# Two-agent single-machine scheduling with release times and deadlines

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Department of Statistics, Feng Chia University, No. 100, Wenhwa Rd., Seatwen, Taichung, Taiwan E-mail: cchwu@fcu.edu.tw \*Corresponding author **Abstract:** Multiple-agent scheduling has attracted considerable research attention in recent years. However, studies of multiple-agent scheduling with release times and deadlines are few. In the presence of ready times, sometimes it is beneficial to wait for future job arrivals in constructing a schedule. Inspired by the importance of ready times, we study the single-machine two-agent scheduling problem with releases times and deadlines to minimise the number of tardy jobs of one agent under the restriction that the maximum lateness of the jobs of the other agent cannot exceed a given value Q. Having established that the problem is strongly NP-hard, we provide a branch-and-bound and a simulated annealing algorithm to search for the optimal and approximate solutions, respectively. The results of computational experiments reveal that the SA algorithm can generate near-optimal solutions quickly.

Keywords: scheduling; two agents; simulated annealing; release times.

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#### 1 Introduction

Multiple-agent scheduling has received considerable research attention since Baker and Smith (2003) and Agnetis et al. (2004) introduced the multi-agent concept to scheduling. For example, Cheng et al. (2006) showed that the feasibility model of single-machine multi-agent scheduling is a strongly NP-complete in general. Agnetis et al. (2007) determined the complexity of some single-machine multi-agent scheduling problems and developed solution algorithms for them. Cheng et al. (2008) studied the complexity of two models of single-machine multi-agent scheduling, namely the feasibility model and minimality model. Agnetis et al. (2009) applied a Lagrangian dual to obtain a good bound and solved all the considered problems in strongly polynomial time. Leung et al. (2010) generalised the results for some two-agent problems and solved one open problem involving identical parallel machines. For more results on multi-agent scheduling, the reader may refer to Yuan et al. (2005), Ng et al. (2006), Wan et al. (2010), Cheng et al. (2011a, 2011b), Liu et al. (2010, 2011), Mor and Mosheiov (2010, 2011), Nong et al. (2011), Li and Hsu (2012), and Yin et al. (2012), among others.

In the scheduling literature, studies involving due date-based objective functions, e.g., number of tardy jobs, and ready times are relatively limited. French (1982) points out that in some real-life applications, the penalty incurred by a late job does not depend on how late it is as a job that finishes a minute late might just as well be a century late. For instance, if an aircraft is scheduled to land at a time after which it will have exhausted its fuel, then the results are just as catastrophic whatever the scheduled landing time. In such cases, a reasonable objective would be to minimise the number of tardy jobs. On the other hand, generally each job has a different priority/weight, due date, and ready time. In the presence of ready times, sometimes it is beneficial to wait for future job arrivals in constructing a schedule. Despite multi-agent scheduling has become a popular research topic, study of multiple-agent scheduling with release times is relatively limited, especially involving the objective of minimising the number of tardy jobs. Inspired by these observations, we consider the two-agent single-machine scheduling problem with release times to minimise the number of tardy jobs of one agent with the restriction that the maximum lateness of the jobs of the other agent cannot exceed a given value.

An application of the problem arises in the shipping industry (Lun et al., 2011; Zhang et al., 2011). Ships from different shipping companies call at a port, which needs to determine the order in which it will serve the ships that arrive over time. In this context, the port is the single machine and the arriving ships are the jobs with ready times. Assume that the ships belong to two major shipping firms, which constitute the two agents. From the perspective of the port, it (the machine) wishes to find a schedule to serve (process) the ships of one of the two shipping firms (the jobs of the two agents) such that the number of tardy ships of one shipping firm is minimised, subject to the maximum lateness of the ships of the other shipping firm cannot exceed a given limit.

The rest of this paper is organised as follows: in Section 2, we introduce and formulate the problem under consideration. In Section 3, we show that the problem is strongly NP-hard while in Section 4, we show that two special cases of the problem are polynomially solvable. In Section 5, we present some dominance properties and a lower bound on the optimal solution, and exploit them to develop a branch-and-bound algorithm to solve the problem. In Section 6, we provide five variants of a simulated annealing (SA) algorithm to obtain approximate solutions for the problem. In Section 7,

we report the results of extensive computational experiments conducted to assess the performance of all the proposed algorithms. We conclude the paper in the last section.

### 2 Model formulation

We introduce the scheduling problem considered in this paper as follows: Consider two competing agents, called agents A and B, respectively. Each of them has a set of non-preemptive jobs to be processed on a single machine. Jobs arrive dynamically and thus have unequal release times. Agent A has to execute the job set  $J^A = \{J_1^A, J_2^A\}$  $J_2^A, \dots, J_{n_A}^A$ , whereas agent B has to execute the job set  $J^B = \{J_1^B, J_2^B, \dots, J_{n_B}^B\}$  Let  $X \in \{A, B\}$ . The jobs of agent X are called X-jobs. The processing time, due date, and release time of job  $J_i^X$  in the set  $J^X$  are positive integers  $p_i^X$ ,  $d_i^X$ , and  $r_i^X$ , respectively, for all  $j \in \{1, 2, ..., n_x\}$ . Let S denote a feasible schedule of the  $n_A + n_B$  jobs, i.e., a feasible assignment of starting times to the jobs of both agents. The completion time of job  $J_j^X$  is denoted as  $C_j^X(S)$  and the lateness of job  $J_j^X$  is given by  $L_j^X(S) = C_j^X(S) - d_j^X$ . We write  $C_j^X$  and  $L_j^X$  for  $C_j^X(S)$  and  $L_j^X(S)$  respectively, whenever this does not cause confusion. We consider the scheduling problem to minimise the number of tardy jobs of agent A, subject to the maximum lateness of the jobs of agent B does not exceed a given value Q. Using the three-field notation scheme  $\alpha \mid \beta \mid \gamma^A$ :  $\gamma^B$  introduced by Agnetis et al. (2004), we denote the problem by  $1|r_j|\sum U_j^A:L_{\max}^B$ , where  $U_j^A$  denotes whether or not job  $J_j^A$  is tardy with  $U_j^A = 1$  if  $C_j^A > d_j^A$  and  $U_j^A = 0$  otherwise, and  $L_{\max}^B = \max\{L_i^B \mid J_i^B \in J^B\}.$ 

# 3 NP-hardness of $1|r_j|\sum U_j^A:L_{\max}^B$

In this section, we prove that problem  $1|r_j|\sum U_j^A:L_{\max}^A$  is strongly NP-hard by a reduction from 3-PARTITION.

