# The Crystal Structure of CrB<sub>4</sub>

#### SVEN ANDERSSON and TORSTEN LUNDSTRÖM

Institute of Chemistry, University of Uppsala, S-751 21 Uppsala, Sweden

The crystal structure of CrB<sub>4</sub>, previously denoted CrB<sub>6</sub>, has been determined, the intensities being measured with a powder diffractometer. The symmetry is orthorhombic, space group *Immm*, with

a=4.744 Å, b=5.477 Å, c=2.866 Å

The unit cell contains two chromium atoms in position 2(a) and eight boron atoms in 8(n).

The boron atoms form a three-dimensional network, intersected by channels along the c-direction. The chromium atoms are situated in these channels.

The existence of a phase in the Cr—B system corresponding to the composition CrB<sub>6</sub> was reported by Epel'baum *et al.* in 1960,¹ and according to their work this was the only intermediate phase in the system between CrB<sub>2</sub> and pure boron.

An investigation was started somewhat later at this Institute in order to obtain more information about boron-rich chromium borides. The present paper reports X-ray powder data and results from a structure determination of a chromium boride of composition  $CrB_4$ . This phase is most probably the same as that earlier reported.

## PREPARATION, X-RAY WORK AND NUMERICAL COMPUTATIONS

Samples with the initial compositions  ${\rm CrB_{4.0}}$ ,  ${\rm CrB_{5.8}}$ ,  ${\rm CrB_{12.0}}$ , and  ${\rm CrB_{30.0}}$  were prepared by arc-melting pieces of electrolytic chromium (from Gesellschaft für Elektrometallurgie m.b.H., Werk Nuremberg, purity 99.97 %, as analyzed at the Department of Analytical Chemistry, Uppsela University) and crystalline boron (from Borax Consolidated, Ltd., claimed purity 99.8 %) on a water-cooled copper hearth under a purified argon atmosphere. The samples were then heat-treated in a high vacuum resistance furnace in crucibles of  ${\rm CrB_2}$  at temperatures between 1350°C and 1400°C for one week (sometimes for up to three weeks) and at 1600°C for three days at a pressure of  $2\times10^{-6}$  mm Hg. Single crystals of  ${\rm CrB_4}$  suitable for X-ray work were not obtained.

The reaction products were examined in Guinier-Hägg focusing cameras with strictly monochromatic  $CrK\alpha_1$  or  $CuK\alpha_1$  radiation. An aluminium foil was used to reduce the fluorescence radiation in the latter case. Unit cell dimensions were measured using

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silicon (a=5.43054 Å) as internal calibration standard and the accuracy of the measure-

ments was estimated to be better than  $\pm 0.04 \%$ .

The intensities of the reflexions were recorded using a Philips Powder Diffractometer PW 1050. The intensities were measured up to  $2\theta = 161^{\circ}$ , using  $\text{Cu}K\alpha$  radiation with a single crystal lithium fluoride monochromator [reflecting planes (200)] between the specimen and the counter, and alternatively, using  $\text{Cr}K\alpha$  radiation up to  $2\theta = 126^{\circ}$ , hence increasing the resolution at low diffraction angles. Special care was taken in charging the specimen holder to avoid orientation effects. Measurements on rotating and fixed specimen gave no significant differences in the intensities. When using chromium radiation each reflexion was measured twice.

The sample, used for the intensity measurements, had the initial composition CrB<sub>5.8</sub> and contained small amounts of "boron". No chemical analysis was undertaken.

Numerical computations were made on a CD 3600 computer employing programs as follows (all programs are written in FORTRAN IV):

Least squares refinement of unit cell dimensions

CELSIUS: J. Tegenfeldt, Uppsala, Sweden.

Calculation of  $2\theta$  for all possible reflexions

DIFFUS: N.-O. Ersson, Uppsala, Sweden.

Lorentz-polarization and multiplicity factor correction

PULVER LP: R. Liminga, Uppsala, Sweden; modified by N.-O. Ersson, Uppsala, Sweden.

Fourier summations and structure factor calculations

DRF: A. Zalkin, Berkeley, U.S.A.; modified by R. Liminga and J.-Ö. Lundgren, Uppsala, Sweden.

Least squares refinement of positional parameters and temperature factors

LALS: P. K. Gantzel, R. A. Sparks and K. N. Trueblood, Los Angeles, U.S.A.; modified by A. Zalkin, Berkeley, U.S.A. and by C.-I. Brändén, R. Liminga and J.-O. Lundgren, Uppsala, Sweden.

