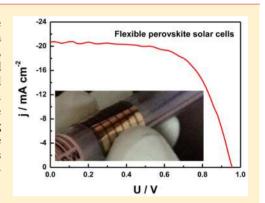


Working Mechanism for Flexible Perovskite Solar Cells with Simplified Architecture

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Supporting Information

ABSTRACT: In this communication, we report an efficient and flexible perovskite solar cell based on formamidinium lead trihalide (FAPbI₃) with simplified configuration. The device achieved a champion efficiency of 12.70%, utilizing direct contact between metallic indium tin oxide (ITO) electrode and perovskite absorber. The underlying working mechanism is proposed subsequently, via a systematic investigation focusing on the heterojunction within this device. A significant charge storage has been observed in the perovskite, which is believed to generate photovoltage and serves as the driving force for charge transferring from the absorber to ITO electrode as well. More importantly, this simplified device structure on flexible substrates suggests its compatibility for scale-up fabrication, which paves the way for commercialization of perovskite photovoltaic technology.



KEYWORDS: Perovskite, solar cell, heterojunction, built-in potential, working mechanism

I norganic/organic hybrid metal halide perovskites, enabling the assembly of organic and inorganic components within a single molecular-scale, represents a family of unique semiconductors featured with compositional versatility and superior optoelectronic properties such as excellent defects tolerance, suitable band structure, ambipolar carrier transport, and long carrier lifetime. They have been found to have promising applications in high-performance optoelectronics, especially as photovoltaic cells. The power conversion efficiency (PCE) has rapidly increased to over 20% in perovskite solar cells following the initial report in 2009. Now that perovskite technology has been regarded as a serious player in the photovoltaic field, it has the potential to compete with crystalline silicon solar cells.

In planar type perovskite solar cells, the devices adopt layer-to-layer configuration, where the perovskite absorber layer is sandwiched by both electron/hole transport layers (ETL/HTL). 10,11 Upon irradiation, carriers are generated in the perovskite layer, extracted by the adjacent ETL and HTL and eventually collected by electrodes. Metal oxide materials such as $\rm TiO_2$ are widely used as ETL in perovskite solar cells for their mature application in the photovoltaic field. 2,12,13 The $\rm TiO_2$ layer, however, requires a high-temperature sintering process to obtain intimate contact, whereas for manufacturing purposes it is desirable to obtain low temperature processes. 14 Even a compact layer of $\rm TiO_2$ with a thickness of tens of nanometers in planar perovskite solar cells needs sub-150 °C process, 15,16 which also precludes the use of plastic PET substrates. In order

to translate lab-scale device fabrication to a fab-scale commercial production, it is preferred to obtain a proper selective layer that requires a low-temperature process, for example, the solar cell can be constructed on flexible polymerbased substrates. Until now, a series of laudable attempts to pursue high-performance perovskite solar cells with lowtemperature process based on organic charge transport materials ¹⁷⁻¹⁹ and inorganic semiconductors like ZnO^{20,21} have been reported. As one step forward, a more simplified device architecture is believed to be more important for reducing the issues due to mass process in device fabrication. Recently, it has also been documented that decent PCEs are able to be achieved in devices without either HTL^{22,23} or ETL. 24,25 Despite the practical demonstrations, the details regarding the working mechanisms in such a device remain unclear, 26,27 for example, how carriers behave within the perovskite thin film and further build up the photovoltage in such devices. Thus, it becomes desirable to gain further insight into the transport layer-free devices.

In this work, we systematically explored a simplified device without any electron transport layer. First, a formamidinium-based perovskite film deposited directly onto a tin indium oxide (ITO) substrate was used as the photoactive layer due to its narrowed bandgap for spectral match with sun light. A

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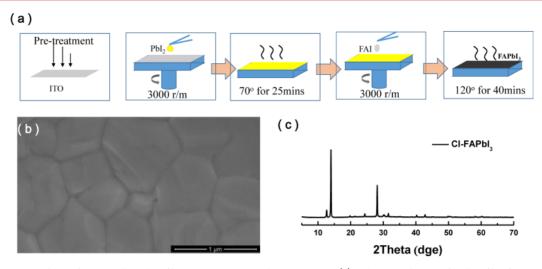


Figure 1. Fabrication scheme for perovskite thin film using two-step solution process. (a) Schematic diagram for thin film formation of chlorine-incorporated formamidinium lead trihalide (Cl-FAPbI₃) perovskite on an ITO substrate, (b) the top-view SEM of the Cl-FAPbI₃ film on ITO_{(PET),} and (c) XRD profile confirming the FAPbI₃ crystals.