*3-PARTITION:* Given a set of 3n positive integers  $\{a_1, a_2, ..., a_{3n}\}$  and a positive integer b such that  $\frac{b}{4} < a_j < \frac{b}{2}$ , j = 1, 2, ..., 3n,  $\sum_{i=1}^{3n} a_i = nb$ , are there n pairwise disjoint three-element subsets  $S_i$  such that  $\sum_{j \in S_i} a_j = b$  for i = 1, 2, ..., n?

Theorem 1: Problem  $1|r_j|\sum U_j^A:L_{\max}^B$  is strongly NP-hard.

*Proof:* We reduce 3-PARTITION to problem  $1|r_j|\sum U_j^A \leq Q_1$ ,  $L_{\max}^B \leq Q_2$ . Given an instance of 3-PARTITION, we construct an instance of problem  $1|r_j|\sum U_j^A \leq Q_1$ ,  $L_{\max}^B \leq Q_2$  as follows:

$$p_{j}^{A} = 2a_{j}, \quad j = 1, 2, ..., 3n$$

$$d_{j}^{A} = \left[\frac{j}{3}\right](2b+1), \quad j = 1, 2, ..., 3n$$

$$r_{j}^{A} = 0, \quad j = 1, 2, ..., 3n$$

$$p_{j}^{B} = 1, \quad j = 1, 2, ..., n$$

$$d_{j}^{B} = j(2b+1), \quad j = 1, 2, ..., n$$

$$r_{j}^{B} = j(2b+1)-1, \quad j = 1, 2, ..., n$$

$$Q_{1} = Q_{2} = 0.$$

It is easy to see that there is a solution to the 3-PARTITION instance if and only if there is a feasible schedule for the constructed instance of the scheduling problem.

# 4 Two polynomially solvable cases of $1|r_j|\sum U_j^A:L_{\max}^B$

Since problem  $1|r_j|\sum U_j^A:L_{\max}^B$  is strongly NP-hard, it is of interest to identify some of its solvable special cases with a view to locating the exact boundary between the 'easy' and 'hard' problems. First, we consider the case where all the A-jobs have equal due dates, i.e.,  $r_j^A=0$  for all  $j=1,2,\ldots,n_A$ , denoted as  $1|r_j^A=0:r_j^B|\sum U_j^A:L_{\max}^B$ , and show that this case can be solved in  $O(n_A\log n_A+n_B\log n_B)$  time by employing the idea of Agnetis et al. (2004) for solving problem  $1|\cdot|\sum U_j^A:L_{\max}^B$ .

For each B-job  $J_j^B$ , define a deadline  $D_j^B$  such that  $C_j^B - d_j^B \le Q$  for  $C_j^B \le D_j^B$  and  $C_j^B - d_j^B > Q$  for  $C_j^B > D_j^B$ , i.e.,  $D_j^B - d_j^B = Q$ . Re-arrange the B-jobs in non-decreasing order of  $D_j^B$ . Next, define the latest start time  $LS_j^B$  of job  $J_j^B$  as the maximum value of the starting time of  $J_j^B$  that permits a feasible schedule such that  $C_j^B \le D_j^B$  for all  $J_j^B \in J^B$ . Starting from the last B-job  $J_{n_B}^B$ , set  $LS_{n_B} = D_{n_B}^B - P_{n_B}^B$ . Now, we consider the following cases.

- Case 1:  $LS_{n_B} > D_{n_B-1}^B$ . Then set  $LS_{n_B-1} = D_{n_B-1}^B p_{n_B-1}^B$ .
- Case 2: If there is only one job  $J_{n_B-1}^B$  such that  $LS_{n_B} \leq D_{n_B-1}^B$ , then set  $LS_{n_B-1} = LS_{n_B} p_{n_B-1}^B$ .
- Case 3: If there are more than one *B*-job whose deadlines are larger than  $LS_{n_B}$  and assume that k is the smallest index such that  $LS_{n_B} \leq D_k^B$ , then order the jobs in  $\{J_k^B, \ldots, J_{n_B-1}^B\}$  in non-decreasing order of  $r_j^B$  and let  $LS_j = LS_{j+1} p_j^B$  for all  $j = n_B 1, \ldots, k$ .

Continue backwards in this way until we obtain  $LS_1$ . Clearly if all the jobs  $J_j^B$  start after time  $LS_i$  or  $r_i^B > LS_i$ , then the generated sequence is feasible.

Now combining the idea developed by Agnetis et al. (2004) to construct a polynomial-time algorithm for solving  $1 | \sum U_j^A : L_{\max}^B$ , we obtain the following result.

Theorem 2: Problem  $1|r_j^A = 0$ ,  $r_j^B|\sum U_j^A : L_{\max}^B$  can be solved in  $O(n_A \log n_A + n_B \log n_B)$  time.

Proof: The proof is similar to that of Theorem 6.3 in Agnetis et al. (2004).

We now consider another special case where the processing times of all the jobs are equal, i.e.,  $p_j^X = p$  for all  $j = 1, 2, ..., n_x$ , where  $X \in \{A, B\}$ , denoted as  $1|r_j, p_j^X = p|\sum_j U_j^A : L_{\max}^B$ , and show that this case can be solved in  $O((n_A + n_B)^7)$  time.

Theorem 3: Problem  $1|r_j, p_j^X = p|\sum U_j^A : L_{\max}^B$  can be solved in  $O((n_A + n_B)^7)$  time.

