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Thermophysical and chemical properties of seeds of traditional and double low cultivars of white mustard

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Abstract

The aim of this study was to compare the thermal, physical, mechanical and chemical properties of white mustard (*Sinapis alba* L.) seeds of the traditional cultivar 'Radena' and the double low cultivar 'Warta'. The selected thermal properties were determined with an analyser KD2 Pro. Cultivar 'Warta' was characterised by higher thermal conductivity ($0.126 \text{ W m}^{-1} \text{ K}^{-1}$), volumetric heat capacity ($1.448 \text{ MJ m}^{-3} \text{ K}^{-1}$) and specific heat capacity ($1.987 \text{ kJ kg}^{-1} \text{ K}^{-1}$) and lower thermal resistivity ($793.3^\circ\text{C cm W}^{-1}$) than 'Radena' (thermal conductivity $0.122 \text{ W m}^{-1} \text{ K}^{-1}$, volumetric heat capacity $1.398 \text{ MJ m}^{-3} \text{ K}^{-1}$, specific heat capacity $1.850 \text{ kJ kg}^{-1} \text{ K}^{-1}$, thermal resistivity $820.5^\circ\text{C cm W}^{-1}$). Cultivars 'Warta' and 'Radena' had identical thermal diffusivity ($0.087 \text{ mm}^2 \text{ s}^{-1}$). The values of the highest initial endothermic peaks and the last endothermic peak were determined from differential scanning calorimetry curves. The mean values of common peaks for both cultivars were determined at -17.5 , 86.0 and 402.3°C for 'Warta', and -16.5 , 69.9 and 400.1°C for 'Radena'. In 'Radena', an additional peak appeared at a temperature of 0.8°C . The area under the differential scanning calorimetry curve was 1539 J g^{-1} for 'Warta' and 1847 J g^{-1} for 'Radena'. The cultivar 'Warta' was characterised by lower bulk density and true density, higher porosity and larger dimensions than the cultivar 'Radena'. The bulk density of mustard seeds was equal to 0.729 g cm^{-3} for 'Warta' and 0.755 g cm^{-3} for 'Radena', true density 1.169 g cm^{-3} ('Warta') and 1.203 g cm^{-3} ('Radena'), porosity 37.73% ('Warta') and 37.18% ('Radena'), length 2.55 mm ('Warta') and 2.49 mm ('Radena'), width 2.29 mm ('Warta') and 2.27 mm ('Radena'). The seeds of cultivar 'Radena' had higher hardness (24.7 N), higher crude protein content (341.9 g kg^{-1} dry matter, DM) and lower crude fat content (182.9 g kg^{-1} DM) than the seeds of 'Warta' (21.6 N , 315.5 g kg^{-1} DM and 243.3 g kg^{-1} DM, respectively).

Key words: chemical properties, differential scanning calorimetry, physical properties, 'Radena' (traditional cultivar), thermal properties, thermogravimetric analysis, *Sinapis alba*, 'Warta' (double low cultivar).

Introduction

White mustard (*Sinapis alba* L. syn. *Brassica hirta* Moench) is the most cold-tolerant species of the genus *Brassica*. It is also characterised by high drought tolerance, high resistance to weeds and relatively high resistance to pests (Brown et al., 2005; Kaasik et al., 2014). In comparison with Indian mustard (*Brassica juncea* L. Czern.), white mustard is well adapted to unfavourable agronomic and environmental conditions, and its yields are 50–70% higher than those of spring oilseed rape (Jankowski et al., 2015). However, oilseed rape (*Brassica napus* L.), sunflower (*Helianthus annuus* L.) and soybean (*Glycine max* L. Merrill.) are the main oilseed crops in Europe. In the central, eastern and northern parts of Europe, the share of sunflower and soybeans in the crop structure is limited due to their high thermal requirements. In those parts of Europe, the predominant oilseed crop is oilseed rape, in particular its winter cultivars. However, winter oilseed rape is characterised by relatively low winter hardiness (lower than winter wheat), and the risk of freeze damage can

be as high as 20% in north-eastern Poland (Jankowski et al., 2015). The risk of freeze damage to winter oilseed crops is considerably higher in countries situated further north, including Lithuania, Latvia, Estonia and Norway (Waaen et al., 2014). In those regions, spring oilseed crops of the family *Brassicaceae* constitute an alternative source of vegetable oil.

According to the Food and Agriculture Organization of the United Nations (FAOSTAT 2017, <http://www.fao.org>), the global production of mustard seeds reached 682 Gg in 2014, of which 236 Gg was produced in Asia (64% in Nepal and 21% in Myanmar), 232 Gg in Europe (40% in Russia and 34% in Ukraine), and 211 Gg in North America (94% in Canada).

