 2020). 145

146

147 2.3 Additional storage trial with refreshed cod in air (Batch B)

148 An independent storage trial was performed with cod pieces which were produced, packed and analysed as described above in section 2.2 with the following modifications. The cod was 149 processed on 27th July 2017 and transferred to DTU Food in October 2017. The additional storage 150 151 trial included a single treatment (v) with aerobic storage at 1.5 °C to fill the gap between treatment i 152 and ii. Sensory evaluation was performed in triplicate with a minimum of five assessors to evaluate 153 off-odours by using a simple scale with three grades (Dalgaard, 2000). An average score of 2.5 or 154 above was used as the point of spoilage. Cod pieces were stored and evaluated during 18 days and at start and end of storage pH was measured (See 2.2.3). Ten colonies were isolated at the end of 155 156 the storage trial and their 16S rRNA gene was sequenced to characterise the dominating microbiota 157 as described in section 2.2.4.

158

159 2.4 Statistical analyses

160	To evaluate differences between the microbial concentrations resulting from the two
161	studied bleeding methods, differences in product pH and in lactic acid concentrations a two-tailed
162	homoscedastic distribution t-Test was preformed using Excel 2016 (Microsoft Corp., Redmond, WA,
163	USA). A most-probable-number technique was used to determine low concentrations of $\rm H_2S\textsc{S}$
164	producing bacteria in IA (Jarvis, Wilrich, & Wilrich, 2010). To evaluate drip loss an one-way ANOVA
165	was performed using GraphPad Prism 8.3.0 (GraphPad Software, San Diego, CA, USA).
166	
167	3. Results
168	3.1 Effect of bleeding methods on concentrations of microorganisms in cod fillets
169	TVC and concentrations for <i>Pseudomonas</i> spp. in cod fillets did not differ (p > 0.05) for
170	the two studied bleeding methods. However, the bleeding method II with decapitation resulted in
171	significantly lower concentrations in IA ($p < 0.0001$) and of H ₂ S-producing bacteria ($p < 0.0001$) in the
172	cod fillets (Table 1). Irrespective of the studied bleeding methods, the microbiota in cod fillets, was
173	dominated (> 96.8%) by psychrotolerant microorganisms unable to grow in IA after pour plating but
174	with the ability to grow on the surface of chilled LH-agar plates at 15 $^\circ$ C (Table 1).
175	
176	3.2 Storage trial with cod from batch A
177	3.2.1 Storage conditions
178	After freezing in Greenland, the cod fillets were stored for 4.5 months at -20 $^\circ$ C and
179	after thawing and packaging at DTU Food the fish was stored at 2.9 \pm 0.4 °C (Chilled) and at 0.4 \pm 0.1
180	$^{\circ}\text{C}$ (Iced). The equilibrium CO_2 concentration for headspace gas in MAP decreased from 36% to 29%
181	during storage in ice but remained constant at 2.9 °C (Table 2).
182	

183 3.2.2 Sensory changes

184 Refreshed cod in air at 2.9 °C had a sensory shelf-life of 13 days, determined by total 185 QI scores, with a cut-off level of 5 (Fig. 1). Refreshed MAP cod had shelf-life above 32 days at both 186 2.9 °C and 0.4 °C as total QI scores did not increase during storage (Fig. 1).

187

188 3.2.3 Chemical changes

Average drip loss for the four treatment ranged from 2.3% to 3.6% and did not change 189 significantly during storage (p > 0.4, linear regression). There was a small but significant difference in 190 191 drip loss between the treatments (p < 0.01) with the highest drip for MAP cod fillets (Table 2). An 192 increase in pH of 0.3 units from the initial value was evaluated as an index of spoilage and this resulted in shelf-life for refreshed cod in air of 14 days at 2.9 °C and 22 days at 0.4 °C (Table 3). The 193 194 EU critical limit of 35 mg-N TVBN/100 g (EC, 2008) was suitable as an index of spoilage for refreshed 195 cod in air from batch A but TVBN concentrations did not increase for refreshed MAP cod (Fig. 2; 196 Table 3; Table 4). The formation of TVBN could not be explained by a formation of TMA. In fact, TMA 197 concentrations remained below 7.5 ± 2.9 mg-N/100 g of cod flesh for all treatments and the initial 198 TMAO concentration of $74 \pm 11 \text{ mg}/100 \text{ g}$ remained close to this value during storage (Results not 199 shown). The initial lactic acid concentration for refreshed cod was 2177 ± 89 ppm. For cod in air, the 200 lactic acid concentrations decreased towards the end of the storage period (Table 4). Dry matter was 201 on average for all treatment 19.6 ± 1.0 %.