*Proof:* For each *B*-job  $J_j^B$ , compute its deadline  $D_j^B$ , which can viewed as the modified due date of job  $J_j^B$ . Assign to each *A*-job  $J_j^A$  a weight  $w_j^A = 1$  and to each *B*-job  $J_j^B$  a weight  $w_j^B = n_A + 1$ . Now apply Baptiste's (1999) algorithm to solve problem  $1|r_j, p_j = p|\sum_{J_j^X \in J^X} w_j^X U_j^X$  for the whole job set  $J^A \cup J^B$ . Since the weights of the *B*-jobs

are so large, they are all on time in the schedule constructed by the algorithm. The running time of Baptiste's (1999) algorithm is  $O(n^7)$ , where n is the number of jobs. Thus, problem  $1|r_j$ ,  $p_j = p|\sum_{J_j^X \in J^X} w_j^X U_j^X$  can be solved in  $O((n_A + n_B)^7)$  time, as required.

### 5 Branch-and-bound algorithm

While no efficient algorithm is likely to exist to solve an NP-hard scheduling problem in theory, it is still necessary to solve such a problem or find near-optimal solutions in a fast and effective manner in practice (see Flavia Monaco and Sammarra, 2011). In this section, we provide a branch-and-bound and a SA algorithm to search for the optimal and approximately solutions for problem  $1|r_j|\sum U_j^A:L_{\max}^B$ . In order to speed up the search process in the branch-and-bound algorithm, we derive some dominance properties of the optimal solution in the following.

### 5.1 Dominance properties

Assume that schedule S has two adjacent jobs  $J_i^X$  and  $J_j^Y$  with  $J_i^X$  immediately preceding  $J_i^Y$ , where  $X, Y \in \{A, B\}$ . Create from S a new schedule S' by swapping the

jobs  $J_i^X$  and  $J_j^Y$  and leaving the other jobs unchanged in schedule S. In addition, assume that the starting time to process  $J_i^X$  in S is t. We have the following results.

Lemma 1: If  $J_i^X$ ,  $J_j^Y \in J^A$ ,  $\max\{r_j^A, t\} \ge \max\{r_i^A, t\}$ ,  $d_j^A \ge \max\{\max\{r_i^A, t\} + p_i^A, r_j^A\}$ + $p_i^A$  and  $\max\{\max\{r_i^A, t\} + p_i^A, r_i^A\} + p_i^A > d_i^A \ge \max\{r_i^A, t\} + p_i^A$ , then S dominates S'.

*Proof:* The completion times of the jobs  $J_i^A$  and  $J_i^A$  in S and S' are, respectively,

$$C_i^A(S) = \max \{r_i^A, t\} + p_i^A$$

$$C_j^A(S) = \max \{\max \{r_i^A, t\} + p_i^A, r_j^A\} + p_j^A$$

$$C_j^A(S') = \max \{r_j^A, t\} + p_j^A$$

and

$$C_i^A(S') = \max \left\{ \max \left\{ r_j^A, t \right\} + p_j^A, r_i^A \right\} + p_i^A.$$

It is easy to see that  $C_i^A(S') > C_i^A(S)$  and  $C_i^A(S) \ge C_i^A(S')$ . Moreover, it follows from

$$d_j^A \ge \max\left\{\max\left\{r_i^A, t\right\} + p_i^A, r_j^A\right\} + p_j^A$$

and

$$\max\left\{\max\left\{r_{j}^{A},t\right\}+p_{j}^{A},r_{i}^{A}\right\}+p_{i}^{A}>d_{i}^{A}\geq\max\left\{r_{i}^{A},t\right\}+p_{i}^{A}$$

that  $U_j^A(S') + U_i^A(S') = 1 > 0 = U_i^A(S) + U_j^A(S)$ , and from  $\max\{r_j^A, t\} \ge \max\{r_i^A, t\}$  that  $C_j^A(S) \le C_i^A(S')$ . The result follows.

Lemma 2: If  $J_i^X, J_j^Y \in J^A$ ,  $\max\{r_j^A, t\} \ge \max\{r_i^A, t\}$ ,  $\max\{r_j^A, t\} + p_j^A > d_j^A$  and  $\max\{\max\{r_j^A, t\} + p_j^A, r_i^A\}$  then S dominates S'.

*Proof:* Analogous to the proof of Lemma 1, if the given conditions hold, we have  $U_i^A(S') + U_i^A(S') = 2 > 1 = U_i^A(S) + U_i^A(S)$  and  $C_i^A(S) \le C_i^A(S')$ , as required.

We can easily establish the following results in the same way as we proved Lemmas 1 and 2.

Lemma 3: If  $J_i^X$ ,  $J_j^Y \in J^A$ ,  $r_j^A \ge \max\{r_i^A, t\} + p_i^A$ , and  $d_i^A \ge \max\{r_i^A, t\} + p_i^A$ , then S dominates S'.

Lemma 4: If  $J_i^X$ ,  $J_j^Y \in J^B$ ,  $\max\{r_i^B, t\} + p_i^B - d_i^B \le Q < \max\{\max\{r_j^B, t\} + p_j^B, r_i^B\} + p_i^B - d_i^B$ , and  $\max\{\max\{r_i^B, t\} + p_i^B, r_i^B\} + p_i^B - d_i^B \le Q$ , then S dominates S'.

Lemma 5: If  $J_i^X \in J^A$ ,  $J_j^Y \in J^B$ ,  $\max\{r_j^B, t\} \ge \max\{r_i^A, t\}$ , and  $\max\{\max\{r_i^A, t\} + p_i^A, r_i^B\} + p_i^B - d_i^B \le Q$ , then S dominates S'.

Next, we present two lemmas to determine the feasibility of a partial sequence. Let  $(\pi, -, -)$  be a sequence of the jobs, where  $\pi$  is the scheduled part with k jobs. Moreover, let US be the unscheduled job set and  $C_{\lceil * \rceil}$  the completion time of the last job in  $\pi$ .