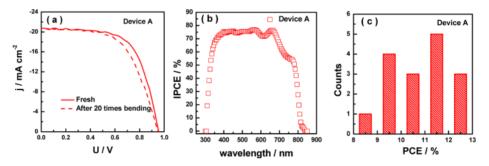


Figure 2. Photovoltaic parameters for flexible device A under AM 1.5G illumination (100 mW cm $^{-2}$). (a) Density—potential (J-V) characteristics of device A with ITO_(PET)/Cl-FAPbI₃ (350 nm)/spiro-OMeTAD(150 nm)/Au(100 nm), using a metallic mask with an aperture area of 0.108 cm 2 , while the scan rate was kept at 20 mV per step with a delay time of 0.001 s. The dashed line shows maintained J-V performance up to 20 times bending for flexible device. (b) Monochromatic incident photon-to-electron conversion efficiency (IPCE) spectrum and (c) histogram of PCE for flexible devices for one batch.

champion PCE of 12.70% was achieved for the flexible perovskite solar cell based on ITO/PET (ITO(PET)) substrate, highlighting the great potential of the device design and fabrication process for future roll-to-roll manufacturing. More importantly, photogenerated charge behavior has been carefully probed to illustrate working mechanism of the device by using Kelvin probe force microscopy (KPFM), X-ray diffraction (XRD), ultraviolet photoelectron spectrum (UPS), and capacitance-voltage (C-V) analysis. Our results show that a negligible built-in potential was formed across the perovskite/ ITO heterojunction, meaning that the built-in potential in this heterojunction is not essential for electron extraction. Moreover, a large capacitance in such device is measured, which could ensure the proper photovoltage and provide concentration carrier concentration gradient that drives charge transfer from perovskite to ITO. Though p-i-n type device structure still dominates the field, we argue that alternative device design without electron/hole selective contact is promising according to our previous success in HTL free devices. 14,28 Meanwhile, our findings also indicate the potential opportunity for applying various highly conductive materials for perovskite device development.

Results and Discussion. The organic cation of the inorganic/organic hybrid perovskite can be used to tune the optical bandgap that provides great versatility in crystal

structure and composition. 29-32 For example, perovskite with a CH(NH₂)₂⁺ cation, which is larger than CH₃NH₃⁺, shows a smaller optical bandgap with promising more efficient infrared light harvesting and corresponding high photocurrent. 33,34 In this work, the hybrid inorganic/organic perovskite was synthesized using CH(NH₂)₂⁺, while CH₃NH₃Cl was used as an additive to provide good film quality with enhanced interfacial opto-electric property via chlorine incorporation. 3,35,36 A two-step solution process was adapted here to synthesize chlorine incorporated CH(NH₂)₂PbI₃ (Cl-FAPbI₃) as illustrated in Figure 1a (see details in Methods section). The perovskite films were directly formed on ITO substrate without any charge selective layers. Before spin-coating PbI2 layer, the flexible ITO substrate was treated in UV-ozone for 30 min. Typically UV-ozone treatment increases the work function of ITO film due to the oxidation of the surface and also removes organic residues and enhances surface wetting.³⁷ Figure 1b provides a top view SEM image of the morphology of the synthesized Cl-FAPbI₃ film on ITO_(PET) substrate. It shows the clear formation of a uniform, compact Cl-FAPbI3 layer. We further confirm the Cl-FAPbI₃ crystalline structure using XRD. It is worth emphasizing that the peak at 13° in XRD indicates residual PbI2 in the as-synthesized Cl-FAPbI3 compound as discussed later. Contrary to the previous results, 6,34 the sharp diffraction peaks shown in Figure 1c indicate the high

crystallinity of Cl-FAPbI₃ samples³⁸ with 120 °C annealing procedure, allowing us to further explore its intrinsic physical property and photoelectric properties. An additional XRD profile of Cl-FAPbI₃ stored in air (48% humidity) with the peak of 11.5° indicate a new crystalline phase as shown in Supporting Information Figure S1, which is assumed to originate from (FA)₄PbI₆·2H₂O due to Cl-FAPbI₃ hydration.³⁵