202

203 3.2.3 Microbiological changes

The time for TVC to reach 7.0 log CFU/g underestimated sensory shelf-life and was not suitable as an index of spoilage (Table 3). The initial concentration of *Pseudomonas* spp. in cod after thawing was 1.4 log CFU/g. For refreshed cod in air *Pseudomonas* spp. grew to 9.0 log CFU/g after 13

days at 2.9 °C and after 19 days at 0.4 °C. When stored in MAP, growth of *Pseudomonas* spp. was slower and reached 5.9 log CFU/g at 2.9 °C and 3.5 log CFU/g at 0.4 °C after 32 days of storage (Fig. 3). For refreshed MAP cod concentrations of *Pseudomonas* spp. were approximately two log CFU/g lower than concentrations of TVC (Fig. 3). H₂S-producing bacteria, determined in IA as black colonies, was detected after 11 days of storage and never reached more than 3.0 log CFU/g in any of the treatments (data not shown). *Photobacterium* spp., determined by a Malthus conductance method, was not detected nor showed any growth during the storage for any of the four treatments (data

215

214

not shown).

216 3.2.4 Identification of isolates from the dominating microbiota

Pseudomonas spp. dominated the microbiota with other identified species being *Rahnella aquatilis, Carnobacterium maltaromaticum* and *Serratia conticola* for refreshed cod in air,
when stored in MAP, *C. maltaromaticum* and *R. aquatilis* dominated the microbiota (Table 5).

220

221 **3.3 Additional storage trial with refreshed cod in air (Batch B)**

222 The cod in batch B was stored in air at 1.4 ± 1.0 °C (Table 2) and had a sensory shelf-223 life of 13 days based on average odour scores exceeding 2.5. pH was lower than observed with cod 224 from batch A (Table 4). TVBN and lactic acid concentrations did not change significantly during the storage period and TVBN concentrations remained below the EU critical limit (Table 3; Fig. 2). With 225 226 7.0 log CFU/g for TVC as a potential index of spoilage, the corresponding shelf-life for refreshed 227 batch B cod in air was ten days at 1.4 °C and concentrations of TVC or Pseudomonas spp. never reached 9.0 log CFU/g (Fig. 3). Thus, the studied potential indices of spoilage (pH, TVBN, TVC and 228 229 Pseudomonas spp.) did not corresponded to the observed sensory shelf-life of 13 days. 230 Concentrations of TVC on LH and of Pseudomonas spp. on CFC agar were similar during the storage

trial (Fig. 3) and the isolated microbiota was dominated by *Pseudomonas* spp. and *Psycrobacter* spp.
 Photobacterium spp. was not detected and no growth of H₂S producing bacteria was observed (data not shown).