Lemma 6: If there is a B-job  $J_j^B$  in US such that  $\max\{C_{[k]}, r_j^B\} + p_j^B - d_j^B > Q$ , then any sequence  $(\pi, \pi')$  is not a feasible solution, where  $\pi'$  is a sequence of the job set US.

Lemma 7: If all the unscheduled jobs belong to  $J^A$  and there exists an A-job  $J^A$  such that  $\max\{C_{[k]}, r_j^A\} + p_j^A \le r_k^A$  for all the jobs  $J_k^A \in US \setminus \{J_j^A\}$ , then job  $J_j^A$  may be assigned to  $(k+1)^{\text{th}}$  position.

Now let A(t) be the set of available unscheduled jobs at time t, i.e.,  $A(t) = \{J_j^X \in US \mid t \geq r_j^X\}$ , and B(t) the set of unavailable and unscheduled jobs at time t, i.e.,  $B(t) = \{J_i^X \in US \mid t < r_i^X\}$ .

Lemma 8: If 
$$\sum_{J_j^X \in A(t)} p_j^X + t \le \min_{J_k^Y \in B(t)} \{r_k^Y\}$$
 or  $B(t) = \emptyset$ , and  $A(t) \subseteq J^A$ , then there is

an optimal schedule such that the early A-jobs in A(t) are scheduled in the earliest due date (EDD) order, and the tardy A-jobs in A(t) are scheduled in any order after the completion of all the processed jobs.

*Proof:* The first part can be proved by the insertion argument and the second part can be easily observed.

5.2 A lower bound for 
$$1|r_j|\sum U_j^A: L_{\max}^B$$

The efficiency of a branch-and-bound algorithm largely depends on the effectiveness of lower bounds for curtailing the partial sequences. In this subsection, we propose a lower bound. Let AS be a partial sequence in which the order of the first k jobs is determined and US be the unscheduled part with  $n_1$  A-jobs and  $n_2$  B-jobs, where  $n_1 + n_2 = n_A + n_B - k$ . We develop a optimal solution for  $1|r_j^A = 0$ ,  $r_j^B|\sum U_j^A: L_{\max}^B$ , which is evidently a lower bound for  $1|r_j|\sum U_j^A: L_{\max}^B$  in the following.

Algorithm 1:

- Step 1 Compute the latest start time  $LS_j^B$  of job  $J_j^B$  in US and enumerate the A-jobs in US such that  $d_{(1)}^A \le d_{(2)}^A \le \cdots \le d_{(m)}^A$ .
- Step 2 Foe each *B*-job  $J_i^B$  in *US*, let it start processing at time  $LS_i^B$ .
- Step 3 Define block *i* as the *i*<sup>th</sup> set of contiguously processed *B*-jobs. Let there be  $n_{\beta} \le n_2$  blocks and let the starting time and finishing time of each block *i* be s(i) and f(i), respectively.
- Step 4 For each job  $J_j^A$  in US, if  $d_j^A$  falls outside any reserved interval, subtract from  $d_i^A$  the total length of all the blocks preceding  $d_i^A$ , i.e.,

$$\Delta_j^A = d_j^A - \sum_{f(i) \le d_j^A} (f(i) - s(i)).$$
 If  $d_j^A$  falls within block  $i$ , do the same, but

instead of  $d_i^A$  use the left extreme of block k, i.e., let

$$\Delta_j^A = s(k) - \sum_{f(i) \le d_i^A} (f(i) - s(i))$$

- Step 5 Solve problem  $1|\Delta_j^A|\sum U_j^A$  using Moore's algorithm as follows:
  - Step 5.1 Order the A-jobs in US in non-decreasing order of  $\Delta_j^A$  (i.e., in the EDD order).
  - Step 5.2 If no job in the sequence is late, stop. The schedule is optimal.
  - Step 5.3 Find the first late job in the schedule and denote it by  $J_u^A$ .
  - Step 5.4 Find a job  $J_v^A$  with  $p_v^A = \max_{1 \le i \le u} p_i^A$ . Remove job  $J_v^A$  from the schedule and process it after the completion of all the processed jobs. Go to Step 5.2.

Let m be the optimal solution value of problem  $1|\Delta_j^A|\sum U_j^A$ . Then a lower bound for the partial sequence PS is  $LB = \sum_{i=1}^k U_{[j]}^X I_X + m$ , where  $X \in \{A, B\}$  and  $I_X = 1$  if X = A, and 0 otherwise.

### 5.3 Branch-and-bound algorithm

We adopt the depth-first search and assign jobs in a forward manner starting with the first position. In the searching tree, we choose a branch and systematically work down the tree until we either eliminate it by virtue of the dominance properties or the lower bound, or we reach its final node, in which case the resulting sequence either replaces the initial incumbent solution or is eliminated. The branch-and-bound algorithm runs as follows:

- Step 1 *Initialisation:* Use a SA heuristic (to be discussed below) to obtain an initial incumbent solution.
- Step 2 *Branching:* Apply the depth-first search in the branching procedure until all the nodes are explored or eliminated.
- Step 3 Eliminating: Apply Lemmas 1–6, to eliminate the dominated partial sequences. Use Lemma 7 to determine the job in the (k + 1)<sup>th</sup> position. For the non-dominated nodes, use Lemma 8 to determine the order of the unscheduled jobs.
- Step 4 *Bounding:* Calculate a lower bound on the number of tardy jobs for each unfathomed partial sequence or the number of tardy jobs of the completed sequence for agent A. If the lower bound for an unfathomed partial sequence is larger than the initial incumbent solution, eliminate that node and all the nodes beyond it in the branch. If the value of the completed sequence is less than the

incumbent solution, adopt the completed sequence as the new incumbent solution. Otherwise, eliminate it.

Step 5 Stopping rule: Repeat Steps 2 to 4 until no more nodes to explore.