White mustard seeds have high energy value due to their relatively high content of crude fat ($250\text{--}300 \text{ g kg}^{-1}$ DM) and total protein ($250\text{--}370 \text{ g kg}^{-1}$ DM) (Schuster-Gajzágó et al., 2006; Jankowski et al., 2015). The use of white mustard seeds in food production is limited by the high content of erucic acid in seed oil

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(55%) (Ciubota-Rosie et al., 2013) and glucosinolates in fat-free seed residues (51–93 $\mu\text{mol g}^{-1}$ DM), mainly sinalbin (97–98% of total glucosinolate content) (Jankowski et al., 2015). The oil extracted from the seeds of traditional white mustard cultivars contains fatty acids with health benefits, including oleic acid (12%), linoleic acid (12%) and linolenic acid (9%) (Ciubota-Rosie et al., 2013). White mustard and Indian mustard were the last economically important crops of the genus *Brassica* to be deprived of antinutritional compounds. In 1974, the first double low oilseed rape cultivar ('Tower') with a low content of erucic acid and glucosinolate was developed by the University of Manitoba, Canada. Three years later, the first double low cultivar ('Candle') of turnip rape (*Brassica rape* L.) was developed by the Agriculture and Agri-Food Canada Department of the Canadian government (Canola Council of Canada, 2017). In 2002, the Saskatchewan Wheat Pool, Canada introduced the cultivars 'Arid' and 'Amulet' of Indian mustard (Potts et al., 2003). The world's first double low white mustard (*Sinapis alba* L.) cultivar 'Warta' characterised by an absence of erucic acid and reduced glucosinolate content was registered in 2012 in Poland (Piętko et al., 2014). The oil from white mustard seeds (double low) contains 62–68% oleic acid, 12–15% linoleic acid and 11–14% linolenic acid. It is a more abundant source of n-3 polyunsaturated fatty acids (PUFAs), and it is characterised by a more desirable n-6:n-3 PUFA ratio (1:1) than rapeseed oil, which contributes to the high nutritional value of white mustard oil (Piętko et al., 2014). A good knowledge of the properties, such as specific heat capacity, thermal conductivity, thermal diffusivity, density and porosity is essential for designing cooking, heating, drying, sterilization, cooling, refrigeration and thawing equipment, optimizing transport and storage conditions. Additionally, specific heat capacity, thermal conductivity and thermal diffusivity are important for determining the sensory quality of food products (Ikegwu, Ezeh, 2012; Mahapatra et al., 2013). Thermal conductivity, specific heat capacity and thermal diffusivity parameters are important determinants of heat transfer characteristics (Sirisomboon, Posom, 2012; Jibril et al., 2016). Furthermore, knowledge of the physical properties (bulk density, true density, porosity, surface area, length and width) of food products and mechanical behaviour under compression is also required for designing processing equipment and planning the optimal conditions for the harvesting, handling, sorting, storage and processing (heating, drying and cooling) of seeds (Tavakoli et al., 2009 a; b; Sangamithra et al., 2016).

The aim of this study was to compare the thermal, physical, mechanical and chemical properties of seeds of two white mustard cultivars: (i) a traditional cultivar with a high content of erucic acid and glucosinolates ('Radena') and (ii) a double low cultivar with a reduced content of erucic acid and glucosinolates ('Warta'). Thermal conductivity, thermal resistivity, volumetric heat capacity and thermal diffusivity were determined, and differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA) curves were plotted. The bulk density, true density, porosity, geometric parameters (linear dimensions, surface area and shape factors), mechanical properties (hardness, displacement and area under the force-displacement graph) and chemical properties (crude protein and crude fat) of the analysed seeds were determined.

Materials and methods

The experiment was performed with the seeds of two white mustard (*Sinapis alba* L.) cultivars: 1) 'Radena', a traditional cultivar with a high content of erucic acid and glucosinolates, and 2) 'Warta', a double low cultivar with a reduced content of erucic acid and glucosinolates. The seeds of both white mustard cultivars were obtained from a field experiment carried out in 2016 at the Agricultural Experimental Station in Bałczyn (N 53°35'49", E 19°51'20.3") owned by the University of the Warmia and Mazury in Olsztyn, Poland. The experiment was established on a *Haplic Luvisol* (LV-ha) originating from boulder clay (WRB, 2014). Plot size was 15 m² (1.5 × 10 m).

The seeds of white mustard cultivars 'Radena' and 'Warta' were sown in early April with a row seeder at 120 seeds m⁻², with a distance of 19 cm between rows, at a depth of 2–3 cm. The plants were fertilized with 120 kg ha⁻¹ N (80 kg ha⁻¹ N before sowing and 40 kg ha⁻¹ at the beginning of flower bud formation) as ammonium nitrate (34% N), 60 kg ha⁻¹ P₂O₅ (pre-sowing) in enriched superphosphate (40% P₂O₅) and 100 kg ha⁻¹ K₂O (pre-sowing) in potash salt (60% K₂O). During the growing season, weeds and pests were controlled in accordance with integrated pest management standards (OJEC, 2009). White mustard was harvested at physiological maturity (late July) with a small-plot harvester.