234

235 4. Discussion

The observed drip losses (Table 2) was markedly lower than previously observed with 236 cod from other regions and production methods. Frozen-at-sea cod from the Norwegian Sea had a 237 drip loss in the range of 1.7 – 3.3 % for refreshed fillets in air (Roiha, Jónsson, Backi, Lunestad, & 238 Karlsdóttir 2017; Roiha et al. 2018). Whiting had drip losses of, respectively, 6.0 - 9.0 % and 9.4 -239 240 16.4 % for refreshed fish in air and MAP (Fagan, Gormley & Uí Mhuircheartaigh, 2003; Fagan, 241 Gormley & Uí Mhuircheartaigh, 2004). Cod from the Baltic Sea and frozen post-rigor mortis had drip 242 loss of 13 – 19 % for refreshed MAP fillets, which was much higher than the 4.6 – 5.4 % observed for fresh MAP fillets (Bøknæs et al., 2002; Guldager et al., 1998). Bøknæs et al. (2002) found drip losses 243 244 of 11.4 – 12.8 % for frozen-at-sea refreshed MAP cod from the Barents Sea. The pronounced 245 difference in drip loss for refreshed MAP cod from CBA in Greenland (3.4 - 3.6 %) and frozen-at-sea 246 refreshed MAP cod from the Barents Sea (11.4 - 12.8 %) was not due to differences in product pH of 6.8 - 7.0. Low drip loss for refreshed cod from CBA in Greenland suggest this fish is suitable for a 247 combination of frozen and chilled distribution. Further studies are relevant to determine if the 248 249 difference in drip loss was due to production method, region and sub-group of Atlantic cod.

Frozen storage for less than one months extended shelf-life of chilled refreshed cod marginally whereas sensory shelf-life was extended 3-4 days in ice following frozen storage periods up to twelve months (Magnússon & Martinsdóttir, 1995; Vyncke, 1983). After frozen storage during one to 12 months at -20 °C to -28 °C, several studies with cod from Belgium, Iceland and Norway found sensory shelf-life of 7 – 15 days in ice for refreshed cod in air (Hansen et al., 2015; Martinsdottir & Magnusson, 2001; Roiha et al., 2017; Vyncke, 1983). Fresh cod from CBA in

256 Greenland had sensory shelf-life of 15 days in air (Sørensen et al., 2020). Thus, the sensory shelf-life extension from 15 days to 19 days for iced refreshed cod in air (Table 3) was similar to cod from 257 258 other regions and production methods. In contrast, sensory shelf-life of refreshed MAP cod from 259 CBA in Greenland of > 32 days at both 0.4 °C and 2.9 °C (Table 3) was markedly longer than 260 previously observed with cod from other regions. Baltic Sea cod had sensory shelf-life extended from 261 11 - 12 days at 1.6 °C for fresh MAP fish to more than 20 days at 1.6 °C for refreshed MAP cod, 262 previously frozen at -21 °C during eight weeks (Guldager et al., 1998). For Barents Sea MAP (13 % 263 CO_2 , 83 % O_2) refreshed cod, sensory shelf-life was 19 days at 0 °C after frozen storage at -23 °C for 264 ten months (Hansen et al., 2015). Also for Barents Sea MAP (34 % CO₂ and 66 % N_2) refreshed cod Bøknæs et al. (2002) found sensory shelf-life of 21 days at 2.1 – 2.5 °C after frozen storage at -20 °C 265 during six to twelve months. 266

267 Refreshed cod will typically be cooked before consumption and pathogenic 268 microorganisms will then be inactivated. Raw refreshed cod can be used for ready-to-eat dishes like 269 ceviche where the occurrence of L. monocytogenes can be a challenge (Fuchs & Sirvas, 1991). To 270 avoid more than 100-fold growth of L. monocytogenes we suggest limiting the safe shelf-life of 271 refreshed cod to 15 days at 2°C in air and 20 days at 2°C in MAP. These suggestions were based on 272 product characteristics for refreshed cod (Table 2; Table 4) and predictions by the L. monocytogenes 273 growth model of Mejlholm & Dalgaard (2009), as included in the Food Spoilage and Safety Predictor 274 software (<u>http://fssp.food.dtu.dk</u>).

Sørensen et al. (2020) pointed out *Photobacterium carnosum* as the specific spoilage organism (SSO), that limited the sensory shelf-life of fresh cod from CBA in Greenland. The absence of *Photobacterium* spp. in the refreshed cod (See 3.2.3 and Table 5) showed *P. carnosum* to be inactivated by freezing and frozen storage as previously observed for other species from the *P. phosphoreum* clade (Bøknæs et al., 2000, 2002; Dalgaard et al., 2006; Emborg et al., 2002; Guldager et al., 1998). The absence *Photobacterium* spp. explained the limited TMA formation for refreshed

cod. However, Bøknæs et al. (2002) found *Photobacterium* spp. to survive 12 months frozen storage
of Barents Sea cod at -30 °C, and this resulted in pronounced TMA formation in the refreshed MAP
fish. If kept at -30 °C, a similar survival of *Photobacterium* spp. with associated TMA formation and
the shelf-life limitation must be expected for refreshed cod from Greenland.