Calculation of interatomic distances

DISTAN: A. Zalkin, Berkeley, U.S.A.

Atomic scattering factors were interpolated from Table 3.3.1A in Ref. 2 and the real part of the dispersion correction was taken from Cromer.<sup>3</sup>

#### RESULTS

The X-ray investigation of the annealed samples showed the following two-phase equilibria. The sample with an initial composition  $CrB_{4.0}$  contained  $CrB_2+CrB_4$  after annealing at  $1350^{\circ}C-1400^{\circ}C$ . The other specimens contained  $CrB_4$  and a boron-rich phase. The sample used for the structure determination was of nominal composition  $CrB_{5.8}$ . However, allowing for an observed weight loss of 2.5 % during melting and the difficulty of estimating the amount of the weakly scattering boron-rich phase also present, the phase-analytical evidence for the composition  $CrB_4$  of the phase investigated was considered as satisfactory. The boron-rich phase ("boron") shows a diffraction pattern similar to that of  $\beta$ -rhombohedral boron but contains measurable amounts of chromium (2-4 at.-% as indicated by micro-probe analysis). A further investigation of this phase is now being undertaken at this Institute. When heated at 1600°C all specimens gave  $CrB_2+$  "boron".

Table 1. Powder diffraction data for  $CrB_4$ . Observed intensities were measured with  $CuK\alpha$  radiation ( $\lambda=1.54178$  Å).  $Sin^2\theta$ -values refer to  $CuK\alpha_1$  radiation ( $\lambda=1.54051$  Å).