The thermal properties of mustard seeds were determined with an analyser KD2 Pro with the dual-needle sensor SH-1 (Decagon Devices Inc., USA). The values of thermal conductivity, thermal resistivity, volumetric heat capacity and thermal diffusivity were determined. The measurements were performed in five replicates for each cultivar. Therefore, the seeds (about 70 g) were placed in a 100 cm³ beakers (5 beakers for each cultivar), and the sensor was inserted into the bulk mass of sample. For each beaker, one measurement was performed.

The differential scanning calorimeter / thermogravimetric analyser STA 449 F1 Jupiter® (Netzsch-Gerätebau GmbH, Germany) was used to plot differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA) curves. Thermal properties were measured in a temperature range of –30 to 500°C, with a heating rate of 10 K min⁻¹, 20 ml min⁻¹ gas flow, in a helium atmosphere. The device was calibrated using mercury, water, gallium, indium, tin, bismuth and zinc as standards. The seeds were ground in a laboratory grinder and homogenized before measurement. Representative samples of approximately 15 milligrams each were placed in an alumina crucible. The measurements were carried out in three replicates (three crucibles with 15 milligrams of ground seeds for each cultivar).

The moisture content (%) of seeds was measured based on the International Rules for Seed Testing (ISTA 2013, <https://www.seedtest.org>). Bulk density, ρ_b (g cm⁻³), was determined according to the standard EN ISO 7971-3:2009 (Cereals - Determination of bulk density, called mass per hectolitre. Part 3: Routine method). A 100 cm³ graduated glass cylinder was used. The weight of samples was about 70 g. True density, ρ_t (g cm⁻³), was determined with a 100 cm³ glass pycnometer (sample weight was about 5 g) based on the standard EN 1097-6:2013 (Tests for mechanical and physical properties of aggregates. Determination of particle density and water absorption).

Mass measurements were read to the nearest 0.001 g using an electronic balance (RADWAG, WPS 4000/C/2, Poland). Porosity (%) was calculated using the equation: $\varepsilon = \frac{\rho_t - \rho_b}{\rho_t} \times 100$ (%), where ε is porosity, ρ_t – true density, ρ_b – bulk density.

The measurements were performed in five replicates.

Images of white mustard seeds were acquired with the photo flatbed scanner Perfection 4490 (Epson, UK) and the scanning software *SilverFast Ai Studio Epson*, version 6.6.1r6 (LaserSoft Imaging Inc., USA). Five images of around 200 seeds each (a total of 1000 seeds) were acquired for each cultivar. Image analysis was performed with the use of software *MaZda*, version 4.6 (Łódź University of Technology, Institute of Electronics, Poland). Based on obtained images, the geometric parameters (linear dimensions, surface area, shape factors) were determined.

The mechanical properties of mustard seeds were determined using the texture analyser TA.HD plus (Stable Micro Systems, UK). The displacement of measurements was equal to 40% of height, initial height was 2.1 mm and test speed 1.8 mm min⁻¹. The measurements were performed for 35 seeds of cultivar ‘Warta’ and 35 seeds of cultivar ‘Radena’. Based on one measurement (for one seed), displacement (mm), hardness (N) and area under the force-displacement graph (N mm⁻¹) were determined.

The content of crude protein was determined by the Kjeldahl method (sample weight – 1 g), and crude fat content was determined by the Soxhlet method (sample

weight – 60 g). The measurements were performed in three replicates (three samples of 1 g of seeds for measurements of content of crude protein and three samples of 60 g of seeds for measurements of crude fat content) for each cultivar.

Statistically significant differences between the mean values of selected thermal, physical, mechanical and chemical parameters of the seeds of white mustard cultivars ‘Warta’ and ‘Radena’ were determined. Due to the specific character of the data and the size of the experimental groups, the results were processed statistically in three steps: (i) analysis of normal distribution of variables, (ii) analysis of the homogeneity of variance, and, depending on the results obtained in the first two steps, (iii) determination of the significance of differences between mean values in *Student's t*-test or the Mann-Whitney *U* test. All analyses were performed at a significance level of $P \leq 0.05$. The Shapiro-Wilk test and the Lilliefors test were used to check whether the variables were normally distributed. The homogeneity of variance was analysed by Levene's test and the Brown-Forsythe test.

Results and discussion

The mean values of thermal properties, including thermal conductivity, thermal resistivity, volumetric heat capacity, specific heat capacity and thermal diffusivity of the analysed mustard seeds are presented in Table 1.

