

Mathematical Analysis of a Novel Approach to Maximize Waste Recovery in a Life Support System

Michael G. McKellar
Rick A. Wood
Carl M. Stoots
Lila Mulloth
Bernadette Luna

The INL is a
U.S. Department of Energy
National Laboratory
operated by
Battelle Energy Alliance

February 2011



DISCLAIMER

This information was prepared as an account of work sponsored by an agency of the U.S. Government. Neither the U.S. Government nor any agency thereof, nor any of their employees, makes any warranty, expressed or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness, of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. References herein to any specific commercial product, process, or service by trade name, trade mark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the U.S. Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the U.S. Government or any agency thereof.

Mathematical Analysis of a Novel Approach to Maximize Waste Recovery in a Life Support System

Michael G. McKellar
Rick A. Wood
Carl M. Stoots
Idaho National Laboratory

Lila Mulloth
Bernadette Luna
NASA Ames Research Center

February 2011

**Idaho National Laboratory
High Temperature Electrolysis
Idaho Falls, Idaho 83415**

<http://www.inl.gov>

**Prepared for the
National Aeronautics and Space Administration
and for the
U.S. Department of Energy
Under DOE Idaho Operations Office
Contract DE-AC07-05ID14517**

Mathematical Analysis of a Novel Approach to Maximize Waste Recovery in a Life Support System

INL/EXT-11-21041

February 2011

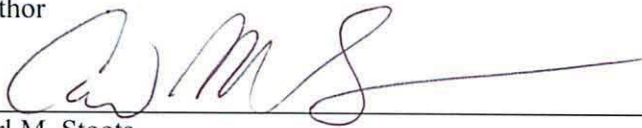
Approved by:



Michael G. McKellar
Author

16 Feb 2011

Date



Carl M. Stoots
Approver

Feb 16, 2011

Date

SUMMARY

NASA has been evaluating closed-loop atmosphere revitalization architectures that include carbon dioxide (CO₂) reduction technologies. The CO₂ and steam (H₂O) co-electrolysis process is one of the reduction options that NASA has investigated. Utilizing recent advances in the fuel cell technology sector, the Idaho National Laboratory, INL, has developed a CO₂ and H₂O co-electrolysis process to produce oxygen and syngas (carbon monoxide (CO) and hydrogen (H₂) mixture) for terrestrial (energy production) application. The technology is a combined process that involves steam electrolysis, CO₂ electrolysis, and the reverse water gas shift (RWGS) reaction. Two process models were developed to evaluate novel approaches for energy storage and resource recovery in a life support system. In the first model, products from the INL co-electrolysis process are combined to produce methanol fuel. In the second co-electrolysis, products are separated with a pressure swing adsorption (PSA) process. In both models the fuels are burned with added oxygen to produce H₂O and CO₂, the original reactants. For both processes, the overall power increases as the syngas ratio, H₂/CO, increases because more water is needed to produce more hydrogen at a set CO₂ incoming flow rate. The power for the methanol cases is less than pressure swing adsorption, PSA, because heat is available from the methanol reactor to preheat the water and carbon dioxide entering the co-electrolysis process.

CONTENTS

SUMMARY	v
1. INTRODUCTION	1
2. PROCESS MODELS	2
2.1 Co-Electrolysis Integrated Process Models	2
2.1.1 1-D Co-Electrolysis Model	2
2.1.2 Implementation of Co-Electrolysis Model into UniSim	6
2.2 Methanol Process with Co-electrolysis	8
2.3 Co-electrolysis with Pressure Swing Adsorption.....	11
3. RESULTS.....	12
4. Conclusions and Recommendations	18
5. REFERENCES	19
Appendix A Raw Process Model Data	1

FIGURES

Figure 1	NASA’s traditional life support architecture	1
Figure 2	Proposed life support architecture with methanol formation.....	1
Figure 3	Proposed life support architecture with CO and H ₂ separation	2
Figure 4	Process flow diagram external to the electrolysis module.....	6
Figure 5	Process flow diagram of electrolysis module	7
Figure 6	Process flow diagram of Methanol process with co-electrolysis.....	10
Figure 7	Process flow diagram of co-electrolysis with pressure swing adsorption	11
Figure 8	Comparison of power required to process 1kg/day of CO ₂ between methanol synthesis and PSA separation.....	12
Figure 9	Specific power to process 1 kg of CO ₂ as a function of the syngas ratio	13
Figure 10	Mass balance of co-electrolysis combined with methanol production	14
Figure 11	Mass balance of co-electrolysis combined with PSA separation.....	14
Figure 12	Comparison of methanol, light gas, distilled water, and oxygen flow with inlet flows.	15
Figure 13	Light gas composition as a function of syngas ratio.....	15
Figure 14	Performance ratios and carbon dioxide fraction for methanol production as a function of the syngas ratio.....	16
Figure 15	Mass flows of purge gas, hydrogen and oxygen flow rates compared to inlet water and carbon dioxide flow rates.....	17
Figure 16	Composition of hydrogen stream as a function of syngas ratio.....	17
Figure 17	Composition of purge gas stream as a function of syngas ratio	18

Mathematical Analysis of a Novel Approach to Maximize Waste Recovery in a Life Support System

1. INTRODUCTION

The carbon dioxide, CO_2 and steam, H_2O electrolyzer is an alternative to NASA's currently considered Sabatier reactor and water electrolyzer for CO_2 reduction and oxygen generation, respectively.

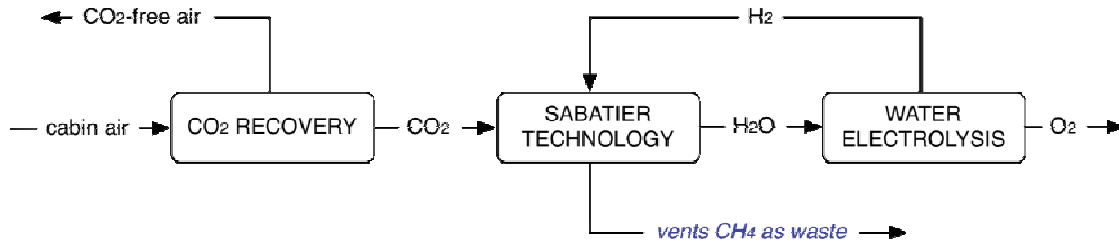


Figure 1 NASA's traditional life support architecture

In a potential, closed-loop life support architecture, the co-electrolysis unit will receive compressed CO_2 from an adsorption compressor, which is part of its atmosphere revitalization system (ARS), to generate oxygen and fuel. NASA's traditional closed-loop life support system design has separate systems for chemical reduction of CO_2 (CDRe) and water electrolysis to reclaim O_2 from metabolic CO_2 . Co-electrolysis combines the CO_2 reduction and oxygen generation processes efficiently into a single hardware, reducing overall system mass. Syngas, the byproduct of co-electrolysis, can be used as a raw material for production of synthetic fuels. If syngas is used to produce liquid products, one needs to consider the increase in system mass due to the addition of the synthetic fuel process.

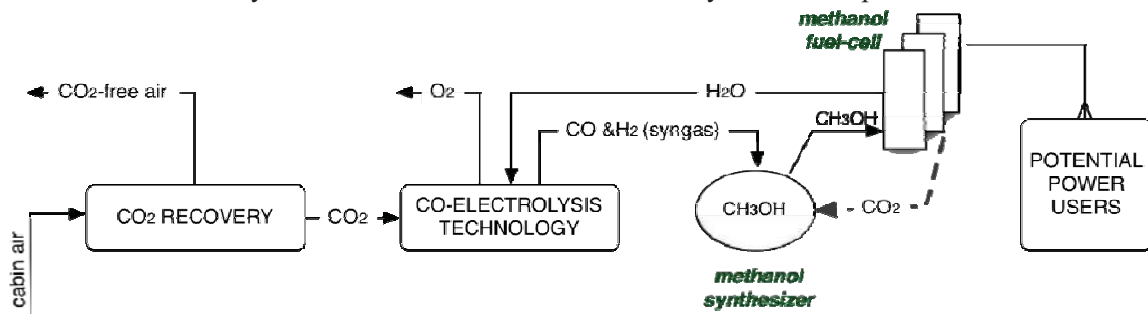


Figure 2 Proposed life support architecture with methanol formation

Syngas is a mixture of carbon monoxide (CO) and hydrogen (H_2). Loop closure can be maximized by converting syngas to storage-efficient liquid fuels, or by separating H_2 from CO for reuse. This investigation will compare these two approaches to syngas utilization with methanol as the target synthetic fuel. Methanol, H_2 , and CO have fuel value and their products of combustion, CO_2 and water, can be captured and recycled to complete loop closure.

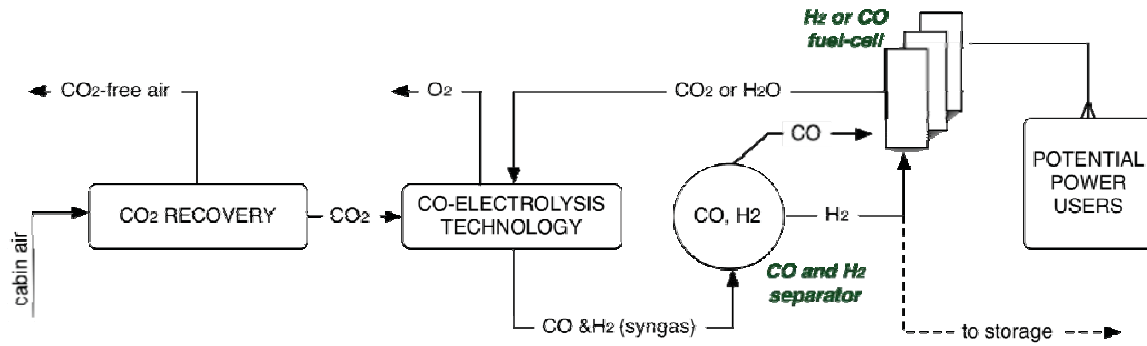


Figure 3 Proposed life support architecture with CO and H₂ separation

2. PROCESS MODELS

The process models for this mathematical analysis were developed using Honeywell’s UniSim Design R390.1 (Build 15107) process modeling software. UniSim Design software inherently ensures mass and energy balances across all components and it includes thermodynamic data for all chemical species. The software realistically models components such as pumps, compressors, turbines, and heat exchangers. It also models chemical equilibrium reactions. The models described in this report were developed assuming steady state operation with chemical equilibrium reactions.

2.1 Co-Electrolysis Integrated Process Models

2.1.1 1-D Co-Electrolysis Model

Co-electrolysis is a process by which both steam and carbon dioxide may be electrolyzed in a high temperature ~800°C process using solid oxide electrolysis cells. A one-dimensional chemical equilibrium model has been developed for analysis of steam/carbon dioxide co-electrolysis. This model can be used to predict open-cell and operating potentials, electrolyzer outlet compositions, and outlet temperatures for specified inlet gas flow rates, current densities, cell area-specific resistance, and thermal boundary conditions.

The Nernst potential for the co-electrolysis system can be calculated as a function of temperature using the Nernst equation for either steam-hydrogen or for CO₂-CO, provided the equilibrium composition of the components is used in the evaluating the equation. Therefore, prior to applying the Nernst equation, the electrolyzer-inlet equilibrium composition must be determined at the operating temperature. The chemical equilibrium co-electrolysis model determines the equilibrium composition of the system as follows.

The overall water gas shift reaction that occurs during heat-up from the cold unmixed inlet conditions to the hot mixed pre-electrolyzer state can be represented as:



where the $y_{0,j}$ values represent the cold inlet mole fractions of CO, CO₂, H₂, and H₂O, respectively, that are known from specification of the individual component inlet gas flow rates. The unknown equilibrium mole fractions of the four species at the electrolyzer temperature, prior to electrolysis, are represented by

the $y_{i,j}$ values. There are three governing chemical balance equations for carbon, hydrogen, and oxygen corresponding to Eqn. (1):

$$y_{0,CO} + y_{0,CO_2} = y_{1,CO} + y_{1,CO_2} \quad (2)$$

$$2y_{0,H_2} + 2y_{0,H_2O} = 2y_{1,H_2} + 2y_{1,H_2O} \quad (3)$$

$$y_{0,CO} + 2y_{0,CO_2} + y_{0,H_2O} = y_{1,CO} + 2y_{1,CO_2} + y_{1,H_2O} \quad (4)$$

The final equation invokes the equilibrium constant for the shift reaction:

$$K_{eq}(T) = \frac{y_{1,CO_2}y_{1,H_2}}{y_{1,CO}y_{1,H_2O}} \quad (5)$$

completing a system of four equations and four unknowns. Simultaneous solution of this system of equations yields the hot inlet composition.

Once the hot inlet equilibrium composition is determined, the open-cell Nernst potential can be calculated from:

$$V_N = \frac{-\Delta G_{f,H_2O}(T)}{2F} - \frac{R_u T}{2F} \ln \left[\left(\frac{y_{1,H_2O}}{y_{1,H_2}y_{O_2}^{1/2}} \right) \left(\frac{P}{P_{std}} \right)^{-1/2} \right] = \frac{-\Delta G_{f,CO_2}(T)}{2F} - \frac{R_u T}{2F} \ln \left[\left(\frac{y_{1,CO_2}}{y_{1,CO}y_{O_2}^{1/2}} \right) \left(\frac{P}{P_{std}} \right)^{-1/2} \right] \quad (6)$$

where y_{O_2} is the mole fraction of oxygen on the air-sweep side of the cells ($y_{O_2} \sim 0.21$). Note that the Nernst equation for either steam-hydrogen or CO₂-CO yields the same result for the equilibrium system. The electrolyzer outlet composition can be determined similarly, after accounting for electrochemical reduction of the system. The chemical balance equation for oxygen must be modified to account for oxygen removal from the CO₂/steam mixture. Accordingly, the oxygen balance equation becomes:

$$y_{1,CO} + 2y_{1,CO_2} + y_{1,H_2O} = y_{2,CO} + 2y_{2,CO_2} + y_{2,H_2O} + \Delta n_O \quad (7)$$

where Δn_O is the relative molar rate of monatomic oxygen removal from the CO₂/steam mixture given by:

$$\Delta n_O = \frac{I_e}{2F\dot{N}_{Tot}} \quad (8)$$

In this equation, I_e is the total ionic current, $I_e = i \cdot A_{cell} \cdot N_{cells}$, \dot{N}_{Tot} is the total molar flow rate on the CO₂/steam side, including any inert gas flows, and F is the Faraday number. Finally, using the modified oxygen balance equation, the post-electrolyzer equilibrium composition (state 2) can be determined as a function of temperature from simultaneous solution of three chemical balance equations and the equilibrium constant equation.

In general, the electrolyzer outlet temperature is unknown. The magnitude of any temperature change associated with electrolyzer operation depends both on the operating conditions (operating voltage, inlet composition, gas flow rates, etc.) and on the thermal boundary condition. If the electrolyzer operating voltage is below the thermal neutral voltage, the endothermic reaction heat requirement dominates and the

stack will tend to cool off. If the operating voltage is above thermal neutral, ohmic heating dominates and the stack tends to heat up.

If adiabatic electrolyzer operation is assumed, the outlet temperature can be determined as a function of operating voltage from simultaneous solution of the energy equation and the chemical balance and equilibrium constant equations. Alternately, if isothermal operation is assumed, the outlet composition can be determined independently of the energy equation and the heat required to maintain isothermal operation can be calculated as a function of operating voltage.

For pure-steam or pure-CO₂ electrolysis, the thermal neutral voltage is given by

$$V_{m,j}(T) = \frac{\Delta H_{R,j}(T)}{2F} \quad (9)$$

where $\Delta H_{R,j}(T)$ is the enthalpy of reaction for electrolysis of pure component j (H₂O or CO₂) at temperature T . At 800°C, $V_{m,H_2O} = 1.29$ V and $V_{m,CO_2} = 1.46$ V. For co-electrolysis, the thermal neutral voltage can range anywhere between the respective pure-component values, depending on inlet composition, oxygen utilization, and temperature (via the equilibrium constant, $K_{eq}(T)$). There is no simple explicit relation for the multi-component thermal neutral voltage. In general, the thermal neutral voltage for co-electrolysis will be closer to the pure-steam value if the inlet composition is dominated by steam and hydrogen. Conversely, if the inlet composition is dominated by CO₂ and CO, the co-electrolysis thermal neutral voltage will be closer to the pure-CO₂ value. At an operating temperature of 800°C, with syngas-production-relevant inlet compositions for co-electrolysis (i.e., ~2-to-1 steam/hydrogen vs CO₂), a thermal neutral voltage value of ~1.34 V is typical. The energy equation for the co-electrolysis process can be written as:

$$\dot{Q} - \dot{W} = \sum_P \dot{N}_i [\Delta H_{f_i}^o + H_i(T_P) - H_i^o] - \sum_R \dot{N}_i [\Delta H_{f_i}^o + H_i(T_R) - H_i^o] \quad (10)$$

where \dot{Q} is the external heat transfer rate to or from the electrolyzer, \dot{W} is the rate of electrical work supplied to the electrolyzer, \dot{N}_i is the molar flow rate of each reactant or product, $\Delta H_{f_i}^o$ is the standard-state enthalpy of formation of each reactant or product and $H_i(T) - H_i^o$ is the sensible enthalpy for each reactant or product. Applying the energy equation in this form, all reacting and non-reacting species in the inlet and outlet streams are accounted for, including inert gases, process steam, hydrogen (introduced to maintain reducing conditions on the steam/hydrogen electrode), CO₂, and any excess unreacted process gases.

In general, determination of the outlet temperature from Eqn. (10) is an iterative process. The heat transferred during the process must first be specified (e.g., zero for the adiabatic case). The temperature-dependent enthalpy values of all species must be available from curve fits or some other database. The cathode-side hot electrolyzer-inlet molar composition and flow rates of steam, hydrogen, CO₂, CO, and any inert carrier gases such as nitrogen (if applicable) have already been determined from specification of the cold inlet flow rates of all components and from Eqns. (2 – 6). The inlet flow rate of the sweep gas (e.g., air or steam) on the anode side must also be specified. At this point, the total electrolyzer-inlet enthalpy given by the second summation on the right-hand side of Eqn. (10) can be evaluated.

The current density, active cell area, and number of cells are then specified, yielding the total ionic current, I_e . Care must be taken to insure that the specified inlet gas flow rates and total ionic current are compatible. The minimum required inlet steam and CO₂ molar flow rates must satisfy the following constraint:

$$\dot{N}_{H_2O} + \dot{N}_{CO_2} \geq \frac{I_e}{2F} \quad (11)$$

to avoid oxygen starvation. Note that the oxygen contribution from the CO_2 is only counted once, since we want to avoid creation of carbon soot, which could foul the cells.

Evaluation of the electrolyzer-outlet total enthalpy, the first summation in Eqn. (10), requires the product temperature, but the product temperature is generally unknown and is determined from solution of the energy equation, so an iterative solution must be applied. The iterative solution process proceeds as follows. Based on a guessed value of electrolyzer outlet temperature, T_P , and the specified current, the electrolyzer outlet composition can be determined as described previously, allowing for evaluation of the total enthalpy of the products.

The remaining term in the energy equation is the electrical work, which is the product of the per-cell operating voltage and the total ionic current. The operating voltage corresponding to the specified current density is obtained from:

$$V_{op} = \bar{V}_N + i \times ASR(T) \quad (12)$$

The stack area-specific resistance, $ASR(T)$, quantifies the loss mechanisms in the operating cell. It must be estimated, based on experimental data or an appropriate model, and specified as a function of temperature. The operating-cell mean Nernst potential, \bar{V}_N , accounting for the variation of gas composition and temperature across the operating cell, can be obtained from an integrated form of the steam-hydrogen-based (or the CO_2 -CO-based) Nernst equation:

$$\bar{V}_N(T_P) = \frac{1}{2F(T_P - T_R)(y_{2,O_2} - y_{1,O_2})[y_{2,H_2}(T_P) - y_{1,H_2}]} \times \int_{T_R}^{T_P} \int_{y_{1,O_2}}^{y_{2,O_2}} \int_{y_{1,H_2}}^{y_{2,H_2}(T_P)} \Delta G_{R,H_2O}(T) + R_u T \ln \left(\frac{1 - y_{H_2} - y_{0,CO_2} - y_{N_2}}{y_{H_2} y_{O_2}^{1/2}} \right) dy_{H_2} dy_{O_2} dT \quad (13)$$

Note that the variable in this equation is the unknown product temperature, T_P , which appears both explicitly and implicitly in the upper integration limits. The steam mole fraction has been expressed in the integrand numerator in terms of the hydrogen mole fraction. The mole-fraction subscripts 0, 1, 2 again refer to the cold inlet, hot electrolyzer inlet, and the hot electrolyzer outlet states, respectively. Mole fractions at states 0 and 1 are fully defined. The state-2 mole fractions are based on the specified current density and the guessed value for T_P .

Once the mean Nernst potential is evaluated based on a guessed value for T_P , the operating voltage can be determined and the energy equation can be evaluated. The final converged solution for T_P must simultaneously satisfy the chemical balance Eqns. (2, 3, 7), the equilibrium constant Eqn. (2), and the energy Eqn. (10), subject to Eqns. (12 – 13).

The solution methodology described above can be applied to any specified electrolyzer heat loss or gain. For adiabatic operation, $Q = 0$. Alternately, if the heat loss or gain from the operating electrolyzer is known from a separate heat transfer analysis for a given operating point, the value of that heat loss or gain would be used.

For isothermal electrolyzer operation, once the inlet flow rates, current density, and operating temperature are specified, an iterative solution is not necessary and the triple integral of Eqn. (13) reduces to a double integral with known upper limits of integration. The energy Eqn. (10) can be solved directly for the heat required to maintain isothermal operation at any operating point.

The model allows for accurate determination of co-electrolysis outlet temperature, composition (anode and cathode sides), mean Nernst potential, operating voltage and electrolyzer power based on specified inlet gas flow rates, heat loss or gain, current density, and cell $ASR(T)$. Alternately, for isothermal operation, it allows for determination of outlet composition, mean Nernst potential, operating voltage, electrolyzer power, and the isothermal heat requirement for specified inlet gas flow rates, operating temperature, current density and $ASR(T)$.

2.1.2 Implementation of Co-Electrolysis Model into UniSim

Implementation of the model in UniSim was done in a way that took advantage of as many built-in features of the systems-analysis code as possible. Figure 4 provides a process flow diagram (PFD) representing the implementation of the model in UniSim. The user-specified cold inlet process-gas stream enters at the left. This stream is equilibrated at the desired electrolyzer inlet temperature by means of an equilibrium reactor module that supports the shift reaction, Eqn. (14).



The hot shifted stream and the heated sweep-gas stream enter the electrolysis module. This electrolysis module was developed previously for pure steam electrolysis. At this level of the model, the user may specify whether the electrolysis process will be isothermal or adiabatic. If the process is isothermal, the temperature of the process outlet stream must be specified, otherwise, the outlet temperature is determined by iteration using an embedded adjust logical (shown as the A within the diamond) until the process heat is zero. Also at this level, an embedded spreadsheet is used to input the electrolysis variables, (i.e. current density, number of cells, cell area, area specific resistance, etc.).

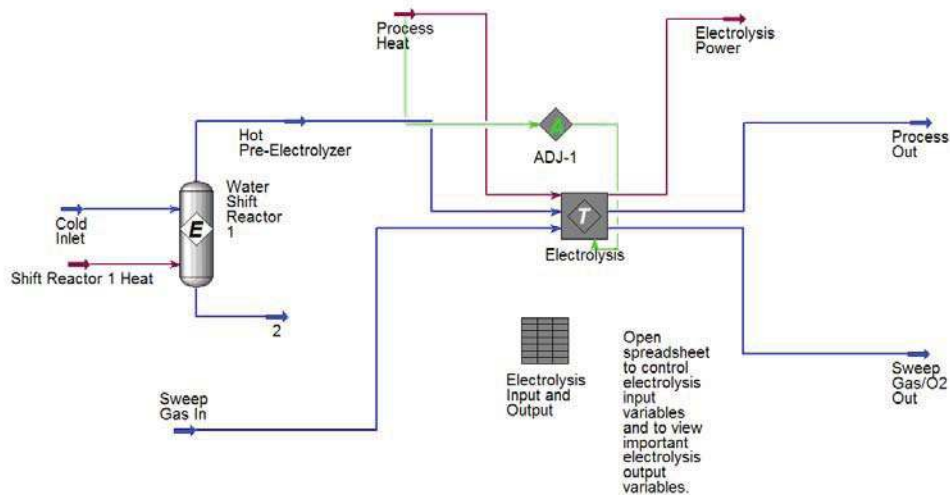


Figure 4 Process flow diagram external to the electrolysis module

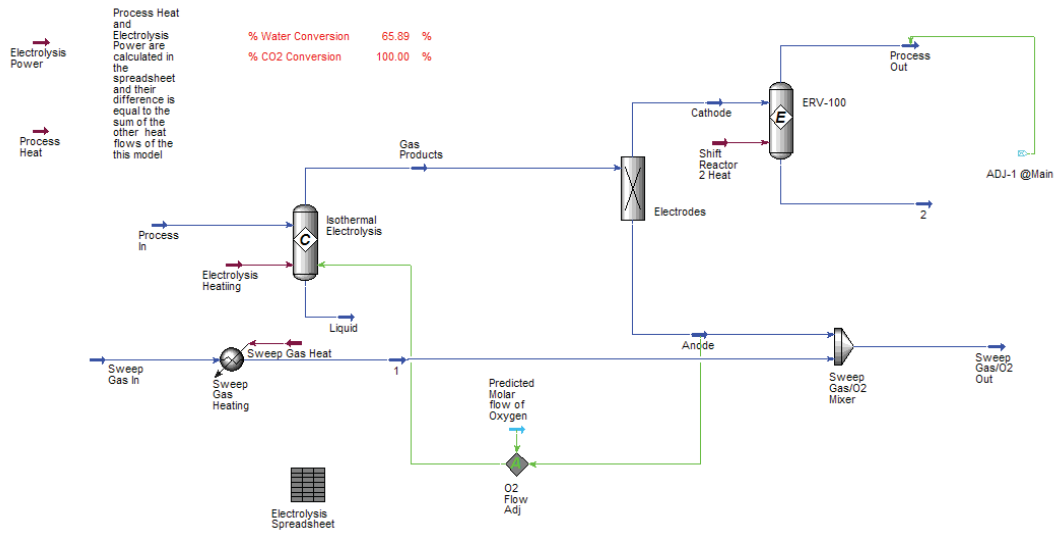


Figure 5 Process flow diagram of electrolysis module

The process flow diagram for the electrolysis module is shown in Figure 5. The hot shifted process stream enters a conversion reactor where the steam and/or carbon dioxide are electrolytically reduced. The conversion reactor unit includes both the steam and carbon dioxide reduction reactions. Based on the percent conversion of the steam and CO_2 , the reactor will calculate the heat of reaction. The percent conversion of steam and/or CO_2 is determined by the amount of oxygen generated using Eqn. (8). This value of the molar flow rate of produced oxygen is stored in a dummy stream. A logical adjust is used to change the percent conversion of steam and carbon dioxide until the oxygen molar flow rate leaving the conversion reactor is the same as the calculated value. The oxygen is split from the rest of the reacted process-gas components by means of a component splitter unit (labeled Electrodes). The split oxygen combines with the sweep gas. The remaining components are passed through a second shift reactor to determine the outlet equilibrium composition.

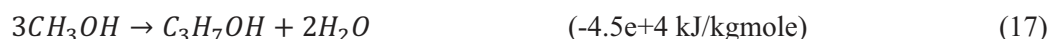
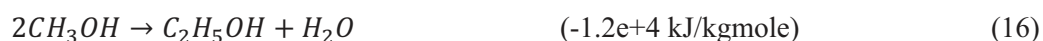
As previously mentioned, the outlet temperature of both the process and sweep streams are specified but allowed to adjust if adiabatic conditions are desired. An embedded spreadsheet is used to evaluate the mean Nernst potential, Eqn. (13). Assuming a functional relationship for the Gibbs energy of formation, the definite integral was simplified analytically and this simplified version was programmed into the spreadsheet. The UniSim calculation proceeds as follows: having defined the electrolysis variables, the amount of oxygen production is calculated in the spreadsheet using Eqn. (8). Based on an assumed outlet temperature, UniSim proceeds to calculate all the thermodynamics and chemical reactions of the process resulting in outlet compositions for the process and sweep streams. With these now defined, the spreadsheet can calculate the mean Nernst potential by evaluating the simplified triple integral, Eqn. (13). The operating voltage is obtained from Eqn. (12) and the electrolysis power is calculated by multiplying the operating voltage with the total current. UniSim inherently assures that the energy balance, Eqn. (10) is satisfied, which allows the process heat to be calculated by summing the electrolysis power with the total enthalpy differences from the electrolysis process and from the second shift reactor. If the outlet temperature is specified to be the same as the inlet temperature (isothermal operation), the calculation is complete and the process heat is known. If the process is specified to be adiabatic, the outlet temperature is adjusted until the process heat is zero. The process flow sheet automatically assures mass and energy balances.

2.2 Methanol Process with Co-electrolysis

The co-electrolysis process was used to create syngas which then was used as feedstock into a methanol production process. The process flow diagram of the combined processes is shown in Figure 6. Water and carbon dioxide are mixed with recycled syngas and heated to 800°C through heat recuperation and direct heating. The direct heating in this analysis is assumed to be from electric heaters. At co-electrolysis temperatures ~ 800°C, the stream composition will shift according to the reverse water gas shift reaction, Eq. (14). As discussed in the previous section, the water and carbon dioxide are electrolyzed to produce hydrogen and carbon monoxide on the cathode side of the electrodes and oxygen on the anode side. Both hot product streams are cooled using the recuperating heat exchangers. A portion of the syngas produced is mixed with the incoming water and carbon dioxide to create reducing conditions at the electrolysis electrodes. Most of the water in the syngas is removed and recycled using a water knock out tank. The co-electrolysis process is running at near atmospheric conditions, ~ 20 psia. The syngas must be compressed to methanol process pressures of ~1000 psia by way of a multistage compressor with intercooling. Recycle gas from the methanol process, primarily hydrogen, combines with the incoming syngas and is further compressed. The syngas is heated using another recuperating heat exchanger within the methanol process. The methanol process is modeled using two different types of chemical reactors. The first reactor is an chemical equilibrium reactor where the reverse water gas shift reaction, Eq. (14), and the methanol reaction occur, Eq. (15).



The reactions occur at 227°C and 1024 psia. The reactions are exothermic and some heat is released. This heat may be used in preheating the incoming water and carbon dioxide just before the co-electrolysis process. The process also produces some dimethyl ether and propanol as by products by way of a stoichiometric conversion reactor using equations 16 and 17.



With each reaction only 5% of the methanol is converted resulting in low concentrations in the exiting stream. The stream passes through a condenser to separate the water and methanol from the hydrogen, carbon monoxide and carbon dioxide. Two distillation columns are used to purify the methanol to 99%. Combustion processes close the loop in which both the methanol and the light gases are combusted. The methanol combustion process is a rough simulation of the fuel cell process.

For methanol production, stoichiometric ratios are used to gauge the suitability of the feed gas for methanol production. A few different metrics can be used. The first metric is the molar ratio:

$$\frac{(H_2 - CO_2)}{(CO + CO_2)} \quad (18)$$

Literature indicates that the optimal value for this metric for methanol synthesis is around 2, [English]. Many technology providers prefer to run slightly higher than 2. A target value for this analysis of 2.1 was selected, [Haldor Topsoe].

The second metric is the molar ratio:

$$H_2 / (2CO + 3CO_2) \quad (19)$$

Literature indicates that the optimal value for this metric for methanol synthesis is 1.05, [Bartholomew]. It is also useful to know the molar syngas ratio, H_2/CO , of the inlet gas. All of these metrics are for the feed gas to the methanol synthesis loop, not the methanol reactor itself. Studies have shown that conversion in the reactor is enhanced by having some CO_2 present at the reactor inlet. However, if too much CO_2 is present, conversion will be hindered. An upper limit of 4 mol.% is presented in the literature to maintain good conversion, [Bartholomew]. There are many different reactor configurations and feeds used for methanol synthesis.

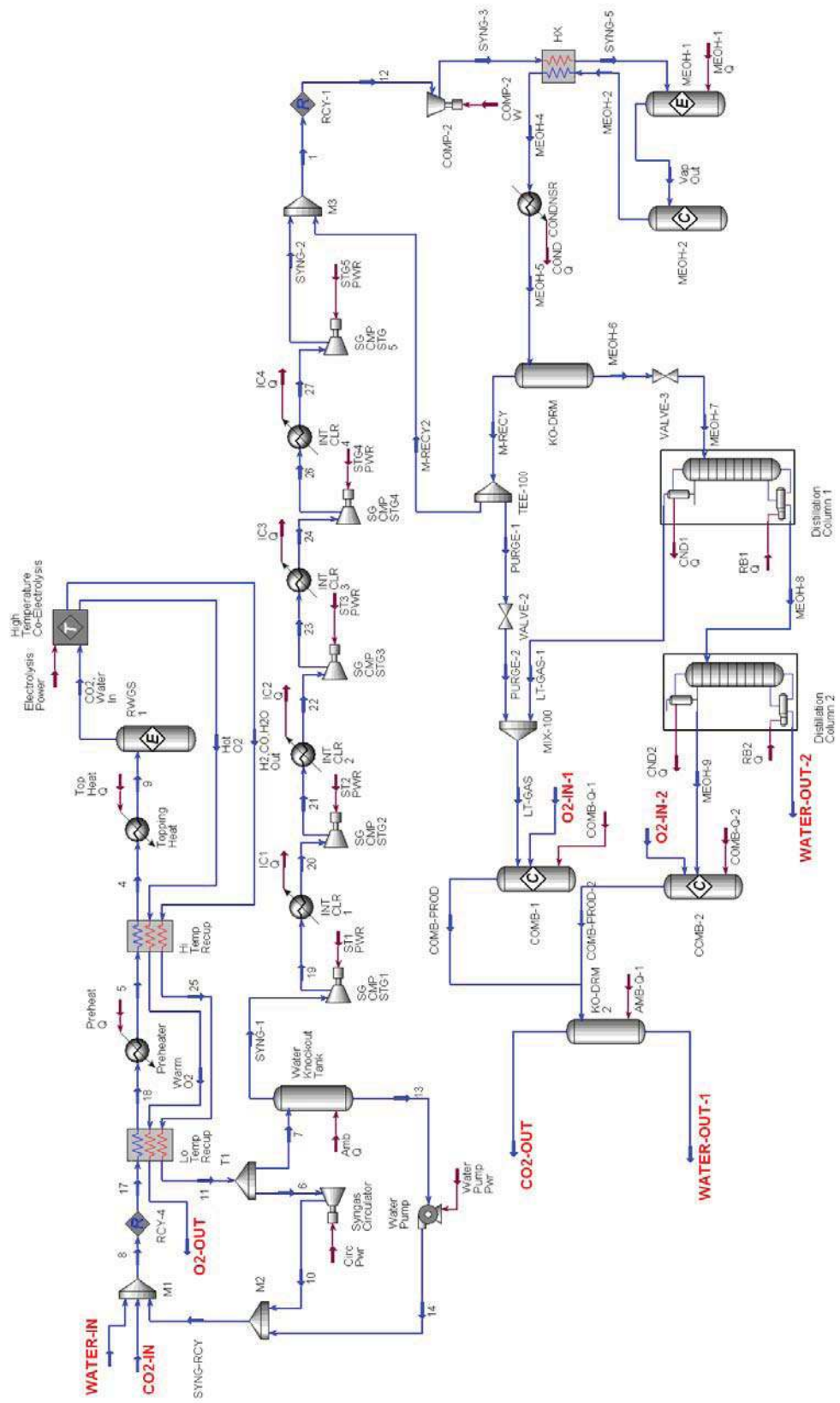


Figure 6 Process flow diagram of Methanol process with co-electrolysis

2.3 Co-electrolysis with Pressure Swing Adsorption

The process model of the co-electrolysis process with pressure swing adsorption is very similar to the previous process except a pressure swing adsorption (PSA) unit replaced the methanol production process. The model for the PSA unit is a very simplified model which uses a splitter block to separate the gases in the PSA unit. PSA is a transient process which relies on the kinetics of the adsorption process. The process model is a steady state model therefore some simplifying assumptions were used to develop a black box type of model. Based on literature about PSA units, the pressure ratio of the inlet stream to the purge gas is typically 4 or greater, [Burr, Kohl, Kuchta]. Therefore, the pressure into the PSA unit was set to 100 psia. Based on this pressure ratio, 85% of the incoming hydrogen exits as part of the hydrogen stream with 0.03% of the incoming carbon monoxide, and 0.003% of the incoming carbon dioxide. The remaining gas exits the splitter block in the purge gas stream. Based on the literature, the power needed to run the PSA process is given by the following function:

$$\text{Power (kW)} = 0.0009858 * \text{Inlet Molar Flow Rate (lbmole/hr)}, [\text{Kuchta}].$$

The outlet temperature of the hydrogen stream is adjusted until the PSA process is adiabatic, (“PSA heat” stream equals zero). As with the previous model, the purge gas and hydrogen stream are combusted.

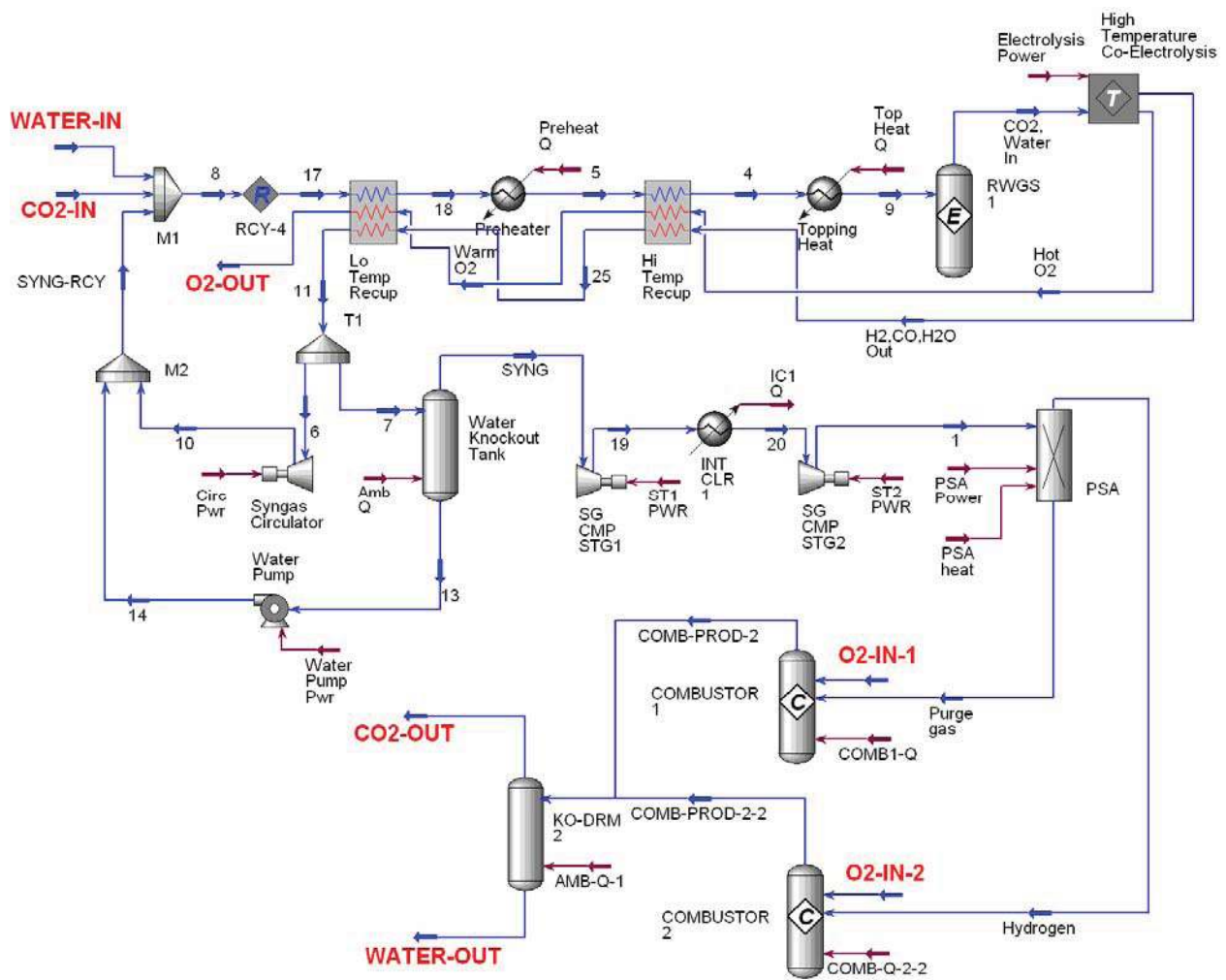


Figure 7 Process flow diagram of co-electrolysis with pressure swing adsorption

3. RESULTS

The scale of the process models was set to 1 kg/day of carbon dioxide processed to allow for comparison. Figure 8 compares the power output needed to process the carbon dioxide for both the methanol and pressure swing adsorption (PSA) separation processes as a function of the syngas ratio. The power needed for both cases is close. Both cases require more power as the ratio of the hydrogen increases because more input water is needed to supply the hydrogen while the flow rate of the incoming carbon dioxide is constant. The power requirement for the methanol case is slightly less because heat from the methanol reactor is used to raise the temperature of the water and carbon dioxide streams entering the co-electrolysis process where no process heat is available for the PSA cases. The methanol production case is slightly non-linear due to the amount of process heat available for the incoming streams. For the cases where the syngas ratios are 2 and 2.5, there is sufficient heat supplied to the preheater. At higher syngas ratios, some additional electric heat is needed at the preheater.

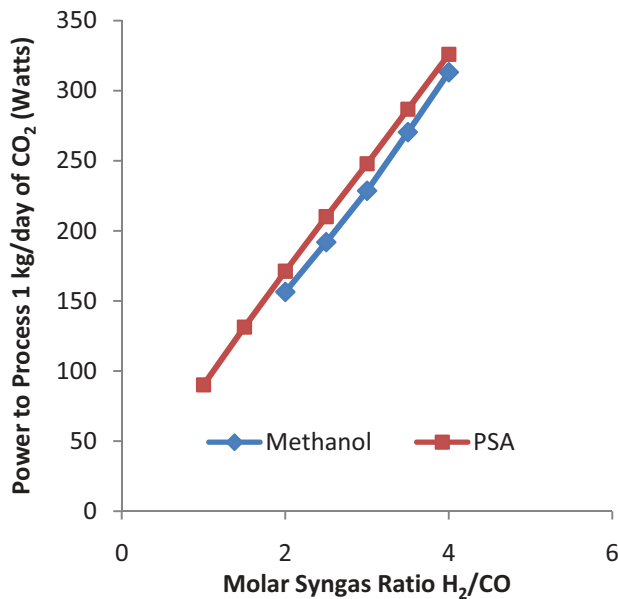


Figure 8 Comparison of power required to process 1kg/day of CO₂ between methanol synthesis and PSA separation

The specific power can be defined as the power needed to process 1 kg/day of CO₂ divided by the feed water flow rate. The specific power is a measure of the power needed per inlet water flow and can be a measure of the effective use of water to process the CO₂. As the syngas ratio increases, the specific power for both processes decreases, see Figure 9. At higher syngas ratios, the curves approach each other and level out indicating that although the power usage per feed water flow may decrease, the addition of feed water does not significantly change the specific power.

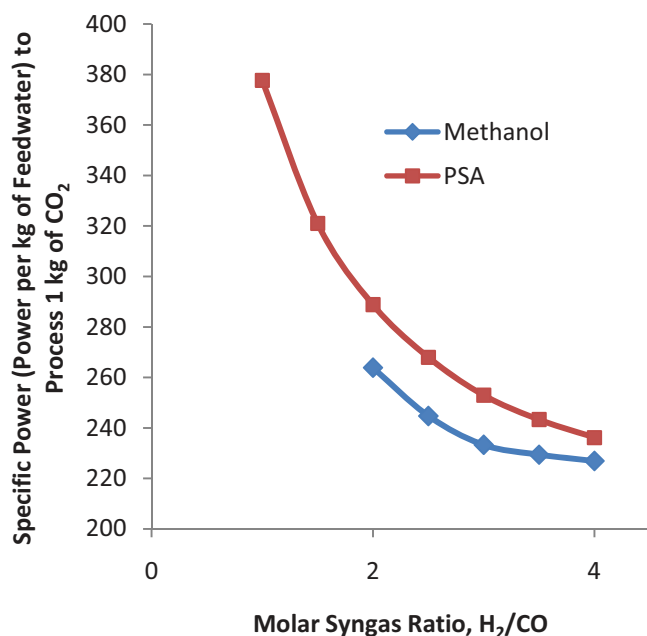


Figure 9 Specific power to process 1 kg of CO₂ as a function of the syngas ratio

Figure 10 shows a mass balance of the co-electrolysis combined with the methanol production process. The figure shows that the water, oxygen, and carbon dioxide inlets and outlets are almost the same. The differences are due to trace amounts of propanol, Di-methyl-ether, and methanol. As expected, as the syngas ratio increases the mass flow of the water must increase to provide the necessary hydrogen resulting in more oxygen as well. Figure 11 is the mass balance of the co-electrolysis process with pressure swing adsorption, PSA. Comparing the co-electrolysis with methanol production against co-electrolysis with PSA separation, the co-electrolysis processes are identical by design. The PSA separation process simply separates the products of the syngas and then combusts them completely. Therefore no complex hydrocarbons are formed and the inlet water, oxygen and carbon dioxide flow rates are identical to the outlet flow as shown in Figure 11.

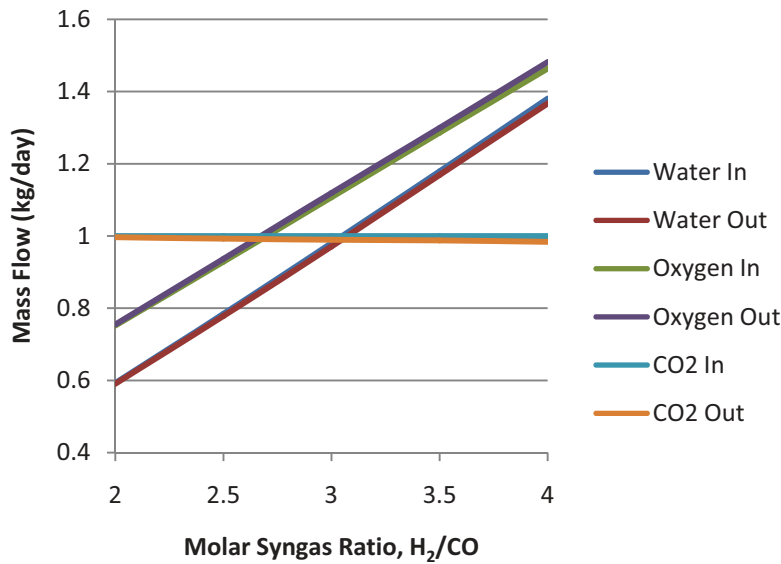


Figure 10 Mass balance of co-electrolysis combined with methanol production

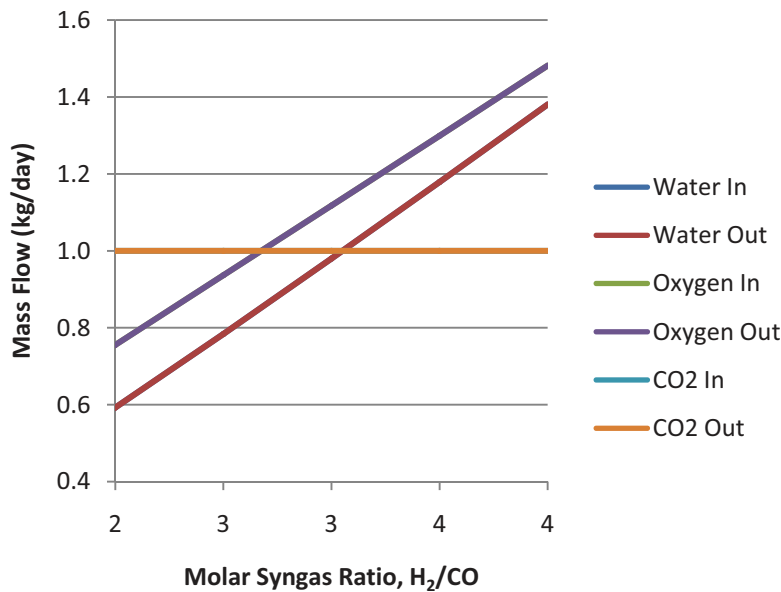


Figure 11 Mass balance of co-electrolysis combined with PSA separation

Figure 12 shows the inlet mass flow rates of water and carbon dioxide, compared to the methanol production, water from the distillation columns, light gas, and oxygen production flow rates. The methanol production and water from the distillation columns flow rates level out at a syngas ratio of 3. The light gas flow rate decreases. The methanol purity varies between 99 to 100% mole with water as the other component. The distilled water varies between 95 to 97% mole with methanol as the other component. The purity of both is more dependent on column conditions than methanol reactor chemistry and syngas ratio. However the light gas composition is a function of syngas ratio as shown in Figure 13.