Growth of H₂S-producing bacteria to more than 7.0 log CFU/g has been observed for aerobically stored refreshed cod from Iceland and Norway (Magnússon & Martinsdóttir, 1995; Martinsdottir & Magnusson, 2001; Roiha et al., 2017, 2018). With cod from CBA in Greenland, no or very limited growth of H₂S-producing bacteria was observed and this was probably explained by the production method (Table 1). Furthermore, H₂S-producing *Shewanella* was to some extend inactivated by freezing and frozen storage. Based on decimal reduction times and frozen storage of 4.5 months, a reduction of 3.2 log would be expected (Emborg et al., 2002).

292 The observed long sensory shelf-life (Table 3) seems related to the absence or very 293 low concentrations of *Photobacterium* spp. and H₂S-producing bacteria in the studied cod. Avoiding contamination of the thawed cod therefore becomes important to maintain the long shelf-life. 294 295 Process contamination can markedly reduce the sensory product shelf-life, as shown with thawed 296 shrimp that was contaminated prior to chilled distribution (Mejlholm et al., 2008). Contamination 297 with H₂S-producing bacteria may be more problematic to avoid than contamination with 298 Photobacterium spp. as H₂S-producing bacteria was shown to be present in a fish processing 299 environment after sanitation, while Photobacterium spp. were more likely to originate from the fish 300 being processed (Møretrø, Moen, Heir, Hansen, & Langsrud, 2016).

In the present and some previous studies with refreshed chilled cod in air, TVC reached 8 - 9 log CFU/g during storage and the spoilage microbiota was dominated by *Pseudomonas* spp. unable to produce TMA (Fig. 3; Table 3; Magnússon & Martinsdóttir, 1995; Roiha et al., 2017). However, a dominating microbiota, including *Psychrobacter* spp., as observed for batch B, was also previously reported (Hansen et al., 2015). The measured concentrations of *Pseudomonas* spp. in refreshed cod

306 could not alone explain the observed formation of TVBN based on their spoilage activity and yield factor for TVBN formation (log (Y_{TVBN}/CFU)) of -10.2 (Table 5; Fig. 2; Sørensen et al., 2020). The 307 308 remaining formation of TVBN must have been formed by other members of the dominating 309 microbiota including C. maltaromaticum, R. aquatilis, and S. conticola (Fig. 2; Table 5). C. 310 maltaromaticum has a high resistance to freezing and frozen storage and it was previously 311 determined as a dominating part of the spoilage microbiota in refreshed seafood including MAP cod, 312 garfish and salmon (Dalgaard et al., 2006; Emborg et al., 2002; Guldager et al., 1998). R. aquatilis was 313 previously found as part of the spoilage microbiota for chilled cold-smoked salmon (Paludan-Müller, 314 Dalgaard, Huss, & Gram, 1998). Indices of spoilage or an SSO responsible for spoilage 315 and TVBN formation was not identified for refreshed cod from CBA in Greenland neither for storage 316 in air or MAP (Table 3). For refreshed cod in air 35 mg-N TVBN/100 g corresponded to the 317 determined sensory shelf-life for batch A. However, this was not the case for batch B (Fig. 2; Table 3). The EU critical limit of 35 mg-N/100 g (EC, 2008) therefore could not be confirmed as spoilage 318 319 index for chilled refreshed cod in air although Roiha et al., (2017) found this index of spoilage 320 appropriate. The absent or very limited TMA-formation for refreshed cod in air (See 3.2.3) previously kept 4.5 months at -20 °C corresponded to previous studies with cod from other regions. Magnússon 321 & Martinsdóttir (1995) found <8.0 mg-N TMA/100g in aerobically stored refreshed cod from Iceland 322 323 when previously kept from 5 to 52 weeks at -25 °C. Martinsdottir & Magnusson, (2001) confirmed 324 this effect of frozen storage time on TMA formation and showed markedly less TMA development in 325 chilled refreshed cod when frozen in the *pre-rigor mortis* state compared to freezing *post-rigor* mortis. For refreshed MAP cod previously stored at close to -20 °C, the observed absence of TVBN 326 327 and TMA formation (Fig. 2) has previously been observed with cod for other regions as well as for 328 refreshed whiting, mackerel and salmon (Bøknæs et al., 2000, 2002; Fagan et al., 2004)