Table 1. Thermal properties of white mustard seeds measured with an analyser KD2 Pro

Cultivar	Thermal conductivity W m ⁻¹ K ⁻¹	Thermal resistivity °C cm W ⁻¹	Volumetric heat capacity MJ m ⁻³ K ⁻¹	Specific heat capacity kJ kg ⁻¹ K ⁻¹	Thermal diffusivity mm ² s ⁻¹
Warta	0.126 a	793.3 a	1.448 a	1.987 a	0.087 a
Radena	0.122 a	820.5 a	1.398 a	1.850 b	0.087 a

Note. Letters a and b denote homogeneous groups, $P \leq 0.05$; values are mean of five replicates (about 70 g of seeds in a 100 cm³ beaker in each replicate) for each cultivar.

The cultivar ‘Warta’ was characterised by higher values of thermal conductivity (0.126 W m⁻¹ K⁻¹), volumetric heat capacity (1.448 MJ m⁻³ K⁻¹) and specific heat capacity (1.987 kJ kg⁻¹ K⁻¹), and lower value of thermal resistivity (793.3 °C cm W⁻¹) than the ‘Radena’. Significant differences in the values of thermal conductivity, volumetric heat capacity and thermal resistivity were not observed between the cultivars. Two homogenous groups were identified for specific heat capacity. Cultivars ‘Warta’ and ‘Radena’ had identical values of thermal diffusivity (0.087 mm² s⁻¹). Information about the thermal conductivity of other oil seeds can be found in the literature. According to Kocabiyik and Tezer (2007), the thermal conductivity of rapeseeds ranged from 0.214 to 0.292 W m⁻¹ K⁻¹. Jian et al. (2012) determined the thermal conductivity of double low seeds at 0.087 W m⁻¹ °C⁻¹. According to İnce et al. (2008), the thermal conductivity of corn seeds ranged from 0.119 to 0.247 W m⁻¹ °C⁻¹, of soybeans – from 0.098 to 0.226 W m⁻¹ °C⁻¹, of sunflower seeds – from 0.093 to 0.209 W m⁻¹ °C⁻¹. In the above study, specific heat capacity was determined at 1.4868 to 2.4224 kJ kg⁻¹ °C⁻¹ for corn seeds, 1.3934 to 3.1976 kJ kg⁻¹ °C⁻¹ for soybeans and 0.8649 to 1.9302 kJ kg⁻¹ °C⁻¹ for sunflower seeds, whereas thermal diffusivity was determined at 1.111 × 10⁻⁷–1.371 × 10⁻⁷ m² s⁻¹ for corn seeds, 8.268 × 10⁻⁸–1.496 × 10⁻⁷ m² s⁻¹ for

soybeans and 2.325 × 10⁻⁷–3.695 × 10⁻⁷ m² s⁻¹ for sunflower seeds. According to Darvishi et al. (2012), the thermal conductivity of black sunflower seeds ranged from 0.079 to 0.134 W m⁻¹ K⁻¹, specific heat capacity – from 2.55 to 8 kJ kg⁻¹ K⁻¹, and thermal diffusivity – from 4.63 × 10⁻⁸ to 7.64 × 10⁻⁸ m² s⁻¹.

The DSC curves for white mustard seeds of cultivars ‘Warta’ and ‘Radena’ are presented in Figure 1, and their characteristics are presented in Table 2. The TGA curves for cultivars ‘Warta’ and ‘Radena’ are shown in Figure 1.

Both curves had a similar course, but total mass loss was higher in the TGA curve for ‘Warta’ seeds (Table 2).

The two highest endothermic peaks were observed for the seeds of ‘Warta’. In the seeds of ‘Radena’, three distinct endothermic peaks were identified. An additional peak appeared at a temperature of 0.8 °C in ‘Radena’, but not in ‘Warta’. The values of the last endothermic peaks were also determined. The cultivar ‘Warta’ was characterised by a lower value of the first peak and a higher temperature of successive common peaks, which points to slower thermal decomposition. The area under the DSC curve was larger in ‘Radena’, which may be associated with the presence