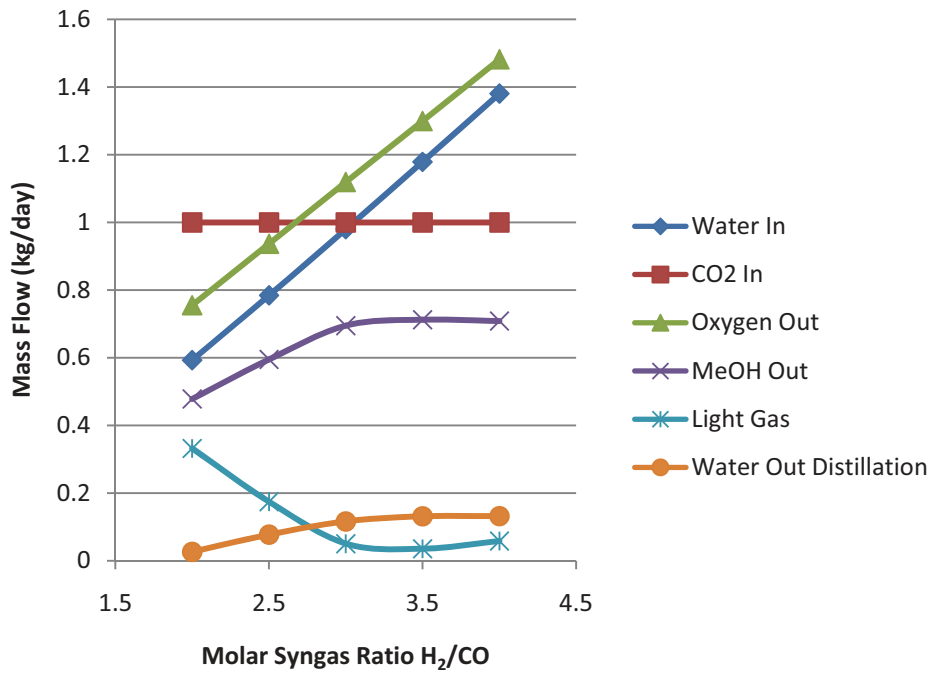


Figure 12 Comparison of methanol, light gas, distilled water, and oxygen flow with inlet flows.

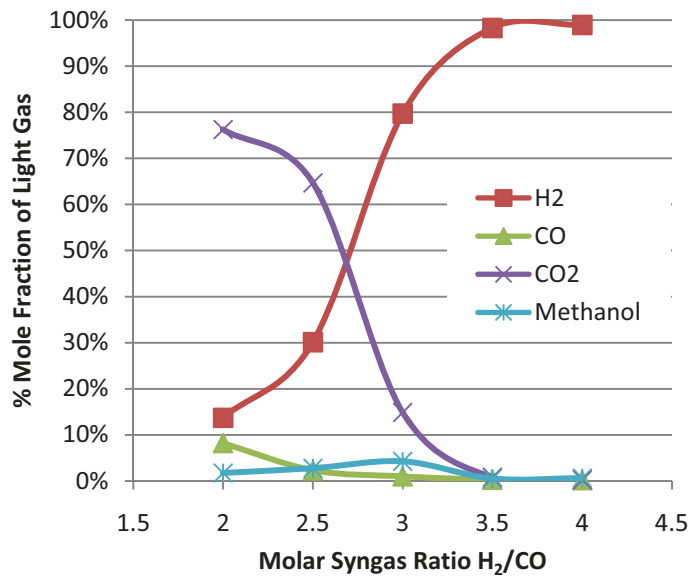


Figure 13 Light gas composition as a function of syngas ratio.

As the syngas ratio increase, the composition of the light gas shifts from carbon dioxide to hydrogen due to the increased amount of hydrogen produced. More of the carbon is made into liquid methanol as opposed to carbon dioxide as the syngas ratio is increased. Figure 14 shows the performance ratios and % carbon dioxide content for the various syngas ratios and compares them to the optimal performance conditions. At a syngas ratio of around 3, the metrics are met and the ideal carbon dioxide condition is nearly obtained.

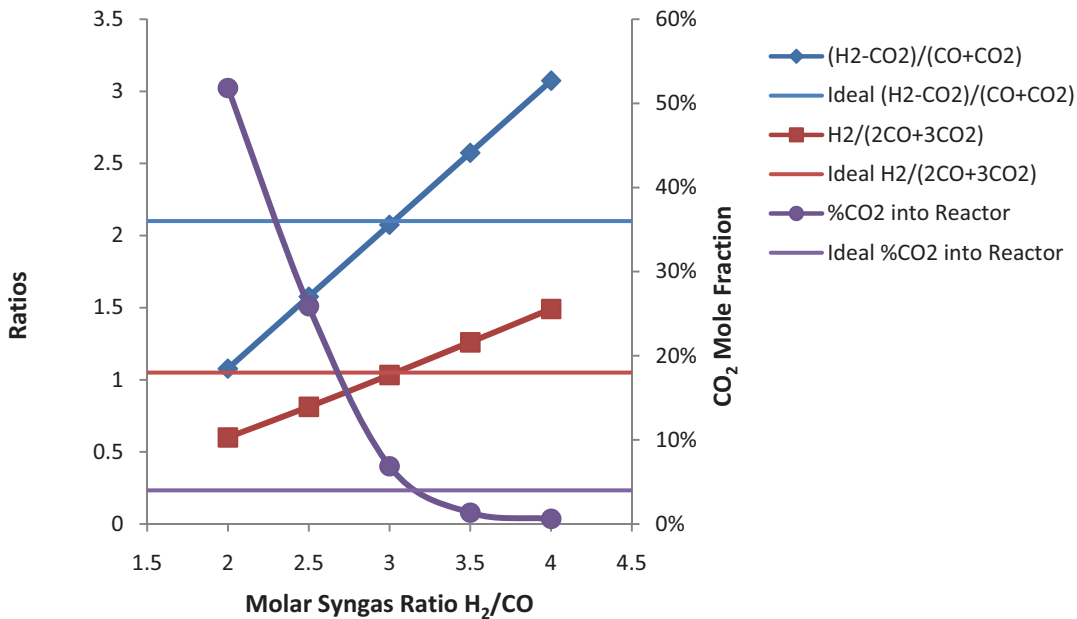


Figure 14 Performance ratios and carbon dioxide fraction for methanol production as a function of the syngas ratio

For the PSA cases, the mass flow rates of hydrogen production, purge gas, and oxygen production are compared to the inlet carbon dioxide and water flow rates, see Figure 15. As the syngas ratio increases, the hydrogen production rate increases and the purge gas flow rate decreases. Figure 16 and Figure 17 show the compositions of the hydrogen and purge gas streams. The hydrogen stream increases from a purity of 99.9 to 99.99% as the syngas ratio increases. Both the carbon dioxide and carbon monoxide content decrease as this ratio increases because there is increased hydrogen (as water) entering the co-electrolysis process. The carbon dioxide composition of the purge gas decreases rapidly and then begins to level out, as the syngas ratio increases. The carbon monoxide composition increases until the ratio is 2 and then decreases as the ratio increases.

The water content of the purge gas increases linearly, as the ratio increases. The hydrogen composition also increases linearly but at a higher rate. As the hydrogen increases, more of the carbon dioxide is shifted to carbon monoxide due to the water gas shift reaction. However, the hydrogen increases at a faster rate than the carbon dioxide resulting in a higher composition of hydrogen and a decrease in carbon monoxide as the ratio increases 2.

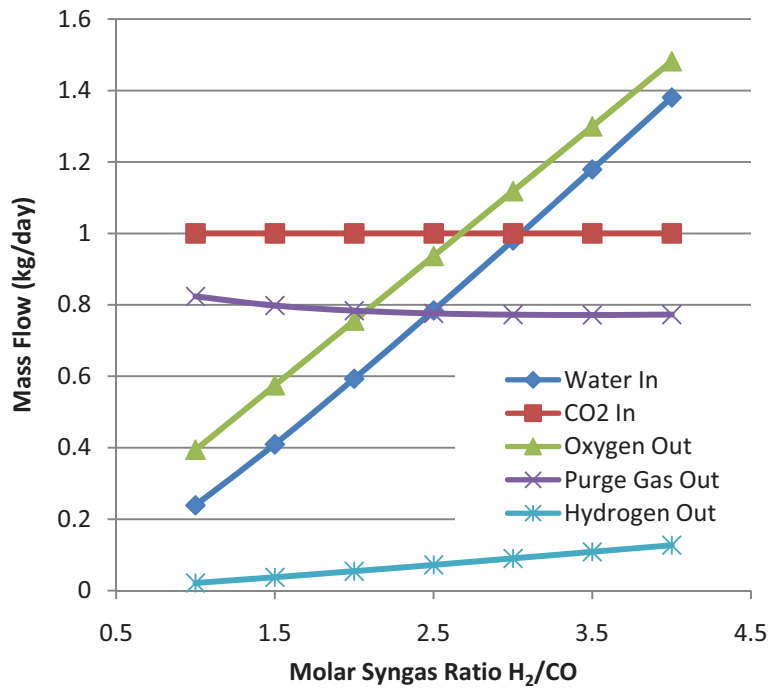


Figure 15 Mass flows of purge gas, hydrogen and oxygen flow rates compared to inlet water and carbon dioxide flow rates

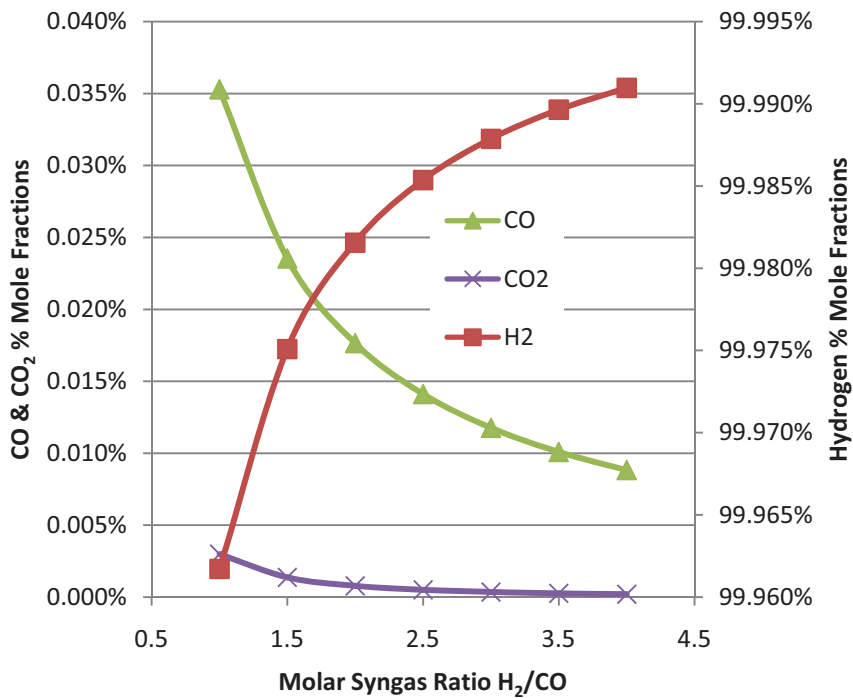


Figure 16 Composition of hydrogen stream as a function of syngas ratio

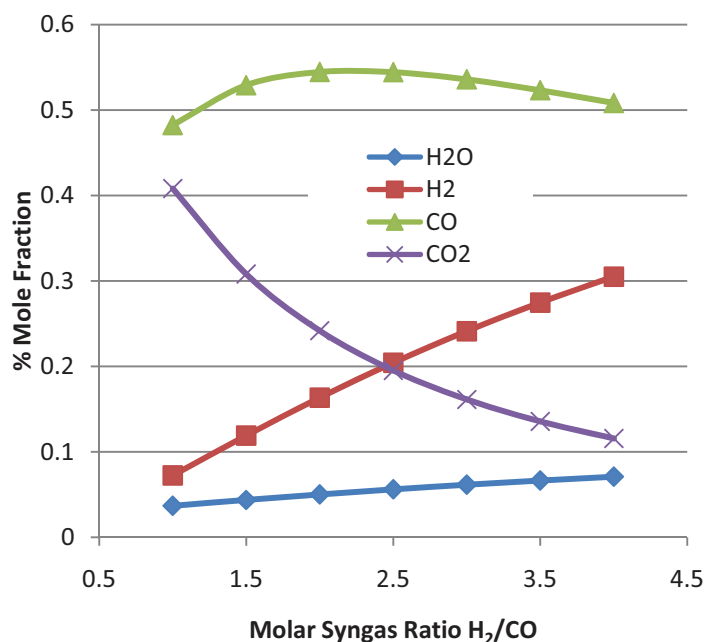


Figure 17 Composition of purge gas stream as a function of syngas ratio

4. Conclusions and Recommendations

A comparison was made between two processes for fuel production and combustion which used the syngas product from the co-electrolysis of water and carbon dioxide. In the first process liquid methanol is produced for storage and/or combustion; in the second process hydrogen is separated from syngas and the components are then combusted separately. Power and products were plotted vs. the molar ratio of H₂/CO in the syngas. The following conclusions are drawn:

- The power required to make methanol is less than the power required to separate the syngas, over all syngas H₂/CO ratios evaluated, because process heat from methanol production may be used to reduce the power required to heat up the gases feeding the co-electrolysis process.
- If fuels were to be stored for any length of time prior to combustion, pressurization of the separated gases would be necessary, accentuating the advantage of liquid fuel production/storage. Hydrogen gas from the PSA separation process would need to be further compressed to much higher pressures for storage, where no compression is necessary for the liquid methanol fuel.
- Methanol production is optimal at a syngas ratio of 3. This corresponds to an input H₂O/CO₂ ratio of 0.98:1 or a molar ratio of 2.4:1. Humans respire/release H₂O and CO₂ in a molar ratio from about 5:1 - 6:1, providing ample water for the syngas ratios evaluated here (up to 4:1). The oxygen output from co-electrolysis can be extracted for human use (but would need to be separated from the purge) or used for combustion.
- At higher syngas ratios (higher water input), the hydrogen product from pressure swing adsorption increases and becomes purer, and the purge gas flow and carbon dioxide content

decrease. Specific power (power per kg water feed, with constant 1 kg CO₂ feed) for the two models decreases as syngas ratio increases.

- The methanol production process introduces a small amount of light hydrocarbons, propanol and Di-methyl-Ether, in the combustion product CO₂ stream. The effect of these contaminants on the co-electrolysis system is unknown. If returned to the space cabin, the trace contaminant control system would have to remove them.
-

The following recommendations should be considered:

- With co-electrolysis, it is theoretically possible to revitalize the atmosphere of a space cabin and recover oxygen for human metabolic use, simultaneously providing fuel/energy for transportation or other crew needs. Additional oxygen is needed to burn the fuel. If the combustion products can be captured and used for fuel production again, power/fuel needs can be nearly self-sustaining.
- From a power perspective, methanol production is preferable to separation of syngas. Optimal production of methanol should be at a syngas ratio of 3.
- The co-electrolysis process produces the desired syngas ratio if fed the appropriate ratio of H₂O/CO₂. The desired syngas ratio can be easily obtained using co-electrolysis by adjusting the inlet flows of CO₂ and H₂O.
- From a purity perspective, separation of gases is preferable to methanol production. In the separation scenario, feed with higher water content produces higher purity hydrogen.

5. REFERENCES

- Bartholomew, C. H., R. J. Farrauto, 2006, "Methanol Synthesis," *Fundamentals of Industrial Catalytic Processes*, 2nd Ed., John Wiley & Sons.
- Burr, Barry, Lili Lyddon, Bryan Research and Engineering, "A Comparison of Physical Solvents for Acid Gas Removal", 2008.
- English, Alan, Jerry Rovner, John Brown, and Simon Davies, 2005, "Methanol," *Kirk-Othmer Encyclopedia of Chemical Technology*, Volume 16, John Wiley & Sons.
- Haldor Topsoe, 2009, "Large Scale Methanol Production from Natural Gas," Product Brochure.
http://www.topsoe.com/business_areas/methanol/~media/PDF%20files/Methanol/Topsoe_large_scale_methanol_prod_paper.ashx
- Kohl, Arthur, Richard Nielsen, 1997, "Hydrogen Purification by Pressure Swing Adsorption (PSA)", *Gas Purification*, Gulf Publishing Company, Houston, Texas.
- Kuchta, Eugene, UOP Polybed PSA Unit quote to Mike Friedrich of Aker Kvaerner, July 9, 2003, UOP Proposal P3H038 Rev.4 based on report "Commercialization of the Hymelt Gasification Process for Illinois Coal".

Appendix A
Raw Process Model Data

Appendix A

Raw Process Model Data

The models of the processes in Appendix A were developed using UniSim Design Version UniSim Design R390.1 (Build 15107) from Honeywell on a desktop computer running Microsoft Windows XP Professional Version 2002 Service Pack 3.

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:17:53
4		
5		

Workbook: Case (Main)

Streams						Fluid Pkg:	All
9							
10							
11	Name	SYNG-2	M-RECY2	1	SYNG-3	SYNG-5	
12	Vapour Fraction	1.0000	1.0000	0.9991	1.0000	1.0000	
13	Temperature (C)	163.5	68.00	83.57	91.20	216.7 *	
14	Pressure (kPa)	7501 *	6977	6977	7515 *	7460	
15	Molar Flow (gmole/h)	2.318	7.649	9.967	9.967	9.967	
16	Mass Flow (kg/d)	0.8377	6.021	6.859	6.858	6.858	
17	Std Ideal Liq Vol Flow (m3/h)	7.742e-005	3.482e-004	4.256e-004	4.256e-004	4.256e-004	
18	Heat Flow (kW)	-5.341e-002	-0.5737	-0.6271	-0.6263	-0.6124	
19	Molar Enthalpy (kJ/kgmole)	-8.294e+004	-2.700e+005	-2.265e+005	-2.262e+005	-2.212e+005	
20	Name	MEOH-2	MEOH-4	Vap Out	2	3	
21	Vapour Fraction	1.0000	0.9823	1.0000	0.0000	0.0000	
22	Temperature (C)	226.7	109.5	226.7 *	226.7	226.7	
23	Pressure (kPa)	7060	7005	7060	7060	7060	
24	Molar Flow (gmole/h)	8.711	8.711	8.711	0.0000	0.0000	
25	Mass Flow (kg/d)	6.858	6.858	6.858	0.0000	0.0000	
26	Std Ideal Liq Vol Flow (m3/h)	3.925e-004	3.925e-004	3.925e-004	0.0000	0.0000	
27	Heat Flow (kW)	-0.6290	-0.6429	-0.6290	0.0000	0.0000	
28	Molar Enthalpy (kJ/kgmole)	-2.599e+005	-2.657e+005	-2.599e+005	-2.600e+005	-2.600e+005	
29	Name	MEOH-6	MEOH-5	MEOH-7	MEOH-8	LT-GAS-1	
30	Vapour Fraction	0.0000	0.9053	0.1977	0.0000	1.0000	
31	Temperature (C)	68.00	68.00 *	41.90	74.87	-81.88	
32	Pressure (kPa)	6977	6977	206.8 *	137.9	137.9	
33	Molar Flow (gmole/h)	0.8250	8.711	0.8250	0.6848	0.1403	
34	Mass Flow (kg/d)	0.6510	6.858	0.6510	0.5051	0.1459	
35	Std Ideal Liq Vol Flow (m3/h)	3.356e-005	3.925e-004	3.356e-005	2.616e-005	7.408e-006	
36	Heat Flow (kW)	-6.095e-002	-0.6524	-6.095e-002	-4.565e-002	-1.517e-002	
37	Molar Enthalpy (kJ/kgmole)	-2.660e+005	-2.696e+005	-2.660e+005	-2.400e+005	-3.893e+005	
38	Name	M-RECY	PURGE-1	PURGE-2	LT-GAS	WATER-OUT-2	
39	Vapour Fraction	1.0000	1.0000	1.0000	0.9969	0.0000	
40	Temperature (C)	68.00	68.00	30.50	-8.770	108.7	
41	Pressure (kPa)	6977	6977	137.9	137.9	137.9	
42	Molar Flow (gmole/h)	7.886	0.2366	0.2366	0.3768	6.036e-002	
43	Mass Flow (kg/d)	6.207	0.1862	0.1862	0.3321	2.667e-002	
44	Std Ideal Liq Vol Flow (m3/h)	3.590e-004	1.077e-005	1.077e-005	1.818e-005	1.127e-006	
45	Heat Flow (kW)	-0.5915	-1.774e-002	-1.774e-002	-3.291e-002	-4.670e-003	
46	Molar Enthalpy (kJ/kgmole)	-2.700e+005	-2.700e+005	-2.700e+005	-3.144e+005	-2.785e+005	
47	Name	MEOH-9	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	
48	Vapour Fraction	0.0000	1.0000	1.0000	1.0000	1.0000	
49	Temperature (C)	40.00	800.3	800.0	800.0 *	800.3	
50	Pressure (kPa)	137.9	137.9	135.1	137.9	135.1	
51	Molar Flow (gmole/h)	0.6244	3.293	3.293	3.293	1.000e-010 *	
52	Mass Flow (kg/d)	0.4785	1.987	1.232	1.987	4.357e-011	
53	Std Ideal Liq Vol Flow (m3/h)	2.503e-005	9.883e-005	1.010e-004	9.879e-005	1.815e-015	
54	Heat Flow (kW)	-4.145e-002	-0.2162	-8.115e-002	-0.2162	-5.841e-012	
55	Molar Enthalpy (kJ/kgmole)	-2.390e+005	-2.363e+005	-8.872e+004	-2.363e+005	-2.103e+005	

56							
57							
58							
59							
60							
61							
62							

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:17:53
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	Hot O2	400	8	Warm O2	25	
12	Vapour Fraction	1.0000	0.0000	0.4212	1.0000	1.0000	
13	Temperature (C)	800.0	800.3	36.65	359.1	123.0	
14	Pressure (kPa)	135.1	137.9	137.9	135.1	135.1	
15	Molar Flow (gmole/h)	0.9833	0.0000	3.293	0.9833	3.293	
16	Mass Flow (kg/d)	0.7552	0.0000	1.987	0.7552	1.232	
17	Std Ideal Liq Vol Flow (m3/h)	2.766e-005	0.0000	9.880e-005	2.766e-005	1.010e-004	
18	Heat Flow (kW)	6.897e-003	0.0000	-0.2672	2.810e-003	-0.1021	
19	Molar Enthalpy (kJ/kgmole)	2.525e+004	-2.363e+005	-2.921e+005	1.029e+004	-1.116e+005	
20	Name	WATER-IN	CO2-IN	4	5	6	
21	Vapour Fraction	0.0000	1.0000	1.0000	1.0000	1.0000	
22	Temperature (C)	21.00 *	21.00 *	775.0 *	98.00 *	120.0 *	
23	Pressure (kPa)	137.9	137.9 *	137.9	137.9	135.1	
24	Molar Flow (gmole/h)	1.372	0.9468	3.293	3.293	0.4722	
25	Mass Flow (kg/d)	0.5930 *	1.000 *	1.987	1.987	0.1766	
26	Std Ideal Liq Vol Flow (m3/h)	2.476e-005	5.048e-005	9.879e-005	9.879e-005	1.448e-005	
27	Heat Flow (kW)	-0.1090	-0.1036	-0.2172	-0.2422	-1.465e-002	
28	Molar Enthalpy (kJ/kgmole)	-2.862e+005	-3.940e+005	-2.374e+005	-2.648e+005	-1.117e+005	
29	Name	7	10	SYNG-1	13	14	
30	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	0.0000	
31	Temperature (C)	120.0	122.8	26.67 *	26.67	26.67	
32	Pressure (kPa)	135.1	137.9	135.1	135.1	137.9	
33	Molar Flow (gmole/h)	2.821	0.4722	2.318	0.5025	0.5025	
34	Mass Flow (kg/d)	1.055	0.1766	0.8377	0.2173	0.2173	
35	Std Ideal Liq Vol Flow (m3/h)	8.649e-005	1.448e-005	7.742e-005	9.073e-006	9.073e-006	
36	Heat Flow (kW)	-8.750e-002	-1.464e-002	-5.600e-002	-3.989e-002	-3.989e-002	
37	Molar Enthalpy (kJ/kgmole)	-1.117e+005	-1.116e+005	-8.697e+004	-2.858e+005	-2.858e+005	
38	Name	SYNG-RCY	O2-OUT	18	17	11	
39	Vapour Fraction	0.4705	1.0000	0.4601	0.4212	1.0000	
40	Temperature (C)	64.16	61.65	56.76	36.65 *	120.0	
41	Pressure (kPa)	137.9	135.1	137.9	137.9 *	135.1	
42	Molar Flow (gmole/h)	0.9748	0.9833	3.293	3.293 *	3.293	
43	Mass Flow (kg/d)	0.3939	0.7552	1.987	1.987	1.232	
44	Std Ideal Liq Vol Flow (m3/h)	2.355e-005	2.766e-005	9.879e-005	9.879e-005	1.010e-004	
45	Heat Flow (kW)	-5.453e-002	2.911e-004	-0.2646	-0.2672	-0.1021	
46	Molar Enthalpy (kJ/kgmole)	-2.014e+005	1066	-2.892e+005	-2.921e+005	-1.117e+005	
47	Name	19	20	21	22	23	
48	Vapour Fraction	1.0000	1.0000	1.0000	1.0000 *	1.0000	
49	Temperature (C)	176.7 *	54.44 *	176.7 *	65.24	176.7 *	
50	Pressure (kPa)	433.3	433.3	1071	1071	2409	
51	Molar Flow (gmole/h)	2.318	2.318	2.318	2.318	2.318	
52	Mass Flow (kg/d)	0.8377	0.8377	0.8377	0.8377	0.8377	
53	Std Ideal Liq Vol Flow (m3/h)	7.742e-005	7.742e-005	7.742e-005	7.742e-005	7.742e-005	
54	Heat Flow (kW)	-5.306e-002	-5.548e-002	-5.307e-002	-5.528e-002	-5.309e-002	
55	Molar Enthalpy (kJ/kgmole)	-8.241e+004	-8.615e+004	-8.242e+004	-8.585e+004	-8.244e+004	

56							
57							
58							
59							
60							
61							
62							

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2	Honeywell Company Name Not Available	Unit Set: NASA
3		Calgary, Alberta
4		CANADA
5		Date/Time: Wednesday Feb 16 2011, 10:17:53

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	24	26	27	12	COMB-PROD	
12	Vapour Fraction	1.0000 *	1.0000	1.0000 *	0.9991	1.0000	
13	Temperature (C)	82.39	176.7 *	96.58	83.57 *	1000 *	
14	Pressure (kPa)	2409	4695	4695	6977 *	137.9	
15	Molar Flow (gmole/h)	2.318	2.318	2.318	9.967 *	0.3900	
16	Mass Flow (kg/d)	0.8377	0.8377	0.8377	6.858	0.3714	
17	Std Ideal Liq Vol Flow (m3/h)	7.742e-005	7.742e-005	7.742e-005	4.256e-004	1.851e-005	
18	Heat Flow (kW)	-5.498e-002	-5.311e-002	-5.474e-002	-0.6271	-3.486e-002	
19	Molar Enthalpy (kJ/kgmole)	-8.538e+004	-8.248e+004	-8.501e+004	-2.265e+005	-3.218e+005	
20	Name	28	O2-IN-1	WATER-OUT-1	CO2-OUT	COMB-PROD-2	
21	Vapour Fraction	0.0000	1.0000	0.0000	1.0000	1.0000	
22	Temperature (C)	1000	15.56 *	26.67	26.67 *	1000 *	
23	Pressure (kPa)	137.9	137.9 *	137.9	137.9	137.9	
24	Molar Flow (gmole/h)	0.0000	5.117e-002	1.284	0.9684	1.862	
25	Mass Flow (kg/d)	0.0000	0.0393 *	0.5556	1.007	1.191	
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	1.439e-006	2.320e-005	5.076e-005	5.546e-005	
27	Heat Flow (kW)	0.0000	-4.102e-006	-0.1019	-0.1048	-0.1299	
28	Molar Enthalpy (kJ/kgmole)	-3.218e+005	-288.6	-2.858e+005	-3.897e+005	-2.511e+005	
29	Name	16	29	O2-IN-2	COMP-2 W	MEOH-1 Q	
30	Vapour Fraction	---	0.0000	1.0000	---	---	
31	Temperature (C)	---	1000	26.67 *	---	---	
32	Pressure (kPa)	---	137.9	137.9 *	---	---	
33	Molar Flow (gmole/h)	---	0.0000	0.9284	---	---	
34	Mass Flow (kg/d)	---	0.0000	0.7130 *	---	---	
35	Std Ideal Liq Vol Flow (m3/h)	---	0.0000	2.611e-005	---	---	
36	Heat Flow (kW)	---	0.0000	9.263e-006	7.659e-004	-1.661e-002	
37	Molar Enthalpy (kJ/kgmole)	---	-2.511e+005	35.92	---	---	
38	Name	COND Q	CND1 Q	RB1 Q	CND2 Q	RB2 Q	
39	Vapour Fraction	---	---	---	---	---	
40	Temperature (C)	---	---	---	---	---	
41	Pressure (kPa)	---	---	---	---	---	
42	Molar Flow (gmole/h)	---	---	---	---	---	
43	Mass Flow (kg/d)	---	---	---	---	---	
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
45	Heat Flow (kW)	9.488e-003	1.320e-003	1.454e-003	1.434e-002	1.387e-002	
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
47	Name	Electrolysis Power	Process Heat	Top Heat Q	Preheat Q	Circ Pwr	
48	Vapour Fraction	---	---	---	---	---	
49	Temperature (C)	---	---	---	---	---	
50	Pressure (kPa)	---	---	---	---	---	
51	Molar Flow (gmole/h)	---	---	---	---	---	
52	Mass Flow (kg/d)	---	---	---	---	---	
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
54	Heat Flow (kW)	0.1419	-8.243e-015	1.024e-003	2.238e-002	1.158e-005	
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	

56	
57	
58	
59	
60	
61	
62	


1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:17:53
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	Amb Q	Water Pump Pwr	ST1 PWR	IC1 Q	IC2 Q	
12	Vapour Fraction	---	---	---	---	---	
13	Temperature (C)	---	---	---	---	---	
14	Pressure (kPa)	---	---	---	---	---	
15	Molar Flow (gmole/h)	---	---	---	---	---	
16	Mass Flow (kg/d)	---	---	---	---	---	
17	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
18	Heat Flow (kW)	-8.400e-003	9.193e-009	2.940e-003	2.412e-003	2.212e-003	
19	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
20	Name	ST2 PWR	ST3 PWR	IC3 Q	STG4 PWR	IC4 Q	
21	Vapour Fraction	---	---	---	---	---	
22	Temperature (C)	---	---	---	---	---	
23	Pressure (kPa)	---	---	---	---	---	
24	Molar Flow (gmole/h)	---	---	---	---	---	
25	Mass Flow (kg/d)	---	---	---	---	---	
26	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
27	Heat Flow (kW)	2.405e-003	2.198e-003	1.892e-003	1.869e-003	1.632e-003	
28	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
29	Name	STG5 PWR	COMB-Q-1	AMB-Q-1	COMB-Q-2		
30	Vapour Fraction	---	---	---	---		
31	Temperature (C)	---	---	---	---		
32	Pressure (kPa)	---	---	---	---		
33	Molar Flow (gmole/h)	---	---	---	---		
34	Mass Flow (kg/d)	---	---	---	---		
35	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---		
36	Heat Flow (kW)	1.335e-003	-1.945e-003	-4.204e-002	-8.844e-002		
37	Molar Enthalpy (kJ/kgmole)	---	---	---	---		

Composition						Fluid Pkg:	All
40	Name	SYNG-2	M-RECY2	1	SYNG-3	SYNG-5	
41	Master Comp Mole Frac (H2O)	0.0260	0.0006	0.0065	0.0065	0.0065	
42	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
43	Master Comp Mole Frac (Hydrogen)	0.5656	0.2122	0.2944	0.2944	0.2944	
44	Master Comp Mole Frac (CO)	0.2828	0.1222	0.1595	0.1595	0.1595	
45	Master Comp Mole Frac (CO2)	0.1256	0.6372	0.5182	0.5182	0.5182	
46	Master Comp Mole Frac (Methanol)	0.0000	0.0277	0.0212	0.0212	0.0212	
47	Master Comp Mole Frac (diM-Ether)	0.0000	0.0002	0.0001	0.0001	0.0001	
48	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
49	Name	MEOH-2	MEOH-4	Vap Out	2	3	
50	Master Comp Mole Frac (H2O)	0.0079	0.0079	0.0078	0.0075	0.0076	
51	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
52	Master Comp Mole Frac (Hydrogen)	0.1923	0.1923	0.1923	0.1922	0.1922	
53	Master Comp Mole Frac (CO)	0.1108	0.1108	0.1108	0.1108	0.1108	
54	Master Comp Mole Frac (CO2)	0.5925	0.5925	0.5925	0.5929	0.5929	
55	Master Comp Mole Frac (Methanol)	0.0963	0.0963	0.0964	0.0964	0.0964	
56	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0002	0.0002	0.0002	
57	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	


58							
59							
60							
61							
62							

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:17:53
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	MEOH-6	MEOH-5	MEOH-7	MEOH-8	LT-GAS-1	
12	Master Comp Mole Frac (H2O)	0.0777	0.0079	0.0777	0.0936	0.0000	
13	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.0018	0.1923	0.0018	0.0000	0.0105	
15	Master Comp Mole Frac (CO)	0.0025	0.1108	0.0025	0.0000	0.0144	
16	Master Comp Mole Frac (CO2)	0.1656	0.5925	0.1656	0.0000	0.9739	
17	Master Comp Mole Frac (Methanol)	0.7522	0.0963	0.7522	0.9062	0.0000	
18	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0002	0.0000	0.0012	
19	Master Comp Mole Frac (1-Propanol)	0.0002	0.0000	0.0002	0.0002	0.0000	
20	Name	M-RECY	PURGE-1	PURGE-2	LT-GAS	WATER-OUT-2	
21	Master Comp Mole Frac (H2O)	0.0006	0.0006	0.0006	0.0004	0.9721	
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
23	Master Comp Mole Frac (Hydrogen)	0.2122	0.2122	0.2122	0.1371	0.0000	
24	Master Comp Mole Frac (CO)	0.1222	0.1222	0.1222	0.0821	0.0000	
25	Master Comp Mole Frac (CO2)	0.6372	0.6372	0.6372	0.7625	0.0000	
26	Master Comp Mole Frac (Methanol)	0.0277	0.0277	0.0277	0.0174	0.0279	
27	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0002	0.0006	0.0000	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
29	Name	MEOH-9	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	
30	Master Comp Mole Frac (H2O)	0.0086	0.5973	0.1995	0.5977	0.9900 *	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0100 *	
32	Master Comp Mole Frac (Hydrogen)	0.0000	0.0671	0.4648	0.0667	0.0000 *	
33	Master Comp Mole Frac (CO)	0.0000	0.0329	0.2324	0.0333	0.0000 *	
34	Master Comp Mole Frac (CO2)	0.0000	0.3027	0.1032	0.3023	0.0000 *	
35	Master Comp Mole Frac (Methanol)	0.9912	0.0000	0.0000	0.0000	0.0000 *	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *	
37	Master Comp Mole Frac (1-Propanol)	0.0002	0.0000	0.0000	0.0000	0.0000 *	
38	Name	Hot O2	400	8	Warm O2	25	
39	Master Comp Mole Frac (H2O)	0.0000	0.5973	0.5977	0.0000	0.1995	
40	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000	1.0000	0.0000	
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.0671	0.0667	0.0000	0.4648	
42	Master Comp Mole Frac (CO)	0.0000	0.0329	0.0333	0.0000	0.2324	
43	Master Comp Mole Frac (CO2)	0.0000	0.3027	0.3023	0.0000	0.1032	
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Name	WATER-IN	CO2-IN	4	5	6	
48	Master Comp Mole Frac (H2O)	1.0000 *	0.0000 *	0.5977	0.5977	0.1995	
49	Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
50	Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0000 *	0.0667	0.0667	0.4648	
51	Master Comp Mole Frac (CO)	0.0000 *	0.0000 *	0.0333	0.0333	0.2324	
52	Master Comp Mole Frac (CO2)	0.0000 *	1.0000 *	0.3023	0.3023	0.1032	
53	Master Comp Mole Frac (Methanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
54	Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
55	Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	


56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:17:53
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	7	10	SYNG-1	13	14	
12	Master Comp Mole Frac (H2O)	0.1995	0.1995	0.0260	0.9999	0.9999	
13	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.4648	0.4648	0.5656	0.0000	0.0000	
15	Master Comp Mole Frac (CO)	0.2324	0.2324	0.2828	0.0000	0.0000	
16	Master Comp Mole Frac (CO2)	0.1032	0.1032	0.1256	0.0001	0.0001	
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
20	Name	SYNG-RCY	O2-OUT	18	17	11	
21	Master Comp Mole Frac (H2O)	0.6122	0.0000	0.5977	0.5977 *	0.1995	
22	Master Comp Mole Frac (Oxygen)	0.0000	1.0000	0.0000	0.0000 *	0.0000	
23	Master Comp Mole Frac (Hydrogen)	0.2252	0.0000	0.0667	0.0667 *	0.4648	
24	Master Comp Mole Frac (CO)	0.1126	0.0000	0.0333	0.0333 *	0.2324	
25	Master Comp Mole Frac (CO2)	0.0500	0.0000	0.3023	0.3023 *	0.1032	
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
29	Name	19	20	21	22	23	
30	Master Comp Mole Frac (H2O)	0.0260	0.0260	0.0260	0.0260	0.0260	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
32	Master Comp Mole Frac (Hydrogen)	0.5656	0.5656	0.5656	0.5656	0.5656	
33	Master Comp Mole Frac (CO)	0.2828	0.2828	0.2828	0.2828	0.2828	
34	Master Comp Mole Frac (CO2)	0.1256	0.1256	0.1256	0.1256	0.1256	
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
38	Name	24	26	27	12	COMB-PROD	
39	Master Comp Mole Frac (H2O)	0.0260	0.0260	0.0260	0.0065 *	0.1665	
40	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000 *	0.0001	
41	Master Comp Mole Frac (Hydrogen)	0.5656	0.5656	0.5656	0.2944 *	0.0000	
42	Master Comp Mole Frac (CO)	0.2828	0.2828	0.2828	0.1595 *	0.0000	
43	Master Comp Mole Frac (CO2)	0.1256	0.1256	0.1256	0.5182 *	0.8329	
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0212 *	0.0000	
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0001 *	0.0005	
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
47	Name	28	O2-IN-1	WATER-OUT-1	CO2-OUT	COMB-PROD-2	
48	Master Comp Mole Frac (H2O)	0.1665	0.0000 *	0.9994	0.0259	0.6676	
49	Master Comp Mole Frac (Oxygen)	0.0001	1.0000 *	0.0000	0.0001	0.0000	
50	Master Comp Mole Frac (Hydrogen)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
51	Master Comp Mole Frac (CO)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
52	Master Comp Mole Frac (CO2)	0.8329	0.0000 *	0.0006	0.9736	0.3323	
53	Master Comp Mole Frac (Methanol)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
54	Master Comp Mole Frac (diM-Ether)	0.0005	0.0000 *	0.0000	0.0002	0.0000	
55	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000 *	0.0000	0.0001	0.0001	

56
57
58
59
60
61
62


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:17:53
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
Name	16	29	O2-IN-2				
Master Comp Mole Frac (H2O)	---	0.6676	0.0000 *				
Master Comp Mole Frac (Oxygen)	---	0.0000	1.0000 *				
Master Comp Mole Frac (Hydrogen)	---	0.0000	0.0000 *				
Master Comp Mole Frac (CO)	---	0.0000	0.0000 *				
Master Comp Mole Frac (CO2)	---	0.3323	0.0000 *				
Master Comp Mole Frac (Methanol)	---	0.0000	0.0000 *				
Master Comp Mole Frac (diM-Ether)	---	0.0000	0.0000 *				
Master Comp Mole Frac (1-Propanol)	---	0.0001	0.0000 *				

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
COMP-2	Compressor	12	SYNG-3	No	500.0 *
		COMP-2 W			
Syngas Circulator	Compressor	6	10	No	500.0 *
		Circ Pwr			
SG CMP STG4	Compressor	24	26	No	500.0 *
		STG4 PWR			
SG CMP STG1	Compressor	SYNG-1	19	No	500.0 *
		ST1 PWR			
SG CMP STG2	Compressor	20	21	No	500.0 *
		ST2 PWR			
SG CMP STG3	Compressor	22	23	No	500.0 *
		ST3 PWR			
SG CMP STG 5	Compressor	27	SYNG-2	No	500.0 *
		STG5 PWR			
M3	Mixer	SYNG-2	1	No	500.0 *
		M-RECY2			
MIX-100	Mixer	LT-GAS-1	LT-GAS	No	500.0 *
		PURGE-2			
M1	Mixer	WATER-IN	8	No	500.0 *
		CO2-IN			
		SYNG-RCY			
M2	Mixer	14	SYNG-RCY	No	500.0 *
		10			
HX	LNG	SYNG-3	SYNG-5	No	500.0 *
		MEOH-2	MEOH-4		
Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
		5	4		
		Hot O2	Warm O2		
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
		Warm O2	O2-OUT		
MEOH-1	Equilibrium Reactor	SYNG-5	2	No	500.0 *
		MEOH-1 Q	Vap Out		
			MEOH-1 Q		
RWGS 1	Equilibrium Reactor	9	400	No	500.0 *
			CO2, Water In		
MEOH-2	Conversion Reactor	Vap Out	3	No	500.0 *
			MEOH-2		
COMB-1	Conversion Reactor	LT-GAS	28	No	500.0 *
		O2-IN-1	COMB-PROD		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:17:53
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
COMB-1	Conversion Reactor	COMB-Q-1	COMB-Q-1	No	500.0 *	
COMB-2	Conversion Reactor	MEOH-9	29	No	500.0 *	
		O2-IN-2	COMB-PROD-2			
		COMB-Q-2	COMB-Q-2			
KO-DRM	Separator	MEOH-5	MEOH-6	No	500.0 *	
			M-RECY			
Water Knockout Tank	Separator	7	13	No	500.0 *	
		Amb Q	SYNG-1			
			Amb Q			
KO-DRM 2	Separator	COMB-PROD	WATER-OUT-1	No	500.0 *	
		COMB-PROD-2	CO2-OUT			
		AMB-Q-1	AMB-Q-1			
CONDNSR	Cooler	MEOH-4	MEOH-5	No	500.0 *	
			COND Q			
INT CLR 1	Cooler	19	20	No	500.0 *	
INT CLR 2	Cooler		IC1 Q	No	500.0 *	
			21			22
INT CLR 3	Cooler		IC2 Q	No	500.0 *	
			23			24
INT CLR 4	Cooler		IC3 Q	No	500.0 *	
			26			27
VALVE-3	Valve	MEOH-6	MEOH-7	No	500.0 *	
VALVE-2	Valve	PURGE-1	PURGE-2	No	500.0 *	
T-100	Distillation	MEOH-7	MEOH-8	No	2500 *	
		RB1 Q	LT-GAS-1			
			CND1 Q			
T-101	Distillation	MEOH-8	WATER-OUT-2	No	2500 *	
		RB2 Q	MEOH-9			
			CND2 Q			
RCY-4	Recycle	8	17	No	3500 *	
RCY-1	Recycle	1	12	No	3500 *	
TEE-100	Tee		M-RECY	M-RECY2	No	500.0 *
				PURGE-1		
T1	Tee		11	6	No	500.0 *
				7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *	
		CO2, Water In	H2,CO,H2O Out			
		Process Heat				
		Electrolysis Power				
Topping Heat	Heater		4	9	No	500.0 *
				Top Heat Q		
Preheater	Heater		18	5	No	500.0 *
				Preheat Q		
SPRDSHT-1	Spreadsheet			No	500.0 *	
Water Pump	Pump		13	14	No	500.0 *
				Water Pump Pwr		

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2	Honeywell Company Name Not Available	Unit Set: NASA
3		Calgary, Alberta
4		CANADA
5		Date/Time: Wednesday Feb 16 2011, 10:17:53

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
12	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000	
13	Temperature (C)	800.3	800.0	800.0 *	800.0	800.0	
14	Pressure (kPa)	135.1	135.1	136.5	136.5	135.1	
15	Molar Flow (gmole/h)	1.000e-010	0.9833	4.276	0.0000	0.9833	
16	Mass Flow (kg/d)	4.357e-011	0.7552	1.987	0.0000	0.7552	
17	Liquid Volume Flow (m3/h)	1.815e-015	2.766e-005	1.477e-004	0.0000	2.766e-005	
18	Heat Flow (kW)	-5.841e-012	6.897e-003	-8.060e-002	0.0000	6.897e-003	
19	Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-6.785e+004	-6.785e+004	2.525e+004	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
21	Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---	
22	Temperature (C)	800.0 *	800.0 *	800.0	800.3	---	
23	Pressure (kPa)	135.1	135.1	135.1	137.9	---	
24	Molar Flow (gmole/h)	3.293	3.293	0.0000	3.293	---	
25	Mass Flow (kg/d)	1.232	1.232	0.0000	1.987	---	
26	Liquid Volume Flow (m3/h)	1.010e-004	1.201e-004	0.0000	9.883e-005	---	
27	Heat Flow (kW)	-8.115e-002	-8.749e-002	0.0000	-0.2162	0.1356	
28	Molar Enthalpy (kJ/kgmole)	-8.872e+004	-9.565e+004	-8.872e+004	-2.363e+005	---	
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
30	Vapour Fraction	---	---	---			
31	Temperature (C)	---	---	---			
32	Pressure (kPa)	---	---	---			
33	Molar Flow (gmole/h)	---	---	---			
34	Mass Flow (kg/d)	---	---	---			
35	Liquid Volume Flow (m3/h)	---	---	---			
36	Heat Flow (kW)	-8.243e-015	6.342e-003	0.1419			
37	Molar Enthalpy (kJ/kgmole)	---	---	---			

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
41	Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000	
42	Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2300	0.2300	1.0000	
43	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.5116	0.5116	0.0000	
44	Comp Mole Frac (CO)	0.0000	0.0000	0.0253	0.0253	0.0000	
45	Comp Mole Frac (CO2)	0.0000	0.0000	0.2331	0.2331	0.0000	
46	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
48	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
50	Comp Mole Frac (H2O)	0.1995	0.0000	0.1995	0.5973		
51	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000		
52	Comp Mole Frac (Hydrogen)	0.4648	0.6644	0.4648	0.0671		
53	Comp Mole Frac (CO)	0.2324	0.0329	0.2324	0.0329		
54	Comp Mole Frac (CO2)	0.1032	0.3027	0.1032	0.3027		
55	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000		
56	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000		
57	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000		