Juna Taulavi	OH (v=1.941	10 A). BHP	-values refer	to Cura <sub>1</sub>	radiation (N-	-1.04001 A
h k l	$\sin^2\! heta_{ m o}\! imes 10^5$	$\sin^2\! heta_{ m c}\! imes\!10^5$	$I_{ m o}$	$I_{ m c}$	$oldsymbol{F}_{\mathrm{o}}$	$F_{ m c}$
$1 \ 1 \ 0^a$	4616	4614	7168	7272	33.40	33.69
$0 \ 2 \ 0^a$	7918	7910	1040	1387	<b>25.3</b> 0	29.23
0 1 12	9203	9201	1362	1490	23.25	24.34
$\overset{\circ}{1}\overset{\circ}{0}\overset{\circ}{1}^{a}$	9857	9859	6124	5785	46.80	45.48
$\frac{1}{2} \stackrel{\circ}{0} \stackrel{\circ}{0}{}^{a}$	10547	10544	424	575	20.15	23.45
$\tilde{1} \tilde{2} \tilde{1}^a$	17764	17770	2094	1974	29.23	28.35
$\frac{1}{2} \frac{2}{0} \frac{1}{0}a$	18454	18455	1473	1468	34.18	34.16
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	19741	19745	3260	2981	36.95	35.31
$\tilde{1} \tilde{3} \tilde{0}^a$	20433	20435	1079	1575	30.29	36.61
$0 \ 3 \ 1^a$	25023	25022	1634	1893	38.55	41.50
$3 \ 1 \ 0^a$	25705	25702	1200	1295	33.84	35.10
$0 \ 0 \ 2^a$	28893	28894	886	868	39.86	39.44
$301^{a,b}$	30948	30948	_	89	_	12.02
$0 \ 4 \ 0^a$	31639	31642	110	91	16.56	15.25
$1\ 1\ 2^a$	33504	33507	970	$9\overline{42}$	21.56	21.24
$2\ 3\ 1^a$	35560	35566	539	$5\overline{72}$	16.31	16.76
022	36801	36804	430	435	19.11	19.23
$\tilde{3}$ $\tilde{2}$ $\tilde{1}$	38855	38858	1645	1729	27.07	27.75
$\frac{1}{2}$ $\frac{1}{0}$ $\frac{1}{2}$	39444	39438	279	280	15.85	15.89
$1 \ 4 \ 1^b$ )		41501)		735		18.59
$3 \ 3 \ 0^{b}$	41505	41523	847	128		10.96
4 0 0 <sup>b</sup> )	40100	42178)	001	186	_	18.79
$2  4  0^{b}$	42180	42186	921	808	_	27.74
$egin{array}{cccccccccccccccccccccccccccccccccccc$	47347	$47348^{'}$	1414	1100	26.99	<b>23.81</b>
132	49337	49328	1141	1282	24.53	26.00
420	_	50088	406	458	20.77	22.05
411		51379	1004	942	23.23	22.50
150		52076	$\bf 232$	359	15.85	19.69
3 1 2		54596	1487	1246	28.59	26.17
0 5 1		56663	258	<b>294</b>	16.93	18.07
042	_	60535	182	111	14.26	11.12
3 4 1		62590	<b>976</b>	1257	23.30	26.45
$0 \ 1 \ 3^b$	-	66989		139		12.31
$\frac{4}{3} \frac{3}{1} \frac{1^{b}}{1^{b}}$		67199	2-22	416	_	15.05
$2\ 5\ 1^{b}$		67208	$\boldsymbol{2522}$	662		18.99
$1 \ 0 \ 3^b$		67647		476		22.74
$5 \ 1 \ 0^b$		67880J		179		13.91
$\frac{3}{4} \frac{3}{6} \frac{2^b}{2^b}$		70417		120		7.96
$egin{array}{cccc} {f 4} & {f 0} & {f 2}^b \ {f 2} & {f 4} & {f 2}^b \end{array}$		71072	1679	201		14.55
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	_	$71080 \{ 71193 \}$		$\frac{924}{339}$	_	$\begin{array}{c} 22.04 \\ 26.70 \end{array}$
5 0 1b	-	73126)			-	20.70 $24.51$
$egin{smallmatrix} 5 & 0 & 1^b \ 3 & 5 & 0^b \end{bmatrix}$		73126	1287	$\frac{586}{345}$		18.81
$\frac{3}{4} \frac{3}{4} \frac{0}{0^b}$	-	73819	1401	$\begin{array}{c} 343 \\ 377 \end{array}$		19.58
1.23		75558	667	487	18.16	15.52
$egin{array}{cccccccccccccccccccccccccccccccccccc$		77533		853	10.10	$\frac{15.52}{20.18}$
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		78982	457	688	14.55	17.86
$1.5.2^{b}$		80970)	401	576	-	15.97
$5\ 2\ 1^{b}$	-	81036		450		14.11
$\vec{1}$ $\vec{6}$ $\vec{1}^b$		81053	1636	949		20.48
$\frac{1}{2} \stackrel{.}{6} \stackrel{.}{0}^{b}$		81738		151		11.47
$0 \ 3 \ 3^{b}$	-	82810)	1010	779		25.65
$5 \ 3 \ 0^{b}$		83701	1318	635	_	22.86
3 0 3 <sup>c</sup>		88736	_	68	_	6.82
$2 \ 3 \ 3^c$		93354	_	417	_	10.40
$6 \ 0 \ 0^{c}$	-	94899		631		23.86
$3 \ 2 \ 3^b$	-	96647)	2376	1886		18.45
$5 \ 1 \ 2^b$		96 <b>774</b> }	2010	<b>783</b>		11.76

 $<sup>^</sup>a$   $I_{\rm o}$  and  $I_{\rm c}$  refer to CrKa radiation but  $F_{\rm o}$  and  $F_{\rm c}$  to CuKa radiation (see text under RESULTS).  $^b$  Not used in the refinement.  $^c$  Not observed.

The powder pattern of  $\operatorname{CrB_4}$  could not be indexed in terms of the tetragonal unit cell given by Epel'baum et~al.¹ with sufficient agreement between observed and calculated theta values but it could be very well accounted for in terms of an orthorhombic cell with a=4.7441 Å, b=5.4773 Å, and c=2.8659 Å (for values of  $\sin^2\theta_{\rm obs}$  and  $\sin^2\theta_{\rm calc}$  see Table 1). This symmetry and unit cell is also supported by electron diffraction data from crystals of approximate size  $10^{-4}$  cm. No significant changes in the cell dimensions were observed. A few reflexions, for instance (200) and (120), overlap as a consequence of the axial ratio a:b being nearly  $\sqrt{3}:2$ . Allowing for this limitation, reflexions with h+k+l=2n+1 were not observed, when indicated a body centered unit cell.

The following facts suggest that CrB<sub>4</sub> is the same phase as that reported

by Epel'baum et al.1

1. There is very good agreement between the intensities and d-values reported in the present and in the earlier investigation.