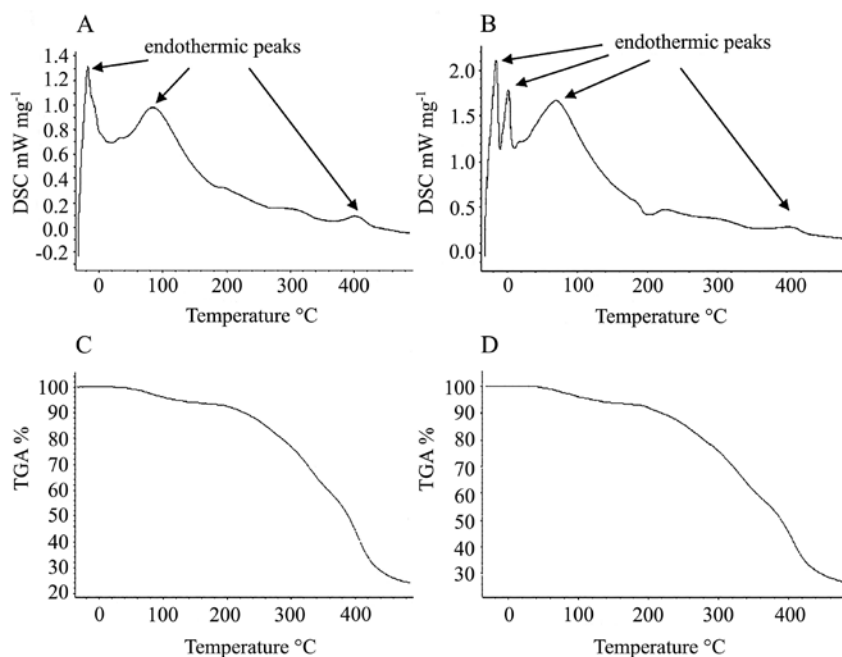


Figure 1. Differential scanning calorimetry (DSC) curves of white mustards seeds (A – ‘Warta’, B – ‘Radena’) and thermogravimetric analysis (TGA) curves (C – ‘Warta’, D – ‘Radena’)

Table 2. Thermal properties of white mustard seeds measured with a simultaneous analyser STA449 F1 Jupiter

Cultivar	1 st endothermic peak °C	2 nd endothermic peak °C	3 rd endothermic peak °C	Last endothermic peak °C	Area under DSC curve J g ⁻¹	Mass loss %
Warta	-17.5 a	–	86.0 a	402.3 a	1539 a	76.48 a
Radena	-16.5 a	0.8	69.9 b	400.1 a	1847 b	74.09 a

Note. DSC – differential scanning calorimetry; letters a and b denote homogeneous groups, $P \leq 0.05$, values are mean of three replicates (approximately 15 milligrams of ground seeds in each replicate) for each cultivar.

of an additional second peak and higher protein content (Table 2). Statistically significant differences between the cultivars were observed for the third endothermic peak and the area under the DSC curve.

The moisture content of white mustard seeds of both cultivars was equal to 6%. The bulk density of seeds ranged from 0.729 to 0.755 g cm⁻³, and true density – from 1.169 to 1.203 g cm⁻³. The measured parameters were lower in the seeds of cultivar ‘Warta’. The porosity of seeds was higher (37.73%) in ‘Warta’ than in ‘Radena’ (37.18%). The only significant difference between the cultivars was observed in the mean values of bulk density (Table 3, Fig. 2). In a study by Grewal and Singh (2016), the bulk density of seeds of two mustard cultivars was determined at 0.906–0.798 g cm⁻³ (cultivar PBR-91) and 0.890–0.785 g cm⁻³ (cultivar RLC-1) as the moisture content of both cultivars increased from 6% to 18% (wet basis). True density was 1.199–0.924 and 1.275–0.954 g cm⁻³, and porosity was 24.43–13.63%

and 30.19–17.77% for cultivars PBR-91 and RLC-1, respectively. Damian (2014) reported higher porosity values of mustard seeds in the range of 46.32% to 47.97% for the moisture content of 7.0% and 15.99% (dry basis), respectively.

The cultivar ‘Warta’ was characterised by higher values of linear dimensions (length and width), surface area and selected shape factors (profile specific perimeter and folding factor). However, seed roundness was lower in ‘Warta’ (Table 3). Seed width did not differ significantly between the cultivars. Statistically significant differences were observed in the remaining parameters, and two homogeneous groups were identified. Seed length was determined at 2.55 and 2.49 mm, and seed width was determined at 2.29 mm for ‘Warta’ and 2.27 mm for ‘Radena’. In the work of Mieszkalski et al. (2015), the length of white mustard seeds ranged from 2.49 to 2.53 mm and seed width – from 2.3 to 2.34 mm. According to Damian (2014), the size of mustard seeds

Table 3. Physical and geometrical properties of white mustard seeds

Cultivar	Bulk density g cm ⁻³	True density g cm ⁻³	Porosity %	Length mm	Width mm	Surface area mm ²	Profile specific parameter	Folding factor	Roundness
Warta	0.729 a	1.169 a	37.73 a	2.55 a	2.29 a	4.75 a	20.90 a	2.69 a	0.25 a
Radena	0.755 b	1.203 a	37.18 a	2.49 b	2.27 a	4.62 b	20.50 b	2.68 b	0.26 b

Note. Letters a and b denote homogeneous groups, $P \leq 0.05$; values are mean of five replicates for physical properties: bulk density (about 70 g of seeds in each replicate), true density (about 5 g of seeds in each replicate), porosity (calculated based on five values of bulk density and true density) and 1000 seeds for the geometrical properties for each cultivar.