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
61	Temp Average ASR @TPL2	Spreadsheet		Yes	500.0 *
62	Electrolysis Spreadsheet @TF	Spreadsheet		No	500.0 *

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:17:53
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *
ADJ-1 @TPL2	Adjust			No	3500 *

Workbook: T-100 (COL1)

Material Streams

Fluid Pkg: All

Name	Reflux @COL1	To Condenser @COL1	Boilup @COL1	To Reboiler @COL1	MEOH-8 @COL1
Vapour Fraction	0.0000	1.0000	1.0000	0.0000	0.0000
Temperature (C)	-81.88	-8.576	74.87	74.50	74.87
Pressure (kPa)	137.9	137.9	137.9	137.9	137.9
Molar Flow (gmole/h)	0.2104	0.3506	0.1440	0.8288	0.6848
Mass Flow (kg/d)	0.2210	0.3669	0.1100	0.6152	0.5051
Liquid Volume Flow (m3/h)	1.128e-005	1.869e-005	5.751e-006	3.191e-005	2.616e-005
Heat Flow (kW)	-2.348e-002	-3.733e-002	-7.994e-003	-5.510e-002	-4.565e-002
Name	LT-GAS-1 @COL1	MEOH-7 @COL1			
Vapour Fraction	1.0000	0.1977			
Temperature (C)	-81.88	41.90			
Pressure (kPa)	137.9	206.8			
Molar Flow (gmole/h)	0.1403	0.8250			
Mass Flow (kg/d)	0.1459	0.6510			
Liquid Volume Flow (m3/h)	7.408e-006	3.356e-005			
Heat Flow (kW)	-1.517e-002	-6.095e-002			

Compositions

Fluid Pkg: All

Name	Reflux @COL1	To Condenser @COL1	Boilup @COL1	To Reboiler @COL1	MEOH-8 @COL1
Comp Mole Frac (H2O)	0.0000	0.0000	0.0152	0.0799	0.0936
Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
Comp Mole Frac (Hydrogen)	0.0000	0.0042	0.0000	0.0000	0.0000
Comp Mole Frac (CO)	0.0000	0.0058	0.0000	0.0000	0.0000
Comp Mole Frac (CO2)	0.9300	0.9476	0.0000	0.0000	0.0000
Comp Mole Frac (Methanol)	0.0273	0.0164	0.9847	0.9199	0.9062
Comp Mole Frac (diM-Ether)	0.0426	0.0261	0.0000	0.0000	0.0000
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0001	0.0002	0.0002

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:17:53
4		
5		

Workbook: T-100 (COL1) (continued)

Compositions (continued)

Fluid Pkg: All

Name	LT-GAS-1 @COL1	MEOH-7 @COL1			
Comp Mole Frac (H2O)	0.0000	0.0777			
Comp Mole Frac (Oxygen)	0.0000	0.0000			
Comp Mole Frac (Hydrogen)	0.0105	0.0018			
Comp Mole Frac (CO)	0.0144	0.0025			
Comp Mole Frac (CO2)	0.9739	0.1656			
Comp Mole Frac (Methanol)	0.0000	0.7522			
Comp Mole Frac (diM-Ether)	0.0012	0.0002			
Comp Mole Frac (1-Propanol)	0.0000	0.0002			

Energy Streams

Fluid Pkg: All

Name	CND1 Q @COL1	RB1 Q @COL1			
Heat Flow (kW)	1.320e-003	1.454e-003			

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Condenser @COL1	Partial Condenser	To Condenser @COL1	LT-GAS-1 @COL1	No	500.0 *
		CND1 Q @COL1	Reflux @COL1		
			CND1 Q @COL1		
Reboiler @COL1	Reboiler	To Reboiler @COL1	MEOH-8 @COL1	No	500.0 *
		RB1 Q @COL1	Boilup @COL1		
Main TS @COL1	Tray Section	Reflux @COL1	To Reboiler @COL1	No	500.0 *
		Boilup @COL1	To Condenser @COL1		
		MEOH-7 @COL1			


Workbook: T-101 (COL2)

Material Streams

Fluid Pkg: All

Name	Reflux @COL2	To Condenser @COL2	Boilup @COL2	To Reboiler @COL2	MEOH-9 @COL2
Vapour Fraction	0.0000	1.0000	1.0000	0.0000	0.0000
Temperature (C)	40.00	73.90	108.7	108.6	40.00
Pressure (kPa)	137.9	137.9	137.9	137.9	137.9
Molar Flow (gmole/h)	0.6869	1.311	1.229	1.290	0.6244
Mass Flow (kg/d)	0.5263	1.005	0.5467	0.5734	0.4785
Liquid Volume Flow (m3/h)	2.753e-005	5.256e-005	2.319e-005	2.432e-005	2.503e-005
Heat Flow (kW)	-4.560e-002	-7.271e-002	-8.113e-002	-9.966e-002	-4.145e-002

Name	WATER-2 @COL2	MEOH-8 @COL2			
Vapour Fraction	0.0000	0.0000			
Temperature (C)	108.7	74.87			
Pressure (kPa)	137.9	137.9			
Molar Flow (gmole/h)	6.036e-002	0.6848			
Mass Flow (kg/d)	2.667e-002	0.5051			
Liquid Volume Flow (m3/h)	1.127e-006	2.616e-005			
Heat Flow (kW)	-4.670e-003	-4.565e-002			

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:17:53
4		
5		

Workbook: T-101 (COL2) (continued)

Compositions						Fluid Pkg: All
Name	Reflux @COL2	To Condenser @COL2	Boilup @COL2	To Reboiler @COL2	MEOH-9 @COL2	
12	Comp Mole Frac (H2O)	0.0086	0.0086	0.9634	0.9638	0.0086
13	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
14	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.0000	0.0000	0.0000
15	Comp Mole Frac (CO)	0.0000	0.0000	0.0000	0.0000	0.0000
16	Comp Mole Frac (CO2)	0.0000	0.0000	0.0000	0.0000	0.0000
17	Comp Mole Frac (Methanol)	0.9912	0.9912	0.0366	0.0362	0.9912
18	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000
19	Comp Mole Frac (1-Propanol)	0.0002	0.0002	0.0000	0.0000	0.0002
Name	WATER-2 @COL2	MEOH-8 @COL2				
21	Comp Mole Frac (H2O)	0.9721	0.0936			
22	Comp Mole Frac (Oxygen)	0.0000	0.0000			
23	Comp Mole Frac (Hydrogen)	0.0000	0.0000			
24	Comp Mole Frac (CO)	0.0000	0.0000			
25	Comp Mole Frac (CO2)	0.0000	0.0000			
26	Comp Mole Frac (Methanol)	0.0279	0.9062			
27	Comp Mole Frac (diM-Ether)	0.0000	0.0000			
28	Comp Mole Frac (1-Propanol)	0.0000	0.0002			

Energy Streams						Fluid Pkg: All
Name	CND2 Q @COL2	RB2 Q @COL2				
32	Heat Flow (kW)	1.434e-002	1.387e-002			

Unit Ops						
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
36	Reboiler @COL2	Reboiler	To Reboiler @COL2	WATER-2 @COL2	No	500.0 *
			RB2 Q @COL2	Boilup @COL2		
38	Main TS @COL2	Tray Section	Reflux @COL2	To Reboiler @COL2	No	500.0 *
			Boilup @COL2	To Condenser @COL2		
			MEOH-8 @COL2			
42	Condenser @COL2	Total Condenser	To Condenser @COL2	MEOH-9 @COL2	No	500.0 *
			CND2 Q @COL2	Reflux @COL2		
				CND2 Q @COL2		

44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 9:58:39
4		
5		

Workbook: Case (Main)

Streams						Fluid Pkg:	All
11	Name	SYNG-2	M-RECY2	1	SYNG-3	SYNG-5	
12	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000	
13	Temperature (C)	170.3	40.00	89.52	98.99	216.7 *	
14	Pressure (kPa)	7501 *	6977	6977	7515 *	7460	
15	Molar Flow (gmole/h)	2.761	3.898	6.659	6.659	6.659	
16	Mass Flow (kg/d)	0.8478	1.797	2.645	2.645	2.645	
17	Std Ideal Liq Vol Flow (m3/h)	8.932e-005	1.499e-004	2.392e-004	2.392e-004	2.392e-004	
18	Heat Flow (kW)	-5.029e-002	-0.1680	-0.2183	-0.2177	-0.2103	
19	Molar Enthalpy (kJ/kgmole)	-6.557e+004	-1.551e+005	-1.180e+005	-1.177e+005	-1.137e+005	
20	Name	MEOH-2	MEOH-4	Vap Out	2	3	
21	Vapour Fraction	1.0000	0.9477	1.0000	0.0000	0.0000	
22	Temperature (C)	226.8	138.6	226.7 *	226.7	226.8	
23	Pressure (kPa)	7060	7005	7060	7060	7060	
24	Molar Flow (gmole/h)	5.085	5.085	5.085	0.0000	0.0000	
25	Mass Flow (kg/d)	2.645	2.645	2.645	0.0000	0.0000	
26	Std Ideal Liq Vol Flow (m3/h)	1.951e-004	1.951e-004	1.951e-004	0.0000	0.0000	
27	Heat Flow (kW)	-0.2307	-0.2381	-0.2307	-0.0000	-0.0000	
28	Molar Enthalpy (kJ/kgmole)	-1.633e+005	-1.686e+005	-1.633e+005	-1.633e+005	-1.633e+005	
29	Name	MEOH-6	MEOH-5	MEOH-7	MEOH-8	LT-GAS-1	
30	Vapour Fraction	0.0000	0.7904	0.1059	0.0000	1.0000	
31	Temperature (C)	40.00	40.00 *	29.47	77.28	8.386	
32	Pressure (kPa)	6977	6977	206.8 *	137.9	137.9	
33	Molar Flow (gmole/h)	1.066	5.085	1.066	0.9484	0.1172	
34	Mass Flow (kg/d)	0.7922	2.645	0.7922	0.6728	0.1194	
35	Std Ideal Liq Vol Flow (m3/h)	4.056e-005	1.951e-004	4.056e-005	3.446e-005	6.106e-006	
36	Heat Flow (kW)	-7.762e-002	-0.2508	-7.762e-002	-6.430e-002	-1.221e-002	
37	Molar Enthalpy (kJ/kgmole)	-2.622e+005	-1.776e+005	-2.622e+005	-2.441e+005	-3.749e+005	
38	Name	M-RECY	PURGE-1	PURGE-2	LT-GAS	WATER-OUT-2	
39	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	0.0000	
40	Temperature (C)	40.00	40.00	24.50	15.75	108.6	
41	Pressure (kPa)	6977	6977	137.9	137.9	137.9	
42	Molar Flow (gmole/h)	4.019	0.1206	0.1206	0.2378	0.1744	
43	Mass Flow (kg/d)	1.853	5.559e-002	5.559e-002	0.1750	7.742e-002	
44	Std Ideal Liq Vol Flow (m3/h)	1.545e-004	4.636e-006	4.636e-006	1.074e-005	3.282e-006	
45	Heat Flow (kW)	-0.1732	-5.195e-003	-5.195e-003	-1.740e-002	-1.348e-002	
46	Molar Enthalpy (kJ/kgmole)	-1.551e+005	-1.551e+005	-1.551e+005	-2.634e+005	-2.782e+005	
47	Name	MEOH-9	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	
48	Vapour Fraction	0.0000	1.0000	1.0000	1.0000	1.0000	
49	Temperature (C)	40.00	800.3	800.0	800.0 *	800.3	
50	Pressure (kPa)	137.9	137.9	135.1	137.9	135.1	
51	Molar Flow (gmole/h)	0.7741	3.807	3.807	3.807	1.000e-010 *	
52	Mass Flow (kg/d)	0.5953	2.183	1.246	2.183	4.357e-011	
53	Std Ideal Liq Vol Flow (m3/h)	3.117e-005	1.083e-004	1.144e-004	1.083e-004	1.815e-015	
54	Heat Flow (kW)	-5.129e-002	-0.2428	-7.644e-002	-0.2428	-5.841e-012	
55	Molar Enthalpy (kJ/kgmole)	-2.385e+005	-2.296e+005	-7.228e+004	-2.296e+005	-2.103e+005	

56	
57	
58	
59	
60	
61	
62	

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 9:58:39
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	Hot O2	400	8	Warm O2	25	
12	Vapour Fraction	1.0000	0.0000	0.3745	1.0000	1.0000	
13	Temperature (C)	800.0	800.3	35.33	347.6	121.0	
14	Pressure (kPa)	135.1	137.9	137.9	135.1	135.1	
15	Molar Flow (gmole/h)	1.220	0.0000	3.807	1.220	3.807	
16	Mass Flow (kg/d)	0.9366	0.0000	2.183	0.9366	1.246	
17	Std Ideal Liq Vol Flow (m3/h)	3.430e-005	0.0000	1.083e-004	3.430e-005	1.144e-004	
18	Heat Flow (kW)	8.554e-003	-0.0000	-0.3036	3.359e-003	-0.1002	
19	Molar Enthalpy (kJ/kgmole)	2.525e+004	-2.296e+005	-2.871e+005	9917	-9.472e+004	
20	Name	WATER-IN	CO2-IN	4	5	6	
21	Vapour Fraction	0.0000	1.0000	1.0000	0.9933	1.0000	
22	Temperature (C)	21.00 *	21.00 *	775.0 *	96.00 *	122.0 *	
23	Pressure (kPa)	137.9	137.9 *	137.9	137.9	135.1	
24	Molar Flow (gmole/h)	1.814	0.9468	3.807	3.807	0.5140	
25	Mass Flow (kg/d)	0.7844 *	1.000 *	2.183	2.183	0.1682	
26	Std Ideal Liq Vol Flow (m3/h)	3.275e-005	5.048e-005	1.083e-004	1.083e-004	1.544e-005	
27	Heat Flow (kW)	-0.1442	-0.1036	-0.2439	-0.2729	-1.352e-002	
28	Molar Enthalpy (kJ/kgmole)	-2.862e+005	-3.940e+005	-2.307e+005	-2.580e+005	-9.469e+004	
29	Name	7	10	SYNG-1	13	14	
30	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	0.0000	
31	Temperature (C)	122.0	124.9	26.67 *	26.67	26.67	
32	Pressure (kPa)	135.1	137.9	135.1	135.1	137.9	
33	Molar Flow (gmole/h)	3.293	0.5140	2.761	0.5324	0.5324	
34	Mass Flow (kg/d)	1.078	0.1682	0.8478	0.2302	0.2302	
35	Std Ideal Liq Vol Flow (m3/h)	9.893e-005	1.544e-005	8.932e-005	9.612e-006	9.612e-006	
36	Heat Flow (kW)	-8.663e-002	-1.351e-002	-5.353e-002	-4.226e-002	-4.226e-002	
37	Molar Enthalpy (kJ/kgmole)	-9.469e+004	-9.460e+004	-6.980e+004	-2.858e+005	-2.858e+005	
38	Name	SYNG-RCY	O2-OUT	18	17	11	
39	Vapour Fraction	0.4803	1.0000	0.4101	0.3745	1.0000	
40	Temperature (C)	62.75	60.33	56.64	35.33 *	122.0	
41	Pressure (kPa)	137.9	135.1	137.9	137.9 *	135.1	
42	Molar Flow (gmole/h)	1.046	1.220	3.807	3.807 *	3.807	
43	Mass Flow (kg/d)	0.3984	0.9366	2.183	2.183	1.246	
44	Std Ideal Liq Vol Flow (m3/h)	2.505e-005	3.430e-005	1.083e-004	1.083e-004	1.144e-004	
45	Heat Flow (kW)	-5.577e-002	3.478e-004	-0.3006	-0.3036	-0.1001	
46	Molar Enthalpy (kJ/kgmole)	-1.919e+005	1027	-2.843e+005	-2.871e+005	-9.469e+004	
47	Name	19	20	21	22	23	
48	Vapour Fraction	1.0000	1.0000	1.0000	1.0000 *	1.0000	
49	Temperature (C)	176.7 *	54.44 *	176.7 *	64.65	176.7 *	
50	Pressure (kPa)	426.1	426.1	1040	1040	2321	
51	Molar Flow (gmole/h)	2.761	2.761	2.761	2.761	2.761	
52	Mass Flow (kg/d)	0.8478	0.8478	0.8478	0.8478	0.8478	
53	Std Ideal Liq Vol Flow (m3/h)	8.932e-005	8.932e-005	8.932e-005	8.932e-005	8.932e-005	
54	Heat Flow (kW)	-5.008e-002	-5.291e-002	-5.009e-002	-5.269e-002	-5.010e-002	
55	Molar Enthalpy (kJ/kgmole)	-6.530e+004	-6.899e+004	-6.531e+004	-6.870e+004	-6.532e+004	

56							
57							
58							
59							
60							
61							
62							

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2	Honeywell Company Name Not Available	Unit Set: NASA
3		Calgary, Alberta
4		CANADA
5		Date/Time: Wednesday Feb 16 2011, 9:58:39

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	24	26	27	12	COMB-PROD	
12	Vapour Fraction	1.0000 *	1.0000	1.0000 *	1.0000	1.0000	
13	Temperature (C)	81.70	176.7 *	95.94	89.52 *	1000 *	
14	Pressure (kPa)	2321	4503	4503	6977 *	137.9	
15	Molar Flow (gmole/h)	2.761	2.761	2.761	6.659 *	0.2511	
16	Mass Flow (kg/d)	0.8478	0.8478	0.8478	2.645	0.2123	
17	Std Ideal Liq Vol Flow (m3/h)	8.932e-005	8.932e-005	8.932e-005	2.392e-004	1.040e-005	
18	Heat Flow (kW)	-5.233e-002	-5.011e-002	-5.203e-002	-0.2182	-2.074e-002	
19	Molar Enthalpy (kJ/kgmole)	-6.823e+004	-6.534e+004	-6.784e+004	-1.180e+005	-2.974e+005	
20	Name	28	O2-IN-1	WATER-OUT-1	CO2-OUT	COMB-PROD-2	
21	Vapour Fraction	0.0000	1.0000	0.0000	1.0000	1.0000	
22	Temperature (C)	1000	15.56 *	26.67	26.67 *	1000 *	
23	Pressure (kPa)	137.9	137.9 *	137.9	137.9	137.9	
24	Molar Flow (gmole/h)	0.0000	4.857e-002	1.609	0.9644	2.322	
25	Mass Flow (kg/d)	0.0000	0.0373 *	0.6962	1.003	1.487	
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	1.366e-006	2.908e-005	5.054e-005	6.922e-005	
27	Heat Flow (kW)	-0.0000	-3.893e-006	-0.1277	-0.1044	-0.1620	
28	Molar Enthalpy (kJ/kgmole)	-2.974e+005	-288.6	-2.858e+005	-3.897e+005	-2.512e+005	
29	Name	16	29	O2-IN-2	COMP-2 W	MEOH-1 Q	
30	Vapour Fraction	---	0.0000	1.0000	---	---	
31	Temperature (C)	---	1000	26.67 *	---	---	
32	Pressure (kPa)	---	137.9	137.9 *	---	---	
33	Molar Flow (gmole/h)	---	0.0000	1.161	---	---	
34	Mass Flow (kg/d)	---	0.0000	0.8916 *	---	---	
35	Std Ideal Liq Vol Flow (m3/h)	---	0.0000	3.265e-005	---	---	
36	Heat Flow (kW)	---	-0.0000	1.158e-005	5.606e-004	-2.038e-002	
37	Molar Enthalpy (kJ/kgmole)	---	-2.512e+005	35.92	---	---	
38	Name	COND Q	CND1 Q	RB1 Q	CND2 Q	RB2 Q	
39	Vapour Fraction	---	---	---	---	---	
40	Temperature (C)	---	---	---	---	---	
41	Pressure (kPa)	---	---	---	---	---	
42	Molar Flow (gmole/h)	---	---	---	---	---	
43	Mass Flow (kg/d)	---	---	---	---	---	
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
45	Heat Flow (kW)	1.271e-002	2.076e-003	3.192e-003	1.678e-002	1.631e-002	
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
47	Name	Electrolysis Power	Process Heat	Top Heat Q	Preheat Q	Circ Pwr	
48	Vapour Fraction	---	---	---	---	---	
49	Temperature (C)	---	---	---	---	---	
50	Pressure (kPa)	---	---	---	---	---	
51	Molar Flow (gmole/h)	---	---	---	---	---	
52	Mass Flow (kg/d)	---	---	---	---	---	
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
54	Heat Flow (kW)	0.1749	5.311e-013	1.169e-003	2.777e-002	1.267e-005	
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	

56	
57	
58	
59	
60	
61	
62	


1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2	Honeywell Company Name Not Available	Unit Set: NASA
3		Calgary, Alberta
4		CANADA
5		Date/Time: Wednesday Feb 16 2011, 9:58:39

Workbook: Case (Main) (continued)

Streams (continued)							Fluid Pkg:	All
Name	Amb Q	Water Pump Pwr	ST1 PWR	IC1 Q	IC2 Q			
12	Vapour Fraction	---	---	---	---	---	---	
13	Temperature (C)	---	---	---	---	---	---	
14	Pressure (kPa)	---	---	---	---	---	---	
15	Molar Flow (gmole/h)	---	---	---	---	---	---	
16	Mass Flow (kg/d)	---	---	---	---	---	---	
17	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	---	
18	Heat Flow (kW)	-9.166e-003	9.739e-009	3.452e-003	2.828e-003	2.605e-003		
19	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	---	
Name	ST2 PWR	ST3 PWR	IC3 Q	STG4 PWR	IC4 Q			
21	Vapour Fraction	---	---	---	---	---	---	
22	Temperature (C)	---	---	---	---	---	---	
23	Pressure (kPa)	---	---	---	---	---	---	
24	Molar Flow (gmole/h)	---	---	---	---	---	---	
25	Mass Flow (kg/d)	---	---	---	---	---	---	
26	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	---	
27	Heat Flow (kW)	2.823e-003	2.594e-003	2.229e-003	2.212e-003	1.919e-003		
28	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	---	
Name	STG5 PWR	COMB-Q-1	AMB-Q-1	COMB-Q-2				
30	Vapour Fraction	---	---	---	---	---	---	
31	Temperature (C)	---	---	---	---	---	---	
32	Pressure (kPa)	---	---	---	---	---	---	
33	Molar Flow (gmole/h)	---	---	---	---	---	---	
34	Mass Flow (kg/d)	---	---	---	---	---	---	
35	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	---	
36	Heat Flow (kW)	1.746e-003	-3.335e-003	-4.936e-002	-0.1108			
37	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	---	

Composition							Fluid Pkg:	All
Name	SYNG-2	M-RECY2	1	SYNG-3	SYNG-5			
41	Master Comp Mole Frac (H2O)	0.0260	0.0003	0.0109	0.0109	0.0109	0.0109	
42	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
43	Master Comp Mole Frac (Hydrogen)	0.6311	0.5725	0.5968	0.5968	0.5968	0.5968	
44	Master Comp Mole Frac (CO)	0.2524	0.0419	0.1292	0.1292	0.1292	0.1292	
45	Master Comp Mole Frac (CO2)	0.0905	0.3782	0.2589	0.2589	0.2589	0.2589	
46	Master Comp Mole Frac (Methanol)	0.0000	0.0070	0.0041	0.0041	0.0041	0.0041	
47	Master Comp Mole Frac (diM-Ether)	0.0000	0.0002	0.0001	0.0001	0.0001	0.0001	
48	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
Name	MEOH-2	MEOH-4	Vap Out	2	3			
50	Master Comp Mole Frac (H2O)	0.0333	0.0333	0.0332	0.0332	0.0333	0.0333	
51	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
52	Master Comp Mole Frac (Hydrogen)	0.4530	0.4530	0.4530	0.4530	0.4530	0.4530	
53	Master Comp Mole Frac (CO)	0.0332	0.0332	0.0332	0.0332	0.0332	0.0332	
54	Master Comp Mole Frac (CO2)	0.3202	0.3202	0.3202	0.3202	0.3202	0.3202	
55	Master Comp Mole Frac (Methanol)	0.1601	0.1601	0.1602	0.1602	0.1601	0.1601	
56	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0001	0.0001	0.0002	0.0002	
57	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	


58							
59							
60							
61							
62							

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 9:58:39
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	MEOH-6	MEOH-5	MEOH-7	MEOH-8	LT-GAS-1	
12	Master Comp Mole Frac (H2O)	0.1579	0.0333	0.1579	0.1775	0.0000	
13	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.0024	0.4530	0.0024	0.0000	0.0220	
15	Master Comp Mole Frac (CO)	0.0005	0.0332	0.0005	0.0000	0.0043	
16	Master Comp Mole Frac (CO2)	0.1016	0.3202	0.1016	0.0000	0.9232	
17	Master Comp Mole Frac (Methanol)	0.7373	0.1601	0.7373	0.8224	0.0490	
18	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0002	0.0000	0.0016	
19	Master Comp Mole Frac (1-Propanol)	0.0001	0.0000	0.0001	0.0001	0.0000	
20	Name	M-RECY	PURGE-1	PURGE-2	LT-GAS	WATER-OUT-2	
21	Master Comp Mole Frac (H2O)	0.0003	0.0003	0.0003	0.0001	0.9652	
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
23	Master Comp Mole Frac (Hydrogen)	0.5725	0.5725	0.5725	0.3011	0.0000	
24	Master Comp Mole Frac (CO)	0.0419	0.0419	0.0419	0.0233	0.0000	
25	Master Comp Mole Frac (CO2)	0.3782	0.3782	0.3782	0.6469	0.0000	
26	Master Comp Mole Frac (Methanol)	0.0070	0.0070	0.0070	0.0277	0.0348	
27	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0002	0.0009	0.0000	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
29	Name	MEOH-9	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	
30	Master Comp Mole Frac (H2O)	0.0000	0.6407	0.1834	0.6411	0.9900 *	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0100 *	
32	Master Comp Mole Frac (Hydrogen)	0.0000	0.0718	0.5291	0.0714	0.0000 *	
33	Master Comp Mole Frac (CO)	0.0000	0.0281	0.2116	0.0286	0.0000 *	
34	Master Comp Mole Frac (CO2)	0.0000	0.2593	0.0759	0.2589	0.0000 *	
35	Master Comp Mole Frac (Methanol)	0.9998	0.0000	0.0000	0.0000	0.0000 *	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *	
37	Master Comp Mole Frac (1-Propanol)	0.0002	0.0000	0.0000	0.0000	0.0000 *	
38	Name	Hot O2	400	8	Warm O2	25	
39	Master Comp Mole Frac (H2O)	0.0000	0.6407	0.6411	0.0000	0.1834	
40	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000	1.0000	0.0000	
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.0718	0.0714	0.0000	0.5291	
42	Master Comp Mole Frac (CO)	0.0000	0.0282	0.0286	0.0000	0.2116	
43	Master Comp Mole Frac (CO2)	0.0000	0.2593	0.2589	0.0000	0.0759	
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Name	WATER-IN	CO2-IN	4	5	6	
48	Master Comp Mole Frac (H2O)	1.0000 *	0.0000 *	0.6411	0.6411	0.1834	
49	Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
50	Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0000 *	0.0714	0.0714	0.5291	
51	Master Comp Mole Frac (CO)	0.0000 *	0.0000 *	0.0286	0.0286	0.2116	
52	Master Comp Mole Frac (CO2)	0.0000 *	1.0000 *	0.2589	0.2589	0.0759	
53	Master Comp Mole Frac (Methanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
54	Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
55	Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	


56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 9:58:39
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	7	10	SYNG-1	13	14	
12	Master Comp Mole Frac (H2O)	0.1834	0.1834	0.0260	0.9999	0.9999	
13	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.5291	0.5291	0.6311	0.0000	0.0000	
15	Master Comp Mole Frac (CO)	0.2116	0.2116	0.2524	0.0000	0.0000	
16	Master Comp Mole Frac (CO2)	0.0759	0.0759	0.0905	0.0001	0.0001	
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
20	Name	SYNG-RCY	O2-OUT	18	17	11	
21	Master Comp Mole Frac (H2O)	0.5989	0.0000	0.6411	0.6411 *	0.1834	
22	Master Comp Mole Frac (Oxygen)	0.0000	1.0000	0.0000	0.0000 *	0.0000	
23	Master Comp Mole Frac (Hydrogen)	0.2599	0.0000	0.0714	0.0714 *	0.5291	
24	Master Comp Mole Frac (CO)	0.1039	0.0000	0.0286	0.0286 *	0.2116	
25	Master Comp Mole Frac (CO2)	0.0373	0.0000	0.2589	0.2589 *	0.0759	
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
29	Name	19	20	21	22	23	
30	Master Comp Mole Frac (H2O)	0.0260	0.0260	0.0260	0.0260	0.0260	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
32	Master Comp Mole Frac (Hydrogen)	0.6311	0.6311	0.6311	0.6311	0.6311	
33	Master Comp Mole Frac (CO)	0.2524	0.2524	0.2524	0.2524	0.2524	
34	Master Comp Mole Frac (CO2)	0.0905	0.0905	0.0905	0.0905	0.0905	
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
38	Name	24	26	27	12	COMB-PROD	
39	Master Comp Mole Frac (H2O)	0.0260	0.0260	0.0260	0.0109 *	0.3378	
40	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000 *	0.0004	
41	Master Comp Mole Frac (Hydrogen)	0.6311	0.6311	0.6311	0.5968 *	0.0000	
42	Master Comp Mole Frac (CO)	0.2524	0.2524	0.2524	0.1292 *	0.0000	
43	Master Comp Mole Frac (CO2)	0.0905	0.0905	0.0905	0.2589 *	0.6610	
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0041 *	0.0000	
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0001 *	0.0008	
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
47	Name	28	O2-IN-1	WATER-OUT-1	CO2-OUT	COMB-PROD-2	
48	Master Comp Mole Frac (H2O)	0.3378	0.0000 *	0.9994	0.0259	0.6666	
49	Master Comp Mole Frac (Oxygen)	0.0004	1.0000 *	0.0000	0.0002	0.0000	
50	Master Comp Mole Frac (Hydrogen)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
51	Master Comp Mole Frac (CO)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
52	Master Comp Mole Frac (CO2)	0.6610	0.0000 *	0.0006	0.9735	0.3333	
53	Master Comp Mole Frac (Methanol)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
54	Master Comp Mole Frac (diM-Ether)	0.0008	0.0000 *	0.0000	0.0002	0.0000	
55	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000 *	0.0000	0.0001	0.0001	

56
57
58
59
60
61
62


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 9:58:39
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
Name	16	29	O2-IN-2				
Master Comp Mole Frac (H2O)	---	0.6666	0.0000 *				
Master Comp Mole Frac (Oxygen)	---	0.0000	1.0000 *				
Master Comp Mole Frac (Hydrogen)	---	0.0000	0.0000 *				
Master Comp Mole Frac (CO)	---	0.0000	0.0000 *				
Master Comp Mole Frac (CO2)	---	0.3333	0.0000 *				
Master Comp Mole Frac (Methanol)	---	0.0000	0.0000 *				
Master Comp Mole Frac (diM-Ether)	---	0.0000	0.0000 *				
Master Comp Mole Frac (1-Propanol)	---	0.0001	0.0000 *				

Unit Ops


Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
COMP-2	Compressor	12	SYNG-3	No	500.0 *
		COMP-2 W			
Syngas Circulator	Compressor	6	10	No	500.0 *
		Circ Pwr			
SG CMP STG4	Compressor	24	26	No	500.0 *
		STG4 PWR			
SG CMP STG1	Compressor	SYNG-1	19	No	500.0 *
		ST1 PWR			
SG CMP STG2	Compressor	20	21	No	500.0 *
		ST2 PWR			
SG CMP STG3	Compressor	22	23	No	500.0 *
		ST3 PWR			
SG CMP STG 5	Compressor	27	SYNG-2	No	500.0 *
		STG5 PWR			
M3	Mixer	SYNG-2	1	No	500.0 *
		M-RECY2			
MIX-100	Mixer	LT-GAS-1	LT-GAS	No	500.0 *
		PURGE-2			
M1	Mixer	WATER-IN	8	No	500.0 *
		CO2-IN			
		SYNG-RCY			
M2	Mixer	14	SYNG-RCY	No	500.0 *
		10			
HX	LNG	SYNG-3	SYNG-5	No	500.0 *
		MEOH-2	MEOH-4		
Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
		5	4		
		Hot O2	Warm O2		
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
		Warm O2	O2-OUT		
MEOH-1	Equilibrium Reactor	SYNG-5	2	No	500.0 *
		MEOH-1 Q	Vap Out		
			MEOH-1 Q		
RWGS 1	Equilibrium Reactor	9	400	No	500.0 *
			CO2, Water In		
MEOH-2	Conversion Reactor	Vap Out	3	No	500.0 *
			MEOH-2		
COMB-1	Conversion Reactor	LT-GAS	28	No	500.0 *
		O2-IN-1	COMB-PROD		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 9:58:39
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
COMB-1	Conversion Reactor	COMB-Q-1	COMB-Q-1	No	500.0 *	
COMB-2	Conversion Reactor	MEOH-9	29	No	500.0 *	
		O2-IN-2	COMB-PROD-2			
		COMB-Q-2	COMB-Q-2			
KO-DRM	Separator	MEOH-5	MEOH-6	No	500.0 *	
			M-RECY			
Water Knockout Tank	Separator	7	13	No	500.0 *	
		Amb Q	SYNG-1			
			Amb Q			
KO-DRM 2	Separator	COMB-PROD	WATER-OUT-1	No	500.0 *	
		COMB-PROD-2	CO2-OUT			
		AMB-Q-1	AMB-Q-1			
CONDNSR	Cooler	MEOH-4	MEOH-5	No	500.0 *	
			COND Q			
INT CLR 1	Cooler	19	20	No	500.0 *	
INT CLR 2	Cooler		IC1 Q	No	500.0 *	
			21			22
INT CLR 3	Cooler		IC2 Q	No	500.0 *	
			23			24
INT CLR 4	Cooler		IC3 Q	No	500.0 *	
			26			27
VALVE-3	Valve	MEOH-6	MEOH-7	No	500.0 *	
VALVE-2	Valve	PURGE-1	PURGE-2	No	500.0 *	
T-100	Distillation	MEOH-7	MEOH-8	No	2500 *	
		RB1 Q	LT-GAS-1			
			CND1 Q			
T-101	Distillation	MEOH-8	WATER-OUT-2	No	2500 *	
		RB2 Q	MEOH-9			
			CND2 Q			
RCY-4	Recycle	8	17	No	3500 *	
RCY-1	Recycle	1	12	No	3500 *	
TEE-100	Tee		M-RECY	M-RECY2	No	500.0 *
				PURGE-1		
T1	Tee		11	6	No	500.0 *
				7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *	
		CO2, Water In	H2,CO,H2O Out			
		Process Heat				
		Electrolysis Power				
Topping Heat	Heater		4	9	No	500.0 *
				Top Heat Q		
Preheater	Heater		18	5	No	500.0 *
				Preheat Q		
SPRDSHT-1	Spreadsheet			No	500.0 *	
Water Pump	Pump		13	14	No	500.0 *
				Water Pump Pwr		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 9:58:39
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TLP2	O2 Out @TLP2	Gas Products @TLP2	Liquid @TLP2	Anode @TLP2		
Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000		
Temperature (C)	800.3	800.0	800.0 *	800.0	800.0		
Pressure (kPa)	135.1	135.1	136.5	136.5	135.1		
Molar Flow (gmole/h)	1.000e-010	1.220	5.027	0.0000	1.220		
Mass Flow (kg/d)	4.357e-011	0.9366	2.183	0.0000	0.9366		
Liquid Volume Flow (m3/h)	1.815e-015	3.430e-005	1.690e-004	0.0000	3.430e-005		
Heat Flow (kW)	-5.841e-012	8.554e-003	-7.463e-002	-0.0000	8.554e-003		
Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-5.345e+004	-5.345e+004	2.525e+004		
Name	H2,CO,H2O Out @TP	Cathode @TLP2	2 @TLP2	CO2, Water In @TLP2	Electrolysis Heating @		
Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---		
Temperature (C)	800.0 *	800.0 *	800.0	800.3	---		
Pressure (kPa)	135.1	135.1	135.1	137.9	---		
Molar Flow (gmole/h)	3.807	3.807	0.0000	3.807	---		
Mass Flow (kg/d)	1.246	1.246	0.0000	2.183	---		
Liquid Volume Flow (m3/h)	1.144e-004	1.347e-004	0.0000	1.083e-004	---		
Heat Flow (kW)	-7.644e-002	-8.319e-002	-0.0000	-0.2428	0.1681		
Molar Enthalpy (kJ/kgmole)	-7.228e+004	-7.865e+004	-7.228e+004	-2.296e+005	---		
Name	Process Heat @TLP2	Shift Reactor 2 Heat @	Electrolysis Power @T				
Vapour Fraction	---	---	---				
Temperature (C)	---	---	---				
Pressure (kPa)	---	---	---				
Molar Flow (gmole/h)	---	---	---				
Mass Flow (kg/d)	---	---	---				
Liquid Volume Flow (m3/h)	---	---	---				
Heat Flow (kW)	5.311e-013	6.742e-003	0.1749				
Molar Enthalpy (kJ/kgmole)	---	---	---				

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TLP2	O2 Out @TLP2	Gas Products @TLP2	Liquid @TLP2	Anode @TLP2		
Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000		
Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2426	0.2426	1.0000		
Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.5397	0.5396	0.0000		
Comp Mole Frac (CO)	0.0000	0.0000	0.0213	0.0213	0.0000		
Comp Mole Frac (CO2)	0.0000	0.0000	0.1964	0.1964	0.0000		
Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000		
Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000		
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000		
Name	H2,CO,H2O Out @TP	Cathode @TLP2	2 @TLP2	CO2, Water In @TLP2			
Comp Mole Frac (H2O)	0.1834	0.0000	0.1834	0.6407			
Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000			
Comp Mole Frac (Hydrogen)	0.5291	0.7125	0.5291	0.0718			
Comp Mole Frac (CO)	0.2116	0.0281	0.2116	0.0281			
Comp Mole Frac (CO2)	0.0759	0.2593	0.0759	0.2593			
Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000			
Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000			
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000			

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Temp Average ASR @TLP2	Spreadsheet			Yes	500.0 *
Electrolysis Spreadsheet @TF	Spreadsheet			No	500.0 *

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 9:58:39
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *
ADJ-1 @TPL2	Adjust			No	3500 *

Workbook: T-100 (COL1)

Material Streams


Fluid Pkg: All

Name	Reflux @COL1	To Condenser @COL1	Boilup @COL1	To Reboiler @COL1	MEOH-8 @COL1
Vapour Fraction	0.0000	1.0000	1.0000	0.0000	0.0000
Temperature (C)	8.386	59.71	77.28	76.22	77.28
Pressure (kPa)	137.9	137.9	137.9	137.9	137.9
Molar Flow (gmole/h)	0.1758	0.2930	0.3135	1.262	0.9484
Mass Flow (kg/d)	0.1358	0.2552	0.2375	0.9103	0.6728
Liquid Volume Flow (m3/h)	7.109e-006	1.322e-005	1.239e-005	4.685e-005	3.446e-005
Heat Flow (kW)	-1.189e-002	-2.202e-002	-1.746e-002	-8.495e-002	-6.430e-002
Name	LT-GAS-1 @COL1	MEOH-7 @COL1			
Vapour Fraction	1.0000	0.1059			
Temperature (C)	8.386	29.47			
Pressure (kPa)	137.9	206.8			
Molar Flow (gmole/h)	0.1172	1.066			
Mass Flow (kg/d)	0.1194	0.7922			
Liquid Volume Flow (m3/h)	6.106e-006	4.056e-005			
Heat Flow (kW)	-1.221e-002	-7.762e-002			

Compositions

Fluid Pkg: All

Name	Reflux @COL1	To Condenser @COL1	Boilup @COL1	To Reboiler @COL1	MEOH-8 @COL1
Comp Mole Frac (H2O)	0.0000	0.0000	0.0338	0.1418	0.1775
Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
Comp Mole Frac (Hydrogen)	0.0000	0.0088	0.0000	0.0000	0.0000
Comp Mole Frac (CO)	0.0000	0.0017	0.0000	0.0000	0.0000
Comp Mole Frac (CO2)	0.0122	0.3766	0.0000	0.0000	0.0000
Comp Mole Frac (Methanol)	0.9876	0.6122	0.9661	0.8581	0.8224
Comp Mole Frac (diM-Ether)	0.0002	0.0007	0.0000	0.0000	0.0000
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0001	0.0001	0.0001

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name:	\\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2		Unit Set:	NASA
3		Date/Time:	Wednesday Feb 16 2011, 9:58:39
4			
5			

Workbook: T-100 (COL1) (continued)

Compositions (continued)

Fluid Pkg: All

11	Name	LT-GAS-1 @COL1	MEOH-7 @COL1			
12	Comp Mole Frac (H2O)	0.0000	0.1579			
13	Comp Mole Frac (Oxygen)	0.0000	0.0000			
14	Comp Mole Frac (Hydrogen)	0.0220	0.0024			
15	Comp Mole Frac (CO)	0.0043	0.0005			
16	Comp Mole Frac (CO2)	0.9232	0.1016			
17	Comp Mole Frac (Methanol)	0.0490	0.7373			
18	Comp Mole Frac (diM-Ether)	0.0016	0.0002			
19	Comp Mole Frac (1-Propanol)	0.0000	0.0001			

Energy Streams

Fluid Pkg: All

22	Name	CND1 Q @COL1	RB1 Q @COL1			
23	Heat Flow (kW)	2.076e-003	3.192e-003			

Unit Ops


26	Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
27	Condenser @COL1	Partial Condenser	To Condenser @COL1	LT-GAS-1 @COL1	No	500.0 *
28			CND1 Q @COL1	Reflux @COL1		
29				CND1 Q @COL1		
30	Reboiler @COL1	Reboiler	To Reboiler @COL1	MEOH-8 @COL1	No	500.0 *
31			RB1 Q @COL1	Boilup @COL1		
32	Main TS @COL1	Tray Section	Reflux @COL1	To Reboiler @COL1	No	500.0 *
33			Boilup @COL1	To Condenser @COL1		
34			MEOH-7 @COL1			

Workbook: T-101 (COL2)

Material Streams

Fluid Pkg: All

40	Name	Reflux @COL2	To Condenser @COL2	Boilup @COL2	To Reboiler @COL2	MEOH-9 @COL2
41	Vapour Fraction	0.0000	1.0000	1.0000	0.0000	0.0000
42	Temperature (C)	40.00	72.51	108.6	108.4	40.00
43	Pressure (kPa)	137.9	137.9	137.9	137.9	137.9
44	Molar Flow (gmole/h)	0.7663	1.540	1.445	1.620	0.7741
45	Mass Flow (kg/d)	0.5894	1.185	0.6476	0.7250	0.5953
46	Liquid Volume Flow (m3/h)	3.086e-005	6.204e-005	2.759e-005	3.087e-005	3.117e-005
47	Heat Flow (kW)	-5.078e-002	-8.529e-002	-9.520e-002	-0.1250	-5.129e-002
48	Name	WATER-2 @COL2	MEOH-8 @COL2			
49	Vapour Fraction	0.0000	0.0000			
50	Temperature (C)	108.6	77.28			
51	Pressure (kPa)	137.9	137.9			
52	Molar Flow (gmole/h)	0.1744	0.9484			
53	Mass Flow (kg/d)	7.742e-002	0.6728			
54	Liquid Volume Flow (m3/h)	3.282e-006	3.446e-005			
55	Heat Flow (kW)	-1.348e-002	-6.430e-002			

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 9:58:39
4		
5		

Workbook: T-101 (COL2) (continued)

Compositions						Fluid Pkg: All
Name	Reflux @COL2	To Condenser @COL2	Boilup @COL2	To Reboiler @COL2	MEOH-9 @COL2	
12	Comp Mole Frac (H2O)	0.0000	0.0000	0.9533	0.9546	0.0000
13	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
14	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.0000	0.0000	0.0000
15	Comp Mole Frac (CO)	0.0000	0.0000	0.0000	0.0000	0.0000
16	Comp Mole Frac (CO2)	0.0000	0.0000	0.0000	0.0000	0.0000
17	Comp Mole Frac (Methanol)	0.9998	0.9998	0.0467	0.0454	0.9998
18	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000
19	Comp Mole Frac (1-Propanol)	0.0002	0.0002	0.0000	0.0000	0.0002
Name	WATER-2 @COL2	MEOH-8 @COL2				
21	Comp Mole Frac (H2O)	0.9652	0.1775			
22	Comp Mole Frac (Oxygen)	0.0000	0.0000			
23	Comp Mole Frac (Hydrogen)	0.0000	0.0000			
24	Comp Mole Frac (CO)	0.0000	0.0000			
25	Comp Mole Frac (CO2)	0.0000	0.0000			
26	Comp Mole Frac (Methanol)	0.0348	0.8224			
27	Comp Mole Frac (diM-Ether)	0.0000	0.0000			
28	Comp Mole Frac (1-Propanol)	0.0000	0.0001			

Energy Streams						Fluid Pkg: All
Name	CND2 Q @COL2	RB2 Q @COL2				
32	Heat Flow (kW)	1.678e-002	1.631e-002			

Unit Ops						
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
36	Reboiler @COL2	Reboiler	To Reboiler @COL2	WATER-2 @COL2	No	500.0 *
			RB2 Q @COL2	Boilup @COL2		
38	Main TS @COL2	Tray Section	Reflux @COL2	To Reboiler @COL2	No	500.0 *
			Boilup @COL2	To Condenser @COL2		
			MEOH-8 @COL2			
42	Condenser @COL2	Total Condenser	To Condenser @COL2	MEOH-9 @COL2	No	500.0 *
			CND2 Q @COL2	Reflux @COL2		
				CND2 Q @COL2		

44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		

Workbook: Case (Main)

Streams						Fluid Pkg:	All
11	Name	SYNG-2	M-RECY2	1	SYNG-3	SYNG-5	
12	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000	
13	Temperature (C)	174.9	40.00	88.29	98.50	216.7 *	
14	Pressure (kPa)	7501 *	6977	6977	7515 *	7460	
15	Molar Flow (gmole/h)	3.213	5.922	9.136	9.136	9.136	
16	Mass Flow (kg/d)	0.8623	0.7634	1.626	1.626	1.626	
17	Std Ideal Liq Vol Flow (m3/h)	1.017e-004	1.817e-004	2.834e-004	2.834e-004	2.834e-004	
18	Heat Flow (kW)	-4.799e-002	-4.789e-002	-9.588e-002	-9.509e-002	-8.595e-002	
19	Molar Enthalpy (kJ/kgmole)	-5.377e+004	-2.911e+004	-3.778e+004	-3.747e+004	-3.387e+004	
20	Name	MEOH-2	MEOH-4	Vap Out	2	3	
21	Vapour Fraction	1.0000	0.9564	1.0000	0.0000	0.0000	
22	Temperature (C)	226.8	139.1	226.7 *	226.7	226.8	
23	Pressure (kPa)	7060	7005	7060	7060	7060	
24	Molar Flow (gmole/h)	7.311	7.311	7.311	0.0000	0.0000	
25	Mass Flow (kg/d)	1.626	1.626	1.626	0.0000	0.0000	
26	Std Ideal Liq Vol Flow (m3/h)	2.300e-004	2.300e-004	2.300e-004	0.0000	0.0000	
27	Heat Flow (kW)	-0.1084	-0.1175	-0.1084	-0.0000	-0.0000	
28	Molar Enthalpy (kJ/kgmole)	-5.338e+004	-5.788e+004	-5.338e+004	-2.228e+005	-2.228e+005	
29	Name	MEOH-6	MEOH-5	MEOH-7	MEOH-8	LT-GAS-1	
30	Vapour Fraction	0.0000	0.8352	0.0163	0.0000	1.0000	
31	Temperature (C)	40.00	40.00 *	40.64	78.98	40.14	
32	Pressure (kPa)	6977	6977	206.8 *	137.9	137.9	
33	Molar Flow (gmole/h)	1.205	7.311	1.205	1.174	3.133e-002	
34	Mass Flow (kg/d)	0.8386	1.626	0.8386	0.8114	2.716e-002	
35	Std Ideal Liq Vol Flow (m3/h)	4.273e-005	2.300e-004	4.273e-005	4.125e-005	1.478e-006	
36	Heat Flow (kW)	-8.421e-002	-0.1336	-8.421e-002	-8.040e-002	-2.579e-003	
37	Molar Enthalpy (kJ/kgmole)	-2.516e+005	-6.578e+004	-2.516e+005	-2.466e+005	-2.963e+005	
38	Name	M-RECY	PURGE-1	PURGE-2	LT-GAS	WATER-OUT-2	
39	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	0.0000	
40	Temperature (C)	40.00	40.00	39.45	39.38	108.6	
41	Pressure (kPa)	6977	6977	137.9	137.9	137.9	
42	Molar Flow (gmole/h)	6.106	0.1832	0.1832	0.2145	0.2627	
43	Mass Flow (kg/d)	0.7870	2.361e-002	2.361e-002	5.077e-002	0.1165	
44	Std Ideal Liq Vol Flow (m3/h)	1.873e-004	5.619e-006	5.619e-006	7.098e-006	4.935e-006	
45	Heat Flow (kW)	-4.937e-002	-1.481e-003	-1.481e-003	-4.060e-003	-2.031e-002	
46	Molar Enthalpy (kJ/kgmole)	-2.911e+004	-2.911e+004	-2.911e+004	-6.813e+004	-2.783e+005	
47	Name	MEOH-9	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	
48	Vapour Fraction	0.0000	1.0000	1.0000	1.0000	1.0000	
49	Temperature (C)	40.00	800.3	800.0	800.0 *	800.3	
50	Pressure (kPa)	137.9	137.9	135.1	137.9	135.1	
51	Molar Flow (gmole/h)	0.9110	4.324	4.324	4.324	1.000e-010 *	
52	Mass Flow (kg/d)	0.6950	2.382	1.264	2.382	4.357e-011	
53	Std Ideal Liq Vol Flow (m3/h)	3.631e-005	1.180e-004	1.282e-004	1.179e-004	1.815e-015	
54	Heat Flow (kW)	-6.061e-002	-0.2697	-7.217e-002	-0.2697	-5.841e-012	
55	Molar Enthalpy (kJ/kgmole)	-2.395e+005	-2.245e+005	-6.008e+004	-2.245e+005	-2.103e+005	