### 5.4 SA algorithm

SA is a well-known meta-heuristic method widely applied to solve combinatorial optimisation problems (Kirkpatrick et al., 1983; Ekren and Ekren, 2010; Lin et al., 2011; Song et al., 2012; Stahlbock and Voβ, 2010; Li and Pang, 2011). Adopting hill climbing moves governed by a control parameter, SA has the advantage of avoiding getting trapped in a local optimum.

We present an SA algorithm to treat problem  $1|r_j|\sum U_j^A:L_{\max}^B$  as follows: the SA algorithm commences with four initial solutions. In order to guarantee that the initial solution is feasible, we first arrange the jobs of agent B in the EDD order, followed by arranging the jobs of agent A in four ways, giving rise to four simple variants of the SA:  $SA_1$ , in which the A-jobs are in the smallest processing time (SPT) order;  $SA_2$ , in which the A-jobs are in the smallest ready time (SRT) order;  $SA_3$ , in which the A-jobs are in the EDD order; and  $SA_4$ , in which the A-jobs are in the weighted smallest processing time (WSPT) order. Moreover, in order to improve solution quality, we define a compound SA variant as  $SA_5 = \min\{SA_1, SA_2, SA_3, SA_4\}$ . For neighbourhood generation, we employ the pairwise interchange (PI) generation method to generate neighbourhood solutions. For the acceptance probability, we adopt the following acceptance probability

$$P(accept) = \exp(-\delta \times \Delta U_T),$$

where  $\delta$  is a control parameter, which changes in the  $k^{th}$  iteration according to the method proposed by Ben-Arieh and Maimon (1992) as follows:

$$\delta = \frac{k}{\beta}$$
,

where  $\beta$  is an experimental constant and  $\Delta U_T$  is change in the objective value. After preliminary trials, we set  $\beta = 2$ . As for the stopping rule, all the SA variants are stopped after 100n iterations, where n is the number of jobs because, based on preliminary trials, the schedule is quite stable at this stage.

### 6 Computational results

We conducted extensive computational simulation tests to assess the performance of the branch-and-bound and SA algorithms. We coded all the algorithms in Fortran and ran them on a PC with a Intel(R) Core(TM)2 Quad CPU at 2.66 GHz and 4 GB RAM under XP Windows. Following Reeves (1995), we generated the processing times from a uniform distribution over the integers between 1 and 100, and the release times from a uniform distribution over the integers  $(0, 20n\lambda)$ , where n is the number of jobs and  $\lambda$  is a control variable. We generated five different sets of problem instances by giving  $\lambda$  the values 1/n, 0.25, 0.5, 0.75, and 1.0. Moreover, following Fisher (1971), we generated the job due dates from a uniform distribution over the range of integers  $T(1 - \tau - R/2)$  to

 $T(1 - \tau + R/2)$ , where  $\tau$  is the tardiness factor, R is the due date range, and T is the sum of the job processing times, i.e.,  $T = \sum_{i=1}^{n} p_i$ . The combination  $(\tau, R)$  took the values

(0.25, 0.25), (0.25, 0.5), (0.25, 0.75), (0.5, 0.25), (0.5, 0.5), and (0.5, 0.75). We fixed the proportion of A-jobs at pro = 0.5 in the tests.

For the branch-and-bound algorithm, we recorded the average and the maximum numbers of nodes and CPU times (in seconds). For the five SA variants, we define  $IR_1$ ,  $IR_2$ , and  $IR_3$  as follows:

$$IR_1$$
 = the number of  $\{U_T(SA_i) - U_T^*(BB) \le 1\}$ ,  
 $IR_2$  = the number of  $\{1 < U_T(SA_i) - U_T^*(BB) \le 3\}$ ,

and

$$IR_3$$
 = the number of  $\{U_T(SA_i) - U_T^*(BB) \ge 4\}, i = 1, 2, ..., 5$ 

where  $U_T(SA_i)$  is the number of tardy jobs obtained by  $SA_i$  and  $U_T^*(BB)$  is the number of tardy jobs of the optimal schedule produced by the branch-and-bound algorithm. We did not record the computational times of the SA variants because they are all fast in solving the problems within a second.

We divided the experiments into two parts. In the first part, we fixed the number of jobs n = 14 and 18. In total, we tested 30 experimental cases in the first part and randomly generated 100 replications for each case. So we tested a total of 3,000 problem instances. For the branch-and-bound algorithm, we terminated its execution and proceeded to run the next set of data if the number of nodes exceeded  $10^8$ . We recorded the instances with number of nodes fewer than  $10^8$  as solvable instances (SI). Tables 1 and 2 summarise the performance of the branch-and-bound and SA algorithms.

For the performance of the branch-and-bound algorithm, Tables 1 and 2 show that the number of nodes generated by it for instances with smaller values of  $\lambda$  are larger than those for instances with larger values of  $\lambda$  when other parameters are fixed. This trend becomes more significant when  $\lambda$  approaches 1. When  $\lambda$  and  $\tau$  are fixed, the instances with a bigger value of R are easier to solve than those with a smaller value of R. On the other hand, when  $\lambda$  and R are fixed, the instances with a smaller value of  $\tau$  are more difficult to solve than those with a large value of  $\tau$ .

As for the performance of the four simple SA variants, it can be seen that the ratios of  $IR_1$ ,  $IR_2$ , and  $IR_3$  to the total number of solvable instances are 61%, 34%, and 5% for  $SA_1$ ; 34%, 48%, and 18% for  $SA_2$ ; 33%, 45%, and 22% for  $SA_3$ ; and 33%, 45%, and 22% for  $SA_4$ , respectively. These results indicate that SA1 performs better than its counterparts. Moreover, as shown in Table 2, 434 out of the 3,000 evaluations of solvable instances, the performance of  $SA_1$  is also slightly better than that of the other three simple SA variants. The performance of all the SA variants is not affected by  $\lambda$ ,  $\tau$ , or R. Since all the SA algorithms are fast in solving the problem within a second and the objective function belongs to the nominal scale, which easily causes a bigger gap between an optimal solution and a near-optimal solution, we take  $SA_5 = \min\{SA_i, i = 1, 2,...,4\}$  as a compound SA variant. Tables 1 and 2 show that the ratio of the sum of  $IR_1$  and  $IR_2$  to the total number of solvable instances for  $SA_5$  increases up to 96% and 75%, respectively.