2. CrB<sub>4</sub> is stable up to a temperature between 1400°C and 1600°C while "CrB<sub>6</sub>" formed at 1300°C but not at 1900°C. Thus the stability region is

roughly the same in both investigations.

3. Both investigations indicate that the phase forms equilibrium with CrB<sub>2</sub> as well as "boron" at low temperature. The discrepancy between the compositions reported is small considering the uncertainty of the phase-

analytical method used by Epel'baum et al. 1

After correcting the intensities for Lorentz-polarization and multiplicity factors, it was observed that the ratio  $F_o(hk0)/F_o(hk2)$  was constant within the experimental errors. This observation and the fact that the c-axis was only 2.866 A strongly indicates that all atoms are situated in two planes parallel to (001) and spaced c/2 apart. The two Patterson sections P(uv0)and  $P(uv_2)$  were calculated using the copper data only. Two computations of each section were made. In one calculation the overlap reflexions (see above) were given indices according to the condition of body centering, in the other these reflexions were excluded. In spite of marked series termination errors the two calculations were very similar and it was concluded that the unit cell is body centered. Three space groups were possible: Immm, Imm2 and 1222 (12,2,2,1 could be eliminated through space considerations and incompatibility with the Patterson function). It was found possible to interpret the Patterson function in terms of a cell content of two chromium atoms and eight boron atoms. Assuming the space group Immm the atomic positions occupied should be 8(n) for boron and 2(a) for chromium while Imm2 would require 8(e) and 2(a) and I222 would require 8(k) and 2(a).

Observed structure factors for 29 resolved reflexions were used to refine atomic parameters and isotropic individual temperature factors by the least squares method, assuming the space group with the highest symmetry, Immm. Among the  $F_o$  values used in the refinement fifteen were measured with chromium radiation because of better resolution and smaller orientation effects. Since the dispersion correction for chromium radiation is very much larger than that for copper radiation and since the least squares program used could not incorporate different atomic scattering factor values for different reflexions, the chromium data  $(F_{o,C_1K\alpha})$  were transferred to copper data  $(F_{o,C_1K\alpha})$  by

an iterative application of the formula:

$$F_{o,CuK\alpha} = F_{o,CrK\alpha} \times F_{c,CuK\alpha} / F_{c,CrK\alpha}$$

Initially  $F_c$  values, calculated from the preliminary atomic parameters, were used and this procedure was repeated until the changes in the  $F_{o,CuK\alpha}$  values of the fifteen reflexions were negligible.

The least squares program used minimizes the function  $\sum w \cdot (|F_c| - |F_o|)^2$ . The weighting factor, w, was put equal to  $1/\sigma_F^2$  for the  $F_o$  values, calculated from chromium data, and put equal to  $1/3\sigma_F^2$  for the rest. The standard deviations of the structure factors were calculated using a formula given by Evans <sup>4</sup> for single crystal data, modified by including the multiplicity factors. The full-matrix refinement of two scale factors together with atomic and thermal parameters converged rapidly and after the last cycle the shifts were less than 0.5 % of the calculated standard deviations. The final R value, defined as  $\sum ||F_o| - |F_c||/\sum |F_o|$ , was 0.071.

Difference Fourier sections were finally calculated for z=0 and  $z=\frac{1}{2}$ . The largest maxima (or minima) in these maps were less than 15 % of the boron peaks in the final electron density map. At the position 2(b), of interest in connection with the subsequent discussion, the deviation from zero in the difference maps was less than 8 % of the boron maxima in the electron density synthesis

Refinements assuming the space groups Imm2 and I222 gave shifts in the atomic positions which were less than the calculated standard deviations. Thus the structure appears to be described satisfactorily with Immm symmetry.

Final structure data for CrB<sub>4</sub> were obtained as follows:

Space group 
$$Immm$$
  $Z=2;$ 
 $a=4.7441$  Å
 $b=5.4773$  Å
 $c=2.8659$  Å
 $c=2.8659$  Å
 $c=2.8659$  Å
 $c=2.8659$  Å
 $c=3.8659$  Å
 $c=3$ 

The good agreement between observed and calculated structure factors for resolved reflexions as well as between observed intensities and the corresponding sum of calculated intensities for overlapping reflexions (see Table 1) is taken as proof that the structure determination is correct. It is, however, somewhat difficult to estimate the accuracy of the results. It must be remembered that the standard deviations obtained are based on a moderate number of reflexions only.