56							
57							
58							
59							
60							
61							
62							

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	Hot O2	400	8	Warm O2	25	
12	Vapour Fraction	1.0000	0.0000	0.3396	1.0000	1.0000	
13	Temperature (C)	800.0	800.3	34.17	122.0	168.3	
14	Pressure (kPa)	135.1	137.9	137.9	135.1	135.1	
15	Molar Flow (gmole/h)	1.455	0.0000	4.324	1.455	4.324	
16	Mass Flow (kg/d)	1.118	0.0000	2.382	1.118	1.264	
17	Std Ideal Liq Vol Flow (m3/h)	4.094e-005	0.0000	1.179e-004	4.094e-005	1.282e-004	
18	Heat Flow (kW)	1.021e-002	-0.0000	-0.3404	1.160e-003	-9.698e-002	
19	Molar Enthalpy (kJ/kgmole)	2.525e+004	-2.245e+005	-2.834e+005	2869	-8.074e+004	
20	Name	WATER-IN	CO2-IN	4	5	6	
21	Vapour Fraction	0.0000	1.0000	1.0000	0.9663	1.0000	
22	Temperature (C)	21.00 *	21.00 *	775.0 *	97.00 *	122.0 *	
23	Pressure (kPa)	137.9	137.9 *	137.9	137.9	135.1	
24	Molar Flow (gmole/h)	2.267	0.9468	4.324	4.324	0.5591	
25	Mass Flow (kg/d)	0.9800 *	1.000 *	2.382	2.382	0.1635	
26	Std Ideal Liq Vol Flow (m3/h)	4.092e-005	5.048e-005	1.179e-004	1.179e-004	1.658e-005	
27	Heat Flow (kW)	-0.1802	-0.1036	-0.2710	-0.3048	-1.276e-002	
28	Molar Enthalpy (kJ/kgmole)	-2.862e+005	-3.940e+005	-2.256e+005	-2.538e+005	-8.215e+004	
29	Name	7	10	SYNG-1	13	14	
30	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	0.0000	
31	Temperature (C)	122.0	124.9	26.67 *	26.67	26.67	
32	Pressure (kPa)	135.1	137.9	135.1	135.1	137.9	
33	Molar Flow (gmole/h)	3.765	0.5591	3.213	0.5517	0.5517	
34	Mass Flow (kg/d)	1.101	0.1635	0.8623	0.2385	0.2385	
35	Std Ideal Liq Vol Flow (m3/h)	1.116e-004	1.658e-005	1.017e-004	9.960e-006	9.960e-006	
36	Heat Flow (kW)	-8.592e-002	-1.275e-002	-5.188e-002	-4.379e-002	-4.379e-002	
37	Molar Enthalpy (kJ/kgmole)	-8.215e+004	-8.207e+004	-5.812e+004	-2.858e+005	-2.858e+005	
38	Name	SYNG-RCY	O2-OUT	18	17	11	
39	Vapour Fraction	0.4952	1.0000	0.3619	0.3396	1.0000	
40	Temperature (C)	61.41	59.17	51.66	34.17 *	122.0	
41	Pressure (kPa)	137.9	135.1	137.9	137.9 *	135.1	
42	Molar Flow (gmole/h)	1.111	1.455	4.324	4.324 *	4.324	
43	Mass Flow (kg/d)	0.4020	1.118	2.382	2.382	1.264	
44	Std Ideal Liq Vol Flow (m3/h)	2.654e-005	4.094e-005	1.179e-004	1.179e-004	1.282e-004	
45	Heat Flow (kW)	-5.654e-002	4.011e-004	-0.3379	-0.3404	-9.868e-002	
46	Molar Enthalpy (kJ/kgmole)	-1.832e+005	992.3	-2.813e+005	-2.834e+005	-8.215e+004	
47	Name	19	20	21	22	23	
48	Vapour Fraction	1.0000	1.0000	1.0000	1.0000 *	1.0000	
49	Temperature (C)	176.7 *	54.44 *	176.7 *	64.28	176.7 *	
50	Pressure (kPa)	421.6	421.6	1020	1020	2266	
51	Molar Flow (gmole/h)	3.213	3.213	3.213	3.213	3.213	
52	Mass Flow (kg/d)	0.8623	0.8623	0.8623	0.8623	0.8623	
53	Std Ideal Liq Vol Flow (m3/h)	1.017e-004	1.017e-004	1.017e-004	1.017e-004	1.017e-004	
54	Heat Flow (kW)	-4.790e-002	-5.116e-002	-4.791e-002	-5.092e-002	-4.792e-002	
55	Molar Enthalpy (kJ/kgmole)	-5.367e+004	-5.732e+004	-5.367e+004	-5.704e+004	-5.368e+004	

56							
57							
58							
59							
60							
61							
62							

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	24	26	27	12	COMB-PROD	
12	Vapour Fraction	1.0000 *	1.0000	1.0000 *	1.0000	1.0000	
13	Temperature (C)	81.26	176.7 *	95.52	88.29 *	1000 *	
14	Pressure (kPa)	2266	4382	4382	6977 *	137.9	
15	Molar Flow (gmole/h)	3.213	3.213	3.213	9.136 *	0.2328	
16	Mass Flow (kg/d)	0.8623	0.8623	0.8623	1.626	0.1268	
17	Std Ideal Liq Vol Flow (m3/h)	1.017e-004	1.017e-004	1.017e-004	2.834e-004	5.769e-006	
18	Heat Flow (kW)	-5.049e-002	-4.793e-002	-5.014e-002	-9.587e-002	-1.471e-002	
19	Molar Enthalpy (kJ/kgmole)	-5.657e+004	-5.370e+004	-5.618e+004	-3.778e+004	-2.275e+005	
20	Name	28	O2-IN-1	WATER-OUT-1	CO2-OUT	COMB-PROD-2	
21	Vapour Fraction	0.0000	1.0000	0.0000	1.0000	1.0000	
22	Temperature (C)	1000	15.56 *	26.67	26.67 *	1000 *	
23	Pressure (kPa)	137.9	137.9 *	137.9	137.9	137.9	
24	Molar Flow (gmole/h)	0.0000	9.896e-002	1.968	0.9657	2.700	
25	Mass Flow (kg/d)	0.0000	0.0760 *	0.8515	1.001	1.726	
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	2.783e-006	3.556e-005	5.051e-005	8.030e-005	
27	Heat Flow (kW)	-0.0000	-7.932e-006	-0.1562	-0.1041	-0.1881	
28	Molar Enthalpy (kJ/kgmole)	-2.275e+005	-288.6	-2.858e+005	-3.880e+005	-2.507e+005	
29	Name	16	29	O2-IN-2	COMP-2 W	MEOH-1 Q	
30	Vapour Fraction	---	0.0000	1.0000	---	---	
31	Temperature (C)	---	1000	26.67 *	---	---	
32	Pressure (kPa)	---	137.9	137.9 *	---	---	
33	Molar Flow (gmole/h)	---	0.0000	1.342	---	---	
34	Mass Flow (kg/d)	---	0.0000	1.031 *	---	---	
35	Std Ideal Liq Vol Flow (m3/h)	---	0.0000	3.776e-005	---	---	
36	Heat Flow (kW)	---	-0.0000	1.339e-005	7.842e-004	-2.245e-002	
37	Molar Enthalpy (kJ/kgmole)	---	-2.507e+005	35.92	---	---	
38	Name	COND Q	CND1 Q	RB1 Q	CND2 Q	RB2 Q	
39	Vapour Fraction	---	---	---	---	---	
40	Temperature (C)	---	---	---	---	---	
41	Pressure (kPa)	---	---	---	---	---	
42	Molar Flow (gmole/h)	---	---	---	---	---	
43	Mass Flow (kg/d)	---	---	---	---	---	
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
45	Heat Flow (kW)	1.603e-002	5.120e-004	1.736e-003	2.222e-002	2.171e-002	
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
47	Name	Electrolysis Power	Process Heat	Top Heat Q	Preheat Q	Circ Pwr	
48	Vapour Fraction	---	---	---	---	---	
49	Temperature (C)	---	---	---	---	---	
50	Pressure (kPa)	---	---	---	---	---	
51	Molar Flow (gmole/h)	---	---	---	---	---	
52	Mass Flow (kg/d)	---	---	---	---	---	
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
54	Heat Flow (kW)	0.2077	4.462e-011	1.315e-003	3.307e-002	1.378e-005	
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	


56	
57	
58	
59	
60	
61	
62	

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2	Honeywell Company Name Not Available	Unit Set: NASA
3		Calgary, Alberta
4		CANADA
5		Date/Time: Wednesday Feb 16 2011, 10:00:08

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	Amb Q	Water Pump Pwr	ST1 PWR	IC1 Q	IC2 Q	
12	Vapour Fraction	---	---	---	---	---	
13	Temperature (C)	---	---	---	---	---	
14	Pressure (kPa)	---	---	---	---	---	
15	Molar Flow (gmole/h)	---	---	---	---	---	
16	Mass Flow (kg/d)	---	---	---	---	---	
17	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
18	Heat Flow (kW)	-9.754e-003	1.009e-008	3.980e-003	3.258e-003	3.009e-003	
19	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
20	Name	ST2 PWR	ST3 PWR	IC3 Q	STG4 PWR	IC4 Q	
21	Vapour Fraction	---	---	---	---	---	
22	Temperature (C)	---	---	---	---	---	
23	Pressure (kPa)	---	---	---	---	---	
24	Molar Flow (gmole/h)	---	---	---	---	---	
25	Mass Flow (kg/d)	---	---	---	---	---	
26	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
27	Heat Flow (kW)	3.254e-003	3.001e-003	2.576e-003	2.562e-003	2.215e-003	
28	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
29	Name	STG5 PWR	COMB-Q-1	AMB-Q-1	COMB-Q-2		
30	Vapour Fraction	---	---	---	---		
31	Temperature (C)	---	---	---	---		
32	Pressure (kPa)	---	---	---	---		
33	Molar Flow (gmole/h)	---	---	---	---		
34	Mass Flow (kg/d)	---	---	---	---		
35	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---		
36	Heat Flow (kW)	2.152e-003	-1.065e-002	-5.750e-002	-0.1275		
37	Molar Enthalpy (kJ/kgmole)	---	---	---	---		


Composition						Fluid Pkg:	All
40	Name	SYNG-2	M-RECY2	1	SYNG-3	SYNG-5	
41	Master Comp Mole Frac (H2O)	0.0260	0.0003	0.0093	0.0093	0.0093	
42	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
43	Master Comp Mole Frac (Hydrogen)	0.6794	0.9142	0.8316	0.8316	0.8316	
44	Master Comp Mole Frac (CO)	0.2265	0.0112	0.0869	0.0869	0.0869	
45	Master Comp Mole Frac (CO2)	0.0681	0.0690	0.0687	0.0687	0.0687	
46	Master Comp Mole Frac (Methanol)	0.0000	0.0051	0.0033	0.0033	0.0033	
47	Master Comp Mole Frac (diM-Ether)	0.0000	0.0002	0.0001	0.0001	0.0001	
48	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
49	Name	MEOH-2	MEOH-4	Vap Out	2	3	
50	Master Comp Mole Frac (H2O)	0.0373	0.0373	0.0372	0.3201	0.3206	
51	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
52	Master Comp Mole Frac (Hydrogen)	0.7640	0.7640	0.7640	0.0534	0.0535	
53	Master Comp Mole Frac (CO)	0.0094	0.0094	0.0094	0.0008	0.0008	
54	Master Comp Mole Frac (CO2)	0.0602	0.0602	0.0602	0.0205	0.0205	
55	Master Comp Mole Frac (Methanol)	0.1289	0.1289	0.1290	0.6050	0.6043	
56	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0002	0.0001	0.0002	
57	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0001	

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	MEOH-6	MEOH-5	MEOH-7	MEOH-8	LT-GAS-1	
12	Master Comp Mole Frac (H2O)	0.2249	0.0373	0.2249	0.2309	0.0000	
13	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.0029	0.7640	0.0029	0.0000	0.1122	
15	Master Comp Mole Frac (CO)	0.0001	0.0094	0.0001	0.0000	0.0035	
16	Master Comp Mole Frac (CO2)	0.0160	0.0602	0.0160	0.0000	0.6157	
17	Master Comp Mole Frac (Methanol)	0.7558	0.1289	0.7558	0.7689	0.2622	
18	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0002	0.0000	0.0063	
19	Master Comp Mole Frac (1-Propanol)	0.0001	0.0000	0.0001	0.0001	0.0000	
20	Name	M-RECY	PURGE-1	PURGE-2	LT-GAS	WATER-OUT-2	
21	Master Comp Mole Frac (H2O)	0.0003	0.0003	0.0003	0.0002	0.9669	
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
23	Master Comp Mole Frac (Hydrogen)	0.9142	0.9142	0.9142	0.7971	0.0000	
24	Master Comp Mole Frac (CO)	0.0112	0.0112	0.0112	0.0101	0.0000	
25	Master Comp Mole Frac (CO2)	0.0690	0.0690	0.0690	0.1488	0.0000	
26	Master Comp Mole Frac (Methanol)	0.0051	0.0051	0.0051	0.0427	0.0331	
27	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0002	0.0011	0.0000	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
29	Name	MEOH-9	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	
30	Master Comp Mole Frac (H2O)	0.0187	0.6732	0.1687	0.6736	0.9900 *	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0100 *	
32	Master Comp Mole Frac (Hydrogen)	0.0000	0.0754	0.5798	0.0750	0.0000 *	
33	Master Comp Mole Frac (CO)	0.0000	0.0246	0.1933	0.0250	0.0000 *	
34	Master Comp Mole Frac (CO2)	0.0000	0.2269	0.0582	0.2265	0.0000 *	
35	Master Comp Mole Frac (Methanol)	0.9811	0.0000	0.0000	0.0000	0.0000 *	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *	
37	Master Comp Mole Frac (1-Propanol)	0.0002	0.0000	0.0000	0.0000	0.0000 *	
38	Name	Hot O2	400	8	Warm O2	25	
39	Master Comp Mole Frac (H2O)	0.0000	0.6732	0.6736	0.0000	0.1687	
40	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000	1.0000	0.0000	
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.0754	0.0750	0.0000	0.5798	
42	Master Comp Mole Frac (CO)	0.0000	0.0246	0.0250	0.0000	0.1933	
43	Master Comp Mole Frac (CO2)	0.0000	0.2269	0.2265	0.0000	0.0582	
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Name	WATER-IN	CO2-IN	4	5	6	
48	Master Comp Mole Frac (H2O)	1.0000 *	0.0000 *	0.6736	0.6736	0.1687	
49	Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
50	Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0000 *	0.0750	0.0750	0.5798	
51	Master Comp Mole Frac (CO)	0.0000 *	0.0000 *	0.0250	0.0250	0.1933	
52	Master Comp Mole Frac (CO2)	0.0000 *	1.0000 *	0.2265	0.2265	0.0582	
53	Master Comp Mole Frac (Methanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
54	Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
55	Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	


56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	7	10	SYNG-1	13	14	
12	Master Comp Mole Frac (H2O)	0.1687	0.1687	0.0260	0.9999	0.9999	
13	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.5798	0.5798	0.6794	0.0001	0.0001	
15	Master Comp Mole Frac (CO)	0.1933	0.1933	0.2265	0.0000	0.0000	
16	Master Comp Mole Frac (CO2)	0.0582	0.0582	0.0681	0.0000	0.0000	
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
20	Name	SYNG-RCY	O2-OUT	18	17	11	
21	Master Comp Mole Frac (H2O)	0.5815	0.0000	0.6736	0.6736 *	0.1687	
22	Master Comp Mole Frac (Oxygen)	0.0000	1.0000	0.0000	0.0000 *	0.0000	
23	Master Comp Mole Frac (Hydrogen)	0.2919	0.0000	0.0750	0.0750 *	0.5798	
24	Master Comp Mole Frac (CO)	0.0973	0.0000	0.0250	0.0250 *	0.1933	
25	Master Comp Mole Frac (CO2)	0.0293	0.0000	0.2265	0.2265 *	0.0582	
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
29	Name	19	20	21	22	23	
30	Master Comp Mole Frac (H2O)	0.0260	0.0260	0.0260	0.0260	0.0260	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
32	Master Comp Mole Frac (Hydrogen)	0.6794	0.6794	0.6794	0.6794	0.6794	
33	Master Comp Mole Frac (CO)	0.2265	0.2265	0.2265	0.2265	0.2265	
34	Master Comp Mole Frac (CO2)	0.0681	0.0681	0.0681	0.0681	0.0681	
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
38	Name	24	26	27	12	COMB-PROD	
39	Master Comp Mole Frac (H2O)	0.0260	0.0260	0.0260	0.0093 *	0.8018	
40	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
41	Master Comp Mole Frac (Hydrogen)	0.6794	0.6794	0.6794	0.8316 *	0.0115	
42	Master Comp Mole Frac (CO)	0.2265	0.2265	0.2265	0.0869 *	0.0000	
43	Master Comp Mole Frac (CO2)	0.0681	0.0681	0.0681	0.0687 *	0.1857	
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0033 *	0.0000	
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0001 *	0.0010	
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
47	Name	28	O2-IN-1	WATER-OUT-1	CO2-OUT	COMB-PROD-2	
48	Master Comp Mole Frac (H2O)	0.8018	0.0000 *	0.9994	0.0259	0.6683	
49	Master Comp Mole Frac (Oxygen)	0.0000	1.0000 *	0.0000	0.0018	0.0007	
50	Master Comp Mole Frac (Hydrogen)	0.0115	0.0000 *	0.0000	0.0028	0.0000	
51	Master Comp Mole Frac (CO)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
52	Master Comp Mole Frac (CO2)	0.1858	0.0000 *	0.0006	0.9691	0.3310	
53	Master Comp Mole Frac (Methanol)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
54	Master Comp Mole Frac (diM-Ether)	0.0010	0.0000 *	0.0000	0.0002	0.0000	
55	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000 *	0.0000	0.0002	0.0001	

56
57
58
59
60
61
62


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
Name	16	29	O2-IN-2				
Master Comp Mole Frac (H2O)	---	0.6683	0.0000 *				
Master Comp Mole Frac (Oxygen)	---	0.0007	1.0000 *				
Master Comp Mole Frac (Hydrogen)	---	0.0000	0.0000 *				
Master Comp Mole Frac (CO)	---	0.0000	0.0000 *				
Master Comp Mole Frac (CO2)	---	0.3310	0.0000 *				
Master Comp Mole Frac (Methanol)	---	0.0000	0.0000 *				
Master Comp Mole Frac (diM-Ether)	---	0.0000	0.0000 *				
Master Comp Mole Frac (1-Propanol)	---	0.0001	0.0000 *				

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
COMP-2	Compressor	12	SYNG-3	No	500.0 *
		COMP-2 W			
Syngas Circulator	Compressor	6	10	No	500.0 *
		Circ Pwr			
SG CMP STG4	Compressor	24	26	No	500.0 *
		STG4 PWR			
SG CMP STG1	Compressor	SYNG-1	19	No	500.0 *
		ST1 PWR			
SG CMP STG2	Compressor	20	21	No	500.0 *
		ST2 PWR			
SG CMP STG3	Compressor	22	23	No	500.0 *
		ST3 PWR			
SG CMP STG 5	Compressor	27	SYNG-2	No	500.0 *
		STG5 PWR			
M3	Mixer	SYNG-2	1	No	500.0 *
		M-RECY2			
MIX-100	Mixer	LT-GAS-1	LT-GAS	No	500.0 *
		PURGE-2			
M1	Mixer	WATER-IN	8	No	500.0 *
		CO2-IN			
		SYNG-RCY			
M2	Mixer	14	SYNG-RCY	No	500.0 *
		10			
HX	LNG	SYNG-3	SYNG-5	No	500.0 *
		MEOH-2	MEOH-4		
Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
		5	4		
		Hot O2	Warm O2		
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
		Warm O2	O2-OUT		
MEOH-1	Equilibrium Reactor	SYNG-5	2	No	500.0 *
		MEOH-1 Q	Vap Out		
			MEOH-1 Q		
RWGS 1	Equilibrium Reactor	9	400	No	500.0 *
			CO2, Water In		
MEOH-2	Conversion Reactor	Vap Out	3	No	500.0 *
			MEOH-2		
COMB-1	Conversion Reactor	LT-GAS	28	No	500.0 *
		O2-IN-1	COMB-PROD		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
COMB-1	Conversion Reactor	COMB-Q-1	COMB-Q-1	No	500.0 *	
COMB-2	Conversion Reactor	MEOH-9	29	No	500.0 *	
		O2-IN-2	COMB-PROD-2			
		COMB-Q-2	COMB-Q-2			
KO-DRM	Separator	MEOH-5	MEOH-6	No	500.0 *	
			M-RECY			
Water Knockout Tank	Separator	7	13	No	500.0 *	
		Amb Q	SYNG-1			
			Amb Q			
KO-DRM 2	Separator	COMB-PROD	WATER-OUT-1	No	500.0 *	
		COMB-PROD-2	CO2-OUT			
		AMB-Q-1	AMB-Q-1			
CONDNSR	Cooler	MEOH-4	MEOH-5	No	500.0 *	
			COND Q			
INT CLR 1	Cooler	19	20	No	500.0 *	
INT CLR 2	Cooler		IC1 Q	No	500.0 *	
			21			22
INT CLR 3	Cooler		IC2 Q	No	500.0 *	
			23			24
INT CLR 4	Cooler		IC3 Q	No	500.0 *	
			26			27
VALVE-3	Valve	MEOH-6	MEOH-7	No	500.0 *	
VALVE-2	Valve	PURGE-1	PURGE-2	No	500.0 *	
Distillation Column 1	Distillation	MEOH-7	MEOH-8	No	2500 *	
		RB1 Q	LT-GAS-1			
			CND1 Q			
Distillation Column 2	Distillation	MEOH-8	WATER-OUT-2	No	2500 *	
		RB2 Q	MEOH-9			
			CND2 Q			
RCY-4	Recycle	8	17	No	3500 *	
RCY-1	Recycle	1	12	No	3500 *	
TEE-100	Tee		M-RECY	M-RECY2	No	500.0 *
				PURGE-1		
T1	Tee		11	6	No	500.0 *
				7		
High Temperature Co-Electrolysis	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *	
		CO2, Water In	H2,CO,H2O Out			
		Process Heat				
		Electrolysis Power				
Topping Heat	Heater		4	9	No	500.0 *
				Top Heat Q		
Preheater	Heater		18	5	No	500.0 *
				Preheat Q		
SPRDSHT-1	Spreadsheet			No	500.0 *	
Water Pump	Pump		13	14	No	500.0 *
				Water Pump Pwr		


1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
11	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000	
12	Temperature (C)	800.3	800.0	800.0 *	800.0	800.0	
13	Pressure (kPa)	135.1	135.1	136.5	136.5	135.1	
14	Molar Flow (gmole/h)	1.000e-010	1.455	5.780	0.0000	1.455	
15	Mass Flow (kg/d)	4.357e-011	1.118	2.382	0.0000	1.118	
16	Liquid Volume Flow (m3/h)	1.815e-015	4.094e-005	1.904e-004	0.0000	4.094e-005	
17	Heat Flow (kW)	-5.841e-012	1.021e-002	-6.900e-002	-0.0000	1.021e-002	
18	Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-4.298e+004	-4.298e+004	2.525e+004	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
20	Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---	
21	Temperature (C)	800.0 *	800.0 *	800.0	800.3	---	
22	Pressure (kPa)	135.1	135.1	135.1	137.9	---	
23	Molar Flow (gmole/h)	4.324	4.324	0.0000	4.324	---	
24	Mass Flow (kg/d)	1.264	1.264	0.0000	2.382	---	
25	Liquid Volume Flow (m3/h)	1.282e-004	1.494e-004	0.0000	1.180e-004	---	
26	Heat Flow (kW)	-7.217e-002	-7.921e-002	-0.0000	-0.2697	0.2007	
27	Molar Enthalpy (kJ/kgmole)	-6.008e+004	-6.594e+004	-6.008e+004	-2.245e+005	---	
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
28	Vapour Fraction	---	---	---			
29	Temperature (C)	---	---	---			
30	Pressure (kPa)	---	---	---			
31	Molar Flow (gmole/h)	---	---	---			
32	Mass Flow (kg/d)	---	---	---			
33	Liquid Volume Flow (m3/h)	---	---	---			
34	Heat Flow (kW)	4.462e-011	7.043e-003	0.2077			
35	Molar Enthalpy (kJ/kgmole)	---	---	---			

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
38	Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000	
39	Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2518	0.2518	1.0000	
40	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.5600	0.5600	0.0000	
41	Comp Mole Frac (CO)	0.0000	0.0000	0.0184	0.0184	0.0000	
42	Comp Mole Frac (CO2)	0.0000	0.0000	0.1697	0.1698	0.0000	
43	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
44	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
45	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
46	Comp Mole Frac (H2O)	0.1687	0.0000	0.1687	0.6732		
47	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000		
48	Comp Mole Frac (Hydrogen)	0.5798	0.7485	0.5798	0.0754		
49	Comp Mole Frac (CO)	0.1933	0.0246	0.1933	0.0246		
50	Comp Mole Frac (CO2)	0.0582	0.2269	0.0582	0.2269		
51	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000		
52	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000		
53	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000		

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
54	Temp Average ASR @TPL2	Spreadsheet		Yes	500.0 *
55	Electrolysis Spreadsheet @TF	Spreadsheet		No	500.0 *

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *
ADJ-1 @TPL2	Adjust			No	3500 *

Workbook: Distillation Column 1 (COL1)

Material Streams

Fluid Pkg: All

Name	Reflux @COL1	To Condenser @COL1	Boilup @COL1	To Reboiler @COL1	MEOH-8 @COL1
Vapour Fraction	0.0000	1.0000	1.0000	0.0000	0.0000
Temperature (C)	40.14	63.14	78.98	78.23	78.98
Pressure (kPa)	137.9	137.9	137.9	137.9	137.9
Molar Flow (gmole/h)	0.0470	7.833e-002	0.1692	1.343	1.174
Mass Flow (kg/d)	3.622e-002	6.337e-002	0.1273	0.9388	0.8114
Liquid Volume Flow (m3/h)	1.896e-006	3.375e-006	6.630e-006	4.788e-005	4.125e-005
Heat Flow (kW)	-3.125e-003	-5.191e-003	-9.448e-003	-9.159e-002	-8.040e-002

Name	LT-GAS-1 @COL1	MEOH-7 @COL1
Vapour Fraction	1.0000	0.0163
Temperature (C)	40.14	40.64
Pressure (kPa)	137.9	206.8
Molar Flow (gmole/h)	3.133e-002	1.205
Mass Flow (kg/d)	2.716e-002	0.8386
Liquid Volume Flow (m3/h)	1.478e-006	4.273e-005
Heat Flow (kW)	-2.579e-003	-8.421e-002

Compositions

Fluid Pkg: All

Name	Reflux @COL1	To Condenser @COL1	Boilup @COL1	To Reboiler @COL1	MEOH-8 @COL1
Comp Mole Frac (H2O)	0.0000	0.0000	0.0489	0.2080	0.2309
Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
Comp Mole Frac (Hydrogen)	0.0000	0.0449	0.0000	0.0000	0.0000
Comp Mole Frac (CO)	0.0000	0.0014	0.0000	0.0000	0.0000
Comp Mole Frac (CO2)	0.0053	0.2495	0.0000	0.0000	0.0000
Comp Mole Frac (Methanol)	0.9943	0.7015	0.9509	0.7919	0.7689
Comp Mole Frac (diM-Ether)	0.0004	0.0028	0.0000	0.0000	0.0000
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0001	0.0001	0.0001

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		

Workbook: Distillation Column 1 (COL1) (continued)

Compositions (continued)

Fluid Pkg: All

Name	LT-GAS-1 @COL1	MEOH-7 @COL1			
12	Comp Mole Frac (H2O)	0.0000	0.2249		
13	Comp Mole Frac (Oxygen)	0.0000	0.0000		
14	Comp Mole Frac (Hydrogen)	0.1122	0.0029		
15	Comp Mole Frac (CO)	0.0035	0.0001		
16	Comp Mole Frac (CO2)	0.6157	0.0160		
17	Comp Mole Frac (Methanol)	0.2622	0.7558		
18	Comp Mole Frac (diM-Ether)	0.0063	0.0002		
19	Comp Mole Frac (1-Propanol)	0.0000	0.0001		

Energy Streams

Fluid Pkg: All

Name	CND1 Q @COL1	RB1 Q @COL1			
22	Heat Flow (kW)	5.120e-004	1.736e-003		

Unit Ops


Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
27 28 29	Condenser @COL1 Partial Condenser	To Condenser @COL1	LT-GAS-1 @COL1	No	500.0 *
		CND1 Q @COL1	Reflux @COL1		
			CND1 Q @COL1		
30 31	Reboiler @COL1 Reboiler	To Reboiler @COL1	MEOH-8 @COL1	No	500.0 *
		RB1 Q @COL1	Boilup @COL1		
32 33 34	Main TS @COL1 Tray Section	Reflux @COL1	To Reboiler @COL1	No	500.0 *
		Boilup @COL1	To Condenser @COL1		
		MEOH-7 @COL1			

Workbook: Distillation Column 2 (COL2)

Material Streams

Fluid Pkg: All

Name	Reflux @COL2	To Condenser @COL2	Boilup @COL2	To Reboiler @COL2	MEOH-9 @COL2
40	Vapour Fraction	0.0000	1.0000	1.0000	0.0000
41	Temperature (C)	40.00	75.35	108.6	108.5
42	Pressure (kPa)	137.9	137.9	137.9	137.9
43	Molar Flow (gmole/h)	1.111	2.022	1.924	2.186
44	Mass Flow (kg/d)	0.8478	1.543	0.8604	0.9769
45	Liquid Volume Flow (m3/h)	4.430e-005	8.061e-005	3.661e-005	4.155e-005
46	Heat Flow (kW)	-7.394e-002	-0.1123	-0.1268	-0.1688
47	Heat Flow (kW)	-7.394e-002	-0.1123	-0.1268	-0.1688
48	Heat Flow (kW)	-7.394e-002	-0.1123	-0.1268	-0.1688
Name	WATER-2 @COL2	MEOH-8 @COL2			
49	Vapour Fraction	0.0000	0.0000		
50	Temperature (C)	108.6	78.98		
51	Pressure (kPa)	137.9	137.9		
52	Molar Flow (gmole/h)	0.2627	1.174		
53	Mass Flow (kg/d)	0.1165	0.8114		
54	Liquid Volume Flow (m3/h)	4.935e-006	4.125e-005		
55	Heat Flow (kW)	-2.031e-002	-8.040e-002		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:00:08
4		
5		


Workbook: Distillation Column 2 (COL2) (continued)

Compositions						Fluid Pkg: All
Name	Reflux @COL2	To Condenser @COL2	Boilup @COL2	To Reboiler @COL2	MEOH-9 @COL2	
12	Comp Mole Frac (H2O)	0.0187	0.0187	0.9558	0.9571	0.0187
13	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
14	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.0000	0.0000	0.0000
15	Comp Mole Frac (CO)	0.0000	0.0000	0.0000	0.0000	0.0000
16	Comp Mole Frac (CO2)	0.0000	0.0000	0.0000	0.0000	0.0000
17	Comp Mole Frac (Methanol)	0.9811	0.9811	0.0442	0.0429	0.9811
18	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000
19	Comp Mole Frac (1-Propanol)	0.0002	0.0002	0.0000	0.0000	0.0002
Name	WATER-2 @COL2	MEOH-8 @COL2				
21	Comp Mole Frac (H2O)	0.9669	0.2309			
22	Comp Mole Frac (Oxygen)	0.0000	0.0000			
23	Comp Mole Frac (Hydrogen)	0.0000	0.0000			
24	Comp Mole Frac (CO)	0.0000	0.0000			
25	Comp Mole Frac (CO2)	0.0000	0.0000			
26	Comp Mole Frac (Methanol)	0.0331	0.7689			
27	Comp Mole Frac (diM-Ether)	0.0000	0.0000			
28	Comp Mole Frac (1-Propanol)	0.0000	0.0001			

Energy Streams						Fluid Pkg: All
Name	CND2 Q @COL2	RB2 Q @COL2				
32	Heat Flow (kW)	2.222e-002	2.171e-002			

Unit Ops						
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
36	Reboiler @COL2	Reboiler	To Reboiler @COL2	WATER-2 @COL2	No	500.0 *
			RB2 Q @COL2	Boilup @COL2		
38	Main TS @COL2	Tray Section	Reflux @COL2	To Reboiler @COL2	No	500.0 *
			Boilup @COL2	To Condenser @COL2		
			MEOH-8 @COL2			
42	Condenser @COL2	Total Condenser	To Condenser @COL2	MEOH-9 @COL2	No	500.0 *
			CND2 Q @COL2	Reflux @COL2		
				CND2 Q @COL2		


44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		

Workbook: Case (Main)

Streams						Fluid Pkg:	All
9							
10							
11	Name	SYNG-2	M-RECY2	1	SYNG-3	SYNG-5	
12	Vapour Fraction	1.0000	1.0000	0.9990	1.0000	1.0000	
13	Temperature (C)	178.2	42.00	67.01	75.58	216.7 *	
14	Pressure (kPa)	7501 *	6977	6977	7515 *	7460	
15	Molar Flow (gmole/h)	3.674	18.22	21.89	21.89	21.89	
16	Mass Flow (kg/d)	0.8799	1.090	1.970	1.970	1.970	
17	Std Ideal Liq Vol Flow (m3/h)	1.144e-004	5.298e-004	6.442e-004	6.442e-004	6.442e-004	
18	Heat Flow (kW)	-4.625e-002	-1.591e-002	-6.216e-002	-6.039e-002	-3.512e-002	
19	Molar Enthalpy (kJ/kgmole)	-4.532e+004	-3144	-1.022e+004	-9930	-5776	
20	Name	MEOH-2	MEOH-4	Vap Out	2	3	
21	Vapour Fraction	1.0000	0.9791	1.0000	0.0000	0.0000	
22	Temperature (C)	226.7	103.9	226.7 *	226.7	226.7	
23	Pressure (kPa)	7060	7005	7060	7060	7060	
24	Molar Flow (gmole/h)	20.01	20.01	20.01	0.0000	0.0000	
25	Mass Flow (kg/d)	1.970	1.970	1.970	0.0000	0.0000	
26	Std Ideal Liq Vol Flow (m3/h)	5.893e-004	5.893e-004	5.893e-004	0.0000	0.0000	
27	Heat Flow (kW)	-5.712e-002	-8.238e-002	-5.712e-002	-0.0000	-0.0000	
28	Molar Enthalpy (kJ/kgmole)	-1.028e+004	-1.482e+004	-1.028e+004	-1.028e+004	-1.028e+004	
29	Name	MEOH-6	MEOH-5	MEOH-7	MEOH-8	LT-GAS-1	
30	Vapour Fraction	0.0000	0.9386	0.0042	0.0000	1.0000	
31	Temperature (C)	42.00	42.00 *	44.21	79.08	-6.885	
32	Pressure (kPa)	6977	6977	206.8 *	137.9	137.9	
33	Molar Flow (gmole/h)	1.228	20.01	1.228	1.223	5.650e-003	
34	Mass Flow (kg/d)	0.8462	1.970	0.8462	0.8441	2.093e-003	
35	Std Ideal Liq Vol Flow (m3/h)	4.309e-005	5.893e-004	4.309e-005	4.289e-005	2.087e-007	
36	Heat Flow (kW)	-8.508e-002	-0.1015	-8.508e-002	-8.381e-002	-1.855e-004	
37	Molar Enthalpy (kJ/kgmole)	-2.494e+005	-1.826e+004	-2.494e+005	-2.468e+005	-1.182e+005	
38	Name	M-RECY	PURGE-1	PURGE-2	LT-GAS	WATER-OUT-2	
39	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	0.0000	
40	Temperature (C)	42.00	42.00	43.11	42.55	108.6	
41	Pressure (kPa)	6977	6977	137.9	137.9	137.9	
42	Molar Flow (gmole/h)	18.78	0.5635	0.5635	0.5692	0.2964	
43	Mass Flow (kg/d)	1.123	0.0337	0.0337	0.0358	0.1316	
44	Std Ideal Liq Vol Flow (m3/h)	5.462e-004	1.638e-005	1.638e-005	1.659e-005	5.580e-006	
45	Heat Flow (kW)	-1.641e-002	-4.922e-004	-4.922e-004	-6.777e-004	-2.291e-002	
46	Molar Enthalpy (kJ/kgmole)	-3144	-3144	-3144	-4286	-2.782e+005	
47	Name	MEOH-9	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	
48	Vapour Fraction	0.0000	1.0000	1.0000	1.0000	1.0000	
49	Temperature (C)	40.00	800.3	800.0	800.0 *	800.3	
50	Pressure (kPa)	137.9	137.9	135.1	137.9	135.1	
51	Molar Flow (gmole/h)	0.9263	4.844	4.844	4.844	1.000e-010 *	
52	Mass Flow (kg/d)	0.7124	2.584	1.285	2.584	4.357e-011	
53	Std Ideal Liq Vol Flow (m3/h)	3.731e-005	1.278e-004	1.424e-004	1.277e-004	1.815e-015	
54	Heat Flow (kW)	-6.138e-002	-0.2968	-6.814e-002	-0.2968	-5.841e-012	
55	Molar Enthalpy (kJ/kgmole)	-2.385e+005	-2.206e+005	-5.064e+004	-2.206e+005	-2.103e+005	

56							
57							
58							
59							
60							
61							
62							

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)							Fluid Pkg:	All
11	Name	Hot O2	400	8	Warm O2	25		
12	Vapour Fraction	1.0000	0.0000	0.3127	1.0000	1.0000		
13	Temperature (C)	800.0	800.3	33.25	123.0	168.4		
14	Pressure (kPa)	135.1	137.9	137.9	135.1	135.1		
15	Molar Flow (gmole/h)	1.692	0.0000	4.844	1.692	4.844		
16	Mass Flow (kg/d)	1.299	0.0000	2.584	1.299	1.285		
17	Std Ideal Liq Vol Flow (m3/h)	4.758e-005	0.0000	1.277e-004	4.758e-005	1.424e-004		
18	Heat Flow (kW)	1.186e-002	-0.0000	-0.3774	1.362e-003	-9.560e-002		
19	Molar Enthalpy (kJ/kgmole)	2.525e+004	-2.206e+005	-2.804e+005	2899	-7.105e+004		
20	Name	WATER-IN	CO2-IN	4	5	6		
21	Vapour Fraction	0.0000	1.0000	1.0000	0.9603	1.0000		
22	Temperature (C)	21.00 *	21.00 *	775.0 *	98.00 *	123.0 *		
23	Pressure (kPa)	137.9	137.9 *	137.9	137.9	135.1		
24	Molar Flow (gmole/h)	2.727	0.9468	4.844	4.844	0.6065		
25	Mass Flow (kg/d)	1.179 *	1.000 *	2.584	2.584	0.1608		
26	Std Ideal Liq Vol Flow (m3/h)	4.922e-005	5.048e-005	1.277e-004	1.277e-004	1.783e-005		
27	Heat Flow (kW)	-0.2168	-0.1036	-0.2982	-0.3362	-1.220e-002		
28	Molar Enthalpy (kJ/kgmole)	-2.862e+005	-3.940e+005	-2.216e+005	-2.499e+005	-7.243e+004		
29	Name	7	10	SYNG-1	13	14		
30	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	0.0000		
31	Temperature (C)	123.0	125.9	26.67 *	26.67	26.67		
32	Pressure (kPa)	135.1	137.9	135.1	135.1	137.9		
33	Molar Flow (gmole/h)	4.238	0.6065	3.674	0.5640	0.5640		
34	Mass Flow (kg/d)	1.124	0.1608	0.8799	0.2439	0.2439		
35	Std Ideal Liq Vol Flow (m3/h)	1.246e-004	1.783e-005	1.144e-004	1.018e-005	1.018e-005		
36	Heat Flow (kW)	-8.526e-002	-1.219e-002	-5.078e-002	-4.477e-002	-4.477e-002		
37	Molar Enthalpy (kJ/kgmole)	-7.243e+004	-7.234e+004	-4.976e+004	-2.858e+005	-2.858e+005		
38	Name	SYNG-RCY	O2-OUT	18	17	11		
39	Vapour Fraction	0.5132	1.0000	0.3336	0.3127	1.0000		
40	Temperature (C)	60.31	58.25	51.49	33.25 *	123.0		
41	Pressure (kPa)	137.9	135.1	137.9	137.9 *	135.1		
42	Molar Flow (gmole/h)	1.170	1.692	4.844	4.844 *	4.844		
43	Mass Flow (kg/d)	0.4047	1.299	2.584	2.584	1.285		
44	Std Ideal Liq Vol Flow (m3/h)	2.801e-005	4.758e-005	1.277e-004	1.277e-004	1.424e-004		
45	Heat Flow (kW)	-5.695e-002	4.535e-004	-0.3746	-0.3774	-9.746e-002		
46	Molar Enthalpy (kJ/kgmole)	-1.752e+005	965.1	-2.784e+005	-2.804e+005	-7.243e+004		
47	Name	19	20	21	22	23		
48	Vapour Fraction	1.0000	1.0000	1.0000	1.0000 *	1.0000		
49	Temperature (C)	176.7 *	54.44 *	176.7 *	64.03	176.7 *		
50	Pressure (kPa)	418.4	418.4	1006	1006	2229		
51	Molar Flow (gmole/h)	3.674	3.674	3.674	3.674	3.674		
52	Mass Flow (kg/d)	0.8799	0.8799	0.8799	0.8799	0.8799		
53	Std Ideal Liq Vol Flow (m3/h)	1.144e-004	1.144e-004	1.144e-004	1.144e-004	1.144e-004		
54	Heat Flow (kW)	-4.626e-002	-4.996e-002	-4.626e-002	-4.969e-002	-4.627e-002		
55	Molar Enthalpy (kJ/kgmole)	-4.533e+004	-4.896e+004	-4.534e+004	-4.869e+004	-4.534e+004		

56
57
58
59
60
61
62

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2	Honeywell Company Name Not Available	Unit Set: NASA
3		Calgary, Alberta
4		CANADA
5		Date/Time: Wednesday Feb 16 2011, 10:01:00

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	24	26	27	12	COMB-PROD	
12	Vapour Fraction	1.0000 *	1.0000	1.0000 *	0.9990	1.0000	
13	Temperature (C)	80.95	176.7 *	95.24	67.01 *	1000 *	
14	Pressure (kPa)	2229	4301	4301	6977 *	137.9	
15	Molar Flow (gmole/h)	3.674	3.674	3.674	21.89 *	0.5754	
16	Mass Flow (kg/d)	0.8799	0.8799	0.8799	1.970	0.2548	
17	Std Ideal Liq Vol Flow (m3/h)	1.144e-004	1.144e-004	1.144e-004	6.442e-004	1.073e-005	
18	Heat Flow (kW)	-4.920e-002	-4.628e-002	-4.880e-002	-6.216e-002	-3.297e-002	
19	Molar Enthalpy (kJ/kgmole)	-4.821e+004	-4.535e+004	-4.782e+004	-1.022e+004	-2.063e+005	
20	Name	28	O2-IN-1	WATER-OUT-1	CO2-OUT	COMB-PROD-2	
21	Vapour Fraction	0.0000	1.0000	0.0000	1.0000	1.0000	
22	Temperature (C)	1000	15.56 *	26.67	26.67 *	1000 *	
23	Pressure (kPa)	137.9	137.9 *	137.9	137.9	137.9	
24	Molar Flow (gmole/h)	0.0000	0.2852	2.395	0.9595	2.779	
25	Mass Flow (kg/d)	0.0000	0.2190 *	1.036	0.9979	1.779	
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	8.021e-006	4.328e-005	5.029e-005	8.284e-005	
27	Heat Flow (kW)	-0.0000	-2.286e-005	-0.1901	-0.1038	-0.1939	
28	Molar Enthalpy (kJ/kgmole)	-2.063e+005	-288.6	-2.858e+005	-3.897e+005	-2.512e+005	
29	Name	16	29	O2-IN-2	COMP-2 W	MEOH-1 Q	
30	Vapour Fraction	---	0.0000	1.0000	---	---	
31	Temperature (C)	---	1000	26.67 *	---	---	
32	Pressure (kPa)	---	137.9	137.9 *	---	---	
33	Molar Flow (gmole/h)	---	0.0000	1.389	---	---	
34	Mass Flow (kg/d)	---	0.0000	1.067 *	---	---	
35	Std Ideal Liq Vol Flow (m3/h)	---	0.0000	3.908e-005	---	---	
36	Heat Flow (kW)	---	-0.0000	1.386e-005	1.772e-003	-2.200e-002	
37	Molar Enthalpy (kJ/kgmole)	---	-2.512e+005	35.92	---	---	
38	Name	COND Q	CND1 Q	RB1 Q	CND2 Q	RB2 Q	
39	Vapour Fraction	---	---	---	---	---	
40	Temperature (C)	---	---	---	---	---	
41	Pressure (kPa)	---	---	---	---	---	
42	Molar Flow (gmole/h)	---	---	---	---	---	
43	Mass Flow (kg/d)	---	---	---	---	---	
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
45	Heat Flow (kW)	0.0191	6.980e-005	1.156e-003	2.341e-002	2.294e-002	
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
47	Name	Electrolysis Power	Process Heat	Top Heat Q	Preheat Q	Circ Pwr	
48	Vapour Fraction	---	---	---	---	---	
49	Temperature (C)	---	---	---	---	---	
50	Pressure (kPa)	---	---	---	---	---	
51	Molar Flow (gmole/h)	---	---	---	---	---	
52	Mass Flow (kg/d)	---	---	---	---	---	
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
54	Heat Flow (kW)	0.2405	4.502e-010	1.462e-003	0.0384	1.499e-005	
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	