**Table 1** Performance of the branch-and-bound and SA algorithms with n = 14

Branch and bound algorithm	nch and bound al	nch and bound al	nd algorithm	'm'				$SA_I$			$SA_2$			$SA_3$			$SA_4$			$SA_5$	
	×	NOC	tes	Cpu	time	SI															
		Mean	Мах	Mean	Max	2	$IR_I$	$IR_2$	$IR_3$												
0.25		0.25 0.25 15,746,602	45,874,719	108.91	306.27	100	100	0	0	28	22	0	28	22	0	28	22	0	100	0	0
0.5		0.5 13,292,110	57,725,500	93.57	389.33	100	9/	24	0	54	30	16	54	30	16	54	30	16	83	17	0
0.75	10	1,336,809	16,859,039	66.6	122.59	100	39	99	S	47	27	26	47	27	26	47	27	26	99	39	2
0.2	S	0.25 4,988,140	15,717,823	34.11	98.52	100	96	4	0	48	52	0	48	52	0	48	52	0	96	4	0
0.5		2,262,214	17,904,084	17.44	131.20	100	65	35	0	7	87	9	7	87	9	7	87	9	65	35	0
0.75	10	1,482,723	13,938,365	11.74	112.86	100	35	63	2	4	47	49	4	47	49	4	47	49	36	62	7
0.2	5	0.25 17,074,764	52,384,935	117.84	311.69	100	86	7	0	83	17	0	83	17	0	83	17	0	100	0	0
0.5		0.5 12,252,925	52,890,251	85.42	288.36	100	92	24	0	51	34	15	51	34	15	51	34	15	80	20	0
0.7	0.75	1,516,406	16,811,131	11.27	113.56	100	52	43	S	45	37	18	45	37	18	45	37	18	61	34	S
0.25	2	5,564,838	24,551,845	36.66	120.34	100	96	4	0	28	42	0	28	42	0	58	42	0	96	4	0
0	0.5	2,152,230	13,036,759	16.01	83.75	100	69	31	0	∞	83	6	∞	83	6	∞	83	6	69	31	0
0.7	0.75	1,174,618	10,239,591	9.50	83.81	100	41	99	3	3	99	41	3	99	41	3	99	41	41	99	3
0.2	5	0.5 0.25 0.25 18,001,016	41,303,007	121.96	266.98	100	100	0	0	85	15	0	85	15	0	85	15	0	100	0	0
0	2	0.5 13,083,452	41,181,168	92.22	277.50	100	92	24	0	20	40	10	20	40	10	50	40	10	80	20	0
0	0.75	915,674	12,003,737	6.74	81.61	100	53	43	4	47	29	24	47	29	24	47	29	24	65	31	4

**Table 1** Performance of the branch-and-bound and SA algorithms with n = 14 (continued)

64.	324.5	$IR_1$ $IR_2$ $IR_3$	95 5 0	60 40 0	35 61 4	100 0 0	77 22 1	53 43 4	98 2 0	59 40 1	38 58 4	39 51 10	13 56 31	10 57 33	53 46 1	
75	27.4	$IR_2$ $IR_3$	0 99	85 7	41 56	23 0	27 17	37 26	0 85	2 68	45 49	31 63	8 87	11 87	68 1	
	4	$IR_I$	4	∞	Э	77	99	37	42	4	9	9	2	7	31	
		$IR_3$	0	7	99	0	17	26	0	7	49	63	87	87	-	
64.	343	$IR_2$	99	85	41	23	27	37	28	68	45	31	8	11	89	
		$IR_I$	4	∞	3	77	99	37	42	4	9	9	5	2	31	
		$IR_3$	0	7	99	0	17	26	0	7	49	26	53	54	_	
64.	242	$IR_2$	99	85	41	23	27	37	28	68	45	63	42	42	65	
		$IR_I$	44	∞	3	77	99	37	42	4	9	Ξ	5	4	34	
		$IR_3$	0	0	4	0	_	4	0	-	4	10	37	40	_	
67.5	$^{170}$	$IR_2$	5	40	61	0	26	55	7	40	58	52	52	54	46	
		$IR_I$	95	09	35	100	73	41	86	59	38	38	11	9	53	
	3/	CI	100	100	100	100	100	100	100	100	100	100	100	100	100	
ım	time	Max	119.23	83.22	113.98	264.59	248.28	206.20	116.75	76.39	85.58	386.11	279.16	72.45	49.81	
nd algoriti	Cpu time	Mean	36.09	15.08	10.12	118.66	76.31	16.27	36.34	15.31	9.22	54.40	34.47	9.36	8.69	
Branch and bound algorithm	les	Max	21,588,643	14,607,111	16,311,963	39,576,063	37,225,546	30,152,471	21,357,799	10,386,961	10,944,781	47,348,216	36,023,947	7,530,739	5,813,241	
F	Nodes	Mean	5,384,730	1,963,960	1,260,472	0.25 17,207,349	10,720,454	2,254,792	5,271,560	1,926,284	1,129,341	6,081,433	3,976,949	1,075,974	1,206,936	
	R		0.25	0.5	0.75	0.25	0.5	0.75	0.25	0.5	0.75	0.25	0.5	0.75	0.25	
	2		0.5			0.25			0.5			0.25			0.5	
	~		0.5			0.75 0.25						_				