329

330 5. Conclusions

The long sensory shelf-life and the low drip loss for refreshed cod fillets from CBA in Greenland makes this fish raw material particularly suitable for a combination of frozen and chilled distribution. Sensory shelf-life of refreshed MAP cod was above 32 days at 2.9 °C, however since the product is frozen within most of the distribution chain, this long chilled shelf-life after thawing is not needed. A safe shelf-life of no more than 15-20 days at 2°C is recommended, to prevent more than 100-fold potential growth of *Listeria monocytogenes* in these products.

337

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		Long and Hammer $(LH)^a$	Iron agar, to	tal count ^b	Iron agar, blac	k colonies ^b	Pseudomon	ads agar ^b
Bleeding method	n	log(CFU/g)	log(CFU/g)	% of LH	log(CFU/g)	% of LH	log(CFU/g)	% of LH
(I) Double cut ^c	9	4.8 ± 0.6^A	3.3 ± 0.2^A	3.2	2.8 ± 0.6^A	1.3	2.0 ± 0.4^A	0.2
(II) Decapitation ^d	9	4.1 ± 0.9^{A}	2.5 ± 0.4^B	2.5	$0.4 \pm 0.3^{B} e$	0.02	2.1 ± 0.3^A	1.0

 Table 1: Concentrations of microorganisms in fresh Atlantic cod after production with two difference bleeding method.

 $\overline{A-B}$ Avg. \pm SD Upper case letters indicate significant differences between (I) and (II) by Student's t-Test.

^{*a*} Samples analysed after storage at 0 °C for 48 hours.

^b Samples analysed after storage at 0 °C for 120 hours.

^c Manual cutting of the left and right dorsal aorta.

^d Machine decapitation and manual removal of viscera prior to bleeding.

^e Quantified by most probable numbers (Jarvis, Wilrich & Wilrich, 2010).

packaging (MAP).	0

	Temperature (°C)Gas composition ($\%$ CO2)						
	Avg. ± SD	Start	End of storage trial	Avg ± SD			
Batch A							
Chilled cod in air	2.9 ± 0.4	_a	_a	2.4 ± 0.4			
Iced cod in air	0.4 ± 0.1	_a	_a	2.5 ± 1.0			
Chilled cod in MAP	2.9 ± 0.4	35.5 ± 0.1	35.2 ± 0.5	3.6 ± 0.7			
Iced cod in MAP	0.4 ± 0.1	36.2 ± 2.4	29.3 ± 0.8	3.4 ± 1.3			
Batch B							
Chilled cod in air	1.4 ± 1.0	_a	_a	_b			

 a CO₂ was not determined due to packaging in atmosphere air and used of highly permeable bags.

^b Drip loss were not determined for batch B.

Table 3: Shelf-life of refreshed Atlantic cod based on sensory evaluation and indices of spoilage.