56	
57	
58	
59	
60	
61	
62	


1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
Name	Amb Q	Water Pump Pwr	ST1 PWR	IC1 Q	IC2 Q		
12	Vapour Fraction	---	---	---	---	---	---
13	Temperature (C)	---	---	---	---	---	---
14	Pressure (kPa)	---	---	---	---	---	---
15	Molar Flow (gmole/h)	---	---	---	---	---	---
16	Mass Flow (kg/d)	---	---	---	---	---	---
17	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	---
18	Heat Flow (kW)	-1.029e-002	1.032e-008	4.520e-003	3.699e-003	3.423e-003	
19	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	---
Name	ST2 PWR	ST3 PWR	IC3 Q	STG4 PWR	IC4 Q		
21	Vapour Fraction	---	---	---	---	---	---
22	Temperature (C)	---	---	---	---	---	---
23	Pressure (kPa)	---	---	---	---	---	---
24	Molar Flow (gmole/h)	---	---	---	---	---	---
25	Mass Flow (kg/d)	---	---	---	---	---	---
26	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	---
27	Heat Flow (kW)	3.695e-003	3.416e-003	2.930e-003	2.920e-003	2.518e-003	
28	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	---
Name	STG5 PWR	COMB-Q-1	AMB-Q-1	COMB-Q-2			
30	Vapour Fraction	---	---	---	---	---	---
31	Temperature (C)	---	---	---	---	---	---
32	Pressure (kPa)	---	---	---	---	---	---
33	Molar Flow (gmole/h)	---	---	---	---	---	---
34	Mass Flow (kg/d)	---	---	---	---	---	---
35	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	---
36	Heat Flow (kW)	2.555e-003	-3.227e-002	-6.712e-002	-0.1325		
37	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	---

Composition						Fluid Pkg:	All
Name	SYNG-2	M-RECY2	1	SYNG-3	SYNG-5		
41	Master Comp Mole Frac (H2O)	0.0260	0.0003	0.0046	0.0046	0.0046	0.0046
42	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Master Comp Mole Frac (Hydrogen)	0.7163	0.9859	0.9407	0.9407	0.9407	0.9407
44	Master Comp Mole Frac (CO)	0.2047	0.0027	0.0366	0.0366	0.0366	0.0366
45	Master Comp Mole Frac (CO2)	0.0530	0.0056	0.0135	0.0135	0.0135	0.0135
46	Master Comp Mole Frac (Methanol)	0.0000	0.0053	0.0044	0.0044	0.0044	0.0044
47	Master Comp Mole Frac (diM-Ether)	0.0000	0.0002	0.0001	0.0001	0.0001	0.0001
48	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Name	MEOH-2	MEOH-4	Vap Out	2	3		
50	Master Comp Mole Frac (H2O)	0.0146	0.0146	0.0145	0.0145	0.0146	0.0146
51	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
52	Master Comp Mole Frac (Hydrogen)	0.9256	0.9256	0.9256	0.9256	0.9256	0.9256
53	Master Comp Mole Frac (CO)	0.0026	0.0026	0.0026	0.0026	0.0026	0.0026
54	Master Comp Mole Frac (CO2)	0.0053	0.0053	0.0053	0.0053	0.0053	0.0053
55	Master Comp Mole Frac (Methanol)	0.0518	0.0518	0.0518	0.0518	0.0518	0.0518
56	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0002	0.0002	0.0002	0.0002
57	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000


58							
59							
60							
61							
62							

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	MEOH-6	MEOH-5	MEOH-7	MEOH-8	LT-GAS-1	
12	Master Comp Mole Frac (H2O)	0.2329	0.0146	0.2329	0.2340	0.0000	
13	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.0031	0.9256	0.0031	0.0000	0.6749	
15	Master Comp Mole Frac (CO)	0.0000	0.0026	0.0000	0.0000	0.0047	
16	Master Comp Mole Frac (CO2)	0.0013	0.0053	0.0013	0.0000	0.2735	
17	Master Comp Mole Frac (Methanol)	0.7624	0.0518	0.7624	0.7659	0.0183	
18	Master Comp Mole Frac (diM-Ether)	0.0001	0.0002	0.0001	0.0000	0.0286	
19	Master Comp Mole Frac (1-Propanol)	0.0001	0.0000	0.0001	0.0001	0.0000	
20	Name	M-RECY	PURGE-1	PURGE-2	LT-GAS	WATER-OUT-2	
21	Master Comp Mole Frac (H2O)	0.0003	0.0003	0.0003	0.0003	0.9652	
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
23	Master Comp Mole Frac (Hydrogen)	0.9859	0.9859	0.9859	0.9829	0.0000	
24	Master Comp Mole Frac (CO)	0.0027	0.0027	0.0027	0.0028	0.0000	
25	Master Comp Mole Frac (CO2)	0.0056	0.0056	0.0056	0.0082	0.0000	
26	Master Comp Mole Frac (Methanol)	0.0053	0.0053	0.0053	0.0054	0.0348	
27	Master Comp Mole Frac (diM-Ether)	0.0002	0.0002	0.0002	0.0005	0.0000	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
29	Name	MEOH-9	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	
30	Master Comp Mole Frac (H2O)	0.0000	0.6984	0.1556	0.6988	0.9900 *	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0100 *	
32	Master Comp Mole Frac (Hydrogen)	0.0000	0.0781	0.6210	0.0778	0.0000 *	
33	Master Comp Mole Frac (CO)	0.0000	0.0218	0.1774	0.0222	0.0000 *	
34	Master Comp Mole Frac (CO2)	0.0000	0.2016	0.0460	0.2012	0.0000 *	
35	Master Comp Mole Frac (Methanol)	0.9998	0.0000	0.0000	0.0000	0.0000 *	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *	
37	Master Comp Mole Frac (1-Propanol)	0.0002	0.0000	0.0000	0.0000	0.0000 *	
38	Name	Hot O2	400	8	Warm O2	25	
39	Master Comp Mole Frac (H2O)	0.0000	0.6984	0.6988	0.0000	0.1556	
40	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000	1.0000	0.0000	
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.0781	0.0778	0.0000	0.6210	
42	Master Comp Mole Frac (CO)	0.0000	0.0218	0.0222	0.0000	0.1774	
43	Master Comp Mole Frac (CO2)	0.0000	0.2016	0.2012	0.0000	0.0460	
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Name	WATER-IN	CO2-IN	4	5	6	
48	Master Comp Mole Frac (H2O)	1.0000 *	0.0000 *	0.6988	0.6988	0.1556	
49	Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
50	Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0000 *	0.0778	0.0778	0.6210	
51	Master Comp Mole Frac (CO)	0.0000 *	0.0000 *	0.0222	0.0222	0.1774	
52	Master Comp Mole Frac (CO2)	0.0000 *	1.0000 *	0.2012	0.2012	0.0460	
53	Master Comp Mole Frac (Methanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
54	Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
55	Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	


56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	7	10	SYNG-1	13	14	
12	Master Comp Mole Frac (H2O)	0.1556	0.1556	0.0260	0.9999	0.9999	
13	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.6210	0.6210	0.7163	0.0001	0.0001	
15	Master Comp Mole Frac (CO)	0.1774	0.1774	0.2047	0.0000	0.0000	
16	Master Comp Mole Frac (CO2)	0.0460	0.0460	0.0530	0.0000	0.0000	
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
20	Name	SYNG-RCY	O2-OUT	18	17	11	
21	Master Comp Mole Frac (H2O)	0.5624	0.0000	0.6988	0.6988 *	0.1556	
22	Master Comp Mole Frac (Oxygen)	0.0000	1.0000	0.0000	0.0000 *	0.0000	
23	Master Comp Mole Frac (Hydrogen)	0.3218	0.0000	0.0778	0.0778 *	0.6210	
24	Master Comp Mole Frac (CO)	0.0919	0.0000	0.0222	0.0222 *	0.1774	
25	Master Comp Mole Frac (CO2)	0.0238	0.0000	0.2012	0.2012 *	0.0460	
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
29	Name	19	20	21	22	23	
30	Master Comp Mole Frac (H2O)	0.0260	0.0260	0.0260	0.0260	0.0260	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
32	Master Comp Mole Frac (Hydrogen)	0.7163	0.7163	0.7163	0.7163	0.7163	
33	Master Comp Mole Frac (CO)	0.2047	0.2047	0.2047	0.2047	0.2047	
34	Master Comp Mole Frac (CO2)	0.0530	0.0530	0.0530	0.0530	0.0530	
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
38	Name	24	26	27	12	COMB-PROD	
39	Master Comp Mole Frac (H2O)	0.0260	0.0260	0.0260	0.0046 *	0.9832	
40	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000 *	0.0001	
41	Master Comp Mole Frac (Hydrogen)	0.7163	0.7163	0.7163	0.9407 *	0.0000	
42	Master Comp Mole Frac (CO)	0.2047	0.2047	0.2047	0.0366 *	0.0000	
43	Master Comp Mole Frac (CO2)	0.0530	0.0530	0.0530	0.0135 *	0.0162	
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0044 *	0.0000	
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0001 *	0.0004	
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
47	Name	28	O2-IN-1	WATER-OUT-1	CO2-OUT	COMB-PROD-2	
48	Master Comp Mole Frac (H2O)	0.9832	0.0000 *	0.9994	0.0259	0.6666	
49	Master Comp Mole Frac (Oxygen)	0.0001	1.0000 *	0.0000	0.0003	0.0001	
50	Master Comp Mole Frac (Hydrogen)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
51	Master Comp Mole Frac (CO)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
52	Master Comp Mole Frac (CO2)	0.0162	0.0000 *	0.0006	0.9733	0.3333	
53	Master Comp Mole Frac (Methanol)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
54	Master Comp Mole Frac (diM-Ether)	0.0004	0.0000 *	0.0000	0.0003	0.0000	
55	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000 *	0.0000	0.0002	0.0001	

56
57
58
59
60
61
62


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
Name	16	29	O2-IN-2				
Master Comp Mole Frac (H2O)	---	0.6666	0.0000 *				
Master Comp Mole Frac (Oxygen)	---	0.0001	1.0000 *				
Master Comp Mole Frac (Hydrogen)	---	0.0000	0.0000 *				
Master Comp Mole Frac (CO)	---	0.0000	0.0000 *				
Master Comp Mole Frac (CO2)	---	0.3333	0.0000 *				
Master Comp Mole Frac (Methanol)	---	0.0000	0.0000 *				
Master Comp Mole Frac (diM-Ether)	---	0.0000	0.0000 *				
Master Comp Mole Frac (1-Propanol)	---	0.0001	0.0000 *				

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
COMP-2	Compressor	12	SYNG-3	No	500.0 *
		COMP-2 W			
Syngas Circulator	Compressor	6	10	No	500.0 *
		Circ Pwr			
SG CMP STG4	Compressor	24	26	No	500.0 *
		STG4 PWR			
SG CMP STG1	Compressor	SYNG-1	19	No	500.0 *
		ST1 PWR			
SG CMP STG2	Compressor	20	21	No	500.0 *
		ST2 PWR			
SG CMP STG3	Compressor	22	23	No	500.0 *
		ST3 PWR			
SG CMP STG 5	Compressor	27	SYNG-2	No	500.0 *
		STG5 PWR			
M3	Mixer	SYNG-2	1	No	500.0 *
		M-RECY2			
MIX-100	Mixer	LT-GAS-1	LT-GAS	No	500.0 *
		PURGE-2			
M1	Mixer	WATER-IN	8	No	500.0 *
		CO2-IN			
		SYNG-RCY			
M2	Mixer	14	SYNG-RCY	No	500.0 *
		10			
HX	LNG	SYNG-3	SYNG-5	No	500.0 *
		MEOH-2	MEOH-4		
Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
		5	4		
		Hot O2	Warm O2		
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
		Warm O2	O2-OUT		
MEOH-1	Equilibrium Reactor	SYNG-5	2	No	500.0 *
		MEOH-1 Q	Vap Out		
			MEOH-1 Q		
RWGS 1	Equilibrium Reactor	9	400	No	500.0 *
			CO2, Water In		
MEOH-2	Conversion Reactor	Vap Out	3	No	500.0 *
			MEOH-2		
COMB-1	Conversion Reactor	LT-GAS	28	No	500.0 *
		O2-IN-1	COMB-PROD		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
COMB-1	Conversion Reactor	COMB-Q-1	COMB-Q-1	No	500.0 *	
COMB-2	Conversion Reactor	MEOH-9	29	No	500.0 *	
		O2-IN-2	COMB-PROD-2			
		COMB-Q-2	COMB-Q-2			
KO-DRM	Separator	MEOH-5	MEOH-6	No	500.0 *	
			M-RECY			
Water Knockout Tank	Separator	7	13	No	500.0 *	
		Amb Q	SYNG-1			
			Amb Q			
KO-DRM 2	Separator	COMB-PROD	WATER-OUT-1	No	500.0 *	
		COMB-PROD-2	CO2-OUT			
		AMB-Q-1	AMB-Q-1			
CONDNSR	Cooler	MEOH-4	MEOH-5	No	500.0 *	
			COND Q			
INT CLR 1	Cooler	19	20	No	500.0 *	
INT CLR 2	Cooler		IC1 Q	No	500.0 *	
			21			22
INT CLR 3	Cooler		IC2 Q	No	500.0 *	
			23			24
INT CLR 4	Cooler		IC3 Q	No	500.0 *	
			26			27
VALVE-3	Valve	MEOH-6	MEOH-7	No	500.0 *	
VALVE-2	Valve	PURGE-1	PURGE-2	No	500.0 *	
T-100	Distillation	MEOH-7	MEOH-8	No	2500 *	
		RB1 Q	LT-GAS-1			
			CND1 Q			
T-101	Distillation	MEOH-8	WATER-OUT-2	No	2500 *	
		RB2 Q	MEOH-9			
			CND2 Q			
RCY-4	Recycle	8	17	No	3500 *	
RCY-1	Recycle	1	12	No	3500 *	
TEE-100	Tee		M-RECY	M-RECY2	No	500.0 *
				PURGE-1		
T1	Tee		11	6	No	500.0 *
				7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *	
		CO2, Water In	H2,CO,H2O Out			
		Process Heat				
		Electrolysis Power				
Topping Heat	Heater		4	9	No	500.0 *
				Top Heat Q		
Preheater	Heater		18	5	No	500.0 *
				Preheat Q		
SPRDSHT-1	Spreadsheet			No	500.0 *	
Water Pump	Pump		13	14	No	500.0 *
				Water Pump Pwr		


1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
12	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000	
13	Temperature (C)	800.3	800.0	800.0 *	800.0	800.0	
14	Pressure (kPa)	135.1	135.1	136.5	136.5	135.1	
15	Molar Flow (gmole/h)	1.000e-010	1.692	6.536	0.0000	1.692	
16	Mass Flow (kg/d)	4.357e-011	1.299	2.584	0.0000	1.299	
17	Liquid Volume Flow (m3/h)	1.815e-015	4.758e-005	2.119e-004	0.0000	4.758e-005	
18	Heat Flow (kW)	-5.841e-012	1.186e-002	-6.355e-002	-0.0000	1.186e-002	
19	Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-3.500e+004	-3.501e+004	2.525e+004	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
21	Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---	
22	Temperature (C)	800.0 *	800.0 *	800.0	800.3	---	
23	Pressure (kPa)	135.1	135.1	135.1	137.9	---	
24	Molar Flow (gmole/h)	4.844	4.844	0.0000	4.844	---	
25	Mass Flow (kg/d)	1.285	1.285	0.0000	2.584	---	
26	Liquid Volume Flow (m3/h)	1.424e-004	1.643e-004	0.0000	1.278e-004	---	
27	Heat Flow (kW)	-6.814e-002	-7.541e-002	-0.0000	-0.2968	0.2332	
28	Molar Enthalpy (kJ/kgmole)	-5.064e+004	-5.604e+004	-5.064e+004	-2.206e+005	---	
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
30	Vapour Fraction	---	---	---			
31	Temperature (C)	---	---	---			
32	Pressure (kPa)	---	---	---			
33	Molar Flow (gmole/h)	---	---	---			
34	Mass Flow (kg/d)	---	---	---			
35	Liquid Volume Flow (m3/h)	---	---	---			
36	Heat Flow (kW)	4.502e-010	7.277e-003	0.2405			
37	Molar Enthalpy (kJ/kgmole)	---	---	---			

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
41	Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000	
42	Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2588	0.2588	1.0000	
43	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.5756	0.5756	0.0000	
44	Comp Mole Frac (CO)	0.0000	0.0000	0.0162	0.0162	0.0000	
45	Comp Mole Frac (CO2)	0.0000	0.0000	0.1494	0.1494	0.0000	
46	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
48	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
50	Comp Mole Frac (H2O)	0.1556	0.0000	0.1556	0.6984		
51	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000		
52	Comp Mole Frac (Hydrogen)	0.6210	0.7766	0.6210	0.0781		
53	Comp Mole Frac (CO)	0.1774	0.0218	0.1774	0.0218		
54	Comp Mole Frac (CO2)	0.0460	0.2016	0.0460	0.2016		
55	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000		
56	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000		
57	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000		

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
61	Temp Average ASR @TPL2	Spreadsheet		Yes	500.0 *
62	Electrolysis Spreadsheet @TF	Spreadsheet		No	500.0 *

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *
ADJ-1 @TPL2	Adjust			No	3500 *

Workbook: T-100 (COL1)

Material Streams

Fluid Pkg: All

Name	Reflux @COL1	To Condenser @COL1	Boilup @COL1	To Reboiler @COL1	MEOH-8 @COL1
Vapour Fraction	0.0000	1.0000	1.0000	0.0000	0.0000
Temperature (C)	-6.885	54.98	79.08	78.57	79.08
Pressure (kPa)	137.9	137.9	137.9	137.9	137.9
Molar Flow (gmole/h)	5.650e-003	0.0113	0.1126	1.335	1.223
Mass Flow (kg/d)	4.363e-003	6.456e-003	8.473e-002	0.9288	0.8441
Liquid Volume Flow (m3/h)	2.287e-007	4.374e-007	4.411e-006	4.730e-005	4.289e-005
Heat Flow (kW)	-3.820e-004	-4.977e-004	-6.290e-003	-9.126e-002	-8.381e-002

Name	LT-GAS-1 @COL1	MEOH-7 @COL1
Vapour Fraction	1.0000	0.0042
Temperature (C)	-6.885	44.21
Pressure (kPa)	137.9	206.8
Molar Flow (gmole/h)	5.650e-003	1.228
Mass Flow (kg/d)	2.093e-003	0.8462
Liquid Volume Flow (m3/h)	2.087e-007	4.309e-005
Heat Flow (kW)	-1.855e-004	-8.508e-002

Compositions

Fluid Pkg: All

Name	Reflux @COL1	To Condenser @COL1	Boilup @COL1	To Reboiler @COL1	MEOH-8 @COL1
Comp Mole Frac (H2O)	0.0000	0.0000	0.0499	0.2185	0.2340
Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
Comp Mole Frac (Hydrogen)	0.0000	0.3375	0.0000	0.0000	0.0000
Comp Mole Frac (CO)	0.0000	0.0024	0.0000	0.0000	0.0000
Comp Mole Frac (CO2)	0.0047	0.1391	0.0000	0.0000	0.0000
Comp Mole Frac (Methanol)	0.9899	0.5041	0.9499	0.7814	0.7659
Comp Mole Frac (diM-Ether)	0.0053	0.0169	0.0000	0.0000	0.0000
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0002	0.0001	0.0001

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		

Workbook: T-100 (COL1) (continued)


Compositions (continued)					Fluid Pkg:	All
Name	LT-GAS-1 @COL1	MEOH-7 @COL1				
12	Comp Mole Frac (H2O)	0.0000	0.2329			
13	Comp Mole Frac (Oxygen)	0.0000	0.0000			
14	Comp Mole Frac (Hydrogen)	0.6749	0.0031			
15	Comp Mole Frac (CO)	0.0047	0.0000			
16	Comp Mole Frac (CO2)	0.2735	0.0013			
17	Comp Mole Frac (Methanol)	0.0183	0.7624			
18	Comp Mole Frac (diM-Ether)	0.0286	0.0001			
19	Comp Mole Frac (1-Propanol)	0.0000	0.0001			

Energy Streams					Fluid Pkg:	All
Name	CND1 Q @COL1	RB1 Q @COL1				
22	Heat Flow (kW)	6.980e-005	1.156e-003			

Unit Ops						
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
27 28 29	Condenser @COL1	Partial Condenser	To Condenser @COL1	LT-GAS-1 @COL1	No	500.0 *
			CND1 Q @COL1	Reflux @COL1		
				CND1 Q @COL1		
30 31	Reboiler @COL1	Reboiler	To Reboiler @COL1	MEOH-8 @COL1	No	500.0 *
			RB1 Q @COL1	Boilup @COL1		
32 33 34	Main TS @COL1	Tray Section	Reflux @COL1	To Reboiler @COL1	No	500.0 *
			Boilup @COL1	To Condenser @COL1		
			MEOH-7 @COL1			

Workbook: T-101 (COL2)

Material Streams							Fluid Pkg:	All
Name	Reflux @COL2	To Condenser @COL2	Boilup @COL2	To Reboiler @COL2	MEOH-9 @COL2			
40	Vapour Fraction	0.0000	1.0000	1.0000	0.0000	0.0000		
41	Temperature (C)	40.00	72.51	108.6	108.4	40.00		
42	Pressure (kPa)	137.9	137.9	137.9	137.9	137.9		
43	Molar Flow (gmole/h)	1.223	2.149	2.032	2.328	0.9263		
44	Mass Flow (kg/d)	0.9404	1.653	0.9105	1.042	0.7124		
45	Liquid Volume Flow (m3/h)	4.924e-005	8.655e-005	3.879e-005	4.437e-005	3.731e-005		
46	Heat Flow (kW)	-8.102e-002	-0.1190	-0.1338	-0.1797	-6.138e-002		
48	Name	WATER-2 @COL2	MEOH-8 @COL2					
49	Vapour Fraction	0.0000	0.0000					
50	Temperature (C)	108.6	79.08					
51	Pressure (kPa)	137.9	137.9					
52	Molar Flow (gmole/h)	0.2964	1.223					
53	Mass Flow (kg/d)	0.1316	0.8441					
54	Liquid Volume Flow (m3/h)	5.580e-006	4.289e-005					
55	Heat Flow (kW)	-2.291e-002	-8.381e-002					

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:00
4		
5		


Workbook: T-101 (COL2) (continued)

Compositions						Fluid Pkg: All
Name	Reflux @COL2	To Condenser @COL2	Boilup @COL2	To Reboiler @COL2	MEOH-9 @COL2	
12	Comp Mole Frac (H2O)	0.0000	0.0000	0.9532	0.9547	0.0000
13	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
14	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.0000	0.0000	0.0000
15	Comp Mole Frac (CO)	0.0000	0.0000	0.0000	0.0000	0.0000
16	Comp Mole Frac (CO2)	0.0000	0.0000	0.0000	0.0000	0.0000
17	Comp Mole Frac (Methanol)	0.9998	0.9998	0.0468	0.0453	0.9998
18	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000
19	Comp Mole Frac (1-Propanol)	0.0002	0.0002	0.0000	0.0000	0.0002
Name	WATER-2 @COL2	MEOH-8 @COL2				
21	Comp Mole Frac (H2O)	0.9652	0.2340			
22	Comp Mole Frac (Oxygen)	0.0000	0.0000			
23	Comp Mole Frac (Hydrogen)	0.0000	0.0000			
24	Comp Mole Frac (CO)	0.0000	0.0000			
25	Comp Mole Frac (CO2)	0.0000	0.0000			
26	Comp Mole Frac (Methanol)	0.0348	0.7659			
27	Comp Mole Frac (diM-Ether)	0.0000	0.0000			
28	Comp Mole Frac (1-Propanol)	0.0000	0.0001			

Energy Streams						Fluid Pkg: All
Name	CND2 Q @COL2	RB2 Q @COL2				
32	Heat Flow (kW)	2.341e-002	2.294e-002			

Unit Ops						
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
36	Reboiler @COL2	Reboiler	To Reboiler @COL2	WATER-2 @COL2	No	500.0 *
			RB2 Q @COL2	Boilup @COL2		
38	Main TS @COL2	Tray Section	Reflux @COL2	To Reboiler @COL2	No	500.0 *
			Boilup @COL2	To Condenser @COL2		
			MEOH-8 @COL2			
42	Condenser @COL2	Total Condenser	To Condenser @COL2	MEOH-9 @COL2	No	500.0 *
			CND2 Q @COL2	Reflux @COL2		
				CND2 Q @COL2		


44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2	 Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: Case (Main)

Streams						Fluid Pkg:	All
11	Name	SYNG-2	M-RECY2	1	SYNG-3	SYNG-5	
12	Vapour Fraction	1.0000	1.0000	0.9990	1.0000	1.0000	
13	Temperature (C)	180.6	46.00	62.69	71.18	216.7 *	
14	Pressure (kPa)	7501 *	6977	6977	7515 *	7460	
15	Molar Flow (gmole/h)	4.140	33.35	37.49	37.49	37.49	
16	Mass Flow (kg/d)	0.8996	1.866	2.765	2.765	2.765	
17	Std Ideal Liq Vol Flow (m3/h)	1.274e-004	9.666e-004	1.094e-003	1.094e-003	1.094e-003	
18	Heat Flow (kW)	-4.488e-002	-1.486e-002	-5.974e-002	-5.672e-002	-1.232e-002	
19	Molar Enthalpy (kJ/kgmole)	-3.903e+004	-1604	-5737	-5448	-1183	
20	Name	MEOH-2	MEOH-4	Vap Out	2	3	
21	Vapour Fraction	1.0000	0.9893	1.0000	0.0000	0.0000	
22	Temperature (C)	226.7	90.59	226.7 *	226.7	226.7	
23	Pressure (kPa)	7060	7005	7060	7060	7060	
24	Molar Flow (gmole/h)	35.60	35.60	35.60	0.0000	0.0000	
25	Mass Flow (kg/d)	2.765	2.765	2.765	0.0000	0.0000	
26	Std Ideal Liq Vol Flow (m3/h)	1.039e-003	1.039e-003	1.039e-003	0.0000	0.0000	
27	Heat Flow (kW)	-3.328e-002	-7.768e-002	-3.328e-002	-0.0000	-0.0000	
28	Molar Enthalpy (kJ/kgmole)	-3365	-7855	-3365	-3175	-3174	
29	Name	MEOH-6	MEOH-5	MEOH-7	MEOH-8	LT-GAS-1	
30	Vapour Fraction	0.0000	0.9657	0.0042	0.0000	1.0000	
31	Temperature (C)	46.00	46.00 *	48.18	78.98	-27.54	
32	Pressure (kPa)	6977	6977	206.8 *	137.9	137.9	
33	Molar Flow (gmole/h)	1.221	35.60	1.221	1.216	4.639e-003	
34	Mass Flow (kg/d)	0.8416	2.765	0.8416	0.8408	8.556e-004	
35	Std Ideal Liq Vol Flow (m3/h)	4.289e-005	1.039e-003	4.289e-005	4.274e-005	1.508e-007	
36	Heat Flow (kW)	-8.433e-002	-9.965e-002	-8.433e-002	-8.332e-002	-6.123e-005	
37	Molar Enthalpy (kJ/kgmole)	-2.487e+005	-1.008e+004	-2.487e+005	-2.466e+005	-4.752e+004	
38	Name	M-RECY	PURGE-1	PURGE-2	LT-GAS	WATER-OUT-2	
39	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	0.0000	
40	Temperature (C)	46.00	46.00	47.20	46.85	108.4	
41	Pressure (kPa)	6977	6977	137.9	137.9	137.9	
42	Molar Flow (gmole/h)	34.38	1.031	1.031	1.036	0.2948	
43	Mass Flow (kg/d)	1.923	0.0577	0.0577	5.855e-002	0.1321	
44	Std Ideal Liq Vol Flow (m3/h)	9.965e-004	2.989e-005	2.989e-005	3.004e-005	5.630e-006	
45	Heat Flow (kW)	-1.532e-002	-4.596e-004	-4.596e-004	-5.208e-004	-2.275e-002	
46	Molar Enthalpy (kJ/kgmole)	-1604	-1604	-1604	-1810	-2.778e+005	
47	Name	MEOH-9	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	
48	Vapour Fraction	0.0000	1.0000	1.0000	1.0000	1.0000	
49	Temperature (C)	40.00	800.3	800.0	800.0 *	800.3	
50	Pressure (kPa)	137.9	137.9	135.1	137.9	135.1	
51	Molar Flow (gmole/h)	0.9214	5.366	5.366	5.366	1.000e-010 *	
52	Mass Flow (kg/d)	0.7087	2.787	1.306	2.787	4.357e-011	
53	Std Ideal Liq Vol Flow (m3/h)	3.711e-005	1.376e-004	1.568e-004	1.376e-004	1.815e-015	
54	Heat Flow (kW)	-6.105e-002	-0.3241	-6.426e-002	-0.3241	-5.842e-012	
55	Molar Enthalpy (kJ/kgmole)	-2.385e+005	-2.174e+005	-4.311e+004	-2.174e+005	-2.103e+005	

56	
57	
58	
59	
60	
61	
62	

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	Hot O2	400	8	Warm O2	25	
12	Vapour Fraction	1.0000	0.0000	0.2912	1.0000	1.0000	
13	Temperature (C)	800.0	800.3	32.48	309.6	124.0	
14	Pressure (kPa)	135.1	137.9	137.9	135.1	135.1	
15	Molar Flow (gmole/h)	1.928	0.0000	5.366	1.928	5.366	
16	Mass Flow (kg/d)	1.481	0.0000	2.787	1.481	1.306	
17	Std Ideal Liq Vol Flow (m3/h)	5.424e-005	0.0000	1.376e-004	5.424e-005	1.568e-004	
18	Heat Flow (kW)	1.352e-002	-0.0000	-0.4146	4.658e-003	-9.640e-002	
19	Molar Enthalpy (kJ/kgmole)	2.525e+004	-2.174e+005	-2.781e+005	8697	-6.467e+004	
20	Name	WATER-IN	CO2-IN	4	5	6	
21	Vapour Fraction	0.0000	1.0000	1.0000	0.9731	1.0000	
22	Temperature (C)	21.00 *	21.00 *	775.0 *	99.00 *	124.0 *	
23	Pressure (kPa)	137.9	137.9 *	137.9	137.9	135.1	
24	Molar Flow (gmole/h)	3.193	0.9468	5.366	5.366	0.6552	
25	Mass Flow (kg/d)	1.381 *	1.000 *	2.787	2.787	0.1595	
26	Std Ideal Liq Vol Flow (m3/h)	5.764e-005	5.048e-005	1.376e-004	1.376e-004	1.915e-005	
27	Heat Flow (kW)	-0.2538	-0.1036	-0.3257	-0.3667	-1.177e-002	
28	Molar Enthalpy (kJ/kgmole)	-2.862e+005	-3.940e+005	-2.185e+005	-2.460e+005	-6.467e+004	
29	Name	7	10	SYNG-1	13	14	
30	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	0.0000	
31	Temperature (C)	124.0	127.0	26.67 *	26.67	26.67	
32	Pressure (kPa)	135.1	137.9	135.1	135.1	137.9	
33	Molar Flow (gmole/h)	4.711	0.6552	4.140	0.5713	0.5713	
34	Mass Flow (kg/d)	1.147	0.1595	0.8996	0.2470	0.2470	
35	Std Ideal Liq Vol Flow (m3/h)	1.377e-004	1.915e-005	1.274e-004	1.031e-005	1.031e-005	
36	Heat Flow (kW)	-8.463e-002	-1.175e-002	-5.006e-002	-4.535e-002	-4.535e-002	
37	Molar Enthalpy (kJ/kgmole)	-6.467e+004	-6.458e+004	-4.354e+004	-2.858e+005	-2.858e+005	
38	Name	SYNG-RCY	O2-OUT	18	17	11	
39	Vapour Fraction	0.5323	1.0000	0.3205	0.2912	1.0000	
40	Temperature (C)	59.36	57.48	56.43	32.48 *	124.0	
41	Pressure (kPa)	137.9	135.1	137.9	137.9 *	135.1	
42	Molar Flow (gmole/h)	1.227	1.928	5.366	5.366 *	5.366	
43	Mass Flow (kg/d)	0.4065	1.481	2.787	2.787	1.306	
44	Std Ideal Liq Vol Flow (m3/h)	2.946e-005	5.424e-005	1.376e-004	1.376e-004	1.568e-004	
45	Heat Flow (kW)	-5.710e-002	5.047e-004	-0.4104	-0.4146	-9.640e-002	
46	Molar Enthalpy (kJ/kgmole)	-1.676e+005	942.2	-2.753e+005	-2.781e+005	-6.467e+004	
47	Name	19	20	21	22	23	
48	Vapour Fraction	1.0000	1.0000	1.0000	1.0000 *	1.0000	
49	Temperature (C)	176.7 *	54.44 *	176.7 *	63.85	176.7 *	
50	Pressure (kPa)	416.2	416.2	996.5	996.5	2202	
51	Molar Flow (gmole/h)	4.140	4.140	4.140	4.140	4.140	
52	Mass Flow (kg/d)	0.8996	0.8996	0.8996	0.8996	0.8996	
53	Std Ideal Liq Vol Flow (m3/h)	1.274e-004	1.274e-004	1.274e-004	1.274e-004	1.274e-004	
54	Heat Flow (kW)	-4.499e-002	-4.914e-002	-4.500e-002	-4.884e-002	-4.500e-002	
55	Molar Enthalpy (kJ/kgmole)	-3.913e+004	-4.273e+004	-3.913e+004	-4.247e+004	-3.913e+004	

56
57
58
59
60
61
62

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg: All
9						
10						
11	Name	24	26	27	12	COMB-PROD
12	Vapour Fraction	1.0000 *	1.0000	1.0000 *	0.9990	1.0000
13	Temperature (C)	80.74	176.7 *	95.04	62.69 *	1000 *
14	Pressure (kPa)	2202	4243	4243	6977 *	137.9
15	Molar Flow (gmole/h)	4.140	4.140	4.140	37.49 *	1.049
16	Mass Flow (kg/d)	0.8996	0.8996	0.8996	2.765	0.4604
17	Std Ideal Liq Vol Flow (m3/h)	1.274e-004	1.274e-004	1.274e-004	1.094e-003	1.932e-005
18	Heat Flow (kW)	-4.829e-002	-4.501e-002	-4.784e-002	-5.972e-002	-5.986e-002
19	Molar Enthalpy (kJ/kgmole)	-4.200e+004	-3.914e+004	-4.160e+004	-5736	-2.054e+005
20	Name	28	O2-IN-1	WATER-OUT-1	CO2-OUT	COMB-PROD-2
21	Vapour Fraction	0.0000	1.0000	0.0000	1.0000	1.0000
22	Temperature (C)	1000	15.56 *	26.67	26.67 *	1000 *
23	Pressure (kPa)	137.9	137.9 *	137.9	137.9	137.9
24	Molar Flow (gmole/h)	0.0000	0.5232	2.858	0.9562	2.765
25	Mass Flow (kg/d)	0.0000	0.4018 *	1.237	0.9943	1.771
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	1.472e-005	5.165e-005	5.009e-005	8.242e-005
27	Heat Flow (kW)	-0.0000	-4.193e-005	-0.2269	-0.1034	-0.1928
28	Molar Enthalpy (kJ/kgmole)	-2.054e+005	-288.6	-2.858e+005	-3.892e+005	-2.511e+005
29	Name	16	29	O2-IN-2	COMP-2 W	MEOH-1 Q
30	Vapour Fraction	---	0.0000	1.0000	---	---
31	Temperature (C)	---	1000	26.67 *	---	---
32	Pressure (kPa)	---	137.9	137.9 *	---	---
33	Molar Flow (gmole/h)	---	0.0000	1.383	---	---
34	Mass Flow (kg/d)	---	0.0000	1.062 *	---	---
35	Std Ideal Liq Vol Flow (m3/h)	---	0.0000	3.889e-005	---	---
36	Heat Flow (kW)	---	-0.0000	1.380e-005	2.999e-003	-2.095e-002
37	Molar Enthalpy (kJ/kgmole)	---	-2.511e+005	35.92	---	---
38	Name	COND Q	CND1 Q	RB1 Q	CND2 Q	RB2 Q
39	Vapour Fraction	---	---	---	---	---
40	Temperature (C)	---	---	---	---	---
41	Pressure (kPa)	---	---	---	---	---
42	Molar Flow (gmole/h)	---	---	---	---	---
43	Mass Flow (kg/d)	---	---	---	---	---
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---
45	Heat Flow (kW)	2.197e-002	6.025e-005	1.013e-003	2.329e-002	0.0228
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---
47	Name	Electrolysis Power	Process Heat	Top Heat Q	Preheat Q	Circ Pwr
48	Vapour Fraction	---	---	---	---	---
49	Temperature (C)	---	---	---	---	---
50	Pressure (kPa)	---	---	---	---	---
51	Molar Flow (gmole/h)	---	---	---	---	---
52	Mass Flow (kg/d)	---	---	---	---	---
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---
54	Heat Flow (kW)	0.2733	-6.906e-010	1.609e-003	4.375e-002	1.624e-005
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---

56	
57	
58	
59	
60	
61	
62	


1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	Amb Q	Water Pump Pwr	ST1 PWR	IC1 Q	IC2 Q	
12	Vapour Fraction	---	---	---	---	---	
13	Temperature (C)	---	---	---	---	---	
14	Pressure (kPa)	---	---	---	---	---	
15	Molar Flow (gmole/h)	---	---	---	---	---	
16	Mass Flow (kg/d)	---	---	---	---	---	
17	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
18	Heat Flow (kW)	-1.078e-002	1.045e-008	5.069e-003	4.147e-003	3.843e-003	
19	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
20	Name	ST2 PWR	ST3 PWR	IC3 Q	STG4 PWR	IC4 Q	
21	Vapour Fraction	---	---	---	---	---	
22	Temperature (C)	---	---	---	---	---	
23	Pressure (kPa)	---	---	---	---	---	
24	Molar Flow (gmole/h)	---	---	---	---	---	
25	Mass Flow (kg/d)	---	---	---	---	---	
26	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
27	Heat Flow (kW)	4.144e-003	3.837e-003	3.290e-003	3.282e-003	2.826e-003	
28	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
29	Name	STG5 PWR	COMB-Q-1	AMB-Q-1	COMB-Q-2		
30	Vapour Fraction	---	---	---	---		
31	Temperature (C)	---	---	---	---		
32	Pressure (kPa)	---	---	---	---		
33	Molar Flow (gmole/h)	---	---	---	---		
34	Mass Flow (kg/d)	---	---	---	---		
35	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---		
36	Heat Flow (kW)	2.956e-003	-5.930e-002	-7.759e-002	-0.1318		
37	Molar Enthalpy (kJ/kgmole)	---	---	---	---		

Composition						Fluid Pkg:	All
40	Name	SYNG-2	M-RECY2	1	SYNG-3	SYNG-5	
41	Master Comp Mole Frac (H2O)	0.0260	0.0003	0.0032	0.0032	0.0032	0.0032
42	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
43	Master Comp Mole Frac (Hydrogen)	0.7453	0.9899	0.9629	0.9629	0.9629	0.9629
44	Master Comp Mole Frac (CO)	0.1863	0.0016	0.0220	0.0220	0.0220	0.0220
45	Master Comp Mole Frac (CO2)	0.0424	0.0017	0.0062	0.0062	0.0062	0.0062
46	Master Comp Mole Frac (Methanol)	0.0000	0.0063	0.0056	0.0056	0.0056	0.0056
47	Master Comp Mole Frac (diM-Ether)	0.0000	0.0001	0.0001	0.0001	0.0001	0.0001
48	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
49	Name	MEOH-2	MEOH-4	Vap Out	2	3	
50	Master Comp Mole Frac (H2O)	0.0082	0.0082	0.0082	0.0074	0.0074	0.0074
51	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
52	Master Comp Mole Frac (Hydrogen)	0.9561	0.9561	0.9561	0.9568	0.9569	0.9569
53	Master Comp Mole Frac (CO)	0.0015	0.0015	0.0015	0.0015	0.0015	0.0015
54	Master Comp Mole Frac (CO2)	0.0017	0.0017	0.0017	0.0017	0.0017	0.0017
55	Master Comp Mole Frac (Methanol)	0.0323	0.0323	0.0324	0.0324	0.0324	0.0324
56	Master Comp Mole Frac (diM-Ether)	0.0001	0.0001	0.0001	0.0001	0.0001	0.0001
57	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000


58							
59							
60							
61							
62							

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	MEOH-6	MEOH-5	MEOH-7	MEOH-8	LT-GAS-1	
12	Master Comp Mole Frac (H2O)	0.2302	0.0082	0.2302	0.2310	0.0000	
13	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.0033	0.9561	0.0033	0.0000	0.8640	
15	Master Comp Mole Frac (CO)	0.0000	0.0015	0.0000	0.0000	0.0034	
16	Master Comp Mole Frac (CO2)	0.0004	0.0017	0.0004	0.0000	0.1005	
17	Master Comp Mole Frac (Methanol)	0.7659	0.0323	0.7659	0.7688	0.0039	
18	Master Comp Mole Frac (diM-Ether)	0.0001	0.0001	0.0001	0.0000	0.0283	
19	Master Comp Mole Frac (1-Propanol)	0.0002	0.0000	0.0002	0.0002	0.0000	
20	Name	M-RECY	PURGE-1	PURGE-2	LT-GAS	WATER-OUT-2	
21	Master Comp Mole Frac (H2O)	0.0003	0.0003	0.0003	0.0003	0.9530	
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
23	Master Comp Mole Frac (Hydrogen)	0.9899	0.9899	0.9899	0.9893	0.0000	
24	Master Comp Mole Frac (CO)	0.0016	0.0016	0.0016	0.0016	0.0000	
25	Master Comp Mole Frac (CO2)	0.0017	0.0017	0.0017	0.0022	0.0000	
26	Master Comp Mole Frac (Methanol)	0.0063	0.0063	0.0063	0.0063	0.0470	
27	Master Comp Mole Frac (diM-Ether)	0.0001	0.0001	0.0001	0.0003	0.0000	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
29	Name	MEOH-9	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	
30	Master Comp Mole Frac (H2O)	0.0000	0.7187	0.1441	0.7191	0.9900 *	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0100 *	
32	Master Comp Mole Frac (Hydrogen)	0.0000	0.0803	0.6549	0.0800	0.0000 *	
33	Master Comp Mole Frac (CO)	0.0000	0.0196	0.1637	0.0200	0.0000 *	
34	Master Comp Mole Frac (CO2)	0.0000	0.1814	0.0373	0.1810	0.0000 *	
35	Master Comp Mole Frac (Methanol)	0.9998	0.0000	0.0000	0.0000	0.0000 *	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *	
37	Master Comp Mole Frac (1-Propanol)	0.0002	0.0000	0.0000	0.0000	0.0000 *	
38	Name	Hot O2	400	8	Warm O2	25	
39	Master Comp Mole Frac (H2O)	0.0000	0.7187	0.7191	0.0000	0.1441	
40	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000	1.0000	0.0000	
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.0803	0.0800	0.0000	0.6549	
42	Master Comp Mole Frac (CO)	0.0000	0.0196	0.0200	0.0000	0.1637	
43	Master Comp Mole Frac (CO2)	0.0000	0.1814	0.1810	0.0000	0.0373	
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Name	WATER-IN	CO2-IN	4	5	6	
48	Master Comp Mole Frac (H2O)	1.0000 *	0.0000 *	0.7191	0.7191	0.1441	
49	Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
50	Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0000 *	0.0800	0.0800	0.6549	
51	Master Comp Mole Frac (CO)	0.0000 *	0.0000 *	0.0200	0.0200	0.1637	
52	Master Comp Mole Frac (CO2)	0.0000 *	1.0000 *	0.1810	0.1810	0.0373	
53	Master Comp Mole Frac (Methanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
54	Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	
55	Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000 *	0.0000	0.0000	0.0000	


56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	7	10	SYNG-1	13	14	
12	Master Comp Mole Frac (H2O)	0.1441	0.1441	0.0260	0.9999	0.9999	
13	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.6549	0.6549	0.7453	0.0001	0.0001	
15	Master Comp Mole Frac (CO)	0.1637	0.1637	0.1863	0.0000	0.0000	
16	Master Comp Mole Frac (CO2)	0.0373	0.0373	0.0424	0.0000	0.0000	
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
20	Name	SYNG-RCY	O2-OUT	18	17	11	
21	Master Comp Mole Frac (H2O)	0.5427	0.0000	0.7191	0.7191 *	0.1441	
22	Master Comp Mole Frac (Oxygen)	0.0000	1.0000	0.0000	0.0000 *	0.0000	
23	Master Comp Mole Frac (Hydrogen)	0.3499	0.0000	0.0800	0.0800 *	0.6549	
24	Master Comp Mole Frac (CO)	0.0875	0.0000	0.0200	0.0200 *	0.1637	
25	Master Comp Mole Frac (CO2)	0.0199	0.0000	0.1810	0.1810 *	0.0373	
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
29	Name	19	20	21	22	23	
30	Master Comp Mole Frac (H2O)	0.0260	0.0260	0.0260	0.0260	0.0260	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000	
32	Master Comp Mole Frac (Hydrogen)	0.7453	0.7453	0.7453	0.7453	0.7453	
33	Master Comp Mole Frac (CO)	0.1863	0.1863	0.1863	0.1863	0.1863	
34	Master Comp Mole Frac (CO2)	0.0424	0.0424	0.0424	0.0424	0.0424	
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
38	Name	24	26	27	12	COMB-PROD	
39	Master Comp Mole Frac (H2O)	0.0260	0.0260	0.0260	0.0032 *	0.9897	
40	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000 *	0.0001	
41	Master Comp Mole Frac (Hydrogen)	0.7453	0.7453	0.7453	0.9629 *	0.0000	
42	Master Comp Mole Frac (CO)	0.1863	0.1863	0.1863	0.0220 *	0.0000	
43	Master Comp Mole Frac (CO2)	0.0424	0.0424	0.0424	0.0062 *	0.0099	
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0056 *	0.0000	
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0001 *	0.0003	
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
47	Name	28	O2-IN-1	WATER-OUT-1	CO2-OUT	COMB-PROD-2	
48	Master Comp Mole Frac (H2O)	0.9897	0.0000 *	0.9994	0.0259	0.6664	
49	Master Comp Mole Frac (Oxygen)	0.0001	1.0000 *	0.0000	0.0013	0.0004	
50	Master Comp Mole Frac (Hydrogen)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
51	Master Comp Mole Frac (CO)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
52	Master Comp Mole Frac (CO2)	0.0099	0.0000 *	0.0006	0.9723	0.3332	
53	Master Comp Mole Frac (Methanol)	0.0000	0.0000 *	0.0000	0.0000	0.0000	
54	Master Comp Mole Frac (diM-Ether)	0.0003	0.0000 *	0.0000	0.0003	0.0000	
55	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000 *	0.0000	0.0002	0.0001	

56
57
58
59
60
61
62


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
Name	16	29	O2-IN-2				
Master Comp Mole Frac (H2O)	---	0.6664	0.0000 *				
Master Comp Mole Frac (Oxygen)	---	0.0004	1.0000 *				
Master Comp Mole Frac (Hydrogen)	---	0.0000	0.0000 *				
Master Comp Mole Frac (CO)	---	0.0000	0.0000 *				
Master Comp Mole Frac (CO2)	---	0.3332	0.0000 *				
Master Comp Mole Frac (Methanol)	---	0.0000	0.0000 *				
Master Comp Mole Frac (diM-Ether)	---	0.0000	0.0000 *				
Master Comp Mole Frac (1-Propanol)	---	0.0001	0.0000 *				