**Table 2** Performance of the branch-and-bound and SA algorithms with n = 18

				Branch and bound algorithm	und algoriti	ım			. 77			543			24.5			. 42			54.5	
7	2	R	Nodes	des	Cpu	Cpu time	31		777			717			277			777			CT C	
			Mean	Max	Меап	Max	CI	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$
1/n	0.25	0.25	1/n 0.25 0.25 7,039,601	7,039,601	102.98	102.98	1	1	0	0	0	0	1	0	0	1	0	0	1	1	0	0
		0.5	ж	3	0	0	1	-	0	0	-	0	0	-	0	0	-	0	0	-	0	0
		0.75	0.75 20,667,630	94,976,990	309.34	1,579.55	39	17	15	7	19	11	6	19	Ξ	6	19	=======================================	6	24	10	5
	0.5	0.25	0.25 14,982,561	14,982,561	197.45	197.45	_	-	0	0	0	_	0	0	_	0	0	-	0	_	0	0
		0.5	38,846,860	92,673,794	619.21	1,508.11	12	4	∞	0	0	4	~	0	4	8	0	4	8	4	8	0
		0.75	46,428,101	97,826,472	704.34	1,592.36	18	-	10	7	0	_	17	0	_	17	0	-	17	_	10	7
0.25	0.25 0.25	0.25					0															
		0.5					0															
		0.75	15,418,026	95,455,783	204.45	1,386.19	31	12	19	0	23	4	4	23	4	4	23	4	4	23	8	0
	0.5	0.25					0															
		0.5	43,370,622	90,565,890	684.08	1,389.31	15	3	∞	4	0	3	12	0	3	12	0	Э	12	3	8	4
		0.75	34,211,723	96,213,192	515.82	1,711.31	30	9	18	9	0	4	56	0	4	26	0	4	26	9	18	9
0.5	0.25	0.25 0.25					0															
		0.5					0															
		0.75	0.75 6,037,137	59,416,677	90.48	871.38	36	13	18	5	22	8	9	22	8	9	22	8	9	24	10	2

**Table 2** Performance of the branch-and-bound and SA algorithms with n = 18 (continued)

		'		Branch and bound algorithm	und algorith	ım			64.			64.			64.			. 75			. 42	
~	2	R	Nodes	tes	Cpu	Cpu time	2		/vc			2 LO			5003		•	744			27.5	
		-	Mean	Мах	Mean	Мах	3	$IR_I$	$IR_2$	$IR_3$												
0.5	0.5	0.25					0															
		0.5	54,366,557	93,378,119	785.91	1,356.44	10	5	S	0	0	6	_	0	6	_	0	6	_	2	5	0
		0.75	36,380,945	77,495,137	553.77	1,175.06	30	3	23	4	0	7	28	0	7	28	0	7	28	3	23	4
0.75	0.75 0.25	0.25	43,256,243	80,372,165	627.63	1,148.56	7	7	0	0	0	0	2	0	0	2	0	0	2	7	0	0
		0.5					0															
		0.75	19,547,742	88,548,454	290.13	1,327.63	32	6	22	_	23	7	2	23	7	2	23	7	2	24	7	-
	0.5	0.25					0															
		0.5	54,049,721	99,459,069	820.19	1,573.25	16	4	12	0	2	2	12	2	7	12	7	7	12	4	12	0
		0.75	31,298,389	95,935,981	472.82	1,481.81	32	9	16	10	0	9	26	0	9	26	0	9	26	9	16	10
_	0.25	0.25					0															
		0.5	79,258,768	97,787,518	1,345.41	1,587.38	4	-	-	2	0	-	3	0	0	4	0	0	4	-	-	2
		0.75	40,557,468	97,502,795	641.86	1,565.88	31	0	7	24	0	7	29	0	7	29	0	2	29	0	∞	23
	0.5	0.25	0.25 35,423,404	93,319,381	526.00	1,426.50	∞	7	9	0	2	4	2	7	4	2	7	4	2	7	9	0
		0.5	40,293,282	94,357,546	610.07	1,415.38	36	0	20	16	-	12	23	0	Ξ	25	0	11	25	-	19	16
		0.75	0.75 43,912,141	93,934,985	665.57	1,627.94	49	2	17	30	-	8	40	-	2	46	-	2	46	2	18	29

In the second part, we tested the proposed SA variants with the number of jobs fixed at n = 50 and 100 to further assess their performance in handling large job-sized problem instances. As a result, we examined 30 experimental cases. For each case, we randomly generated 100 replications. So we tested a total of 3,000 randomly generated problem instances. For the four simple SA variants, we define  $IR_1$ ,  $IR_2$ , and  $IR_3$  as follows:

$$IR_1$$
 = the number of  $\{U_T(SA_i) - U_T^{**}(SA) \le 1\}$ ,   
 $IR_2$  = the number of  $\{1 < U_T(SA_i) - U_T^{**}(SA) \le 3\}$ 

and

$$IR_3$$
 = the number of  $\{U_T(SA_i) - U_T^{**}(SA) \ge 4\}, i = 1, 2, ..., 4,$ 

where  $U_T(SA_i)$  is the objective value generated by  $SA_i$  and  $U_T^{**}(SA) = \min\{U_T(SA_i), i = 1, 2,...,4\}$  is the smallest objective value obtained among  $SA_1$ ,  $SA_2$ ,  $SA_3$ , and  $SA_4$ . Tables 3 and 4 report the results.

As shown in Table 3, the ratio of  $IR_1$  to the total number of solvable cases for  $SA_1$  is 90% or higher, whereas those of  $SA_2$ ,  $SA_3$ , and  $SA_4$  at 30%, 26%, and 26%, respectively. These results show that  $SA_1$  outperforms its counterparts. Table 4 shows that the SA variants have similar performance. Moreover, the performance of the all proposed SA variants are not affected by  $\lambda$ ,  $\tau$ , or R. In addition, there is no dominance relationship among them. Thus, we recommend that the compound  $SA_5$  be used since it has both accuracy and stability in solving the problem.