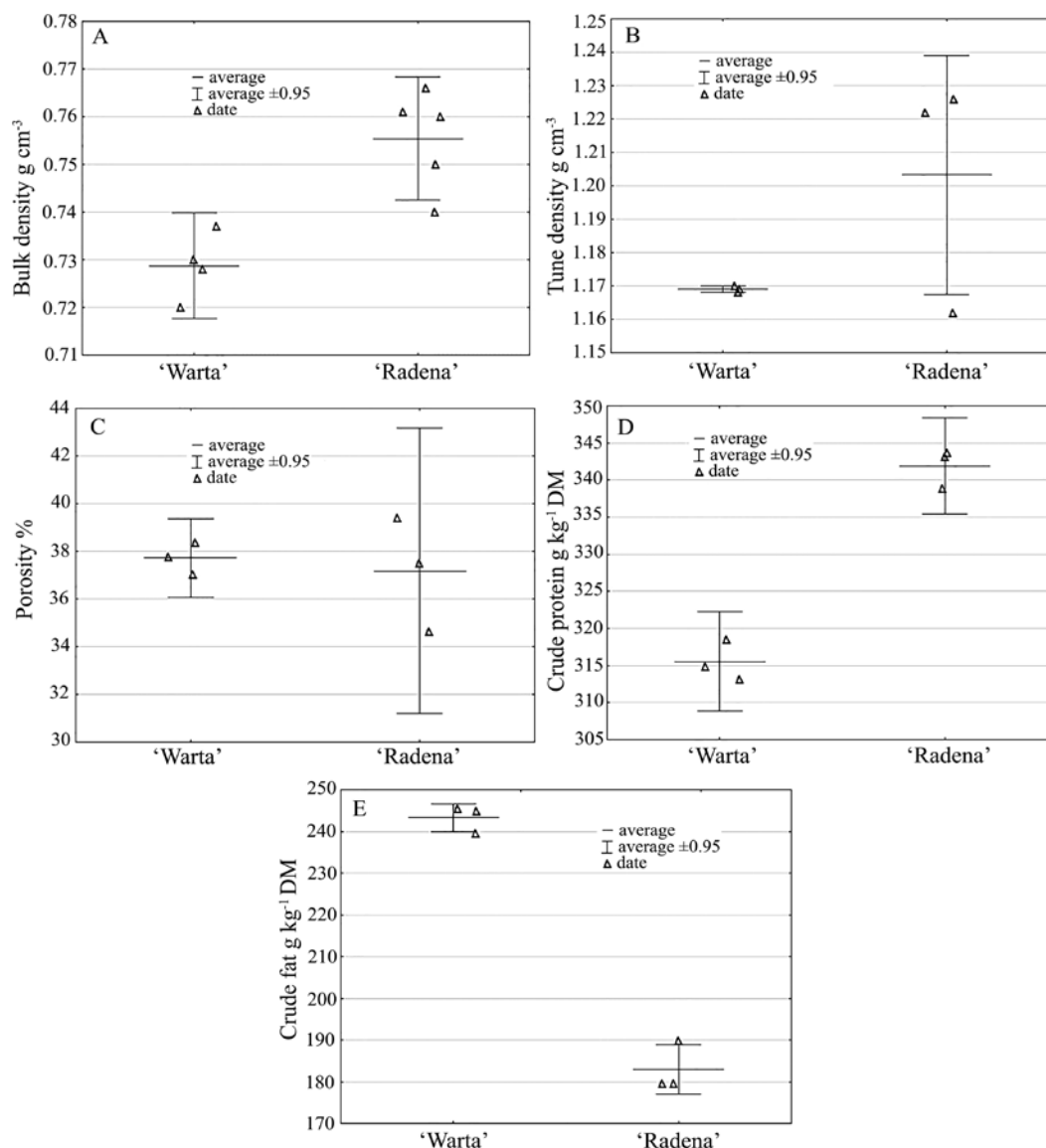


Figure 2. Values of bulk density (A), true density (B), porosity (C), crude protein content (D) and crude fat content (E) of white mustard seeds

ranged from 2.88 to 3.04 mm for moisture content of 7–15.99%. For comparison, the rapeseeds are closer to the size and shape of white mustard seeds. Ropelewska et al. (2017) analysed selected geometric properties of rapeseeds and found that their values were smaller than those for white mustard seeds. Rapeseeds were characterised by a length of 1.93–2.03 mm, width of 1.67–1.77 mm, surface area of 2.75–3.07 mm and profile specific perimeter of 15.79–16.65 mm.

The seeds of cultivar 'Radena' were characterised by higher hardness (24.7 N) than the seeds of 'Warta'

(21.6 N). However, displacement and the area under the force-displacement graph were lower in 'Radena'. The observed differences were not statistically significant (Table 4). The hardness of rapeseeds was determined at 11.71 N by Izli et al. (2009) and at 11.50–12.00 N by Ropelewska et al. (2017).