X-Ray powder data for CrB<sub>4</sub> are given in Table 1 and interatomic distances are listed in Table 2.

#### DISCUSSION

The crystal structure of  $CrB_4$  is shown in projection along the c-axis in Fig. 1. The boron atoms form a three-dimensional network, intersected by

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Table 2. Interatomic distances and their standard deviations	(Å units) in CrB <sub>4</sub> . Distances
shorter than 3.0 Å are listed.	* *

	Dist.	S.d.
Cr-4B	2.067	0.021
8B	2.268	0.014
-2Cr	2.866	0.000
B B	1.662	0.035
– B	1.693	0.044
-2B	1.911	0.027
- Cr	2.067	0.021
-2Cr	2.268	0.014
– B	2.372	0.040
2B	2.866	0.000
-4B	2.962	0.016

channels along the [001] direction through 0,0,0 and 1/2,1/2,0. The chromium atoms are situated in these channels.

The boron network may be described as follows. Within planes parallel to (001), the boron atoms are linked into groups of four in a rectangular, nearly square, arrangement. The two edges of the rectangles are not significantly different in length, the average being 1.68 Å. Successive planes of boron squares are connected through boron-boron contacts of 1.91 Å, forming zig-zag chains running in the c-direction. In addition to the four boron neighbours each boron atom also coordinates three chromium atoms, two at a distance of 2.27 Å and one at 2.07 Å.

Each chromium atom is surrounded by an irregular polyhedron, consisting of twelve boron and two chromium atoms.

The tetrahedral radius of boron  $^5$  is 0.88 Å and the Goldschmidt radius for 12-coordination of Cr is 1.28 Å. Using these values the expected boron-boron distance is 1.76 Å while a chromium-boron distance ought to be 2.16 Å. Consequently the B—B distance of the zig-zag chain is larger than the radius sum while the B—B distances in the plane perpendicular to the direction of the c-axis are possibly somewhat smaller than the radius sum. The average

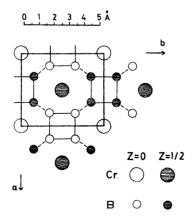


Fig. 1. The crystal structure of  $CrB_4$  as viewed along the c-axis.

chromium-boron distance is close to the radius sum. The Cr—Cr distance in the [001] direction is 2.87 Å, which exceeds the radius sum by 0.3 Å and indicates a rather weak interaction. The distance between chromium atoms in adjacent channels is large (3.90 Å).

An interesting and characteristic feature of the CrB<sub>4</sub> structure is the existence of voids in the position 2(b) (coordinates 0,1/2,1/2 and 1/2,0,0). An atom in this position would be surrounded by eight boron neighbours at a distance of 1.86 Å, these neighbours being situated at the corners of a distorted cube elongated in the c-direction. Thus the size of this void is sufficient to contain atoms with radii less than 1.0 Å without seriously distorting the lattice. However, the present investigation gives no support for the occurrence of boron in position 2(b), since the final difference synthesis showed no appreciable electron density in this position. Furthermore no variations of the cell dimensions with composition were observed. It should also be noted that a boron atom in the 2(b) position would coordinate as many as eight close boron neighbours, but such a high coordination has never been observed in the structures of other borides with similar compositions. In the UB<sub>4</sub> type structure the boron atoms coordinate three or five other boron atoms and in the CaB<sub>6</sub> type structure five other boron atoms. Also in the less boron rich "W2B5" type structure the proposed existence of six boron neighbours to each boron atom in the puckered layers has not been experimentally confirmed. In fact, a recent investigation has shown that these boron layers are defect 6 and the coordination number hardly exceeds three.

In many cases borides and silicides crystallize with the same structure type. Several examples are found among the monosilicides and monoborides as well as among the disilicides and diborides. In this respect it is interesting to observe a relationship between the structure of  $CrB_4$  and that of  $ThSi_2$ . In both structures the non-metal atoms are connected in a three-dimensional network. However, in  $ThSi_2$  there are three close non-metal atoms to each non-metal atom while in  $CrB_4$  there are four.

A phase of the composition MnB<sub>4</sub> was reported by Fruchart and Michel in 1960.8 The published powder pattern of this phase is very similar to that of CrB<sub>4</sub>. A closer investigation of MnB<sub>4</sub> is now being undertaken at this Institute.

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