**Table 3** Performance of the simple SA variants with n = 50

λ	τ	R		$SA_{I}$			$SA_2$			$SA_3$			$SA_4$	
λ	ι	Λ	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$
1/n	0.25	0.25	98	2	0	22	25	53	22	25	53	22	25	53
		0.5	57	20	23	56	10	34	56	10	34	56	10	34
		0.75	72	12	16	53	10	37	53	10	37	53	10	37
	0.5	0.25	100	0	0	8	29	63	8	29	63	8	29	63
		0.5	100	0	0	0	11	89	0	11	89	0	11	89
		0.75	100	0	0	0	6	94	0	6	94	0	6	94
0.25	0.25	0.25	98	2	0	30	33	37	30	33	37	30	33	37
		0.5	61	17	22	52	9	39	52	9	39	52	9	39
		0.75	68	20	12	58	13	29	58	13	29	58	13	29
	0.5	0.25	100	0	0	7	27	66	7	27	66	7	27	66
		0.5	100	0	0	3	13	84	3	13	84	3	13	84
		0.75	100	0	0	0	3	97	0	3	97	0	3	97
0.5	0.25	0.25	93	7	0	35	27	38	35	27	38	35	27	38
		0.5	54	12	34	60	5	35	60	5	35	60	5	35
		0.75	76	12	12	47	25	28	47	25	28	47	25	28
	0.5	0.25	100	0	0	7	27	66	7	27	66	7	27	66
		0.5	100	0	0	1	14	85	1	14	85	1	14	85
		0.75	100	0	0	0	2	98	0	2	98	0	2	98

**Table 3** Performance of the simple SA variants with n = 50 (continued)

λ	-	R		$SA_{I}$			$SA_2$			$SA_3$			$SA_4$	
λ	τ	Λ	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$
0.75	0.25	0.25	97	2	1	29	32	39	29	32	39	29	32	39
		0.5	59	16	25	56	11	33	56	11	33	56	11	33
		0.75	64	17	19	54	11	35	54	11	35	54	11	35
	0.5	0.25	100	0	0	11	22	67	11	22	67	11	22	67
		0.5	100	0	0	0	12	88	0	12	88	0	12	88
		0.75	100	0	0	0	7	93	0	7	93	0	7	93
1	0.25	0.25	100	0	0	30	38	32	12	33	55	12	33	55
		0.5	100	0	0	33	42	25	7	19	74	7	19	74
		0.75	99	1	0	26	47	27	0	7	93	0	7	93
	0.5	0.25	99	1	0	83	15	2	79	18	3	79	18	3
		0.5	100	0	0	76	23	1	64	32	4	64	32	4
		0.75	99	1	0	63	33	4	29	48	23	29	48	23

**Table 4** Performance of the simple SA variants with n = 100

λ	τ	R		$SA_{I}$			$SA_2$			$SA_3$			$SA_4$	
λ	ι	Λ	$IR_{I}$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$	$IR_{I}$	$IR_2$	$IR_3$
1/n	0.25	0.25	99	0	1	12	9	79	12	9	79	12	9	79
		0.5	64	3	33	46	3	51	46	3	51	46	3	51
		0.75	75	11	14	43	11	46	43	11	46	43	11	46
	0.5	0.25	100	0	0	0	4	96	0	4	96	0	4	96
		0.5	100	0	0	0	0	100	0	0	100	0	0	100
		0.75	100	0	0	0	0	100	0	0	100	0	0	100
0.25	0.25	0.25	98	2	0	5	12	83	5	12	83	5	12	83
		0.5	66	4	30	42	7	51	42	7	51	42	7	51
		0.75	80	7	13	37	8	55	37	8	55	37	8	55
	0.5	0.25	100	0	0	0	5	95	0	5	95	0	5	95
		0.5	100	0	0	0	1	99	0	1	99	0	1	99
		0.75	100	0	0	0	0	100	0	0	100	0	0	100
0.5	0.25	0.25	100	0	0	3	7	90	3	7	90	3	7	90
		0.5	58	6	36	51	1	48	51	1	48	51	1	48
		0.75	74	6	20	37	8	55	37	8	55	37	8	55
	0.5	0.25	100	0	0	0	7	93	0	7	93	0	7	93
		0.5	100	0	0	0	0	100	0	0	100	0	0	100
		0.75	100	0	0	0	0	100	0	0	100	0	0	100

**Table 4** Performance of the simple SA variants with n = 100 (continued)

λ	-	R		$SA_{I}$			$SA_2$			$SA_3$			$SA_4$	
λ	τ	Λ	$IR_I$	$IR_2$	$IR_3$	$IR_1$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$	$IR_I$	$IR_2$	$IR_3$
0.75	0.25	0.25	99	1	0	10	15	75	10	15	75	10	15	75
		0.5	56	3	41	50	0	50	50	0	50	50	0	50
		0.75	72	6	22	41	14	45	41	14	45	41	14	45
	0.5	0.25	100	0	0	3	3	94	3	3	94	3	3	94
		0.5	100	0	0	0	0	100	0	0	100	0	0	100
		0.75	100	0	0	0	0	100	0	0	100	0	0	100
1	0.25	0.25	100	0	0	22	23	55	10	20	70	10	20	70
		0.5	100	0	0	14	26	60	1	4	95	1	4	95
		0.75	99	1	0	18	26	56	0	0	100	0	0	100
	0.5	0.25	100	0	0	94	6	0	92	8	0	92	8	0
		0.5	99	1	0	77	22	1	66	25	9	66	25	9
		0.75	94	6	0	43	30	27	5	29	66	5	29	66

### 7 Conclusions

In this paper, we consider a two-agent single-machine scheduling problem with different job release times. The objective is to find an optimal schedule that minimises the number of the tardy jobs of one agent with the restriction that the maximum lateness of the jobs of the other agent cannot exceed a given value. We first establish that the problem is strongly NP-hard and then show that two special cases of the problem are solvable in polynomial time. Following that, we present some dominance properties and a lower bound on the optimal solution, and exploit them to develop a branch-and-bound algorithm to solve the problem. In addition we provide five variants of a SA algorithm to obtain approximate solutions for the problem. The computational results show that with the help of the proposed initial SA-derived solutions, the branch-and-bound algorithm can solve instances with up to 18 jobs. Moreover, the results also show that the compound variant of the SA performs well in terms of both accuracy and stability.

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