A flexible device with Cl-FAPbI₃ deposited directly on ITO_(PET) (denoted as device A) is presented. The corresponding photocurrent density-voltage (I-V) characteristics of devices under AM 1.5G illumination is shown in Figure 2a. The applied voltage scan rate in J-V measurement was kept at 20 mV per step with a delay time of 0.001 s. A champion PCE of 12.70% for a reverse scan with a short circuit current density $(J_{\rm SC})$ of 20.70 mA cm⁻², an open circuit voltage $(V_{\rm OC})$ of 0.955 V, and a fill factor (FF) of 0.64, represent an efficient flexible perovskite photovoltaic cell. It is interesting to note that in the I-V curve there is some undesired oscillation, which will be discussed later. However, the stabilized power output current density at 0.7 V is presented in Supporting Information Figure S2 with stable output PCE of 6.8%. Thus, we believe this efficient simplified device without ETL holds huge potential toward the roll-to-roll fabrication. However, devices without CH₃NH₃Cl as an additive in the active layer fabrication process had poor performance, as shown in Supporting Information Figure S3, and this device got rapidly bleached in air. In our previous work, solid evidence has shown that chlorine incorporation can affect not only the formation of perovskite films but also the relevant interface, which results in improved optoelectronic characteristics due to enhanced charge transferring across the heterojunction interface rather than within perovskite crystals. 40 The incident photon-to-current conversion efficiency (IPCE) spectrum for device A is shown in Figure 2b. It shows a response from 305 to 835 nm, which is in good agreement with the optical absorption (presented in Supporting Information Figure S4). The relatively flat spectral profile approaching 80% is indicative of excellent light harvesting for high photocurrent.⁴¹ For better performance evaluation of this hole-blocking layer-free flexible device A, Figure 2c gives a histogram showing PCE distribution of those devices in one batch. An average PCE of 11.5% was achieved with half of the devices showing PCE over 11%. The narrow PCE distribution strongly indicates the good reproducibility of our device processing.

In order to determine the robustness in mechanical properties of the flexible devices, a bending test was carried out. After bending 20 times, the J-V characteristics of device A are shown in Figure 2a in comparison with the pristine device, and the key photovoltaic parameters are tabulated in Table 1. $V_{\rm OC}$ and $J_{\rm SC}$ slightly decreased after bending, and the major PCE loss is also contributed from the degradation in FF. Considering the robustness of each component in this device, the degradation of FF should be ascribed to the increasing

Table 1. Detailed Photovoltaic Parameters of the Flexible Cl-FAPbI₃ Device A (ITO_(PET)/ Cl-FAPbI₃ (350 nm) /Spiro-OMeTAD (150 nm)/Au (100 nm)) AM 1.5G Illumination (100 mW cm⁻² Light Intensity)

		$V_{\rm OC}/{ m V}$	$J_{\rm SC}/{\rm mAcm}^{-2}$	FF	PCE/%
device A	fresh	0.955	20.70	0.64	12.70
device A	after 20 times bending	0.950	20.52	0.60	11.55

resistance in Au counter electrode because small cracks can are visible by the human eye after bending.

To further understand the working mechanism of this ETL free device two different devices with/without TiO2 were fabricated on an ITO/glass substrate (ITO_(glass)). Devices B and C consist of ITO_(glass)/Cl-FAPbI₃/spiro-OMeTAD/Au and ITO_(glass)/TiO₂/Cl-FAPbI₃/spiro-OMeTAD/Au, respectively. Cross-sectional SEM images of the two cell configurations are presented in Supporting Information Figure S5. The J-V characteristics of the devices under AM1.5G 1 sun illumination are given in Figure 3a. The detailed photovoltaic parameters, that is, V_{OC} , FF, J_{SC} , and PCE for devices B and C are tabulated in Table 2. A PCE of 15.45% was achieved in device B without ETL, comparable to that of 15.32% in reference cell, device C, with TiO₂ as ETL. Unfortunately, the undesired oscillation also appears in I-V curves for for device B. For each point in the I-V curve, the product of the current and voltage represents the output power for that operating condition. The measurement of photocurrent in each applied voltage is observed to take a certain period of time to reach the constant state in the test cell, which depends on intrinsic properties of the device. Generally, the delay time is 4 times as long as the time constant, which is time for reaching (1-1/e) of photocurrent response to the applied bias. 42 As shown in Supporting Information Figure S6, it is J-V curves as illustration for devices containing $ITO_{(PET)}$ Cl-FAPbI₃, ITO_(glass)/Cl-FAPbI₃, and TiO₂/Cl-FAPbI₃ heterojunction, respectively. The large hysteresis window in devices containing ITO/Cl-FAPbI₃ (Supporting Information Figure S6a,b) with different scanning rate and different scanning direction indicates an unbalance between electrons and holes transport in the device. Contrarily, a negligible hysteresis and oscillation is observed in J-V curve of device with the TiO_2/Cl -FAPbI₃ heterojunction (Supporting Information Figure S6c). Thus, it is reasonable to ascribe the oscillation to incongruous transport between photogenerated electrons and holes in the device. To further clarify the impact of chlorine on intrinsic characteristic of photoactive layer, Supporting Information Figure S7a,b shows the top-view SEM of FAPbI₃ and Cl-FAPbI₃ films with the same fabrication process as devices, respectively. However, no great difference in morphology is observed. It is worth to note that FAPbI₃ film showed a worse stability in air. And XRD profile showed obvious FAI residue in film as shown in Supporting Information Figure S7c indicating MACl had significant effect on FAPbI₃ formation as that to MAPbI₃⁴⁰ and the hydrophilic residue FAI made contribution to hydration.