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
COMP-2	Compressor	12	SYNG-3	No	500.0 *
		COMP-2 W			
Syngas Circulator	Compressor	6	10	No	500.0 *
		Circ Pwr			
SG CMP STG4	Compressor	24	26	No	500.0 *
		STG4 PWR			
SG CMP STG1	Compressor	SYNG-1	19	No	500.0 *
		ST1 PWR			
SG CMP STG2	Compressor	20	21	No	500.0 *
		ST2 PWR			
SG CMP STG3	Compressor	22	23	No	500.0 *
		ST3 PWR			
SG CMP STG 5	Compressor	27	SYNG-2	No	500.0 *
		STG5 PWR			
M3	Mixer	SYNG-2	1	No	500.0 *
		M-RECY2			
MIX-100	Mixer	LT-GAS-1	LT-GAS	No	500.0 *
		PURGE-2			
M1	Mixer	WATER-IN	8	No	500.0 *
		CO2-IN			
		SYNG-RCY			
M2	Mixer	14	SYNG-RCY	No	500.0 *
		10			
HX	LNG	SYNG-3	SYNG-5	No	500.0 *
		MEOH-2	MEOH-4		
Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
		5	4		
		Hot O2	Warm O2		
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
		Warm O2	O2-OUT		
MEOH-1	Equilibrium Reactor	SYNG-5	2	No	500.0 *
		MEOH-1 Q	Vap Out		
			MEOH-1 Q		
RWGS 1	Equilibrium Reactor	9	400	No	500.0 *
			CO2, Water In		
MEOH-2	Conversion Reactor	Vap Out	3	No	500.0 *
			MEOH-2		
COMB-1	Conversion Reactor	LT-GAS	28	No	500.0 *
		O2-IN-1	COMB-PROD		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
COMB-1	Conversion Reactor	COMB-Q-1	COMB-Q-1	No	500.0 *	
COMB-2	Conversion Reactor	MEOH-9	29	No	500.0 *	
		O2-IN-2	COMB-PROD-2			
		COMB-Q-2	COMB-Q-2			
KO-DRM	Separator	MEOH-5	MEOH-6	No	500.0 *	
			M-RECY			
Water Knockout Tank	Separator	7	13	No	500.0 *	
		Amb Q	SYNG-1			
			Amb Q			
KO-DRM 2	Separator	COMB-PROD	WATER-OUT-1	No	500.0 *	
		COMB-PROD-2	CO2-OUT			
		AMB-Q-1	AMB-Q-1			
CONDNSR	Cooler	MEOH-4	MEOH-5	No	500.0 *	
			COND Q			
INT CLR 1	Cooler	19	20	No	500.0 *	
INT CLR 2	Cooler		IC1 Q	No	500.0 *	
			21			22
INT CLR 3	Cooler		IC2 Q	No	500.0 *	
			23			24
INT CLR 4	Cooler		IC3 Q	No	500.0 *	
			26			27
VALVE-3	Valve	MEOH-6	MEOH-7	No	500.0 *	
VALVE-2	Valve	PURGE-1	PURGE-2	No	500.0 *	
T-100	Distillation	MEOH-7	MEOH-8	No	2500 *	
		RB1 Q	LT-GAS-1			
			CND1 Q			
T-101	Distillation	MEOH-8	WATER-OUT-2	No	2500 *	
		RB2 Q	MEOH-9			
			CND2 Q			
RCY-4	Recycle	8	17	No	3500 *	
RCY-1	Recycle	1	12	No	3500 *	
TEE-100	Tee		M-RECY	M-RECY2	No	500.0 *
				PURGE-1		
T1	Tee		11	6	No	500.0 *
				7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *	
		CO2, Water In	H2,CO,H2O Out			
		Process Heat				
		Electrolysis Power				
Topping Heat	Heater		4	9	No	500.0 *
				Top Heat Q		
Preheater	Heater		18	5	No	500.0 *
				Preheat Q		
SPRDSHT-1	Spreadsheet			No	500.0 *	
Water Pump	Pump		13	14	No	500.0 *
				Water Pump Pwr		


1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
12	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000	
13	Temperature (C)	800.3	800.0	800.0 *	800.0	800.0	
14	Pressure (kPa)	135.1	135.1	136.5	136.5	135.1	
15	Molar Flow (gmole/h)	1.000e-010	1.928	7.294	0.0000	1.928	
16	Mass Flow (kg/d)	4.357e-011	1.481	2.787	0.0000	1.481	
17	Liquid Volume Flow (m3/h)	1.815e-015	5.424e-005	2.336e-004	0.0000	5.424e-005	
18	Heat Flow (kW)	-5.842e-012	1.352e-002	-5.820e-002	-0.0000	1.352e-002	
19	Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-2.872e+004	-2.873e+004	2.525e+004	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
21	Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---	
22	Temperature (C)	800.0 *	800.0 *	800.0	800.3	---	
23	Pressure (kPa)	135.1	135.1	135.1	137.9	---	
24	Molar Flow (gmole/h)	5.366	5.366	0.0000	5.366	---	
25	Mass Flow (kg/d)	1.306	1.306	0.0000	2.787	---	
26	Liquid Volume Flow (m3/h)	1.568e-004	1.793e-004	0.0000	1.376e-004	---	
27	Heat Flow (kW)	-6.426e-002	-7.173e-002	-0.0000	-0.3241	0.2659	
28	Molar Enthalpy (kJ/kgmole)	-4.311e+004	-4.812e+004	-4.311e+004	-2.174e+005	---	
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
30	Vapour Fraction	---	---	---			
31	Temperature (C)	---	---	---			
32	Pressure (kPa)	---	---	---			
33	Molar Flow (gmole/h)	---	---	---			
34	Mass Flow (kg/d)	---	---	---			
35	Liquid Volume Flow (m3/h)	---	---	---			
36	Heat Flow (kW)	-6.906e-010	7.466e-003	0.2733			
37	Molar Enthalpy (kJ/kgmole)	---	---	---			

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
41	Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000	
42	Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2643	0.2643	1.0000	
43	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.5878	0.5878	0.0000	
44	Comp Mole Frac (CO)	0.0000	0.0000	0.0144	0.0144	0.0000	
45	Comp Mole Frac (CO2)	0.0000	0.0000	0.1334	0.1334	0.0000	
46	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
48	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
50	Comp Mole Frac (H2O)	0.1441	0.0000	0.1441	0.7187		
51	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000		
52	Comp Mole Frac (Hydrogen)	0.6549	0.7990	0.6549	0.0803		
53	Comp Mole Frac (CO)	0.1637	0.0196	0.1637	0.0196		
54	Comp Mole Frac (CO2)	0.0373	0.1814	0.0373	0.1814		
55	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000		
56	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000		
57	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000		

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
61	Temp Average ASR @TPL2	Spreadsheet		Yes	500.0 *
62	Electrolysis Spreadsheet @TF	Spreadsheet		No	500.0 *

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *
ADJ-1 @TPL2	Adjust			No	3500 *

Workbook: T-100 (COL1)

Material Streams

Fluid Pkg: All

Name	Reflux @COL1	To Condenser @COL1	Boilup @COL1	To Reboiler @COL1	MEOH-8 @COL1
Vapour Fraction	0.0000	1.0000	1.0000	0.0000	0.0000
Temperature (C)	-27.54	54.58	78.98	78.53	78.98
Pressure (kPa)	137.9	137.9	137.9	137.9	137.9
Molar Flow (gmole/h)	4.639e-003	9.278e-003	9.871e-002	1.315	1.216
Mass Flow (kg/d)	3.587e-003	4.442e-003	7.429e-002	0.9151	0.8408
Liquid Volume Flow (m3/h)	1.883e-007	3.391e-007	3.868e-006	4.661e-005	4.274e-005
Heat Flow (kW)	-3.153e-004	-3.163e-004	-5.512e-003	-8.984e-002	-8.332e-002
Name	LT-GAS-1 @COL1	MEOH-7 @COL1			
Vapour Fraction	1.0000	0.0042			
Temperature (C)	-27.54	48.18			
Pressure (kPa)	137.9	206.8			
Molar Flow (gmole/h)	4.639e-003	1.221			
Mass Flow (kg/d)	8.556e-004	0.8416			
Liquid Volume Flow (m3/h)	1.508e-007	4.289e-005			
Heat Flow (kW)	-6.123e-005	-8.433e-002			

Compositions

Fluid Pkg: All

Name	Reflux @COL1	To Condenser @COL1	Boilup @COL1	To Reboiler @COL1	MEOH-8 @COL1
Comp Mole Frac (H2O)	0.0000	0.0000	0.0490	0.2174	0.2310
Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
Comp Mole Frac (Hydrogen)	0.0000	0.4320	0.0000	0.0000	0.0000
Comp Mole Frac (CO)	0.0000	0.0017	0.0000	0.0000	0.0000
Comp Mole Frac (CO2)	0.0028	0.0516	0.0000	0.0000	0.0000
Comp Mole Frac (Methanol)	0.9872	0.4955	0.9508	0.7825	0.7688
Comp Mole Frac (diM-Ether)	0.0101	0.0192	0.0000	0.0000	0.0000
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0002	0.0002	0.0002

1		Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: T-100 (COL1) (continued)

Compositions (continued)

Fluid Pkg: All

Name	LT-GAS-1 @COL1	MEOH-7 @COL1			
Comp Mole Frac (H2O)	0.0000	0.2302			
Comp Mole Frac (Oxygen)	0.0000	0.0000			
Comp Mole Frac (Hydrogen)	0.8640	0.0033			
Comp Mole Frac (CO)	0.0034	0.0000			
Comp Mole Frac (CO2)	0.1005	0.0004			
Comp Mole Frac (Methanol)	0.0039	0.7659			
Comp Mole Frac (diM-Ether)	0.0283	0.0001			
Comp Mole Frac (1-Propanol)	0.0000	0.0002			

Energy Streams

Fluid Pkg: All

Name	CND1 Q @COL1	RB1 Q @COL1			
Heat Flow (kW)	6.025e-005	1.013e-003			

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Condenser @COL1	Partial Condenser	To Condenser @COL1	LT-GAS-1 @COL1	No	500.0 *
		CND1 Q @COL1	Reflux @COL1		
			CND1 Q @COL1		
Reboiler @COL1	Reboiler	To Reboiler @COL1	MEOH-8 @COL1	No	500.0 *
		RB1 Q @COL1	Boilup @COL1		
Main TS @COL1	Tray Section	Reflux @COL1	To Reboiler @COL1	No	500.0 *
		Boilup @COL1	To Condenser @COL1		
		MEOH-7 @COL1			


Workbook: T-101 (COL2)

Material Streams

Fluid Pkg: All

Name	Reflux @COL2	To Condenser @COL2	Boilup @COL2	To Reboiler @COL2	MEOH-9 @COL2
Vapour Fraction	0.0000	1.0000	1.0000	0.0000	0.0000
Temperature (C)	40.00	72.51	108.4	108.2	40.00
Pressure (kPa)	137.9	137.9	137.9	137.9	137.9
Molar Flow (gmole/h)	1.216	2.138	2.018	2.313	0.9214
Mass Flow (kg/d)	0.9354	1.644	0.9170	1.049	0.7087
Liquid Volume Flow (m3/h)	4.898e-005	8.609e-005	3.936e-005	4.499e-005	3.711e-005
Heat Flow (kW)	-8.059e-002	-0.1184	-0.1325	-0.1780	-6.105e-002

Name	WATER-2 @COL2	MEOH-8 @COL2			
Vapour Fraction	0.0000	0.0000			
Temperature (C)	108.4	78.98			
Pressure (kPa)	137.9	137.9			
Molar Flow (gmole/h)	0.2948	1.216			
Mass Flow (kg/d)	0.1321	0.8408			
Liquid Volume Flow (m3/h)	5.630e-006	4.274e-005			
Heat Flow (kW)	-2.275e-002	-8.332e-002			

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\MeOH Production w Comb ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:01:54
4		
5		

Workbook: T-101 (COL2) (continued)

Compositions Fluid Pkg: All

Name	Reflux @COL2	To Condenser @COL2	Boilup @COL2	To Reboiler @COL2	MEOH-9 @COL2	
12	Comp Mole Frac (H2O)	0.0000	0.0000	0.9345	0.9369	0.0000
13	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
14	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.0000	0.0000	0.0000
15	Comp Mole Frac (CO)	0.0000	0.0000	0.0000	0.0000	0.0000
16	Comp Mole Frac (CO2)	0.0000	0.0000	0.0000	0.0000	0.0000
17	Comp Mole Frac (Methanol)	0.9998	0.9998	0.0655	0.0631	0.9998
18	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000
19	Comp Mole Frac (1-Propanol)	0.0002	0.0002	0.0000	0.0000	0.0002
Name	WATER-2 @COL2	MEOH-8 @COL2				
21	Comp Mole Frac (H2O)	0.9530	0.2310			
22	Comp Mole Frac (Oxygen)	0.0000	0.0000			
23	Comp Mole Frac (Hydrogen)	0.0000	0.0000			
24	Comp Mole Frac (CO)	0.0000	0.0000			
25	Comp Mole Frac (CO2)	0.0000	0.0000			
26	Comp Mole Frac (Methanol)	0.0470	0.7688			
27	Comp Mole Frac (diM-Ether)	0.0000	0.0000			
28	Comp Mole Frac (1-Propanol)	0.0000	0.0002			

Energy Streams Fluid Pkg: All

Name	CND2 Q @COL2	RB2 Q @COL2			
32	Heat Flow (kW)	2.329e-002	0.0228		

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level	
36 37	Reboiler @COL2	Reboiler	To Reboiler @COL2	No	500.0 *	
			RB2 Q @COL2			Boilup @COL2
38 39 40	Main TS @COL2	Tray Section	Reflux @COL2	No	500.0 *	
			Boilup @COL2			To Reboiler @COL2
			MEOH-8 @COL2			To Condenser @COL2
41 42 43	Condenser @COL2	Total Condenser	To Condenser @COL2	No	500.0 *	
			CND2 Q @COL2			MEOH-9 @COL2
						Reflux @COL2
			CND2 Q @COL2			

44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:32:33
4		
5		

Workbook: Case (Main)

Streams						Fluid Pkg:	All
9							
10							
11	Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2	
12	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000	
13	Temperature (C)	800.2	800.0	800.0 *	800.2	800.0	
14	Pressure (kPa)	137.9	135.1	137.9	135.1	135.1	
15	Molar Flow (gmole/h)	2.301	2.301	2.301	1.000e-010 *	0.5129	
16	Mass Flow (kg/d)	1.630	1.236	1.630	4.357e-011	0.3939	
17	Std Ideal Liq Vol Flow (m3/h)	8.159e-005	7.773e-005	8.156e-005	1.815e-015	1.443e-005	
18	Heat Flow (kW)	-0.1662	-9.409e-002	-0.1662	-5.842e-012	3.597e-003	
19	Molar Enthalpy (kJ/kgmole)	-2.600e+005	-1.472e+005	-2.600e+005	-2.103e+005	2.525e+004	
20	Name	400	8	Warm O2	25	WATER-IN	
21	Vapour Fraction	0.0000	0.5822	1.0000	1.0000	0.0000	
22	Temperature (C)	800.2	38.07	123.0	161.4	21.00 *	
23	Pressure (kPa)	137.9	137.9	135.1	135.1	137.9	
24	Molar Flow (gmole/h)	0.0000	2.301	0.5129	2.301	0.5521	
25	Mass Flow (kg/d)	0.0000	1.630	0.3939	1.236	0.2387 *	
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	8.156e-005	1.443e-005	7.773e-005	9.966e-006	
27	Heat Flow (kW)	-0.0000	-0.1980	4.131e-004	-0.1091	-4.389e-002	
28	Molar Enthalpy (kJ/kgmole)	-2.600e+005	-3.099e+005	2899	-1.707e+005	-2.862e+005	
29	Name	CO2-IN	4	5	6	7	
30	Vapour Fraction	1.0000	1.0000	1.0000	1.0000 *	1.0000	
31	Temperature (C)	21.00 *	775.0 *	98.00 *	69.08	69.08	
32	Pressure (kPa)	137.9 *	137.9	137.9	135.1	135.1	
33	Molar Flow (gmole/h)	0.9468	2.301	2.301	0.4215	1.879	
34	Mass Flow (kg/d)	1.000 *	1.630	1.630	0.2264	1.009	
35	Std Ideal Liq Vol Flow (m3/h)	5.048e-005	8.156e-005	8.156e-005	1.424e-005	6.349e-005	
36	Heat Flow (kW)	-0.1036	-0.1669	-0.1851	-2.034e-002	-9.068e-002	
37	Molar Enthalpy (kJ/kgmole)	-3.940e+005	-2.611e+005	-2.896e+005	-1.737e+005	-1.737e+005	
38	Name	10	SYNG	13	14	SYNG-RCY	
39	Vapour Fraction	1.0000	1.0000	0.0000	0.0000	0.4963	
40	Temperature (C)	71.40	26.67 *	26.67	26.67	64.32	
41	Pressure (kPa)	137.9	135.1	135.1	137.9	137.9	
42	Molar Flow (gmole/h)	0.4215	1.499	0.3805	0.3805	0.8021	
43	Mass Flow (kg/d)	0.2264	0.8448	0.1646	0.1646	0.3910	
44	Std Ideal Liq Vol Flow (m3/h)	1.424e-005	5.662e-005	6.872e-006	6.872e-006	2.111e-005	
45	Heat Flow (kW)	-2.033e-002	-6.583e-002	-3.021e-002	-3.021e-002	-5.054e-002	
46	Molar Enthalpy (kJ/kgmole)	-1.736e+005	-1.581e+005	-2.858e+005	-2.858e+005	-2.268e+005	
47	Name	O2-OUT	18	17	11	19	
48	Vapour Fraction	1.0000	0.6294	0.5822	1.0000	1.0000	
49	Temperature (C)	136.0	55.78 *	38.07 *	69.08	176.7 *	
50	Pressure (kPa)	135.1	137.9	137.9 *	135.1	467.3	
51	Molar Flow (gmole/h)	0.5129	2.301	2.301 *	2.301	1.499	
52	Mass Flow (kg/d)	0.3939	1.630	1.630	1.236	0.8448	
53	Std Ideal Liq Vol Flow (m3/h)	1.443e-005	8.156e-005	8.156e-005	7.773e-005	5.662e-005	
54	Heat Flow (kW)	4.691e-004	-0.1962	-0.1980	-0.1110	-6.381e-002	
55	Molar Enthalpy (kJ/kgmole)	3293	-3.069e+005	-3.099e+005	-1.737e+005	-1.532e+005	


56							
57							
58							
59							
60							
61							
62							

1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:32:33
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1	
12	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	1.0000	
13	Temperature (C)	54.44 *	26.67	26.67 *	99.72 *	26.67 *	
14	Pressure (kPa)	467.3	137.9	137.9	620.5	137.9 *	
15	Molar Flow (gmole/h)	1.499	0.5272	0.9717	0.4362	0.2949	
16	Mass Flow (kg/d)	0.8448	0.2282	1.011	2.121e-002	0.2265 *	
17	Std Ideal Liq Vol Flow (m3/h)	5.662e-005	9.530e-006	5.093e-005	1.259e-005	8.295e-006	
18	Heat Flow (kW)	-6.547e-002	-4.186e-002	-0.1052	2.526e-004	2.943e-006	
19	Molar Enthalpy (kJ/kgmole)	-1.573e+005	-2.858e+005	-3.898e+005	2085	35.92	
20	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2	
21	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	0.0000	
22	Temperature (C)	99.72	1000	1000 *	26.67 *	1000	
23	Pressure (kPa)	172.4 *	137.9	137.9	137.9 *	137.9	
24	Molar Flow (gmole/h)	1.063	0.0000	1.063	0.2181	0.0000	
25	Mass Flow (kg/d)	0.8236	0.0000	1.050	0.1675 *	0.0000	
26	Std Ideal Liq Vol Flow (m3/h)	4.403e-005	0.0000	5.257e-005	6.135e-006	0.0000	
27	Heat Flow (kW)	-6.511e-002	-0.0000	-9.744e-002	2.176e-006	-0.0000	
28	Molar Enthalpy (kJ/kgmole)	-2.206e+005	-3.301e+005	-3.301e+005	35.92	-2.041e+005	
29	Name	COMB-PROD-2-2	1	Electrolysis Power	Process Heat	Top Heat Q	
30	Vapour Fraction	1.0000	1.0000	---	---	---	
31	Temperature (C)	1000 *	100.6	---	---	---	
32	Pressure (kPa)	137.9	689.5 *	---	---	---	
33	Molar Flow (gmole/h)	0.4362	1.499	---	---	---	
34	Mass Flow (kg/d)	0.1887	0.8448	---	---	---	
35	Std Ideal Liq Vol Flow (m3/h)	7.880e-006	5.662e-005	---	---	---	
36	Heat Flow (kW)	-2.473e-002	-6.486e-002	7.567e-002	2.234e-015	7.469e-004	
37	Molar Enthalpy (kJ/kgmole)	-2.041e+005	-1.558e+005	---	---	---	
38	Name	Preheat Q	Circ Pwr	Amb Q	Water Pump Pwr	ST1 PWR	
39	Vapour Fraction	---	---	---	---	---	
40	Temperature (C)	---	---	---	---	---	
41	Pressure (kPa)	---	---	---	---	---	
42	Molar Flow (gmole/h)	---	---	---	---	---	
43	Mass Flow (kg/d)	---	---	---	---	---	
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
45	Heat Flow (kW)	1.108e-002	8.980e-006	-5.360e-003	6.962e-009	2.024e-003	
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
47	Name	IC1 Q	ST2 PWR	AMB-Q-1	PSA Power	PSA heat	
48	Vapour Fraction	---	---	---	---	---	
49	Temperature (C)	---	---	---	---	---	
50	Pressure (kPa)	---	---	---	---	---	
51	Molar Flow (gmole/h)	---	---	---	---	---	
52	Mass Flow (kg/d)	---	---	---	---	---	
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
54	Heat Flow (kW)	1.669e-003	6.169e-004	-2.491e-002	3.257e-006	5.806e-014	
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	

56	
57	
58	
59	
60	
61	
62	

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:32:33
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
Name	COMB1-Q	COMB-Q-2-2					
Vapour Fraction	---	---					
Temperature (C)	---	---					
Pressure (kPa)	---	---					
Molar Flow (gmole/h)	---	---					
Mass Flow (kg/d)	---	---					
Std Ideal Liq Vol Flow (m3/h)	---	---					
Heat Flow (kW)	-3.234e-002	-2.499e-002					
Molar Enthalpy (kJ/kgmole)	---	---					


Composition							Fluid Pkg:	All
Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2			
Master Comp Mole Frac (H2O)	0.4458	0.2233	0.4462	0.9900 *	0.0000			
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0100 *	1.0000			
Master Comp Mole Frac (Hydrogen)	0.0504	0.2729	0.0500	0.0000 *	0.0000			
Master Comp Mole Frac (CO)	0.0496	0.2729	0.0500	0.0000 *	0.0000			
Master Comp Mole Frac (CO2)	0.4542	0.2309	0.4538	0.0000 *	0.0000			
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000			
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000			
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000			

Name	400	8	Warm O2	25	WATER-IN
Master Comp Mole Frac (H2O)	0.4458	0.4462	0.0000	0.2233	1.0000 *
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	1.0000	0.0000	0.0000 *
Master Comp Mole Frac (Hydrogen)	0.0504	0.0500	0.0000	0.2729	0.0000 *
Master Comp Mole Frac (CO)	0.0496	0.0500	0.0000	0.2729	0.0000 *
Master Comp Mole Frac (CO2)	0.4542	0.4538	0.0000	0.2309	0.0000 *
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *

Name	CO2-IN	4	5	6	7
Master Comp Mole Frac (H2O)	0.0000 *	0.4462	0.4462	0.2233	0.2233
Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0500	0.0500	0.2729	0.2729
Master Comp Mole Frac (CO)	0.0000 *	0.0500	0.0500	0.2729	0.2729
Master Comp Mole Frac (CO2)	1.0000 *	0.4538	0.4538	0.2309	0.2309
Master Comp Mole Frac (Methanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000

Name	10	SYNG	13	14	SYNG-RCY
Master Comp Mole Frac (H2O)	0.2233	0.0261	0.9998	0.9998	0.5917
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (Hydrogen)	0.2729	0.3422	0.0000	0.0000	0.1435
Master Comp Mole Frac (CO)	0.2729	0.3422	0.0000	0.0000	0.1434
Master Comp Mole Frac (CO2)	0.2309	0.2895	0.0002	0.0002	0.1214
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000

58					
59					
60					
61					
62					


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:32:33
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)							Fluid Pkg:	All
11	Name	O2-OUT	18	17	11	19		
12	Master Comp Mole Frac (H2O)	0.0000	0.4462	0.4462 *	0.2233	0.0261		
13	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000 *	0.0000	0.0000		
14	Master Comp Mole Frac (Hydrogen)	0.0000	0.0500	0.0500 *	0.2729	0.3422		
15	Master Comp Mole Frac (CO)	0.0000	0.0500	0.0500 *	0.2729	0.3422		
16	Master Comp Mole Frac (CO2)	0.0000	0.4538	0.4538 *	0.2309	0.2895		
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
20	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1		
21	Master Comp Mole Frac (H2O)	0.0261	0.9994	0.0259	0.0000	0.0000 *		0.0000 *
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0001	0.0000	1.0000 *		1.0000 *
23	Master Comp Mole Frac (Hydrogen)	0.3422	0.0000	0.0000	0.9996	0.0000 *		0.0000 *
24	Master Comp Mole Frac (CO)	0.3422	0.0000	0.0000	0.0004	0.0000 *		0.0000 *
25	Master Comp Mole Frac (CO2)	0.2895	0.0006	0.9740	0.0000	0.0000 *		0.0000 *
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
29	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2		
30	Master Comp Mole Frac (H2O)	0.0368	0.1092	0.1092	0.0000 *	0.9995		
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0001	0.0001	1.0000 *	0.0001		
32	Master Comp Mole Frac (Hydrogen)	0.0724	0.0000	0.0000	0.0000 *	0.0000		
33	Master Comp Mole Frac (CO)	0.4825	0.0000	0.0000	0.0000 *	0.0000		
34	Master Comp Mole Frac (CO2)	0.4083	0.8907	0.8907	0.0000 *	0.0004		
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
38	Name	COMB-PROD-2-2	1					
39	Master Comp Mole Frac (H2O)	0.9995	0.0261					
40	Master Comp Mole Frac (Oxygen)	0.0001	0.0000					
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.3422					
42	Master Comp Mole Frac (CO)	0.0000	0.3422					
43	Master Comp Mole Frac (CO2)	0.0004	0.2895					
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000					
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000					
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000					

Unit Ops

49	Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
50	Syngas Circulator	Compressor	6	10	No	500.0 *
51			Circ Pwr			
52	SG CMP STG1	Compressor	SYNG	19	No	500.0 *
53			ST1 PWR			
54	SG CMP STG2	Compressor	20	1	No	500.0 *
55			ST2 PWR			
56	M1	Mixer	WATER-IN	8	No	500.0 *
57			CO2-IN			
58			SYNG-RCY			
59	M2	Mixer	14	SYNG-RCY	No	500.0 *
60			10			
61	Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
62			5	4		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:32:33
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Hi Temp Recup	LNG	Hot O2	Warm O2	No	500.0 *
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
RWGS 1	Equilibrium Reactor	Warm O2	O2-OUT	No	500.0 *
		9	400 CO2, Water In		
COMBUSTOR 1	Conversion Reactor	O2-IN-1	29	No	500.0 *
		Purge gas	COMB-PROD-2		
		COMB1-Q	COMB1-Q		
COMBUSTOR 2	Conversion Reactor	O2-IN-2	29-2	No	500.0 *
		Hydrogen	COMB-PROD-2-2		
		COMB-Q-2-2	COMB-Q-2-2		
Water Knockout Tank	Separator	7	13	No	500.0 *
		Amb Q	SYNG Amb Q		
KO-DRM 2	Separator	COMB-PROD-2	WATER-OUT	No	500.0 *
		COMB-PROD-2-2	CO2-OUT		
		AMB-Q-1	AMB-Q-1		
INT CLR 1	Cooler	19	20	No	500.0 *
			IC1 Q		
RCY-4	Recycle	8	17	No	3500 *
T1	Tee	11	6	No	500.0 *
			7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *
		CO2, Water In	H2,CO,H2O Out		
		Process Heat			
		Electrolysis Power			
Topping Heat	Heater	4	9	No	500.0 *
		Top Heat Q			
Preheater	Heater	18	5	No	500.0 *
		Preheat Q			
SPRDSHT-1	Spreadsheet			No	500.0 *
PSA Calcs	Spreadsheet			No	500.0 *
Water Pump	Pump	13	14	No	500.0 *
		Water Pump Pwr			
PSA	Component Splitter	1	Hydrogen	No	500.0 *
		PSA Power	Purge gas		
		PSA heat			
SET-1	Set			No	500.0 *
ADJ-1	Adjust			No	3500 *

52
53
54
55
56
57
58
59
60
61
62


1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:32:33
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000		
Temperature (C)	800.2	800.0	800.0 *	800.0	800.0		
Pressure (kPa)	135.1	135.1	136.5	136.5	135.1		
Molar Flow (gmole/h)	1.000e-010	0.5129	2.814	0.0000	0.5129		
Mass Flow (kg/d)	4.357e-011	0.3939	1.630	0.0000	0.3939		
Liquid Volume Flow (m3/h)	1.815e-015	1.443e-005	1.071e-004	0.0000	1.443e-005		
Heat Flow (kW)	-5.842e-012	3.597e-003	-9.545e-002	-0.0000	3.597e-003		
Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-1.221e+005	-1.221e+005	2.525e+004		
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---		
Temperature (C)	800.0 *	800.0 *	800.0	800.2	---		
Pressure (kPa)	135.1	135.1	135.1	137.9	---		
Molar Flow (gmole/h)	2.301	2.301	0.0000	2.301	---		
Mass Flow (kg/d)	1.236	1.236	0.0000	1.630	---		
Liquid Volume Flow (m3/h)	7.773e-005	9.267e-005	0.0000	8.159e-005	---		
Heat Flow (kW)	-9.409e-002	-9.904e-002	-0.0000	-0.1662	7.071e-002		
Molar Enthalpy (kJ/kgmole)	-1.472e+005	-1.550e+005	-1.472e+005	-2.600e+005	---		
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
Vapour Fraction	---	---	---				
Temperature (C)	---	---	---				
Pressure (kPa)	---	---	---				
Molar Flow (gmole/h)	---	---	---				
Mass Flow (kg/d)	---	---	---				
Liquid Volume Flow (m3/h)	---	---	---				
Heat Flow (kW)	2.234e-015	4.957e-003	7.567e-002				
Molar Enthalpy (kJ/kgmole)	---	---	---				

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000		
Comp Mole Frac (Oxygen)	0.0100	1.0000	0.1823	0.1823	1.0000		
Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.4058	0.4057	0.0000		
Comp Mole Frac (CO)	0.0000	0.0000	0.0406	0.0406	0.0000		
Comp Mole Frac (CO2)	0.0000	0.0000	0.3714	0.3714	0.0000		
Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000		
Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000		
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000		
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
Comp Mole Frac (H2O)	0.2233	0.0000	0.2233	0.4458			
Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000			
Comp Mole Frac (Hydrogen)	0.2729	0.4962	0.2729	0.0504			
Comp Mole Frac (CO)	0.2729	0.0496	0.2729	0.0496			
Comp Mole Frac (CO2)	0.2309	0.4542	0.2309	0.4542			
Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000			
Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000			
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000			

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Temp Average ASR @TPL2	Spreadsheet			Yes	500.0 *
Electrolysis Spreadsheet @TF	Spreadsheet			No	500.0 *


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:32:33
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ADJ-1 @TPL2	Adjust			Yes	3500 *
ADJ-2 @TPL2	Adjust			No	3500 *
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *


29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:33:35
4		
5		

Workbook: Case (Main)

Streams				Fluid Pkg: All		
9						
10						
11	Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2
12	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000
13	Temperature (C)	800.3	800.0	800.0 *	800.3	800.0
14	Pressure (kPa)	137.9	135.1	137.9	135.1	135.1
15	Molar Flow (gmole/h)	2.787	2.787	2.787	1.000e-010 *	0.7478
16	Mass Flow (kg/d)	1.799	1.225	1.799	4.357e-011	0.5743
17	Std Ideal Liq Vol Flow (m3/h)	8.974e-005	8.846e-005	8.970e-005	1.815e-015	2.103e-005
18	Heat Flow (kW)	-0.1903	-8.667e-002	-0.1903	-5.842e-012	5.245e-003
19	Molar Enthalpy (kJ/kgmole)	-2.458e+005	-1.119e+005	-2.458e+005	-2.103e+005	2.525e+004
20	Name	400	8	Warm O2	25	WATER-IN
21	Vapour Fraction	0.0000	0.4907	1.0000	1.0000	0.0000
22	Temperature (C)	800.3	40.82	123.0	178.9	21.00 *
23	Pressure (kPa)	137.9	137.9	135.1	135.1	137.9
24	Molar Flow (gmole/h)	0.0000	2.787	0.7478	2.787	0.9467
25	Mass Flow (kg/d)	0.0000	1.799	0.5743	1.225	0.4093 *
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	8.970e-005	2.103e-005	8.846e-005	1.709e-005
27	Heat Flow (kW)	0.0000	-0.2313	6.023e-004	-0.1035	-7.526e-002
28	Molar Enthalpy (kJ/kgmole)	-2.458e+005	-2.988e+005	2899	-1.337e+005	-2.862e+005
29	Name	CO2-IN	4	5	6	7
30	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000
31	Temperature (C)	21.00 *	775.0 *	98.00 *	178.0 *	178.0
32	Pressure (kPa)	137.9 *	137.9	137.9	135.1	135.1
33	Molar Flow (gmole/h)	0.9468	2.787	2.787	0.4379	2.349
34	Mass Flow (kg/d)	1.000 *	1.799	1.799	0.1924	1.032
35	Std Ideal Liq Vol Flow (m3/h)	5.048e-005	8.970e-005	8.970e-005	1.390e-005	7.456e-005
36	Heat Flow (kW)	-0.1036	-0.1912	-0.2127	-1.627e-002	-8.728e-002
37	Molar Enthalpy (kJ/kgmole)	-3.940e+005	-2.469e+005	-2.747e+005	-1.337e+005	-1.337e+005
38	Name	10	SYNG	13	14	SYNG-RCY
39	Vapour Fraction	1.0000	1.0000	0.0000	0.0000	0.4924
40	Temperature (C)	181.1	26.67 *	26.67	26.67	69.12
41	Pressure (kPa)	137.9	135.1	135.1	137.9	137.9
42	Molar Flow (gmole/h)	0.4379	1.893	0.4560	0.4560	0.8939
43	Mass Flow (kg/d)	0.1924	0.8350	0.1972	0.1972	0.3896
44	Std Ideal Liq Vol Flow (m3/h)	1.390e-005	6.633e-005	8.234e-006	8.234e-006	2.213e-005
45	Heat Flow (kW)	-1.625e-002	-5.979e-002	-3.620e-002	-3.620e-002	-5.245e-002
46	Molar Enthalpy (kJ/kgmole)	-1.336e+005	-1.137e+005	-2.858e+005	-2.858e+005	-2.112e+005
47	Name	O2-OUT	18	17	11	19
48	Vapour Fraction	1.0000	0.4971	0.4907	1.0000	1.0000
49	Temperature (C)	65.82	44.54	40.82 *	178.0	176.7 *
50	Pressure (kPa)	135.1	137.9	137.9 *	135.1	445.3
51	Molar Flow (gmole/h)	0.7478	2.787	2.787 *	2.787	1.893
52	Mass Flow (kg/d)	0.5743	1.799	1.799	1.225	0.8350
53	Std Ideal Liq Vol Flow (m3/h)	2.103e-005	8.970e-005	8.970e-005	8.846e-005	6.633e-005
54	Heat Flow (kW)	2.470e-004	-0.2310	-0.2313	-0.1035	-5.733e-002
55	Molar Enthalpy (kJ/kgmole)	1189	-2.983e+005	-2.988e+005	-1.337e+005	-1.090e+005


56						
57						
58						
59						
60						
61						
62						

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:33:35
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)							Fluid Pkg:	All
11	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1		
12	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	1.0000		
13	Temperature (C)	54.44 *	26.67	26.67 *	108.3 *	26.67 *		
14	Pressure (kPa)	445.3	137.9	137.9	620.5	137.9 *		
15	Molar Flow (gmole/h)	1.893	0.9221	0.9715	0.7629	0.3664		
16	Mass Flow (kg/d)	0.8350	0.3990	1.010	3.704e-002	0.2814 *		
17	Std Ideal Liq Vol Flow (m3/h)	6.633e-005	1.667e-005	5.091e-005	2.202e-005	1.031e-005		
18	Heat Flow (kW)	-5.935e-002	-7.321e-002	-0.1052	4.982e-004	3.656e-006		
19	Molar Enthalpy (kJ/kgmole)	-1.128e+005	-2.858e+005	-3.898e+005	2351	35.92		
20	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2		
21	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	0.0000		
22	Temperature (C)	108.3	1000	1000 *	26.67 *	1000		
23	Pressure (kPa)	172.4 *	137.9	137.9	137.9 *	137.9		
24	Molar Flow (gmole/h)	1.131	0.0000	1.131	0.3815	0.0000		
25	Mass Flow (kg/d)	0.7980	0.0000	1.079	0.2930 *	0.0000		
26	Std Ideal Liq Vol Flow (m3/h)	4.431e-005	0.0000	5.380e-005	1.073e-005	0.0000		
27	Heat Flow (kW)	-5.896e-002	0.0000	-0.1013	3.807e-006	0.0000		
28	Molar Enthalpy (kJ/kgmole)	-1.877e+005	-3.225e+005	-3.225e+005	35.92	-2.041e+005		
29	Name	COMB-PROD-2-2	1	Electrolysis Power	Process Heat	Top Heat Q		
30	Vapour Fraction	1.0000	1.0000	---	---	---		
31	Temperature (C)	1000 *	108.8	---	---	---		
32	Pressure (kPa)	137.9	689.5 *	---	---	---		
33	Molar Flow (gmole/h)	0.7630	1.893	---	---	---		
34	Mass Flow (kg/d)	0.3300	0.8350	---	---	---		
35	Std Ideal Liq Vol Flow (m3/h)	1.378e-005	6.633e-005	---	---	---		
36	Heat Flow (kW)	-4.325e-002	-5.846e-002	0.1089	1.976e-014	8.818e-004		
37	Molar Enthalpy (kJ/kgmole)	-2.041e+005	-1.112e+005	---	---	---		
38	Name	Preheat Q	Circ Pwr	Amb Q	Water Pump Pwr	ST1 PWR		
39	Vapour Fraction	---	---	---	---	---		
40	Temperature (C)	---	---	---	---	---		
41	Pressure (kPa)	---	---	---	---	---		
42	Molar Flow (gmole/h)	---	---	---	---	---		
43	Mass Flow (kg/d)	---	---	---	---	---		
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---		
45	Heat Flow (kW)	1.827e-002	1.232e-005	-8.706e-003	8.342e-009	2.458e-003		
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---		
47	Name	IC1 Q	ST2 PWR	AMB-Q-1	PSA Power	PSA heat		
48	Vapour Fraction	---	---	---	---	---		
49	Temperature (C)	---	---	---	---	---		
50	Pressure (kPa)	---	---	---	---	---		
51	Molar Flow (gmole/h)	---	---	---	---	---		
52	Mass Flow (kg/d)	---	---	---	---	---		
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---		
54	Heat Flow (kW)	2.020e-003	8.856e-004	-3.386e-002	4.115e-006	3.839e-013		
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---		

56	
57	
58	
59	
60	
61	
62	


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:33:35
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
Name	COMB1-Q	COMB-Q-2-2					
Vapour Fraction	---	---					
Temperature (C)	---	---					
Pressure (kPa)	---	---					
Molar Flow (gmole/h)	---	---					
Mass Flow (kg/d)	---	---					
Std Ideal Liq Vol Flow (m3/h)	---	---					
Heat Flow (kW)	-4.233e-002	-4.375e-002					
Molar Enthalpy (kJ/kgmole)	---	---					

Composition							Fluid Pkg:	All
Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2			
Master Comp Mole Frac (H2O)	0.5366	0.2151	0.5370	0.9900 *	0.0000			
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0100 *	1.0000			
Master Comp Mole Frac (Hydrogen)	0.0604	0.3819	0.0600	0.0000 *	0.0000			
Master Comp Mole Frac (CO)	0.0396	0.2547	0.0400	0.0000 *	0.0000			
Master Comp Mole Frac (CO2)	0.3634	0.1483	0.3630	0.0000 *	0.0000			
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000			
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000			
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000			
Name	400	8	Warm O2	25	WATER-IN			
Master Comp Mole Frac (H2O)	0.5366	0.5370	0.0000	0.2151	1.0000 *			
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	1.0000	0.0000	0.0000 *			
Master Comp Mole Frac (Hydrogen)	0.0604	0.0600	0.0000	0.3819	0.0000 *			
Master Comp Mole Frac (CO)	0.0396	0.0400	0.0000	0.2547	0.0000 *			
Master Comp Mole Frac (CO2)	0.3634	0.3630	0.0000	0.1483	0.0000 *			
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *			
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *			
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *			
Name	CO2-IN	4	5	6	7			
Master Comp Mole Frac (H2O)	0.0000 *	0.5370	0.5370	0.2151	0.2151			
Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0600	0.0600	0.3819	0.3819			
Master Comp Mole Frac (CO)	0.0000 *	0.0400	0.0400	0.2547	0.2547			
Master Comp Mole Frac (CO2)	1.0000 *	0.3630	0.3630	0.1483	0.1483			
Master Comp Mole Frac (Methanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000			
Name	10	SYNG	13	14	SYNG-RCY			
Master Comp Mole Frac (H2O)	0.2151	0.0261	0.9998	0.9998	0.6154			
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (Hydrogen)	0.3819	0.4739	0.0000	0.0000	0.1871			
Master Comp Mole Frac (CO)	0.2547	0.3160	0.0000	0.0000	0.1248			
Master Comp Mole Frac (CO2)	0.1483	0.1840	0.0001	0.0001	0.0727			
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000			

58	
59	
60	
61	
62	


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:33:35
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)							Fluid Pkg:	All
11	Name	O2-OUT	18	17	11	19		
12	Master Comp Mole Frac (H2O)	0.0000	0.5370	0.5370 *	0.2151	0.0261		
13	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000 *	0.0000	0.0000		
14	Master Comp Mole Frac (Hydrogen)	0.0000	0.0600	0.0600 *	0.3819	0.4739		
15	Master Comp Mole Frac (CO)	0.0000	0.0400	0.0400 *	0.2547	0.3160		
16	Master Comp Mole Frac (CO2)	0.0000	0.3630	0.3630 *	0.1483	0.1840		
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
20	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1		
21	Master Comp Mole Frac (H2O)	0.0261	0.9994	0.0259	0.0000	0.0000 *		0.0000 *
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0001	0.0000	0.0000		1.0000 *
23	Master Comp Mole Frac (Hydrogen)	0.4739	0.0000	0.0000	0.9998	0.0000 *		0.0000 *
24	Master Comp Mole Frac (CO)	0.3160	0.0000	0.0000	0.0002	0.0000 *		0.0000 *
25	Master Comp Mole Frac (CO2)	0.1840	0.0006	0.9740	0.0000	0.0000 *		0.0000 *
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
29	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2		
30	Master Comp Mole Frac (H2O)	0.0436	0.1627	0.1627	0.0000 *	0.9996		
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	1.0000 *	0.0001		
32	Master Comp Mole Frac (Hydrogen)	0.1191	0.0000	0.0000	0.0000 *	0.0000		
33	Master Comp Mole Frac (CO)	0.5291	0.0000	0.0000	0.0000 *	0.0000		
34	Master Comp Mole Frac (CO2)	0.3082	0.8373	0.8373	0.0000 *	0.0002		
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
38	Name	COMB-PROD-2-2	1					
39	Master Comp Mole Frac (H2O)	0.9996	0.0261					
40	Master Comp Mole Frac (Oxygen)	0.0001	0.0000					
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.4739					
42	Master Comp Mole Frac (CO)	0.0000	0.3160					
43	Master Comp Mole Frac (CO2)	0.0002	0.1840					
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000					
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000					
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000					

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Syngas Circulator	Compressor	6	10	No	500.0 *
		Circ Pwr			
SG CMP STG1	Compressor	SYNG	19	No	500.0 *
		ST1 PWR			
SG CMP STG2	Compressor	20	1	No	500.0 *
		ST2 PWR			
M1	Mixer	WATER-IN	8	No	500.0 *
		CO2-IN			
		SYNG-RCY			
M2	Mixer	14	SYNG-RCY	No	500.0 *
		10			
Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
		5	4		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:33:35
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Hi Temp Recup	LNG	Hot O2	Warm O2	No	500.0 *
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
RWGS 1	Equilibrium Reactor	Warm O2	O2-OUT	No	500.0 *
		9	400 CO2, Water In		
COMBUSTOR 1	Conversion Reactor	O2-IN-1	29	No	500.0 *
		Purge gas	COMB-PROD-2		
		COMB1-Q	COMB1-Q		
COMBUSTOR 2	Conversion Reactor	O2-IN-2	29-2	No	500.0 *
		Hydrogen	COMB-PROD-2-2		
		COMB-Q-2-2	COMB-Q-2-2		
Water Knockout Tank	Separator	7	13	No	500.0 *
		Amb Q	SYNG Amb Q		
KO-DRM 2	Separator	COMB-PROD-2	WATER-OUT	No	500.0 *
		COMB-PROD-2-2	CO2-OUT		
		AMB-Q-1	AMB-Q-1		
INT CLR 1	Cooler	19	20	No	500.0 *
			IC1 Q		
RCY-4	Recycle	8	17	No	3500 *
T1	Tee	11	6	No	500.0 *
			7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *
		CO2, Water In	H2,CO,H2O Out		
		Process Heat			
		Electrolysis Power			
Topping Heat	Heater	4	9	No	500.0 *
		Top Heat Q			
Preheater	Heater	18	5	No	500.0 *
		Preheat Q			
SPRDSHT-1	Spreadsheet			No	500.0 *
PSA Calcs	Spreadsheet			No	500.0 *
Water Pump	Pump	13	14	No	500.0 *
		Water Pump Pwr			
PSA	Component Splitter	1	Hydrogen	No	500.0 *
		PSA Power	Purge gas		
		PSA heat			
SET-1	Set			No	500.0 *
ADJ-1	Adjust			No	3500 *

52
53
54
55
56
57
58
59
60
61
62


1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1_5.usc
2	Honeywell Company Name Not Available	Unit Set: NASA
3	Calgary, Alberta	Date/Time: Wednesday Feb 16 2011, 10:33:35
4	CANADA	
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
12	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000	
13	Temperature (C)	800.3	800.0	800.0 *	800.0	800.0	
14	Pressure (kPa)	135.1	135.1	136.5	136.5	135.1	
15	Molar Flow (gmole/h)	1.000e-010	0.7478	3.535	0.0000	0.7478	
16	Mass Flow (kg/d)	4.357e-011	0.5743	1.799	0.0000	0.5743	
17	Liquid Volume Flow (m3/h)	1.815e-015	2.103e-005	1.269e-004	0.0000	2.103e-005	
18	Heat Flow (kW)	-5.842e-012	5.245e-003	-8.721e-002	0.0000	5.245e-003	
19	Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-8.881e+004	-8.882e+004	2.525e+004	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
21	Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---	
22	Temperature (C)	800.0 *	800.0 *	800.0	800.3	---	
23	Pressure (kPa)	135.1	135.1	135.1	137.9	---	
24	Molar Flow (gmole/h)	2.787	2.787	0.0000	2.787	---	
25	Mass Flow (kg/d)	1.225	1.225	0.0000	1.799	---	
26	Liquid Volume Flow (m3/h)	8.846e-005	1.059e-004	0.0000	8.974e-005	---	
27	Heat Flow (kW)	-8.667e-002	-9.246e-002	0.0000	-0.1903	0.1031	
28	Molar Enthalpy (kJ/kgmole)	-1.119e+005	-1.194e+005	-1.119e+005	-2.458e+005	---	
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
30	Vapour Fraction	---	---	---			
31	Temperature (C)	---	---	---			
32	Pressure (kPa)	---	---	---			
33	Molar Flow (gmole/h)	---	---	---			
34	Mass Flow (kg/d)	---	---	---			
35	Liquid Volume Flow (m3/h)	---	---	---			
36	Heat Flow (kW)	1.976e-014	5.786e-003	0.1089			
37	Molar Enthalpy (kJ/kgmole)	---	---	---			