The chemical properties of mustard seeds are presented in Table 4. The cultivar 'Warta' was characterised by lower crude protein content and higher crude fat content than the 'Radena'. The differences between mean values were statistically significant for

Table 4. Mechanical and chemical properties of white mustard seeds

Cultivar	Hardness N	Displacement mm	Area under force-displacement graph N mm ⁻¹	Crude protein g kg ⁻¹ DM	Crude fat g kg ⁻¹ DM
Warta	21.6 a	0.22 a	2.50 a	315.5 a	243.3 a
Radena	24.7 a	0.19 a	2.43 a	341.9 b	182.9 b

Note. Letters a and b denote homogeneous groups, $P \leq 0.05$; values are mean of 35 seeds of cultivar 'Warta' and 35 seeds of cultivar 'Radena' for mechanical properties and three replicates (three samples of 1 g of seeds for measurements of content of crude protein and three samples of 60 g of seeds for measurements of crude fat content) for each cultivar; DM – dry matter.

both parameters, and two homogenous groups were identified (Table 4, Fig. 2).

The results of this study may have practical applications in the food processing industry. Knowledge of the thermal properties of mustard seeds can be used for selecting the appropriate process parameters. The amount of energy required to change a food product's temperature can be determined based on the values of specific heat capacity. Thermal conductivity and thermal diffusivity have to be determined to estimate the rate of heat transfer (Ikegwu, Ezech, 2012). Thermal conductivity determines the ability of a material to conduct heat (Sahin, Sumnu, 2006). Thermal diffusivity data can be used to determine the duration of thermal processes (Mahapatra et al., 2013). The thermal properties of food products can be measured directly, with the use of different devices and techniques such as an analyser KD2 Pro and thermal analysis (Lever et al., 2014; Barnwal et al., 2015; Perussello et al., 2015), and indirectly using mathematical calculations based on the chemical composition (water, protein, fat, carbohydrates, fibre and ash), temperature and structure of the analysed material (Choi, Okos, 1986; Sahin, Sumnu, 2006; Wang et al., 2008; Carson, 2015). Therefore, some of our findings can be used for mathematical modelling. The physical properties of seeds, determined in our study, can be used in practice by professionals involved in seed processing operations, food engineers and scientists. Bulk density data can be useful for determining the parameters of containers and packages during storage and transport. Porosity is important for determining the flow rates of air and liquids between seeds during drying, heating and cooling, as well as fan and pump performance. The dimensions and surface area of seeds are important when analysing heat transfer through a material, and when estimating the rate and time of drying, heating and cooling operations (Wilhelm et al., 2004).

Double low cultivar 'Warta' had the higher values of length, width and surface area of seeds. Therefore, seed producers may prefer this cultivar. The seeds of 'Warta' were also more thermally stable. Among the mechanical features, 'Warta' was characterised by lower hardness of seeds, which may facilitate the processing of seeds. Considering the chemical parameters of white mustard seeds, double low cultivar 'Warta', due to higher crude fat content, as well as absence of erucic acid and reduced glucosinolate content, is desirable for fat production plants. Whereas the traditional cultivar 'Radena' had a higher protein content. Therefore, the seeds of 'Radena' are perfectly suitable for the production of mustard.

The thermal, physical, mechanical and chemical properties of seeds can be used in further research for seed classification and discriminant analysis to distinguish between double low and traditional cultivars of white mustard. The available literature provides information on the use of seed characteristics to discriminate between cultivars. The randomly amplified polymorphic DNA (RAPD) method was applied by Mailer et al. (1994) to classify rapeseed cultivars from various breeding programs. Distance-based discriminant analysis and neural networks were used by Zou et al. (2011) for the identification of rapeseed cultivars. The cited authors achieved 100% accuracy. In a study by Kurtulmuş and Ünal

(2015), the discrimination accuracy of rapeseed cultivars reached 99.24%. Zapotoczny et al. (2016) distinguished the groups of fenugreek seeds under various cultivation regimes based on seed parameters. Ropelewska et al. (2017) distinguished winter, spring, open-pollinated and hybrid rapeseed cultivars using discriminant analysis and neural networks with total accuracy of approximately 75–92%. Geetha and Balamurugan (2011) discriminated between mustard cultivars based on the nature of seed protein. In addition to cultivar, seed parameters are also affected by various agronomic factors such as the use of fertilization and crop protection agents, and seeding dates and rates (Talafih et al., 2007).

Conclusions

1. The differences in the thermal properties of cultivars 'Radena' and 'Warta' were statistically significant for specific heat capacity. The cultivar 'Warta' was characterised by higher values of specific heat capacity ($1.987 \text{ kJ kg}^{-1} \text{ K}^{-1}$) than 'Radena' ($1.850 \text{ kJ kg}^{-1} \text{ K}^{-1}$). Thermal decomposition was slower in the seeds of 'Warta', as demonstrated by the higher temperature of peaks on the differential scanning calorimetry (DSC) curve than in the seeds of 'Radena'. The area under the DSC curve was lower for 'Warta' (1539 J g^{-1}) than for 'Radena' (1847 J g^{-1}).