In typical perovskite solar cells, charge carrier lifetimes within the charge selective layers play a vital role in the corresponding device performance because the carrier lifetime in the photoactive layer (perovskite) is large enough to reach the selective interface. 43 These selective materials in the device also act as the counter charge blocking layer to yield high charge collection efficiency. Thus, the collected charge lifetime in the ETL free devices should be short as the photogenerated holes in perovskite can come in direct contact with the electrons in the ITO layer (device A and B) because ITO is the conductor for both electron and hole. Here, we carried out transient photovoltage decay measurements to estimate the interfacial charge recombination process in devices. The obtained photovoltage decay of device B and C as a function of time is shown in Figure 3b. As expected, a smaller time constant being 13 μ s is gathered from the exponential fitting for device B. This result indicates the interfacial recombination in device B

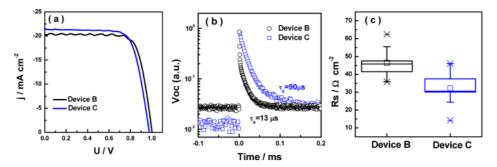


Figure 3. Photovoltaic performance and photogenerated carrier transport in devices B and C. (a) J-V characteristics of devices using a metal mask with an aperture area of 0.108 cm², while the scan rate was kept at 20 mV per step with a delay time of 0.001 s. (b) Photovoltage decay plot for device B and C as a function of time with 100 mW LED bias, and (c) plot of average series resistance (R_S) obtained from the J-V plot of devices under AM 1.5G illumination according to Site's method. The devices were fabricated in planar structure, containing $ITO_{(glass)}/Cl-FAPbI_3$ (350 nm)/spiro-OMeTAD(150 nm)/Au(100 nm) in device B and $ITO_{(glass)}/TiO_2(40 nm)/Cl-FAPbI_3(350 nm)/spiro-OMeTAD(150 nm)/Au(100 nm)$ in device C.

Table 2. Detailed Photovoltaic Parameters of Devices under AM 1.5G Illumination (100 mW cm⁻² Light Intensity)^a

	$V_{\rm OC}/{ m V}$	$J_{\rm sc}/{\rm mAcm}^{-2}$	FF	PCE/%
device B	1.00	20.29	0.76	15.49
device C	0.98	21.57	0.75	15.32

^aPlanar device contains ITO $_{\rm (glass)}$ /Cl-FAPbI $_3$ (350 nm)/Spiro-OMeTAD (150 nm)/Au (100 nm) labeled device B, ITO $_{\rm (glass)}$ /TiO $_2$ (40 nm)/Cl-FAPbI $_3$ (350 nm)/Spiro-OMeTAD (150 nm)/Au (100 nm) coded as device C.

is worse compared to that in device C with TiO_2 acting as hole-blocking layer, whose time constant in interfacial recombination is 90 μ s.

A general single diode model was used, according to Site's method, ⁴⁴ to evaluate the photogenerated charge transporting properties of flexible devices under AM1.5G illumination.

Figure 3c shows the statistics of fitting results of series resistance (R_S) . The average R_S in device B is about $45 \,\Omega/\mathrm{cm}^2$, larger than that $(\sim 32 \,\Omega/\mathrm{cm}^2)$ in device C with $\mathrm{TiO_2}$ compact layer on rigid ITO/glass. This result goes against our expectation because ITO is more conductive than semiconductor $\mathrm{TiO_2}$ layer. To clarify the reason for enlarging the R_S , the R_S statistics in devices in dark with different spin-coating rate for FAI is presented in Supporting Information Figure S8. The results indicate that the large R_S is not caused by excess FAI or ITO corroded by FAI. Here, the results obtained from photovoltage decay and R_S indicates perovskite/ITO heterojunction has negative influence on carriers (electrons) transport. However, it is interesting to see the device based on such a heterojunction still give rise to photovoltaic performance.