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
41	Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000	
42	Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2115	0.2115	1.0000	
43	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.4707	0.4707	0.0000	
44	Comp Mole Frac (CO)	0.0000	0.0000	0.0312	0.0312	0.0000	
45	Comp Mole Frac (CO2)	0.0000	0.0000	0.2865	0.2865	0.0000	
46	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
48	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
50	Comp Mole Frac (H2O)	0.2151	0.0000	0.2151	0.5366		
51	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000		
52	Comp Mole Frac (Hydrogen)	0.3819	0.5970	0.3819	0.0604		
53	Comp Mole Frac (CO)	0.2547	0.0396	0.2547	0.0396		
54	Comp Mole Frac (CO2)	0.1483	0.3634	0.1483	0.3634		
55	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000		
56	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000		
57	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000		

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
61	Temp Average ASR @TPL2	Spreadsheet		Yes	500.0 *
62	Electrolysis Spreadsheet @TF	Spreadsheet		No	500.0 *


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 1_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:33:35
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ADJ-1 @TPL2	Adjust			Yes	3500 *
ADJ-2 @TPL2	Adjust			No	3500 *
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *

29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:36:09
4		
5		

Workbook: Case (Main)

Streams						Fluid Pkg:	All	
9								
10								
11	Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2		
12	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000		
13	Temperature (C)	800.3	800.0	800.0 *	800.3	800.0		
14	Pressure (kPa)	137.9	135.1	137.9	135.1	135.1		
15	Molar Flow (gmole/h)	3.293	3.293	3.293	1.000e-010 *	0.9834		
16	Mass Flow (kg/d)	1.987	1.232	1.987	4.357e-011	0.7552		
17	Std Ideal Liq Vol Flow (m3/h)	9.884e-005	1.010e-004	9.880e-005	1.815e-015	2.766e-005		
18	Heat Flow (kW)	-0.2162	-8.115e-002	-0.2162	-5.841e-012	6.897e-003		
19	Molar Enthalpy (kJ/kgmole)	-2.363e+005	-8.872e+004	-2.363e+005	-2.103e+005	2.525e+004		
20	Name	400	8	Warm O2	25	WATER-IN		
21	Vapour Fraction	0.0000	0.4212	1.0000	1.0000	0.0000		
22	Temperature (C)	800.3	36.65	122.9	193.1	21.00 *		
23	Pressure (kPa)	137.9	137.9	135.1	135.1	137.9		
24	Molar Flow (gmole/h)	0.0000	3.293	0.9834	3.293	1.372		
25	Mass Flow (kg/d)	0.0000	1.987	0.7552	1.232	0.5930 *		
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	9.880e-005	2.766e-005	1.010e-004	2.476e-005		
27	Heat Flow (kW)	0.0000	-0.2672	7.912e-004	-0.1000	-0.1090		
28	Molar Enthalpy (kJ/kgmole)	-2.363e+005	-2.921e+005	2896	-1.094e+005	-2.862e+005		
29	Name	CO2-IN	4	5	6	7		
30	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000		
31	Temperature (C)	21.00 *	775.0 *	98.00 *	120.0 *	120.0		
32	Pressure (kPa)	137.9 *	137.9	137.9	135.1	135.1		
33	Molar Flow (gmole/h)	0.9468	3.293	3.293	0.4722	2.821		
34	Mass Flow (kg/d)	1.000 *	1.987	1.987	0.1766	1.055		
35	Std Ideal Liq Vol Flow (m3/h)	5.048e-005	9.880e-005	9.880e-005	1.448e-005	8.650e-005		
36	Heat Flow (kW)	-0.1036	-0.2172	-0.2422	-1.465e-002	-8.750e-002		
37	Molar Enthalpy (kJ/kgmole)	-3.940e+005	-2.374e+005	-2.648e+005	-1.117e+005	-1.117e+005		
38	Name	10	SYNG	13	14	SYNG-RCY		
39	Vapour Fraction	1.0000	1.0000	0.0000	0.0000	0.4705		
40	Temperature (C)	122.8	26.67 *	26.67	26.67	64.16		
41	Pressure (kPa)	137.9	135.1	135.1	137.9	137.9		
42	Molar Flow (gmole/h)	0.4722	2.318	0.5026	0.5026	0.9748		
43	Mass Flow (kg/d)	0.1766	0.8378	0.2173	0.2173	0.3939		
44	Std Ideal Liq Vol Flow (m3/h)	1.448e-005	7.742e-005	9.074e-006	9.074e-006	2.355e-005		
45	Heat Flow (kW)	-1.464e-002	-5.601e-002	-3.989e-002	-3.989e-002	-5.453e-002		
46	Molar Enthalpy (kJ/kgmole)	-1.116e+005	-8.697e+004	-2.858e+005	-2.858e+005	-2.014e+005		
47	Name	O2-OUT	18	17	11	19		
48	Vapour Fraction	1.0000	0.4601	0.4212	1.0000	1.0000		
49	Temperature (C)	61.65	56.76	36.65 *	120.0	176.7 *		
50	Pressure (kPa)	135.1	137.9	137.9 *	135.1	433.3		
51	Molar Flow (gmole/h)	0.9834	3.293	3.293 *	3.293	2.318		
52	Mass Flow (kg/d)	0.7552	1.987	1.987	1.232	0.8378		
53	Std Ideal Liq Vol Flow (m3/h)	2.766e-005	9.880e-005	9.880e-005	1.010e-004	7.742e-005		
54	Heat Flow (kW)	2.911e-004	-0.2646	-0.2672	-0.1021	-5.307e-002		
55	Molar Enthalpy (kJ/kgmole)	1066	-2.892e+005	-2.921e+005	-1.117e+005	-8.241e+004		

56	
57	
58	
59	
60	
61	
62	

1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:36:09
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1	
12	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	1.0000	
13	Temperature (C)	54.44 *	26.67	26.67 *	113.5 *	26.67 *	
14	Pressure (kPa)	433.3	137.9	137.9	620.5	137.9 *	
15	Molar Flow (gmole/h)	2.318	1.347	0.9713	1.115	0.4262	
16	Mass Flow (kg/d)	0.8378	0.5830	1.010	5.407e-002	0.3273 *	
17	Std Ideal Liq Vol Flow (m3/h)	7.742e-005	2.435e-005	5.090e-005	3.217e-005	1.199e-005	
18	Heat Flow (kW)	-5.548e-002	-0.1070	-0.1052	7.766e-004	4.252e-006	
19	Molar Enthalpy (kJ/kgmole)	-8.615e+004	-2.858e+005	-3.898e+005	2508	35.92	
20	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2	
21	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	0.0000	
22	Temperature (C)	113.5	1000	1000 *	26.67 *	1000	
23	Pressure (kPa)	172.4 *	137.9	137.9	137.9 *	137.9	
24	Molar Flow (gmole/h)	1.204	0.0000	1.204	0.5574	0.0000	
25	Mass Flow (kg/d)	0.7837	0.0000	1.111	0.4281 *	0.0000	
26	Std Ideal Liq Vol Flow (m3/h)	4.525e-005	0.0000	5.512e-005	1.568e-005	0.0000	
27	Heat Flow (kW)	-5.509e-002	0.0000	-0.1054	5.562e-006	0.0000	
28	Molar Enthalpy (kJ/kgmole)	-1.648e+005	-3.153e+005	-3.153e+005	35.92	-2.041e+005	
29	Name	COMB-PROD-2-2	1	Electrolysis Power	Process Heat	Top Heat Q	
30	Vapour Fraction	1.0000	1.0000	---	---	---	
31	Temperature (C)	1000 *	113.8	---	---	---	
32	Pressure (kPa)	137.9	689.5 *	---	---	---	
33	Molar Flow (gmole/h)	1.115	2.318	---	---	---	
34	Mass Flow (kg/d)	0.4822	0.8378	---	---	---	
35	Std Ideal Liq Vol Flow (m3/h)	2.013e-005	7.742e-005	---	---	---	
36	Heat Flow (kW)	-6.320e-002	-5.432e-002	0.1419	3.303e-014	1.024e-003	
37	Molar Enthalpy (kJ/kgmole)	-2.041e+005	-8.435e+004	---	---	---	
38	Name	Preheat Q	Circ Pwr	Amb Q	Water Pump Pwr	ST1 PWR	
39	Vapour Fraction	---	---	---	---	---	
40	Temperature (C)	---	---	---	---	---	
41	Pressure (kPa)	---	---	---	---	---	
42	Molar Flow (gmole/h)	---	---	---	---	---	
43	Mass Flow (kg/d)	---	---	---	---	---	
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
45	Heat Flow (kW)	2.238e-002	1.158e-005	-8.401e-003	9.193e-009	2.940e-003	
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
47	Name	IC1 Q	ST2 PWR	AMB-Q-1	PSA Power	PSA heat	
48	Vapour Fraction	---	---	---	---	---	
49	Temperature (C)	---	---	---	---	---	
50	Pressure (kPa)	---	---	---	---	---	
51	Molar Flow (gmole/h)	---	---	---	---	---	
52	Mass Flow (kg/d)	---	---	---	---	---	
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
54	Heat Flow (kW)	2.412e-003	1.159e-003	-4.351e-002	5.038e-006	-1.232e-013	
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	

56							
57							
58							
59							
60							
61							
62							

1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:36:09
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
Name	COMB1-Q	COMB-Q-2-2					
12	Vapour Fraction	---	---				
13	Temperature (C)	---	---				
14	Pressure (kPa)	---	---				
15	Molar Flow (gmole/h)	---	---				
16	Mass Flow (kg/d)	---	---				
17	Std Ideal Liq Vol Flow (m3/h)	---	---				
18	Heat Flow (kW)	-5.034e-002	-6.398e-002				
19	Molar Enthalpy (kJ/kgmole)	---	---				


Composition							Fluid Pkg:	All
Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2			
23	Master Comp Mole Frac (H2O)	0.5973	0.1995	0.5977	0.9900 *	0.0000		
24	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0100 *	1.0000		
25	Master Comp Mole Frac (Hydrogen)	0.0671	0.4648	0.0667	0.0000 *	0.0000		
26	Master Comp Mole Frac (CO)	0.0329	0.2324	0.0333	0.0000 *	0.0000		
27	Master Comp Mole Frac (CO2)	0.3027	0.1032	0.3023	0.0000 *	0.0000		
28	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
29	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
30	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		

Name	400	8	Warm O2	25	WATER-IN	
32	Master Comp Mole Frac (H2O)	0.5973	0.5977	0.0000	0.1995	1.0000 *
33	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	1.0000	0.0000	0.0000 *
34	Master Comp Mole Frac (Hydrogen)	0.0671	0.0667	0.0000	0.4648	0.0000 *
35	Master Comp Mole Frac (CO)	0.0329	0.0333	0.0000	0.2324	0.0000 *
36	Master Comp Mole Frac (CO2)	0.3027	0.3023	0.0000	0.1032	0.0000 *
37	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *
38	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *
39	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *

Name	CO2-IN	4	5	6	7	
41	Master Comp Mole Frac (H2O)	0.0000 *	0.5977	0.5977	0.1995	0.1995
42	Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000	0.0000	0.0000	0.0000
43	Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0667	0.0667	0.4648	0.4648
44	Master Comp Mole Frac (CO)	0.0000 *	0.0333	0.0333	0.2324	0.2324
45	Master Comp Mole Frac (CO2)	1.0000 *	0.3023	0.3023	0.1032	0.1032
46	Master Comp Mole Frac (Methanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000
47	Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000	0.0000	0.0000	0.0000
48	Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000

Name	10	SYNG	13	14	SYNG-RCY	
50	Master Comp Mole Frac (H2O)	0.1995	0.0260	0.9999	0.9999	0.6122
51	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
52	Master Comp Mole Frac (Hydrogen)	0.4648	0.5656	0.0000	0.0000	0.2252
53	Master Comp Mole Frac (CO)	0.2324	0.2828	0.0000	0.0000	0.1126
54	Master Comp Mole Frac (CO2)	0.1032	0.1256	0.0001	0.0001	0.0500
55	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000
56	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000
57	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000

58					
59					
60					
61					
62					


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:36:09
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)							Fluid Pkg:	All
11	Name	O2-OUT	18	17	11	19		
12	Master Comp Mole Frac (H2O)	0.0000	0.5977	0.5977 *	0.1995	0.0260		
13	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000 *	0.0000	0.0000		
14	Master Comp Mole Frac (Hydrogen)	0.0000	0.0667	0.0667 *	0.4648	0.5656		
15	Master Comp Mole Frac (CO)	0.0000	0.0333	0.0333 *	0.2324	0.2828		
16	Master Comp Mole Frac (CO2)	0.0000	0.3023	0.3023 *	0.1032	0.1256		
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
20	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1		
21	Master Comp Mole Frac (H2O)	0.0260	0.9994	0.0259	0.0000	0.0000 *		0.0000 *
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0002	0.0000	1.0000 *		1.0000 *
23	Master Comp Mole Frac (Hydrogen)	0.5656	0.0000	0.0000	0.9998	0.0000 *		0.0000 *
24	Master Comp Mole Frac (CO)	0.2828	0.0000	0.0000	0.0002	0.0000 *		0.0000 *
25	Master Comp Mole Frac (CO2)	0.1256	0.0006	0.9739	0.0000	0.0000 *		0.0000 *
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
29	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2		
30	Master Comp Mole Frac (H2O)	0.0501	0.2135	0.2135	0.0000 *	0.9997		
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0001	0.0001	1.0000 *	0.0001		
32	Master Comp Mole Frac (Hydrogen)	0.1634	0.0000	0.0000	0.0000 *	0.0000		
33	Master Comp Mole Frac (CO)	0.5446	0.0000	0.0000	0.0000 *	0.0000		
34	Master Comp Mole Frac (CO2)	0.2418	0.7864	0.7864	0.0000 *	0.0002		
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
38	Name	COMB-PROD-2-2	1					
39	Master Comp Mole Frac (H2O)	0.9997	0.0260					
40	Master Comp Mole Frac (Oxygen)	0.0001	0.0000					
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.5656					
42	Master Comp Mole Frac (CO)	0.0000	0.2828					
43	Master Comp Mole Frac (CO2)	0.0002	0.1256					
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000					
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000					
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000					

Unit Ops

49	Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
50	Syngas Circulator	Compressor	6	10	No	500.0 *
51			Circ Pwr			
52	SG CMP STG1	Compressor	SYNG	19	No	500.0 *
53			ST1 PWR			
54	SG CMP STG2	Compressor	20	1	No	500.0 *
55			ST2 PWR			
56	M1	Mixer	WATER-IN	8	No	500.0 *
57			CO2-IN			
58			SYNG-RCY			
59	M2	Mixer	14	SYNG-RCY	No	500.0 *
60			10			
61	Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
62			5	4		


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:36:09
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Hi Temp Recup	LNG	Hot O2	Warm O2	No	500.0 *
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
RWGS 1	Equilibrium Reactor	Warm O2	O2-OUT	No	500.0 *
		9	400 CO2, Water In		
COMBUSTOR 1	Conversion Reactor	O2-IN-1	29	No	500.0 *
		Purge gas	COMB-PROD-2		
		COMB1-Q	COMB1-Q		
COMBUSTOR 2	Conversion Reactor	O2-IN-2	29-2	No	500.0 *
		Hydrogen	COMB-PROD-2-2		
		COMB-Q-2-2	COMB-Q-2-2		
Water Knockout Tank	Separator	7	13	No	500.0 *
		Amb Q	SYNG Amb Q		
KO-DRM 2	Separator	COMB-PROD-2	WATER-OUT	No	500.0 *
		COMB-PROD-2-2	CO2-OUT		
		AMB-Q-1	AMB-Q-1		
INT CLR 1	Cooler	19	20	No	500.0 *
			IC1 Q		
RCY-4	Recycle	8	17	No	3500 *
T1	Tee	11	6	No	500.0 *
			7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *
		CO2, Water In	H2,CO,H2O Out		
		Process Heat			
		Electrolysis Power			
Topping Heat	Heater	4	9	No	500.0 *
		Top Heat Q			
Preheater	Heater	18	5	No	500.0 *
		Preheat Q			
SPRDSHT-1	Spreadsheet			No	500.0 *
PSA Calcs	Spreadsheet			No	500.0 *
Water Pump	Pump	13	14	No	500.0 *
		Water Pump Pwr			
PSA	Component Splitter	1	Hydrogen	No	500.0 *
		PSA Power	Purge gas		
		PSA heat			
SET-1	Set			No	500.0 *
ADJ-1	Adjust			No	3500 *

52
53
54
55
56
57
58
59
60
61
62


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:36:09
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000		
Temperature (C)	800.3	800.0	800.0 *	800.0	800.0		
Pressure (kPa)	135.1	135.1	136.5	136.5	135.1		
Molar Flow (gmole/h)	1.000e-010	0.9834	4.276	0.0000	0.9834		
Mass Flow (kg/d)	4.357e-011	0.7552	1.987	0.0000	0.7552		
Liquid Volume Flow (m3/h)	1.815e-015	2.766e-005	1.478e-004	0.0000	2.766e-005		
Heat Flow (kW)	-5.841e-012	6.897e-003	-8.060e-002	0.0000	6.897e-003		
Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-6.785e+004	-6.785e+004	2.525e+004		
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---		
Temperature (C)	800.0 *	800.0 *	800.0	800.3	---		
Pressure (kPa)	135.1	135.1	135.1	137.9	---		
Molar Flow (gmole/h)	3.293	3.293	0.0000	3.293	---		
Mass Flow (kg/d)	1.232	1.232	0.0000	1.987	---		
Liquid Volume Flow (m3/h)	1.010e-004	1.201e-004	0.0000	9.884e-005	---		
Heat Flow (kW)	-8.115e-002	-8.750e-002	0.0000	-0.2162	0.1356		
Molar Enthalpy (kJ/kgmole)	-8.872e+004	-9.565e+004	-8.872e+004	-2.363e+005	---		
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
Vapour Fraction	---	---	---				
Temperature (C)	---	---	---				
Pressure (kPa)	---	---	---				
Molar Flow (gmole/h)	---	---	---				
Mass Flow (kg/d)	---	---	---				
Liquid Volume Flow (m3/h)	---	---	---				
Heat Flow (kW)	3.303e-014	6.342e-003	0.1419				
Molar Enthalpy (kJ/kgmole)	---	---	---				

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000		
Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2300	0.2300	1.0000		
Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.5116	0.5116	0.0000		
Comp Mole Frac (CO)	0.0000	0.0000	0.0253	0.0253	0.0000		
Comp Mole Frac (CO2)	0.0000	0.0000	0.2331	0.2331	0.0000		
Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000		
Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000		
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000		
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
Comp Mole Frac (H2O)	0.1995	0.0000	0.1995	0.5973			
Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000			
Comp Mole Frac (Hydrogen)	0.4648	0.6644	0.4648	0.0671			
Comp Mole Frac (CO)	0.2324	0.0329	0.2324	0.0329			
Comp Mole Frac (CO2)	0.1032	0.3027	0.1032	0.3027			
Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000			
Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000			
Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000			

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Temp Average ASR @TPL2	Spreadsheet			Yes	500.0 *
Electrolysis Spreadsheet @TF	Spreadsheet			No	500.0 *


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:36:09
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ADJ-2 @TPL2	Adjust			No	3500 *
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *

28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:37:43
4		
5		

Workbook: Case (Main)

Streams				Fluid Pkg:		All
9						
10						
11	Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2
12	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000
13	Temperature (C)	800.3	800.0	800.0 *	800.3	800.0
14	Pressure (kPa)	137.9	135.1	137.9	135.1	135.1
15	Molar Flow (gmole/h)	3.807	3.807	3.807	1.000e-010 *	1.220
16	Mass Flow (kg/d)	2.183	1.246	2.183	4.357e-011	0.9366
17	Std Ideal Liq Vol Flow (m3/h)	1.083e-004	1.144e-004	1.083e-004	1.815e-015	3.430e-005
18	Heat Flow (kW)	-0.2428	-7.644e-002	-0.2428	-5.841e-012	8.554e-003
19	Molar Enthalpy (kJ/kgmole)	-2.296e+005	-7.228e+004	-2.296e+005	-2.103e+005	2.525e+004
20	Name	400	8	Warm O2	25	WATER-IN
21	Vapour Fraction	0.0000	0.3744	1.0000	1.0000	0.0000
22	Temperature (C)	800.3	35.29	347.7	121.0	21.00 *
23	Pressure (kPa)	137.9	137.9	135.1	135.1	137.9
24	Molar Flow (gmole/h)	0.0000	3.807	1.220	3.807	1.814
25	Mass Flow (kg/d)	0.0000	2.183	0.9366	1.246	0.7844 *
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	1.083e-004	3.430e-005	1.144e-004	3.275e-005
27	Heat Flow (kW)	0.0000	-0.3036	3.360e-003	-0.1002	-0.1442
28	Molar Enthalpy (kJ/kgmole)	-2.296e+005	-2.871e+005	9917	-9.472e+004	-2.862e+005
29	Name	CO2-IN	4	5	6	7
30	Vapour Fraction	1.0000	1.0000	0.9933	1.0000	1.0000
31	Temperature (C)	21.00 *	775.0 *	96.00 *	121.0 *	121.0
32	Pressure (kPa)	137.9 *	137.9	137.9	135.1	135.1
33	Molar Flow (gmole/h)	0.9468	3.807	3.807	0.5140	3.293
34	Mass Flow (kg/d)	1.000 *	2.183	2.183	0.1682	1.078
35	Std Ideal Liq Vol Flow (m3/h)	5.048e-005	1.083e-004	1.083e-004	1.544e-005	9.893e-005
36	Heat Flow (kW)	-0.1036	-0.2439	-0.2729	-1.352e-002	-8.666e-002
37	Molar Enthalpy (kJ/kgmole)	-3.940e+005	-2.307e+005	-2.580e+005	-9.472e+004	-9.472e+004
38	Name	10	SYNG	13	14	SYNG-RCY
39	Vapour Fraction	1.0000	1.0000	0.0000	0.0000	0.4800
40	Temperature (C)	123.9	26.67 *	26.67	26.67	62.68
41	Pressure (kPa)	137.9	135.1	135.1	137.9	137.9
42	Molar Flow (gmole/h)	0.5140	2.761	0.5324	0.5324	1.046
43	Mass Flow (kg/d)	0.1682	0.8478	0.2302	0.2302	0.3984
44	Std Ideal Liq Vol Flow (m3/h)	1.544e-005	8.932e-005	9.612e-006	9.612e-006	2.505e-005
45	Heat Flow (kW)	-1.351e-002	-5.353e-002	-4.226e-002	-4.226e-002	-5.577e-002
46	Molar Enthalpy (kJ/kgmole)	-9.463e+004	-6.980e+004	-2.858e+005	-2.858e+005	-1.919e+005
47	Name	O2-OUT	18	17	11	19
48	Vapour Fraction	1.0000	0.4105	0.3744	1.0000	1.0000
49	Temperature (C)	60.29	56.79	35.29 *	121.0	176.7 *
50	Pressure (kPa)	135.1	137.9	137.9 *	135.1	426.1
51	Molar Flow (gmole/h)	1.220	3.807	3.807 *	3.807	2.761
52	Mass Flow (kg/d)	0.9366	2.183	2.183	1.246	0.8478
53	Std Ideal Liq Vol Flow (m3/h)	3.430e-005	1.083e-004	1.083e-004	1.144e-004	8.932e-005
54	Heat Flow (kW)	3.473e-004	-0.3006	-0.3036	-0.1002	-5.008e-002
55	Molar Enthalpy (kJ/kgmole)	1025	-2.842e+005	-2.871e+005	-9.472e+004	-6.530e+004


56						
57						
58						
59						
60						
61						
62						

1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2_5.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:37:43
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1	
12	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	1.0000	
13	Temperature (C)	54.44 *	26.67	26.67 *	116.8 *	26.67 *	
14	Pressure (kPa)	426.1	137.9	137.9	620.5	137.9 *	
15	Molar Flow (gmole/h)	2.761	1.790	0.9709	1.481	0.4790	
16	Mass Flow (kg/d)	0.8478	0.7747	1.010	7.181e-002	0.3679 *	
17	Std Ideal Liq Vol Flow (m3/h)	8.932e-005	3.236e-005	5.088e-005	4.275e-005	1.347e-005	
18	Heat Flow (kW)	-5.291e-002	-0.1421	-0.1051	1.073e-003	4.780e-006	
19	Molar Enthalpy (kJ/kgmole)	-6.899e+004	-2.858e+005	-3.898e+005	2608	35.92	
20	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2	
21	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	0.0000	
22	Temperature (C)	116.8	1000	1000 *	26.67 *	1000	
23	Pressure (kPa)	172.4 *	137.9	137.9	137.9 *	137.9	
24	Molar Flow (gmole/h)	1.280	0.0000	1.280	0.7406	0.0000	
25	Mass Flow (kg/d)	0.7760	0.0000	1.144	0.5688 *	0.0000	
26	Std Ideal Liq Vol Flow (m3/h)	4.657e-005	0.0000	5.649e-005	2.083e-005	0.0000	
27	Heat Flow (kW)	-5.254e-002	0.0000	-0.1097	7.390e-006	0.0000	
28	Molar Enthalpy (kJ/kgmole)	-1.478e+005	-3.087e+005	-3.087e+005	35.92	-2.041e+005	
29	Name	COMB-PROD-2-2	1	Electrolysis Power	Process Heat	Top Heat Q	
30	Vapour Fraction	1.0000	1.0000	---	---	---	
31	Temperature (C)	1000 *	117.0	---	---	---	
32	Pressure (kPa)	137.9	689.5 *	---	---	---	
33	Molar Flow (gmole/h)	1.481	2.761	---	---	---	
34	Mass Flow (kg/d)	0.6406	0.8478	---	---	---	
35	Std Ideal Liq Vol Flow (m3/h)	2.675e-005	8.932e-005	---	---	---	
36	Heat Flow (kW)	-8.398e-002	-5.147e-002	0.1749	-6.856e-015	1.169e-003	
37	Molar Enthalpy (kJ/kgmole)	-2.041e+005	-6.711e+004	---	---	---	
38	Name	Preheat Q	Circ Pwr	Amb Q	Water Pump Pwr	ST1 PWR	
39	Vapour Fraction	---	---	---	---	---	
40	Temperature (C)	---	---	---	---	---	
41	Pressure (kPa)	---	---	---	---	---	
42	Molar Flow (gmole/h)	---	---	---	---	---	
43	Mass Flow (kg/d)	---	---	---	---	---	
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
45	Heat Flow (kW)	2.774e-002	1.264e-005	-9.138e-003	9.739e-009	3.452e-003	
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
47	Name	IC1 Q	ST2 PWR	AMB-Q-1	PSA Power	PSA heat	
48	Vapour Fraction	---	---	---	---	---	
49	Temperature (C)	---	---	---	---	---	
50	Pressure (kPa)	---	---	---	---	---	
51	Molar Flow (gmole/h)	---	---	---	---	---	
52	Mass Flow (kg/d)	---	---	---	---	---	
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
54	Heat Flow (kW)	2.828e-003	1.435e-003	-5.355e-002	6.000e-006	6.391e-013	
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	

56	
57	
58	
59	
60	
61	
62	


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:37:43
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
Name	COMB1-Q	COMB-Q-2-2					
Vapour Fraction	---	---					
Temperature (C)	---	---					
Pressure (kPa)	---	---					
Molar Flow (gmole/h)	---	---					
Mass Flow (kg/d)	---	---					
Std Ideal Liq Vol Flow (m3/h)	---	---					
Heat Flow (kW)	-5.721e-002	-8.506e-002					
Molar Enthalpy (kJ/kgmole)	---	---					

Composition							Fluid Pkg:	All
Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2			
Master Comp Mole Frac (H2O)	0.6407	0.1834	0.6411	0.9900 *	0.0000			
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0100 *	1.0000			
Master Comp Mole Frac (Hydrogen)	0.0718	0.5291	0.0714	0.0000 *	0.0000			
Master Comp Mole Frac (CO)	0.0282	0.2116	0.0286	0.0000 *	0.0000			
Master Comp Mole Frac (CO2)	0.2593	0.0759	0.2589	0.0000 *	0.0000			
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000			
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000			
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000			
Name	400	8	Warm O2	25	WATER-IN			
Master Comp Mole Frac (H2O)	0.6407	0.6411	0.0000	0.1834	1.0000 *			
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	1.0000	0.0000	0.0000 *			
Master Comp Mole Frac (Hydrogen)	0.0718	0.0714	0.0000	0.5291	0.0000 *			
Master Comp Mole Frac (CO)	0.0282	0.0286	0.0000	0.2116	0.0000 *			
Master Comp Mole Frac (CO2)	0.2593	0.2589	0.0000	0.0759	0.0000 *			
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *			
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *			
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *			
Name	CO2-IN	4	5	6	7			
Master Comp Mole Frac (H2O)	0.0000 *	0.6411	0.6411	0.1834	0.1834			
Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0714	0.0714	0.5291	0.5291			
Master Comp Mole Frac (CO)	0.0000 *	0.0286	0.0286	0.2116	0.2116			
Master Comp Mole Frac (CO2)	1.0000 *	0.2589	0.2589	0.0759	0.0759			
Master Comp Mole Frac (Methanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000			
Name	10	SYNG	13	14	SYNG-RCY			
Master Comp Mole Frac (H2O)	0.1834	0.0260	0.9999	0.9999	0.5989			
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (Hydrogen)	0.5291	0.6311	0.0000	0.0000	0.2599			
Master Comp Mole Frac (CO)	0.2116	0.2524	0.0000	0.0000	0.1039			
Master Comp Mole Frac (CO2)	0.0759	0.0905	0.0001	0.0001	0.0373			
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000			
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000			

58	
59	
60	
61	
62	


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:37:43
4		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	O2-OUT	18	17	11	19	
12	Master Comp Mole Frac (H2O)	0.0000	0.6411	0.6411 *	0.1834	0.0260	
13	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000 *	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.0000	0.0714	0.0714 *	0.5291	0.6311	
15	Master Comp Mole Frac (CO)	0.0000	0.0286	0.0286 *	0.2116	0.2524	
16	Master Comp Mole Frac (CO2)	0.0000	0.2589	0.2589 *	0.0759	0.0905	
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000	
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000 *	0.0000	0.0000	
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000	
20	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1	
21	Master Comp Mole Frac (H2O)	0.0260	0.9994	0.0259	0.0000	0.0000 *	0.0000 *
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0001	0.0000	0.0000	1.0000 *
23	Master Comp Mole Frac (Hydrogen)	0.6311	0.0000	0.0000	0.9999	0.0000 *	0.0000 *
24	Master Comp Mole Frac (CO)	0.2524	0.0000	0.0000	0.0001	0.0000 *	0.0000 *
25	Master Comp Mole Frac (CO2)	0.0905	0.0006	0.9740	0.0000	0.0000 *	0.0000 *
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000 *
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000 *
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000 *
29	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2	
30	Master Comp Mole Frac (H2O)	0.0561	0.2603	0.2603	0.0000 *	0.9998	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	1.0000 *	0.0000	
32	Master Comp Mole Frac (Hydrogen)	0.2042	0.0000	0.0000	0.0000 *	0.0000	
33	Master Comp Mole Frac (CO)	0.5444	0.0000	0.0000	0.0000 *	0.0000	
34	Master Comp Mole Frac (CO2)	0.1953	0.7396	0.7396	0.0000 *	0.0001	
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
38	Name	COMB-PROD-2-2	1				
39	Master Comp Mole Frac (H2O)	0.9998	0.0260				
40	Master Comp Mole Frac (Oxygen)	0.0000	0.0000				
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.6311				
42	Master Comp Mole Frac (CO)	0.0000	0.2524				
43	Master Comp Mole Frac (CO2)	0.0001	0.0905				
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000				
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000				
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000				

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Syngas Circulator	Compressor	6	10	No	500.0 *
		Circ Pwr			
SG CMP STG1	Compressor	SYNG	19	No	500.0 *
		ST1 PWR			
SG CMP STG2	Compressor	20	1	No	500.0 *
		ST2 PWR			
M1	Mixer	WATER-IN	8	No	500.0 *
		CO2-IN			
		SYNG-RCY			
M2	Mixer	14	SYNG-RCY	No	500.0 *
		10			
Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
		5	4		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:37:43
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Hi Temp Recup	LNG	Hot O2	Warm O2	No	500.0 *
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
RWGS 1	Equilibrium Reactor	Warm O2	O2-OUT	No	500.0 *
		9	400 CO2, Water In		
COMBUSTOR 1	Conversion Reactor	O2-IN-1	29	No	500.0 *
		Purge gas	COMB-PROD-2		
		COMB1-Q	COMB1-Q		
COMBUSTOR 2	Conversion Reactor	O2-IN-2	29-2	No	500.0 *
		Hydrogen	COMB-PROD-2-2		
		COMB-Q-2-2	COMB-Q-2-2		
Water Knockout Tank	Separator	7	13	No	500.0 *
		Amb Q	SYNG Amb Q		
KO-DRM 2	Separator	COMB-PROD-2	WATER-OUT	No	500.0 *
		COMB-PROD-2-2	CO2-OUT		
		AMB-Q-1	AMB-Q-1		
INT CLR 1	Cooler	19	20	No	500.0 *
			IC1 Q		
RCY-4	Recycle	8	17	No	3500 *
T1	Tee	11	6	No	500.0 *
			7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *
		CO2, Water In	H2,CO,H2O Out		
		Process Heat			
		Electrolysis Power			
Topping Heat	Heater	4	9	No	500.0 *
		Top Heat Q			
Preheater	Heater	18	5	No	500.0 *
		Preheat Q			
SPRDSHT-1	Spreadsheet			No	500.0 *
PSA Calcs	Spreadsheet			No	500.0 *
Water Pump	Pump	13	14	No	500.0 *
		Water Pump Pwr			
PSA	Component Splitter	1	Hydrogen	No	500.0 *
		PSA Power	Purge gas		
		PSA heat			
SET-1	Set			No	500.0 *
ADJ-1	Adjust			No	3500 *
ADJ-2	Adjust			Yes	3500 *


1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2_5.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:37:43
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
12	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000	
13	Temperature (C)	800.3	800.0	800.0 *	800.0	800.0	
14	Pressure (kPa)	135.1	135.1	136.5	136.5	135.1	
15	Molar Flow (gmole/h)	1.000e-010	1.220	5.027	0.0000	1.220	
16	Mass Flow (kg/d)	4.357e-011	0.9366	2.183	0.0000	0.9366	
17	Liquid Volume Flow (m3/h)	1.815e-015	3.430e-005	1.690e-004	0.0000	3.430e-005	
18	Heat Flow (kW)	-5.841e-012	8.554e-003	-7.463e-002	0.0000	8.554e-003	
19	Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-5.345e+004	-5.345e+004	2.525e+004	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
21	Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---	
22	Temperature (C)	800.0 *	800.0 *	800.0	800.3	---	
23	Pressure (kPa)	135.1	135.1	135.1	137.9	---	
24	Molar Flow (gmole/h)	3.807	3.807	0.0000	3.807	---	
25	Mass Flow (kg/d)	1.246	1.246	0.0000	2.183	---	
26	Liquid Volume Flow (m3/h)	1.144e-004	1.347e-004	0.0000	1.083e-004	---	
27	Heat Flow (kW)	-7.644e-002	-8.319e-002	0.0000	-0.2428	0.1681	
28	Molar Enthalpy (kJ/kgmole)	-7.228e+004	-7.865e+004	-7.228e+004	-2.296e+005	---	
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
30	Vapour Fraction	---	---	---			
31	Temperature (C)	---	---	---			
32	Pressure (kPa)	---	---	---			
33	Molar Flow (gmole/h)	---	---	---			
34	Mass Flow (kg/d)	---	---	---			
35	Liquid Volume Flow (m3/h)	---	---	---			
36	Heat Flow (kW)	-6.856e-015	6.742e-003	0.1749			
37	Molar Enthalpy (kJ/kgmole)	---	---	---			

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
41	Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000	
42	Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2426	0.2426	1.0000	
43	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.5397	0.5396	0.0000	
44	Comp Mole Frac (CO)	0.0000	0.0000	0.0213	0.0213	0.0000	
45	Comp Mole Frac (CO2)	0.0000	0.0000	0.1964	0.1964	0.0000	
46	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
48	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
50	Comp Mole Frac (H2O)	0.1834	0.0000	0.1834	0.6407		
51	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000		
52	Comp Mole Frac (Hydrogen)	0.5291	0.7125	0.5291	0.0718		
53	Comp Mole Frac (CO)	0.2116	0.0282	0.2116	0.0282		
54	Comp Mole Frac (CO2)	0.0759	0.2593	0.0759	0.2593		
55	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000		
56	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000		
57	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000		

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
61	Temp Average ASR @TPL2	Spreadsheet		Yes	500.0 *
62	Electrolysis Spreadsheet @TF	Spreadsheet		No	500.0 *


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 2_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:37:43
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ADJ-2 @TPL2	Adjust			No	3500 *
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *

28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:38:57
4		
5		

Workbook: Case (Main)

Streams				Fluid Pkg: All		
9						
10						
11	Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2
12	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000
13	Temperature (C)	800.3	800.0	800.0 *	800.3	800.0
14	Pressure (kPa)	137.9	135.1	137.9	135.1	135.1
15	Molar Flow (gmole/h)	4.324	4.324	4.324	1.000e-010 *	1.455
16	Mass Flow (kg/d)	2.382	1.264	2.382	4.357e-011	1.118
17	Std Ideal Liq Vol Flow (m3/h)	1.180e-004	1.282e-004	1.179e-004	1.815e-015	4.094e-005
18	Heat Flow (kW)	-0.2697	-7.217e-002	-0.2697	-5.841e-012	1.021e-002
19	Molar Enthalpy (kJ/kgmole)	-2.245e+005	-6.008e+004	-2.245e+005	-2.103e+005	2.525e+004
20	Name	400	8	Warm O2	25	WATER-IN
21	Vapour Fraction	0.0000	0.3396	1.0000	1.0000	0.0000
22	Temperature (C)	800.3	34.17	122.0	168.3	21.00 *
23	Pressure (kPa)	137.9	137.9	135.1	135.1	137.9
24	Molar Flow (gmole/h)	0.0000	4.324	1.455	4.324	2.267
25	Mass Flow (kg/d)	0.0000	2.382	1.118	1.264	0.9800 *
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	1.179e-004	4.094e-005	1.282e-004	4.092e-005
27	Heat Flow (kW)	-0.0000	-0.3404	1.160e-003	-9.698e-002	-0.1802
28	Molar Enthalpy (kJ/kgmole)	-2.245e+005	-2.834e+005	2869	-8.074e+004	-2.862e+005
29	Name	CO2-IN	4	5	6	7
30	Vapour Fraction	1.0000	1.0000	0.9663	1.0000	1.0000
31	Temperature (C)	21.00 *	775.0 *	97.00 *	122.0 *	122.0
32	Pressure (kPa)	137.9 *	137.9	137.9	135.1	135.1
33	Molar Flow (gmole/h)	0.9468	4.324	4.324	0.5591	3.765
34	Mass Flow (kg/d)	1.000 *	2.382	2.382	0.1635	1.101
35	Std Ideal Liq Vol Flow (m3/h)	5.048e-005	1.179e-004	1.179e-004	1.658e-005	1.116e-004
36	Heat Flow (kW)	-0.1036	-0.2710	-0.3048	-1.276e-002	-8.592e-002
37	Molar Enthalpy (kJ/kgmole)	-3.940e+005	-2.256e+005	-2.538e+005	-8.215e+004	-8.215e+004
38	Name	10	SYNG	13	14	SYNG-RCY
39	Vapour Fraction	1.0000	1.0000	0.0000	0.0000	0.4952
40	Temperature (C)	124.9	26.67 *	26.67	26.67	61.41
41	Pressure (kPa)	137.9	135.1	135.1	137.9	137.9
42	Molar Flow (gmole/h)	0.5591	3.213	0.5517	0.5517	1.111
43	Mass Flow (kg/d)	0.1635	0.8623	0.2385	0.2385	0.4020
44	Std Ideal Liq Vol Flow (m3/h)	1.658e-005	1.017e-004	9.960e-006	9.960e-006	2.654e-005
45	Heat Flow (kW)	-1.275e-002	-5.188e-002	-4.379e-002	-4.379e-002	-5.654e-002
46	Molar Enthalpy (kJ/kgmole)	-8.206e+004	-5.812e+004	-2.858e+005	-2.858e+005	-1.832e+005
47	Name	O2-OUT	18	17	11	19
48	Vapour Fraction	1.0000	0.3619	0.3396	1.0000	1.0000
49	Temperature (C)	59.17	51.66	34.17 *	122.0	176.7 *
50	Pressure (kPa)	135.1	137.9	137.9 *	135.1	421.6
51	Molar Flow (gmole/h)	1.455	4.324	4.324 *	4.324	3.213
52	Mass Flow (kg/d)	1.118	2.382	2.382	1.264	0.8623
53	Std Ideal Liq Vol Flow (m3/h)	4.094e-005	1.179e-004	1.179e-004	1.282e-004	1.017e-004
54	Heat Flow (kW)	4.011e-004	-0.3379	-0.3404	-9.868e-002	-4.790e-002
55	Molar Enthalpy (kJ/kgmole)	992.3	-2.813e+005	-2.834e+005	-8.215e+004	-5.367e+004

56						
57						
58						
59						
60						
61						
62						

1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:38:57
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1	
12	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	1.0000	
13	Temperature (C)	54.44 *	26.67	26.67 *	119.0 *	26.67 *	
14	Pressure (kPa)	421.6	137.9	137.9	620.5	137.9 *	
15	Molar Flow (gmole/h)	3.213	2.243	0.9707	1.856	0.5276	
16	Mass Flow (kg/d)	0.8623	0.9707	1.010	8.994e-002	0.4052 *	
17	Std Ideal Liq Vol Flow (m3/h)	1.017e-004	4.054e-005	5.087e-005	5.356e-005	1.484e-005	
18	Heat Flow (kW)	-5.116e-002	-0.1781	-0.1051	1.378e-003	5.264e-006	
19	Molar Enthalpy (kJ/kgmole)	-5.732e+004	-2.858e+005	-3.898e+005	2674	35.92	
20	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2	
21	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	0.0000	
22	Temperature (C)	119.0	1000	1000 *	26.67 *	1000	
23	Pressure (kPa)	172.4 *	137.9	137.9	137.9 *	137.9	
24	Molar Flow (gmole/h)	1.358	0.0000	1.358	0.9280	0.0000	
25	Mass Flow (kg/d)	0.7724	0.0000	1.178	0.7127 *	0.0000	
26	Std Ideal Liq Vol Flow (m3/h)	4.813e-005	0.0000	5.790e-005	2.610e-005	0.0000	
27	Heat Flow (kW)	-5.082e-002	-0.0000	-0.1142	9.259e-006	-0.0000	
28	Molar Enthalpy (kJ/kgmole)	-1.348e+005	-3.027e+005	-3.027e+005	35.92	-2.041e+005	
29	Name	COMB-PROD-2-2	1	Electrolysis Power	Process Heat	Top Heat Q	
30	Vapour Fraction	1.0000	1.0000	---	---	---	
31	Temperature (C)	1000 *	119.1	---	---	---	
32	Pressure (kPa)	137.9	689.5 *	---	---	---	
33	Molar Flow (gmole/h)	1.856	3.213	---	---	---	
34	Mass Flow (kg/d)	0.8026	0.8623	---	---	---	
35	Std Ideal Liq Vol Flow (m3/h)	3.351e-005	1.017e-004	---	---	---	
36	Heat Flow (kW)	-0.1052	-4.945e-002	0.2077	-5.428e-013	1.315e-003	
37	Molar Enthalpy (kJ/kgmole)	-2.041e+005	-5.540e+004	---	---	---	
38	Name	Preheat Q	Circ Pwr	Amb Q	Water Pump Pwr	ST1 PWR	
39	Vapour Fraction	---	---	---	---	---	
40	Temperature (C)	---	---	---	---	---	
41	Pressure (kPa)	---	---	---	---	---	
42	Molar Flow (gmole/h)	---	---	---	---	---	
43	Mass Flow (kg/d)	---	---	---	---	---	
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
45	Heat Flow (kW)	3.307e-002	1.378e-005	-9.754e-003	1.009e-008	3.980e-003	
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
47	Name	IC1 Q	ST2 PWR	AMB-Q-1	PSA Power	PSA heat	
48	Vapour Fraction	---	---	---	---	---	
49	Temperature (C)	---	---	---	---	---	
50	Pressure (kPa)	---	---	---	---	---	
51	Molar Flow (gmole/h)	---	---	---	---	---	
52	Mass Flow (kg/d)	---	---	---	---	---	
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
54	Heat Flow (kW)	3.258e-003	1.712e-003	-6.382e-002	6.984e-006	-1.776e-015	
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	

56	
57	
58	
59	
60	
61	
62	

1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3.usc
2	Honeywell Company Name Not Available	Unit Set: NASA
3		Calgary, Alberta
4		CANADA
5		Date/Time: Wednesday Feb 16 2011, 10:38:57

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
Name	COMB1-Q	COMB-Q-2-2					
12	Vapour Fraction	---	---				
13	Temperature (C)	---	---				
14	Pressure (kPa)	---	---				
15	Molar Flow (gmole/h)	---	---				
16	Mass Flow (kg/d)	---	---				
17	Std Ideal Liq Vol Flow (m3/h)	---	---				
18	Heat Flow (kW)	-6.334e-002	-0.1066				
19	Molar Enthalpy (kJ/kgmole)	---	---				


Composition							Fluid Pkg:	All
Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2			
23	Master Comp Mole Frac (H2O)	0.6732	0.1687	0.6736	0.9900 *	0.0000		
24	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0100 *	1.0000		
25	Master Comp Mole Frac (Hydrogen)	0.0754	0.5798	0.0750	0.0000 *	0.0000		
26	Master Comp Mole Frac (CO)	0.0246	0.1933	0.0250	0.0000 *	0.0000		
27	Master Comp Mole Frac (CO2)	0.2269	0.0582	0.2265	0.0000 *	0.0000		
28	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
29	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
30	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		

Name	400	8	Warm O2	25	WATER-IN	
32	Master Comp Mole Frac (H2O)	0.6732	0.6736	0.0000	0.1687	1.0000 *
33	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	1.0000	0.0000	0.0000 *
34	Master Comp Mole Frac (Hydrogen)	0.0754	0.0750	0.0000	0.5798	0.0000 *
35	Master Comp Mole Frac (CO)	0.0246	0.0250	0.0000	0.1933	0.0000 *
36	Master Comp Mole Frac (CO2)	0.2269	0.2265	0.0000	0.0582	0.0000 *
37	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *
38	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *
39	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *

Name	CO2-IN	4	5	6	7	
41	Master Comp Mole Frac (H2O)	0.0000 *	0.6736	0.6736	0.1687	0.1687
42	Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000	0.0000	0.0000	0.0000
43	Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0750	0.0750	0.5798	0.5798
44	Master Comp Mole Frac (CO)	0.0000 *	0.0250	0.0250	0.1933	0.1933
45	Master Comp Mole Frac (CO2)	1.0000 *	0.2265	0.2265	0.0582	0.0582
46	Master Comp Mole Frac (Methanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000
47	Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000	0.0000	0.0000	0.0000
48	Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000

Name	10	SYNG	13	14	SYNG-RCY	
50	Master Comp Mole Frac (H2O)	0.1687	0.0260	0.9999	0.9999	0.5815
51	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
52	Master Comp Mole Frac (Hydrogen)	0.5798	0.6794	0.0001	0.0001	0.2919
53	Master Comp Mole Frac (CO)	0.1933	0.2265	0.0000	0.0000	0.0973
54	Master Comp Mole Frac (CO2)	0.0582	0.0681	0.0000	0.0000	0.0293
55	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000
56	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000
57	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000