2. Among the physical properties, bulk density was statistically significantly lower in 'Warta' (0.729 g cm^{-3}) than in 'Radena' (0.755 g cm^{-3}). The cultivar 'Warta' was characterised by statistically significantly higher values of geometric parameter, e.g., length (2.55 mm), surface area (4.75 mm) than 'Radena' (length 2.49 mm, surface area 4.62 mm).

3. The differences in the mechanical properties (hardness, displacement and area under the force-displacement graph) of both cultivars ('Warta' and 'Radena') were not statistically significant.

4. The seeds of cultivar 'Warta' had statistically significantly lower crude protein content ($315.5 \text{ g kg}^{-1} \text{ DM}$) than 'Radena' ($341.9 \text{ g kg}^{-1} \text{ DM}$) and higher crude fat content ($243.3 \text{ g kg}^{-1} \text{ DM}$) than the 'Radena' (182.9 g kg^{-1}).

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Baltųjų garstyčių tradicinės ir 00 tipo veislių sėklų termofizikinės ir cheminės savybės

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Santrauka

Tyrimo tikslas – palyginti baltosios garstyčios (*Sinapis alba* L.) tradicinės ‘Radena’ ir 00 tipo ‘Warta’ veislių sėklų terminės, fizikinės, mechaninės ir cheminės savybės. Sėklų terminės savybės buvo analizuotos prietaisu KD2 Pro instrumentu. Palygynus su ‘Radena’, veislės ‘Warta’ garstyčių sėklos pasižymėjo didesniu terminiu laidumu (0,126 W m⁻¹ K⁻¹), tūrine šilumine galia (1,448 MJ m⁻³ K⁻¹), specifine šilumine galia (1,987 kJ kg⁻¹ K⁻¹) ir mažesne terminė varža (793,3°C cm W⁻¹): terminis laidumas – 0,122 W m⁻¹ K⁻¹, tūrinė šiluminė galia – 1,398 MJ m⁻³ K⁻¹, specifinė šiluminė galia – 1,850 kJ kg⁻¹ K⁻¹, terminė varža – 820,5°C cm W⁻¹. Abiejų veislių garstyčių sėklos pasižymėjo vienoda šilumos difuzija (0,087 mm² s⁻¹). Didžiausios pradinių endoterminių pikų vertės ir paskutinis endoterminis pikas buvo nustatyti iš diferencialinių skenavimo kalorimetrijos kreivių. Abiejų veislių garstyčių sėklų vidutinės bendrųjų pikų vertės buvo nustatytos – esant 17,5, 86,0 ir 402,3 °C (‘Warta’) ir 16,5, 69,9 ir 400,1 °C (‘Radena’) temperatūrai. Veislės ‘Radena’ garstyčių sėklų papildomas pikas atsirado esant 0,8 °C temperatūrai. Diferencialinių skenavimo kalorimetrinių kreivių plotas buvo 1539 J g⁻¹ (‘Warta’) ir 1847 J g⁻¹ (‘Radena’). Palyginus su ‘Radena’, veislės ‘Warta’ garstyčių sėklos pasižymėjo mažesniu tūrinio tankiu ir tikroju tankiu, didesniu poringumu ir didesniais dydžiais. Tūrinis tankis buvo lygus 0,729 g cm⁻³ (‘Warta’) ir 0,755 g cm⁻³ (‘Radena’), tikrasis tūris – 1,169 g cm⁻³ (‘Warta’) ir 1,203 g cm⁻³ (‘Radena’), poringumas – 37,73% (‘Warta’) ir 37,18% (‘Radena’), ilgis – 2,55 mm (‘Warta’) ir 2,49 mm (‘Radena’), plotis – 2,29 mm (‘Warta’) ir 2,27 mm (‘Radena’). Veislės ‘Radena’ garstyčių sėklos pasižymėjo didesniu kietumu (24,7 N), žalių baltymų kiekiu (341,9 g kg⁻¹ sausųjų medžiagų) ir mažesniu žalių riebalų kiekiu (182,9 g kg⁻¹ sausųjų medžiagų) nei veislės ‘Warta’: atitinkamai 21,6 N, 315,5 g kg⁻¹ ir 243,3 g kg⁻¹ sausųjų medžiagų.

Reikšminiai žodžiai: diferencialinė skenavimo kalorimetrija, cheminės savybės, fizikinės savybės, ‘Radena’ (tradicinė veislė), *Sinapis alba*, terminės savybės, termogravimetrinė analizė, ‘Warta’ (00 tipo veislė).