	Sensory shelf-life and shelf-life determined from indices of spoilage (days)									
		Batch A								
	Chilled cod in air 2.9 °C	Iced cod in air 0.4 °C	Chilled cod in MAP 2.9 °C	Iced cod in MAP 0.4 °C	Chilled cod in air 1.4 °C					
Sensory shelf-life	13	19	> 32	> 32	13					
Shelf-life from indices of spoilage										
$pH \ge 7.1$	14	22	> 32	> 32	>18					
$TVBN \ge 35mg-N/100g$	13	19	> 32	> 32	> 18					
$TVC \ge 7.0 \log CFU/g$	9	13	24	> 32	10					
$CFC \ge 9.0 \log CFU/g$	13	19	> 32	> 32	> 18					

Table 4:	Changes in p	pH and	lactic a	acid	concentrations	during	storage	of	chilled	and	iced	cod :	in a	ir or	modified	atmospl	nere
packagin	g (MAP).																

		pH (Avg. ± SI))	Lactic acid in the	e fish (ppm; Avg. ± SD)
	Start	Sensory spoilage	End of storage trial	Start	End of storage trial
Batch A Chilled cod in air ^{a} Iced cod in air ^{b} Chilled cod in MAP ^{c} Iced cod in MAP ^{c}	6.8 ± 0.1	7.0 ± 0.3 6.9 ± 0.2 d_{-d}	$7.2 \pm 0.2 *^{f}$ 7.4 \pm 0.2 **^{f} 6.8 \pm 0.04 7.0 \pm 0.1	2177 ± 89	$959 \pm 637 *^{f}$ $950 \pm 611 *^{f}$ 2483 ± 317 2196 ± 234
Batch B Chilled cod in air ^a	6.5 ± 0.3	_e	6.7 ± 0.3	2686 ± 886	2438 ± 425

^a Storage trial ended after 18 days.
^b Storage trial ended after 26 days.
^c Storage trial ended after 32 days.
^d Products did not reach end of sensory shelf-life.
^e pH were exclusively determined at the start and at the end of the storage trial.
^f * indicate p < 0.05; ** p < 0.01, tested between start and end of storage trial (Student's t-Test).

Table 5: Microbiota as characterised by the 16S rRNA gene sequencing of isolates from batch A.

	Microbiota: Percentage of isolates on I								
	Chilled cod	Iced cod	Chilled cod	Iced cod					
	in air	in air	in MAP	in MAP					
Number of isolates	8	9	8	5					
log CFU/g	9.4	8.7	7.7	5.4					
Pseudomonas spp.	75	78	7	6					
Serratia conticola	11	_a	_a	_a					
Carnobacterium maltaromaticum	14_a	_ ^a	93	23					
Rahnella aquatilis		22	_ ^a	71					

^a No isolates identified.



2 Fig. 1. Total Quality Index (QI) scores during storage of refreshed cod at difference storage conditions: (=)

3 Chilled cod in air batch A, (■) iced cod in air batch A, (●) chilled cod in MAP batch A, (●) iced cod in MAP batch

4 A, (♦) chilled cod in air batch B. Symbols and error bars indicate Avg. ± SD. Dashed black line indicate limit for

5 sensory spoilage.



Fig. 2. Formation of total volatile basic nitrogen (TVBN) during storage of refreshed cod at different storage
conditions: (■) Chilled cod in air batch A, (■) iced cod in air batch A, (●) chilled cod in MAP batch A, (●) iced cod
in MAP batch A, (♦) chilled cod in air batch B. Symbols and error bars indicate Avg. ± SD. The dashed line

11 represent the critical EU limit of 35 mg-N TVBN/100g (EC, 2008).

6 7







14 for *Pseudomonas* spp. (B) at different storage conditions: (**■**) Chilled cod in air batch A, (**■**) iced cod in air batch

- 15 A, (•) chilled cod in MAP batch A, (•) iced cod in MAP batch A, (•) chilled cod in air batch B. Symbols and error
- 16 bars indicate Avg. ± SD.

- Shelf-life of refresh MAP Atlantic cod was more than 32 days
- Spoilage of refresh cod correlates with the formation of TVN
- Low drip loss, 3.4-.3.6%, during storage of refresh cod in MAP
- Pseudomonas and Psycrobacter dominated the microbiota of refresh cod in air

Journal Prevention

Declaration of interests

 \Box The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

⊠ The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

Jonas Steenholdt Sørensen, Niels Bøknæs and Ole Mejlholm are employed by Royal Greenland.

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