58					
59					
60					
61					
62					


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:38:57
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)							Fluid Pkg:	All
11	Name	O2-OUT	18	17	11	19		
12	Master Comp Mole Frac (H2O)	0.0000	0.6736	0.6736 *	0.1687	0.0260		
13	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000 *	0.0000	0.0000		
14	Master Comp Mole Frac (Hydrogen)	0.0000	0.0750	0.0750 *	0.5798	0.6794		
15	Master Comp Mole Frac (CO)	0.0000	0.0250	0.0250 *	0.1933	0.2265		
16	Master Comp Mole Frac (CO2)	0.0000	0.2265	0.2265 *	0.0582	0.0681		
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000		
20	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1		
21	Master Comp Mole Frac (H2O)	0.0260	0.9994	0.0259	0.0000	0.0000 *		0.0000 *
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0002	0.0000	1.0000 *		1.0000 *
23	Master Comp Mole Frac (Hydrogen)	0.6794	0.0000	0.0000	0.9999	0.0000 *		0.0000 *
24	Master Comp Mole Frac (CO)	0.2265	0.0000	0.0000	0.0001	0.0000 *		0.0000 *
25	Master Comp Mole Frac (CO2)	0.0681	0.0006	0.9738	0.0000	0.0000 *		0.0000 *
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *		0.0000 *
29	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2		
30	Master Comp Mole Frac (H2O)	0.0615	0.3027	0.3027	0.0000 *	0.9998		
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0001	0.0001	1.0000 *	0.0001		
32	Master Comp Mole Frac (Hydrogen)	0.2412	0.0000	0.0000	0.0000 *	0.0000		
33	Master Comp Mole Frac (CO)	0.5359	0.0000	0.0000	0.0000 *	0.0000		
34	Master Comp Mole Frac (CO2)	0.1613	0.6972	0.6972	0.0000 *	0.0001		
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
38	Name	COMB-PROD-2-2	1					
39	Master Comp Mole Frac (H2O)	0.9998	0.0260					
40	Master Comp Mole Frac (Oxygen)	0.0001	0.0000					
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.6794					
42	Master Comp Mole Frac (CO)	0.0000	0.2265					
43	Master Comp Mole Frac (CO2)	0.0001	0.0681					
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000					
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000					
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000					

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Syngas Circulator	Compressor	6	10	No	500.0 *
		Circ Pwr			
SG CMP STG1	Compressor	SYNG	19	No	500.0 *
		ST1 PWR			
SG CMP STG2	Compressor	20	1	No	500.0 *
		ST2 PWR			
M1	Mixer	WATER-IN	8	No	500.0 *
		CO2-IN			
		SYNG-RCY			
M2	Mixer	14	SYNG-RCY	No	500.0 *
		10			
Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
		5	4		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:38:57
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Hi Temp Recup	LNG	Hot O2	Warm O2	No	500.0 *
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
RWGS 1	Equilibrium Reactor	Warm O2	O2-OUT	No	500.0 *
		9	400 CO2, Water In		
COMBUSTOR 1	Conversion Reactor	O2-IN-1	29	No	500.0 *
		Purge gas	COMB-PROD-2		
		COMB1-Q	COMB1-Q		
COMBUSTOR 2	Conversion Reactor	O2-IN-2	29-2	No	500.0 *
		Hydrogen	COMB-PROD-2-2		
		COMB-Q-2-2	COMB-Q-2-2		
Water Knockout Tank	Separator	7	13	No	500.0 *
		Amb Q	SYNG Amb Q		
KO-DRM 2	Separator	COMB-PROD-2	WATER-OUT	No	500.0 *
		COMB-PROD-2-2	CO2-OUT		
		AMB-Q-1	AMB-Q-1		
INT CLR 1	Cooler	19	20	No	500.0 *
			IC1 Q		
RCY-4	Recycle	8	17	No	3500 *
T1	Tee	11	6	No	500.0 *
			7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *
		CO2, Water In	H2,CO,H2O Out		
		Process Heat			
		Electrolysis Power			
Topping Heat	Heater	4	9	No	500.0 *
		Top Heat Q			
Preheater	Heater	18	5	No	500.0 *
		Preheat Q			
SPRDSHT-1	Spreadsheet			No	500.0 *
PSA Calcs	Spreadsheet			No	500.0 *
Water Pump	Pump	13	14	No	500.0 *
		Water Pump Pwr			
PSA	Component Splitter	1	Hydrogen	No	500.0 *
		PSA Power	Purge gas		
		PSA heat			
SET-1	Set			No	500.0 *
ADJ-1	Adjust			No	3500 *
ADJ-2	Adjust			Yes	3500 *

53
54
55
56
57
58
59
60
61
62


1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:38:57
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
12	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000	
13	Temperature (C)	800.3	800.0	800.0 *	800.0	800.0	
14	Pressure (kPa)	135.1	135.1	136.5	136.5	135.1	
15	Molar Flow (gmole/h)	1.000e-010	1.455	5.780	0.0000	1.455	
16	Mass Flow (kg/d)	4.357e-011	1.118	2.382	0.0000	1.118	
17	Liquid Volume Flow (m3/h)	1.815e-015	4.094e-005	1.904e-004	0.0000	4.094e-005	
18	Heat Flow (kW)	-5.841e-012	1.021e-002	-6.900e-002	-0.0000	1.021e-002	
19	Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-4.298e+004	-4.298e+004	2.525e+004	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
21	Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---	
22	Temperature (C)	800.0 *	800.0 *	800.0	800.3	---	
23	Pressure (kPa)	135.1	135.1	135.1	137.9	---	
24	Molar Flow (gmole/h)	4.324	4.324	0.0000	4.324	---	
25	Mass Flow (kg/d)	1.264	1.264	0.0000	2.382	---	
26	Liquid Volume Flow (m3/h)	1.282e-004	1.494e-004	0.0000	1.180e-004	---	
27	Heat Flow (kW)	-7.217e-002	-7.921e-002	-0.0000	-0.2697	0.2007	
28	Molar Enthalpy (kJ/kgmole)	-6.008e+004	-6.594e+004	-6.008e+004	-2.245e+005	---	
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
30	Vapour Fraction	---	---	---			
31	Temperature (C)	---	---	---			
32	Pressure (kPa)	---	---	---			
33	Molar Flow (gmole/h)	---	---	---			
34	Mass Flow (kg/d)	---	---	---			
35	Liquid Volume Flow (m3/h)	---	---	---			
36	Heat Flow (kW)	-5.428e-013	7.043e-003	0.2077			
37	Molar Enthalpy (kJ/kgmole)	---	---	---			

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
41	Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000	
42	Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2518	0.2518	1.0000	
43	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.5600	0.5600	0.0000	
44	Comp Mole Frac (CO)	0.0000	0.0000	0.0184	0.0184	0.0000	
45	Comp Mole Frac (CO2)	0.0000	0.0000	0.1697	0.1698	0.0000	
46	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
48	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
50	Comp Mole Frac (H2O)	0.1687	0.0000	0.1687	0.6732		
51	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000		
52	Comp Mole Frac (Hydrogen)	0.5798	0.7485	0.5798	0.0754		
53	Comp Mole Frac (CO)	0.1933	0.0246	0.1933	0.0246		
54	Comp Mole Frac (CO2)	0.0582	0.2269	0.0582	0.2269		
55	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000		
56	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000		
57	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000		

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
61	Temp Average ASR @TPL2	Spreadsheet		Yes	500.0 *
62	Electrolysis Spreadsheet @TF	Spreadsheet		No	500.0 *


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:38:57
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ADJ-1 @TPL2	Adjust			No	3500 *
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *

28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:40:20
4		
5		

Workbook: Case (Main)

Streams				Fluid Pkg:		All
9						
10						
11	Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2
12	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000
13	Temperature (C)	800.3	800.0	800.0 *	800.3	800.0
14	Pressure (kPa)	137.9	135.1	137.9	135.1	135.1
15	Molar Flow (gmole/h)	4.844	4.844	4.844	1.000e-010 *	1.692
16	Mass Flow (kg/d)	2.584	1.285	2.584	4.357e-011	1.299
17	Std Ideal Liq Vol Flow (m3/h)	1.278e-004	1.424e-004	1.277e-004	1.815e-015	4.758e-005
18	Heat Flow (kW)	-0.2968	-6.813e-002	-0.2968	-5.841e-012	1.186e-002
19	Molar Enthalpy (kJ/kgmole)	-2.206e+005	-5.064e+004	-2.206e+005	-2.103e+005	2.525e+004
20	Name	400	8	Warm O2	25	WATER-IN
21	Vapour Fraction	0.0000	0.3127	1.0000	1.0000	0.0000
22	Temperature (C)	800.3	33.25	123.0	168.4	21.00 *
23	Pressure (kPa)	137.9	137.9	135.1	135.1	137.9
24	Molar Flow (gmole/h)	0.0000	4.844	1.692	4.844	2.727
25	Mass Flow (kg/d)	0.0000	2.584	1.299	1.285	1.179 *
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	1.277e-004	4.758e-005	1.424e-004	4.922e-005
27	Heat Flow (kW)	-0.0000	-0.3774	1.362e-003	-9.560e-002	-0.2168
28	Molar Enthalpy (kJ/kgmole)	-2.206e+005	-2.804e+005	2899	-7.105e+004	-2.862e+005
29	Name	CO2-IN	4	5	6	7
30	Vapour Fraction	1.0000	1.0000	0.9603	1.0000	1.0000
31	Temperature (C)	21.00 *	775.0 *	98.00 *	123.0 *	123.0
32	Pressure (kPa)	137.9 *	137.9	137.9	135.1	135.1
33	Molar Flow (gmole/h)	0.9468	4.844	4.844	0.6065	4.238
34	Mass Flow (kg/d)	1.000 *	2.584	2.584	0.1608	1.124
35	Std Ideal Liq Vol Flow (m3/h)	5.048e-005	1.277e-004	1.277e-004	1.783e-005	1.246e-004
36	Heat Flow (kW)	-0.1036	-0.2982	-0.3362	-1.220e-002	-8.525e-002
37	Molar Enthalpy (kJ/kgmole)	-3.940e+005	-2.216e+005	-2.499e+005	-7.242e+004	-7.242e+004
38	Name	10	SYNG	13	14	SYNG-RCY
39	Vapour Fraction	1.0000	1.0000	0.0000	0.0000	0.5132
40	Temperature (C)	125.9	26.67 *	26.67	26.67	60.31
41	Pressure (kPa)	137.9	135.1	135.1	137.9	137.9
42	Molar Flow (gmole/h)	0.6065	3.674	0.5640	0.5640	1.170
43	Mass Flow (kg/d)	0.1608	0.8799	0.2438	0.2438	0.4047
44	Std Ideal Liq Vol Flow (m3/h)	1.783e-005	1.144e-004	1.018e-005	1.018e-005	2.801e-005
45	Heat Flow (kW)	-1.219e-002	-5.078e-002	-4.477e-002	-4.477e-002	-5.695e-002
46	Molar Enthalpy (kJ/kgmole)	-7.234e+004	-4.976e+004	-2.858e+005	-2.858e+005	-1.752e+005
47	Name	O2-OUT	18	17	11	19
48	Vapour Fraction	1.0000	0.3336	0.3127	1.0000	1.0000
49	Temperature (C)	58.25	51.48	33.25 *	123.0	176.7 *
50	Pressure (kPa)	135.1	137.9	137.9 *	135.1	418.4
51	Molar Flow (gmole/h)	1.692	4.844	4.844 *	4.844	3.674
52	Mass Flow (kg/d)	1.299	2.584	2.584	1.285	0.8799
53	Std Ideal Liq Vol Flow (m3/h)	4.758e-005	1.277e-004	1.277e-004	1.424e-004	1.144e-004
54	Heat Flow (kW)	4.534e-004	-0.3746	-0.3774	-9.745e-002	-4.626e-002
55	Molar Enthalpy (kJ/kgmole)	965.0	-2.784e+005	-2.804e+005	-7.242e+004	-4.533e+004


56						
57						
58						
59						
60						
61						
62						

1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3_5.usc
2	Honeywell Company Name Not Available	Unit Set: NASA
3		Calgary, Alberta
4		CANADA
5		Date/Time: Wednesday Feb 16 2011, 10:40:20

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
11	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1	
12	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	1.0000	
13	Temperature (C)	54.44 *	26.67	26.67 *	120.5 *	26.67 *	
14	Pressure (kPa)	418.4	137.9	137.9	620.5	137.9 *	
15	Molar Flow (gmole/h)	3.674	2.703	0.9704	2.237	0.5733	
16	Mass Flow (kg/d)	0.8799	1.170	1.009	0.1084	0.4403 *	
17	Std Ideal Liq Vol Flow (m3/h)	1.144e-004	4.886e-005	5.085e-005	6.456e-005	1.613e-005	
18	Heat Flow (kW)	-4.996e-002	-0.2147	-0.1051	1.690e-003	5.720e-006	
19	Molar Enthalpy (kJ/kgmole)	-4.896e+004	-2.858e+005	-3.898e+005	2720	35.92	
20	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2	
21	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	0.0000	
22	Temperature (C)	120.5	1000	1000 *	26.67 *	1000	
23	Pressure (kPa)	172.4 *	137.9	137.9	137.9 *	137.9	
24	Molar Flow (gmole/h)	1.437	0.0000	1.437	1.118	0.0000	
25	Mass Flow (kg/d)	0.7715	0.0000	1.212	0.8590 *	0.0000	
26	Std Ideal Liq Vol Flow (m3/h)	4.984e-005	0.0000	5.933e-005	3.146e-005	0.0000	
27	Heat Flow (kW)	-4.965e-002	-0.0000	-0.1186	1.116e-005	-0.0000	
28	Molar Enthalpy (kJ/kgmole)	-1.244e+005	-2.973e+005	-2.973e+005	35.92	-2.041e+005	
29	Name	COMB-PROD-2-2	1	Electrolysis Power	Process Heat	Top Heat Q	
30	Vapour Fraction	1.0000	1.0000	---	---	---	
31	Temperature (C)	1000 *	120.6	---	---	---	
32	Pressure (kPa)	137.9	689.5 *	---	---	---	
33	Molar Flow (gmole/h)	2.237	3.674	---	---	---	
34	Mass Flow (kg/d)	0.9674	0.8799	---	---	---	
35	Std Ideal Liq Vol Flow (m3/h)	4.039e-005	1.144e-004	---	---	---	
36	Heat Flow (kW)	-0.1268	-4.797e-002	0.2405	1.762e-010	1.462e-003	
37	Molar Enthalpy (kJ/kgmole)	-2.041e+005	-4.701e+004	---	---	---	
38	Name	Preheat Q	Circ Pwr	Amb Q	Water Pump Pwr	ST1 PWR	
39	Vapour Fraction	---	---	---	---	---	
40	Temperature (C)	---	---	---	---	---	
41	Pressure (kPa)	---	---	---	---	---	
42	Molar Flow (gmole/h)	---	---	---	---	---	
43	Mass Flow (kg/d)	---	---	---	---	---	
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
45	Heat Flow (kW)	0.0384	1.499e-005	-1.029e-002	1.032e-008	4.520e-003	
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	
47	Name	IC1 Q	ST2 PWR	AMB-Q-1	PSA Power	PSA heat	
48	Vapour Fraction	---	---	---	---	---	
49	Temperature (C)	---	---	---	---	---	
50	Pressure (kPa)	---	---	---	---	---	
51	Molar Flow (gmole/h)	---	---	---	---	---	
52	Mass Flow (kg/d)	---	---	---	---	---	
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---	
54	Heat Flow (kW)	3.699e-003	1.990e-003	-7.427e-002	7.984e-006	-5.709e-013	
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---	

56	
57	
58	
59	
60	
61	
62	

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:40:20
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
Name	COMB1-Q	COMB-Q-2-2					
Vapour Fraction	---	---					
Temperature (C)	---	---					
Pressure (kPa)	---	---					
Molar Flow (gmole/h)	---	---					
Mass Flow (kg/d)	---	---					
Std Ideal Liq Vol Flow (m3/h)	---	---					
Heat Flow (kW)	-6.900e-002	-0.1285					
Molar Enthalpy (kJ/kgmole)	---	---					


Composition							Fluid Pkg:	All
Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2			
Master Comp Mole Frac (H2O)	0.6984	0.1556	0.6988	0.9900 *	0.0000			
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0100 *	1.0000			
Master Comp Mole Frac (Hydrogen)	0.0781	0.6210	0.0778	0.0000 *	0.0000			
Master Comp Mole Frac (CO)	0.0218	0.1774	0.0222	0.0000 *	0.0000			
Master Comp Mole Frac (CO2)	0.2016	0.0460	0.2012	0.0000 *	0.0000			
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000			
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000			
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000			

Name	400	8	Warm O2	25	WATER-IN
Master Comp Mole Frac (H2O)	0.6984	0.6988	0.0000	0.1556	1.0000 *
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	1.0000	0.0000	0.0000 *
Master Comp Mole Frac (Hydrogen)	0.0781	0.0778	0.0000	0.6210	0.0000 *
Master Comp Mole Frac (CO)	0.0218	0.0222	0.0000	0.1774	0.0000 *
Master Comp Mole Frac (CO2)	0.2016	0.2012	0.0000	0.0460	0.0000 *
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *

Name	CO2-IN	4	5	6	7
Master Comp Mole Frac (H2O)	0.0000 *	0.6988	0.6988	0.1556	0.1556
Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0778	0.0778	0.6210	0.6210
Master Comp Mole Frac (CO)	0.0000 *	0.0222	0.0222	0.1774	0.1774
Master Comp Mole Frac (CO2)	1.0000 *	0.2012	0.2012	0.0460	0.0460
Master Comp Mole Frac (Methanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000

Name	10	SYNG	13	14	SYNG-RCY
Master Comp Mole Frac (H2O)	0.1556	0.0260	0.9999	0.9999	0.5624
Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (Hydrogen)	0.6210	0.7163	0.0001	0.0001	0.3218
Master Comp Mole Frac (CO)	0.1774	0.2047	0.0000	0.0000	0.0919
Master Comp Mole Frac (CO2)	0.0460	0.0530	0.0000	0.0000	0.0238
Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000
Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000

58					
59					
60					
61					
62					


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:40:20
4		
5		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	O2-OUT	18	17	11	19	
12	Master Comp Mole Frac (H2O)	0.0000	0.6988	0.6988 *	0.1556	0.0260	
13	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000 *	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.0000	0.0778	0.0778 *	0.6210	0.7163	
15	Master Comp Mole Frac (CO)	0.0000	0.0222	0.0222 *	0.1774	0.2047	
16	Master Comp Mole Frac (CO2)	0.0000	0.2012	0.2012 *	0.0460	0.0530	
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000	
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000 *	0.0000	0.0000	
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000	
20	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1	
21	Master Comp Mole Frac (H2O)	0.0260	0.9994	0.0259	0.0000	0.0000 *	
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0002	0.0000	1.0000 *	
23	Master Comp Mole Frac (Hydrogen)	0.7163	0.0000	0.0000	0.9999	0.0000 *	
24	Master Comp Mole Frac (CO)	0.2047	0.0000	0.0000	0.0001	0.0000 *	
25	Master Comp Mole Frac (CO2)	0.0530	0.0006	0.9739	0.0000	0.0000 *	
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *	
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *	
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *	
29	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2	
30	Master Comp Mole Frac (H2O)	0.0665	0.3411	0.3411	0.0000 *	0.9999	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0001	0.0001	1.0000 *	0.0000	
32	Master Comp Mole Frac (Hydrogen)	0.2747	0.0000	0.0000	0.0000 *	0.0000	
33	Master Comp Mole Frac (CO)	0.5232	0.0000	0.0000	0.0000 *	0.0000	
34	Master Comp Mole Frac (CO2)	0.1356	0.6588	0.6588	0.0000 *	0.0001	
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
38	Name	COMB-PROD-2-2	1				
39	Master Comp Mole Frac (H2O)	0.9999	0.0260				
40	Master Comp Mole Frac (Oxygen)	0.0000	0.0000				
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.7163				
42	Master Comp Mole Frac (CO)	0.0000	0.2047				
43	Master Comp Mole Frac (CO2)	0.0001	0.0530				
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000				
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000				
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000				

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Syngas Circulator	Compressor	6	10	No	500.0 *
		Circ Pwr			
SG CMP STG1	Compressor	SYNG	19	No	500.0 *
		ST1 PWR			
SG CMP STG2	Compressor	20	1	No	500.0 *
		ST2 PWR			
M1	Mixer	WATER-IN	8	No	500.0 *
		CO2-IN			
		SYNG-RCY			
M2	Mixer	14	SYNG-RCY	No	500.0 *
		10			
Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
		5	4		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:40:20
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Hi Temp Recup	LNG	Hot O2	Warm O2	No	500.0 *
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
RWGS 1	Equilibrium Reactor	Warm O2	O2-OUT	No	500.0 *
		9	400 CO2, Water In		
COMBUSTOR 1	Conversion Reactor	O2-IN-1	29	No	500.0 *
		Purge gas	COMB-PROD-2		
		COMB1-Q	COMB1-Q		
COMBUSTOR 2	Conversion Reactor	O2-IN-2	29-2	No	500.0 *
		Hydrogen	COMB-PROD-2-2		
		COMB-Q-2-2	COMB-Q-2-2		
Water Knockout Tank	Separator	7	13	No	500.0 *
		Amb Q	SYNG Amb Q		
KO-DRM 2	Separator	COMB-PROD-2	WATER-OUT	No	500.0 *
		COMB-PROD-2-2	CO2-OUT		
		AMB-Q-1	AMB-Q-1		
INT CLR 1	Cooler	19	20	No	500.0 *
			IC1 Q		
RCY-4	Recycle	8	17	No	3500 *
T1	Tee	11	6	No	500.0 *
			7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *
		CO2, Water In	H2,CO,H2O Out		
		Process Heat			
		Electrolysis Power			
Topping Heat	Heater	4	9	No	500.0 *
		Top Heat Q			
Preheater	Heater	18	5	No	500.0 *
		Preheat Q			
SPRDSHT-1	Spreadsheet			No	500.0 *
PSA Calcs	Spreadsheet			No	500.0 *
Water Pump	Pump	13	14	No	500.0 *
		Water Pump Pwr			
PSA	Component Splitter	1	Hydrogen	No	500.0 *
		PSA Power	Purge gas		
		PSA heat			
SET-1	Set			No	500.0 *
ADJ-1	Adjust			No	3500 *
ADJ-2	Adjust			Yes	3500 *


1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3_5.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:40:20
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
12	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000	
13	Temperature (C)	800.3	800.0	800.0 *	800.0	800.0	
14	Pressure (kPa)	135.1	135.1	136.5	136.5	135.1	
15	Molar Flow (gmole/h)	1.000e-010	1.692	6.536	0.0000	1.692	
16	Mass Flow (kg/d)	4.357e-011	1.299	2.584	0.0000	1.299	
17	Liquid Volume Flow (m3/h)	1.815e-015	4.758e-005	2.119e-004	0.0000	4.758e-005	
18	Heat Flow (kW)	-5.841e-012	1.186e-002	-6.355e-002	-0.0000	1.186e-002	
19	Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-3.500e+004	-3.501e+004	2.525e+004	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
21	Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---	
22	Temperature (C)	800.0 *	800.0 *	800.0	800.3	---	
23	Pressure (kPa)	135.1	135.1	135.1	137.9	---	
24	Molar Flow (gmole/h)	4.844	4.844	0.0000	4.844	---	
25	Mass Flow (kg/d)	1.285	1.285	0.0000	2.584	---	
26	Liquid Volume Flow (m3/h)	1.424e-004	1.643e-004	0.0000	1.278e-004	---	
27	Heat Flow (kW)	-6.813e-002	-7.541e-002	-0.0000	-0.2968	0.2332	
28	Molar Enthalpy (kJ/kgmole)	-5.064e+004	-5.604e+004	-5.064e+004	-2.206e+005	---	
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
30	Vapour Fraction	---	---	---			
31	Temperature (C)	---	---	---			
32	Pressure (kPa)	---	---	---			
33	Molar Flow (gmole/h)	---	---	---			
34	Mass Flow (kg/d)	---	---	---			
35	Liquid Volume Flow (m3/h)	---	---	---			
36	Heat Flow (kW)	1.762e-010	7.277e-003	0.2405			
37	Molar Enthalpy (kJ/kgmole)	---	---	---			

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
41	Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000	
42	Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2588	0.2588	1.0000	
43	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.5756	0.5756	0.0000	
44	Comp Mole Frac (CO)	0.0000	0.0000	0.0162	0.0162	0.0000	
45	Comp Mole Frac (CO2)	0.0000	0.0000	0.1494	0.1494	0.0000	
46	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
47	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
48	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
50	Comp Mole Frac (H2O)	0.1556	0.0000	0.1556	0.6984		
51	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000		
52	Comp Mole Frac (Hydrogen)	0.6210	0.7766	0.6210	0.0781		
53	Comp Mole Frac (CO)	0.1774	0.0218	0.1774	0.0218		
54	Comp Mole Frac (CO2)	0.0460	0.2016	0.0460	0.2016		
55	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000		
56	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000		
57	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000		

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
61	Temp Average ASR @TPL2	Spreadsheet		Yes	500.0 *
62	Electrolysis Spreadsheet @TF	Spreadsheet		No	500.0 *


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 3_5.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:40:20
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ADJ-1 @TPL2	Adjust			No	3500 *
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *

28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:43:06
4		
5		

Workbook: Case (Main)

Streams				Fluid Pkg:		All
9						
10						
11	Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2
12	Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000
13	Temperature (C)	800.3	800.0	800.0 *	800.3	800.0
14	Pressure (kPa)	137.9	135.1	137.9	135.1	135.1
15	Molar Flow (gmole/h)	5.366	5.366	5.366	1.000e-010 *	1.928
16	Mass Flow (kg/d)	2.787	1.306	2.787	4.357e-011	1.481
17	Std Ideal Liq Vol Flow (m3/h)	1.376e-004	1.568e-004	1.376e-004	1.815e-015	5.424e-005
18	Heat Flow (kW)	-0.3241	-6.426e-002	-0.3241	-5.842e-012	1.352e-002
19	Molar Enthalpy (kJ/kgmole)	-2.174e+005	-4.311e+004	-2.174e+005	-2.103e+005	2.525e+004
20	Name	400	8	Warm O2	25	WATER-IN
21	Vapour Fraction	0.0000	0.2912	1.0000	1.0000	0.0000
22	Temperature (C)	800.3	32.48	123.9	192.6	21.00 *
23	Pressure (kPa)	137.9	137.9	135.1	135.1	137.9
24	Molar Flow (gmole/h)	0.0000	5.366	1.928	5.366	3.193
25	Mass Flow (kg/d)	0.0000	2.787	1.481	1.306	1.381 *
26	Std Ideal Liq Vol Flow (m3/h)	0.0000	1.376e-004	5.424e-005	1.568e-004	5.764e-005
27	Heat Flow (kW)	-0.0000	-0.4146	1.568e-003	-9.331e-002	-0.2538
28	Molar Enthalpy (kJ/kgmole)	-2.174e+005	-2.781e+005	2927	-6.260e+004	-2.862e+005
29	Name	CO2-IN	4	5	6	7
30	Vapour Fraction	1.0000	1.0000	0.9731	1.0000	1.0000
31	Temperature (C)	21.00 *	775.0 *	99.00 *	124.0 *	124.0
32	Pressure (kPa)	137.9 *	137.9	137.9	135.1	135.1
33	Molar Flow (gmole/h)	0.9468	5.366	5.366	0.6552	4.711
34	Mass Flow (kg/d)	1.000 *	2.787	2.787	0.1595	1.147
35	Std Ideal Liq Vol Flow (m3/h)	5.048e-005	1.376e-004	1.376e-004	1.915e-005	1.377e-004
36	Heat Flow (kW)	-0.1036	-0.3257	-0.3667	-1.177e-002	-8.463e-002
37	Molar Enthalpy (kJ/kgmole)	-3.940e+005	-2.185e+005	-2.460e+005	-6.467e+004	-6.467e+004
38	Name	10	SYNG	13	14	SYNG-RCY
39	Vapour Fraction	1.0000	1.0000	0.0000	0.0000	0.5323
40	Temperature (C)	127.0	26.67 *	26.67	26.67	59.36
41	Pressure (kPa)	137.9	135.1	135.1	137.9	137.9
42	Molar Flow (gmole/h)	0.6552	4.140	0.5713	0.5713	1.227
43	Mass Flow (kg/d)	0.1595	0.8996	0.2470	0.2470	0.4065
44	Std Ideal Liq Vol Flow (m3/h)	1.915e-005	1.274e-004	1.031e-005	1.031e-005	2.946e-005
45	Heat Flow (kW)	-1.175e-002	-5.006e-002	-4.535e-002	-4.535e-002	-5.710e-002
46	Molar Enthalpy (kJ/kgmole)	-6.458e+004	-4.353e+004	-2.858e+005	-2.858e+005	-1.676e+005
47	Name	O2-OUT	18	17	11	19
48	Vapour Fraction	1.0000	0.3205	0.2912	1.0000	1.0000
49	Temperature (C)	57.48	56.43	32.48 *	124.0	176.7 *
50	Pressure (kPa)	135.1	137.9	137.9 *	135.1	416.2
51	Molar Flow (gmole/h)	1.928	5.366	5.366 *	5.366	4.140
52	Mass Flow (kg/d)	1.481	2.787	2.787	1.306	0.8996
53	Std Ideal Liq Vol Flow (m3/h)	5.424e-005	1.376e-004	1.376e-004	1.568e-004	1.274e-004
54	Heat Flow (kW)	5.047e-004	-0.4104	-0.4146	-9.640e-002	-4.499e-002
55	Molar Enthalpy (kJ/kgmole)	942.2	-2.753e+005	-2.781e+005	-6.467e+004	-3.913e+004

56						
57						
58						
59						
60						
61						
62						

1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 4.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:43:06
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)							Fluid Pkg:	All
11	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1		
12	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	1.0000		
13	Temperature (C)	54.44 *	26.67	26.67 *	121.7 *	26.67 *		
14	Pressure (kPa)	416.2	137.9	137.9	620.5	137.9 *		
15	Molar Flow (gmole/h)	4.140	3.170	0.9711	2.623	0.6169		
16	Mass Flow (kg/d)	0.8996	1.372	1.010	0.1271	0.4738 *		
17	Std Ideal Liq Vol Flow (m3/h)	1.274e-004	5.729e-005	5.086e-005	7.569e-005	1.735e-005		
18	Heat Flow (kW)	-4.914e-002	-0.2517	-0.1050	2.006e-003	6.155e-006		
19	Molar Enthalpy (kJ/kgmole)	-4.273e+004	-2.858e+005	-3.894e+005	2754	35.92		
20	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2		
21	Vapour Fraction	1.0000	0.0000	1.0000	1.0000	0.0000		
22	Temperature (C)	121.7	1000	1000 *	26.67 *	1000		
23	Pressure (kPa)	172.4 *	137.9	137.9	137.9 *	137.9		
24	Molar Flow (gmole/h)	1.517	0.0000	1.517	1.313	0.0000		
25	Mass Flow (kg/d)	0.7726	0.0000	1.246	1.008 *	0.0000		
26	Std Ideal Liq Vol Flow (m3/h)	5.167e-005	0.0000	6.077e-005	3.692e-005	0.0000		
27	Heat Flow (kW)	-4.887e-002	-0.0000	-0.1232	1.310e-005	-0.0000		
28	Molar Enthalpy (kJ/kgmole)	-1.160e+005	-2.924e+005	-2.924e+005	35.92	-2.040e+005		
29	Name	COMB-PROD-2-2	1	Electrolysis Power	Process Heat	Top Heat Q		
30	Vapour Fraction	1.0000	1.0000	---	---	---		
31	Temperature (C)	1000 *	121.7	---	---	---		
32	Pressure (kPa)	137.9	689.5 *	---	---	---		
33	Molar Flow (gmole/h)	2.624	4.140	---	---	---		
34	Mass Flow (kg/d)	1.135	0.8996	---	---	---		
35	Std Ideal Liq Vol Flow (m3/h)	4.739e-005	1.274e-004	---	---	---		
36	Heat Flow (kW)	-0.1487	-4.687e-002	0.2733	2.376e-010	1.609e-003		
37	Molar Enthalpy (kJ/kgmole)	-2.040e+005	-4.076e+004	---	---	---		
38	Name	Preheat Q	Circ Pwr	Amb Q	Water Pump Pwr	ST1 PWR		
39	Vapour Fraction	---	---	---	---	---		
40	Temperature (C)	---	---	---	---	---		
41	Pressure (kPa)	---	---	---	---	---		
42	Molar Flow (gmole/h)	---	---	---	---	---		
43	Mass Flow (kg/d)	---	---	---	---	---		
44	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---		
45	Heat Flow (kW)	4.375e-002	1.624e-005	-1.078e-002	1.045e-008	5.069e-003		
46	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---		
47	Name	IC1 Q	ST2 PWR	AMB-Q-1	PSA Power	PSA heat		
48	Vapour Fraction	---	---	---	---	---		
49	Temperature (C)	---	---	---	---	---		
50	Pressure (kPa)	---	---	---	---	---		
51	Molar Flow (gmole/h)	---	---	---	---	---		
52	Mass Flow (kg/d)	---	---	---	---	---		
53	Std Ideal Liq Vol Flow (m3/h)	---	---	---	---	---		
54	Heat Flow (kW)	4.147e-003	2.269e-003	-8.485e-002	8.997e-006	8.695e-013		
55	Molar Enthalpy (kJ/kgmole)	---	---	---	---	---		

56	
57	
58	
59	
60	
61	
62	

1		Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 4.usc
2	Honeywell Company Name Not Available Calgary, Alberta CANADA	Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:43:06
4		
5		

Workbook: Case (Main) (continued)

Streams (continued)						Fluid Pkg:	All
Name	COMB1-Q	COMB-Q-2-2					
12	Vapour Fraction	---	---				
13	Temperature (C)	---	---				
14	Pressure (kPa)	---	---				
15	Molar Flow (gmole/h)	---	---				
16	Mass Flow (kg/d)	---	---				
17	Std Ideal Liq Vol Flow (m3/h)	---	---				
18	Heat Flow (kW)	-7.433e-002	-0.1507				
19	Molar Enthalpy (kJ/kgmole)	---	---				


Composition							Fluid Pkg:	All
Name	CO2, Water In	H2,CO,H2O Out	9	Sweep Gas In	Hot O2			
23	Master Comp Mole Frac (H2O)	0.7187	0.1441	0.7191	0.9900 *	0.0000		
24	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0100 *	1.0000		
25	Master Comp Mole Frac (Hydrogen)	0.0803	0.6549	0.0800	0.0000 *	0.0000		
26	Master Comp Mole Frac (CO)	0.0196	0.1637	0.0200	0.0000 *	0.0000		
27	Master Comp Mole Frac (CO2)	0.1814	0.0373	0.1810	0.0000 *	0.0000		
28	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
29	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000		
30	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000		

Name	400	8	Warm O2	25	WATER-IN	
32	Master Comp Mole Frac (H2O)	0.7187	0.7191	0.0000	0.1441	1.0000 *
33	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	1.0000	0.0000	0.0000 *
34	Master Comp Mole Frac (Hydrogen)	0.0803	0.0800	0.0000	0.6549	0.0000 *
35	Master Comp Mole Frac (CO)	0.0196	0.0200	0.0000	0.1637	0.0000 *
36	Master Comp Mole Frac (CO2)	0.1814	0.1810	0.0000	0.0373	0.0000 *
37	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *
38	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *
39	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *

Name	CO2-IN	4	5	6	7	
41	Master Comp Mole Frac (H2O)	0.0000 *	0.7191	0.7191	0.1441	0.1441
42	Master Comp Mole Frac (Oxygen)	0.0000 *	0.0000	0.0000	0.0000	0.0000
43	Master Comp Mole Frac (Hydrogen)	0.0000 *	0.0800	0.0800	0.6549	0.6549
44	Master Comp Mole Frac (CO)	0.0000 *	0.0200	0.0200	0.1637	0.1637
45	Master Comp Mole Frac (CO2)	1.0000 *	0.1810	0.1810	0.0373	0.0373
46	Master Comp Mole Frac (Methanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000
47	Master Comp Mole Frac (diM-Ether)	0.0000 *	0.0000	0.0000	0.0000	0.0000
48	Master Comp Mole Frac (1-Propanol)	0.0000 *	0.0000	0.0000	0.0000	0.0000

Name	10	SYNG	13	14	SYNG-RCY	
50	Master Comp Mole Frac (H2O)	0.1441	0.0260	0.9999	0.9999	0.5427
51	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000	0.0000
52	Master Comp Mole Frac (Hydrogen)	0.6549	0.7453	0.0001	0.0001	0.3499
53	Master Comp Mole Frac (CO)	0.1637	0.1863	0.0000	0.0000	0.0875
54	Master Comp Mole Frac (CO2)	0.0373	0.0424	0.0000	0.0000	0.0199
55	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000
56	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000
57	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000

58					
59					
60					
61					
62					


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:43:06
4		

Workbook: Case (Main) (continued)

Composition (continued)						Fluid Pkg:	All
11	Name	O2-OUT	18	17	11	19	
12	Master Comp Mole Frac (H2O)	0.0000	0.7191	0.7191 *	0.1441	0.0260	
13	Master Comp Mole Frac (Oxygen)	1.0000	0.0000	0.0000 *	0.0000	0.0000	
14	Master Comp Mole Frac (Hydrogen)	0.0000	0.0800	0.0800 *	0.6549	0.7453	
15	Master Comp Mole Frac (CO)	0.0000	0.0200	0.0200 *	0.1637	0.1863	
16	Master Comp Mole Frac (CO2)	0.0000	0.1810	0.1810 *	0.0373	0.0424	
17	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000	
18	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000 *	0.0000	0.0000	
19	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000 *	0.0000	0.0000	
20	Name	20	WATER-OUT	CO2-OUT	Hydrogen	O2-IN-1	
21	Master Comp Mole Frac (H2O)	0.0260	0.9994	0.0259	0.0000	0.0000 *	0.0000 *
22	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0012	0.0000	1.0000 *	1.0000 *
23	Master Comp Mole Frac (Hydrogen)	0.7453	0.0000	0.0000	0.9999	0.0000 *	0.0000 *
24	Master Comp Mole Frac (CO)	0.1863	0.0000	0.0000	0.0001	0.0000 *	0.0000 *
25	Master Comp Mole Frac (CO2)	0.0424	0.0006	0.9729	0.0000	0.0000 *	0.0000 *
26	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *	0.0000 *
27	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000 *	0.0000 *
28	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000 *	0.0000 *
29	Name	Purge gas	29	COMB-PROD-2	O2-IN-2	29-2	
30	Master Comp Mole Frac (H2O)	0.0709	0.3760	0.3760	0.0000 *	0.9995	
31	Master Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	1.0000 *	0.0004	
32	Master Comp Mole Frac (Hydrogen)	0.3051	0.0000	0.0000	0.0000 *	0.0000	
33	Master Comp Mole Frac (CO)	0.5083	0.0000	0.0000	0.0000 *	0.0000	
34	Master Comp Mole Frac (CO2)	0.1157	0.6240	0.6240	0.0000 *	0.0001	
35	Master Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
36	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
37	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000 *	0.0000	
38	Name	COMB-PROD-2-2	1				
39	Master Comp Mole Frac (H2O)	0.9995	0.0260				
40	Master Comp Mole Frac (Oxygen)	0.0004	0.0000				
41	Master Comp Mole Frac (Hydrogen)	0.0000	0.7453				
42	Master Comp Mole Frac (CO)	0.0000	0.1863				
43	Master Comp Mole Frac (CO2)	0.0001	0.0424				
44	Master Comp Mole Frac (Methanol)	0.0000	0.0000				
45	Master Comp Mole Frac (diM-Ether)	0.0000	0.0000				
46	Master Comp Mole Frac (1-Propanol)	0.0000	0.0000				

Unit Ops


Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Syngas Circulator	Compressor	6	10	No	500.0 *
		Circ Pwr			
SG CMP STG1	Compressor	SYNG	19	No	500.0 *
		ST1 PWR			
SG CMP STG2	Compressor	20	1	No	500.0 *
		ST2 PWR			
M1	Mixer	WATER-IN	8	No	500.0 *
		CO2-IN			
		SYNG-RCY			
M2	Mixer	14	SYNG-RCY	No	500.0 *
		10			
Hi Temp Recup	LNG	H2,CO,H2O Out	25	No	500.0 *
		5	4		

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:43:06
4		
5		

Workbook: Case (Main) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Hi Temp Recup	LNG	Hot O2	Warm O2	No	500.0 *
Lo Temp Recup	LNG	25	11	No	500.0 *
		17	18		
RWGS 1	Equilibrium Reactor	Warm O2	O2-OUT	No	500.0 *
		9	400 CO2, Water In		
COMBUSTOR 1	Conversion Reactor	O2-IN-1	29	No	500.0 *
		Purge gas	COMB-PROD-2		
		COMB1-Q	COMB1-Q		
COMBUSTOR 2	Conversion Reactor	O2-IN-2	29-2	No	500.0 *
		Hydrogen	COMB-PROD-2-2		
		COMB-Q-2-2	COMB-Q-2-2		
Water Knockout Tank	Separator	7	13	No	500.0 *
		Amb Q	SYNG Amb Q		
KO-DRM 2	Separator	COMB-PROD-2	WATER-OUT	No	500.0 *
		COMB-PROD-2-2	CO2-OUT		
		AMB-Q-1	AMB-Q-1		
INT CLR 1	Cooler	19	20	No	500.0 *
			IC1 Q		
RCY-4	Recycle	8	17	No	3500 *
T1	Tee	11	6	No	500.0 *
			7		
High Temperature Co-Electro	Standard Sub-Flowsheet	Sweep Gas In	Hot O2	No	2500 *
		CO2, Water In	H2,CO,H2O Out		
		Process Heat			
		Electrolysis Power			
Topping Heat	Heater	4	9	No	500.0 *
		Top Heat Q			
Preheater	Heater	18	5	No	500.0 *
		Preheat Q			
SPRDSHT-1	Spreadsheet			No	500.0 *
PSA Calcs	Spreadsheet			No	500.0 *
Water Pump	Pump	13	14	No	500.0 *
		Water Pump Pwr			
PSA	Component Splitter	1	Hydrogen	No	500.0 *
		PSA Power	Purge gas		
		PSA heat			
SET-1	Set			No	500.0 *
ADJ-1	Adjust			No	3500 *
ADJ-2	Adjust			Yes	3500 *


1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:43:06
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2)

Streams						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
11	Vapour Fraction	1.0000	1.0000	1.0000	0.0000	1.0000	
12	Temperature (C)	800.3	800.0	800.0 *	800.0	800.0	
13	Pressure (kPa)	135.1	135.1	136.5	136.5	135.1	
14	Molar Flow (gmole/h)	1.000e-010	1.928	7.294	0.0000	1.928	
15	Mass Flow (kg/d)	4.357e-011	1.481	2.787	0.0000	1.481	
16	Liquid Volume Flow (m3/h)	1.815e-015	5.424e-005	2.336e-004	0.0000	5.424e-005	
17	Heat Flow (kW)	-5.842e-012	1.352e-002	-5.820e-002	-0.0000	1.352e-002	
18	Molar Enthalpy (kJ/kgmole)	-2.103e+005	2.525e+004	-2.872e+004	-2.873e+004	2.525e+004	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2	Electrolysis Heating @		
20	Vapour Fraction	1.0000	1.0000	0.0000	1.0000	---	
21	Temperature (C)	800.0 *	800.0 *	800.0	800.3	---	
22	Pressure (kPa)	135.1	135.1	135.1	137.9	---	
23	Molar Flow (gmole/h)	5.366	5.366	0.0000	5.366	---	
24	Mass Flow (kg/d)	1.306	1.306	0.0000	2.787	---	
25	Liquid Volume Flow (m3/h)	1.568e-004	1.793e-004	0.0000	1.376e-004	---	
26	Heat Flow (kW)	-6.426e-002	-7.173e-002	-0.0000	-0.3241	0.2659	
27	Molar Enthalpy (kJ/kgmole)	-4.311e+004	-4.812e+004	-4.311e+004	-2.174e+005	---	
Name	Process Heat @TPL2	Shift Reactor 2 Heat @	Electrolysis Power @T				
28	Vapour Fraction	---	---	---			
29	Temperature (C)	---	---	---			
30	Pressure (kPa)	---	---	---			
31	Molar Flow (gmole/h)	---	---	---			
32	Mass Flow (kg/d)	---	---	---			
33	Liquid Volume Flow (m3/h)	---	---	---			
34	Heat Flow (kW)	2.376e-010	7.466e-003	0.2733			
35	Molar Enthalpy (kJ/kgmole)	---	---	---			

Composition						Fluid Pkg:	All
Name	Sweep Gas In @TPL2	O2 Out @TPL2	Gas Products @TPL2	Liquid @TPL2	Anode @TPL2		
38	Comp Mole Frac (H2O)	0.9900	0.0000	0.0000	0.0000	0.0000	
39	Comp Mole Frac (Oxygen)	0.0100	1.0000	0.2643	0.2643	1.0000	
40	Comp Mole Frac (Hydrogen)	0.0000	0.0000	0.5878	0.5878	0.0000	
41	Comp Mole Frac (CO)	0.0000	0.0000	0.0144	0.0144	0.0000	
42	Comp Mole Frac (CO2)	0.0000	0.0000	0.1334	0.1334	0.0000	
43	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
44	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000	0.0000	
45	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000	0.0000	
Name	H2,CO,H2O Out @TP	Cathode @TPL2	2 @TPL2	CO2, Water In @TPL2			
46	Comp Mole Frac (H2O)	0.1441	0.0000	0.1441	0.7187		
47	Comp Mole Frac (Oxygen)	0.0000	0.0000	0.0000	0.0000		
48	Comp Mole Frac (Hydrogen)	0.6549	0.7990	0.6549	0.0803		
49	Comp Mole Frac (CO)	0.1637	0.0196	0.1637	0.0196		
50	Comp Mole Frac (CO2)	0.0373	0.1814	0.0373	0.1814		
51	Comp Mole Frac (Methanol)	0.0000	0.0000	0.0000	0.0000		
52	Comp Mole Frac (diM-Ether)	0.0000	0.0000	0.0000	0.0000		
53	Comp Mole Frac (1-Propanol)	0.0000	0.0000	0.0000	0.0000		

Unit Ops					
Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
54	Temp Average ASR @TPL2	Spreadsheet		Yes	500.0 *
55	Electrolysis Spreadsheet @TF	Spreadsheet		No	500.0 *

1	 Company Name Not Available Calgary, Alberta CANADA	Case Name: \\vmware-host\...\PSA Results\Coelec w syngas and PSA ratio 4.usc
2		Unit Set: NASA
3		Date/Time: Wednesday Feb 16 2011, 10:43:06
4		
5		

Workbook: High Temperature Co-Electrolysis (TPL2) (continued)

Unit Ops (continued)

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
Steam Electrolysis @TPL2	Spreadsheet			No	500.0 *
CO2 Electrolysis @TPL2	Spreadsheet			No	500.0 *
Sweep Gas/O2 Mixer @TPL2	Mixer	Anode @TPL2	O2 Out @TPL2	No	500.0 *
		Sweep Gas In @TPL2			
Isothermal Electrolysis @TPL2	Conversion Reactor	CO2, Water In @TPL2	Liquid @TPL2	No	500.0 *
		Electrolysis Heating @TPL2	Gas Products @TPL2		
			Electrolysis Heating @TPL2		
Electrodes @TPL2	Component Splitter	Gas Products @TPL2	Cathode @TPL2	No	500.0 *
			Anode @TPL2		
ADJ-1 @TPL2	Adjust			No	3500 *
ERV-100 @TPL2	Equilibrium Reactor	Cathode @TPL2	2 @TPL2	No	500.0 *
		Shift Reactor 2 Heat @TPL2	H2,CO,H2O Out @TPL2		
			Shift Reactor 2 Heat @TPL2		
SET-1 @TPL2	Set			No	500.0 *
SET-3 @TPL2	Set			No	500.0 *
SET-2 @TPL2	Set			No	500.0 *

28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62