In perovskite solar cells, there are two common mechanisms for photogenerated charge transport: one is the accumulation-diffusion model following dye-sensitized solar cells (DSCs)⁴⁵ in

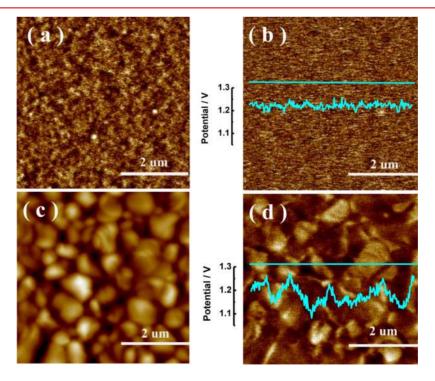


Figure 4. Kelvin probe force microscopy (KPFM) measurement. (a,c) Two-dimensional topography spatial maps, and (b,d) two-dimensional surface potential spatial maps for ITO substrate and Cl-FAPbI₃, respectively. Insets show variations in local CPD across the sample surface.

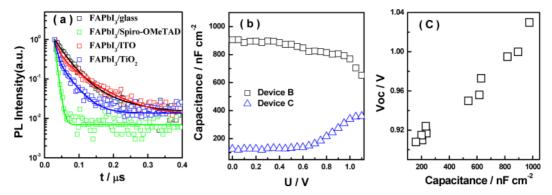


Figure 5. Photogenerated carrier extraction and capacitance in device. (a) Photoluminescence decay curves of Cl-FAPbI $_3$ perovskite films on different quenching layers. (b) Capacitance—voltage plot for devices B and C. (c) statistics of relationship between $V_{\rm OC}$ and capacitance in different devices, where the capacitance is obtained at 0 V.

which perovskite acts as a sensitizer and charges are transferred by carrier-selective materials; another is due to a charge shifting in perovskite with the assistance of built-in potential as in p-in type solar cells. 46 For the former, the driving force originates from a carrier concentration gradient, while the electric field originating from space charge in the depleted layer is the main force for the latter. Thus, understanding the role of the heterojunctions in the device is critical for further understanding device working principles. First, we conducted the ultraviolet photoelectron spectrum (UPS) measurement for our as-synthesized Cl-FAPbI3 to clearly observe the electric structure. Supporting Information Figure S9 depicts the UPS of the surface measurement for Cl-FAPbI₃/ITO substrate. Insert is cutoff energy (E_{cutoff}) regions. The E_{cutoff} is 16.6 eV, and the work function is estimated to be 4.6 eV by using the equation $E_{WF} = 21.2 - E_{cutoff}$. Herein, it is worth remarking that Cl-FAPbI₃ can be treated as an n-type semiconductor and a pn junction may form at the Cl-FAPbI₃/spiro-OMeTAD heterojunction.

KPFM was then employed to investigate the Cl-FAPbI₃/ITO heterojunction. Figure 4 shows the topography and potential spatial maps of ITO and Cl-FAPbI₃. A small roughness of 1.4 nm in the ITO film can be obtained from height image in Figure 4a. According to Figure 4c, the roughness of Cl-FAPbI₃ film is 19.1 nm, indicating a comparable uniform and compact layer loaded on ITO. The smoothness of the layer could be an important factor that enables efficient photogenerated charge dissociation/transport in perovskite solar cells. As shown in Figure 5b,d, the two-dimensional image overlaying the surface potential spatial on the topographical image of Cl-FAPbI₃ shows an apparent difference between the grain boundaries and the bulk. Moreover, the relative values in surface work function of ITO and Cl-FAPbI₃ can also be determined by the contact potential difference (CPD)⁴⁷

$$V_{\text{CPD}} = \frac{(\varphi_{\text{tip}} - \varphi_{\text{sample}})}{e}$$

Where ϕ_{sample} and ϕ_{tip} are the work functions of the sample and tips, and e is the element charge. Using the same scanning tip during the measurement, Φ_{tip} can be treated as a constant value. Referring to inserted potential line in Figure 5b,d, the CPD of both ITO and Cl-FAPbI₃ are \sim 1.2 V. The difference of energy level in two materials is insufficient to form a built-in potential.

Photoluminescence (PL) decay transient spectra of Cl-FAPbI₃ films with a peak emission wavelength of 805 nm was

conducted to determine carrier lifetimes and quenching effects via transport layers. The transient PL spectra of Cl-FAPbI₃ films with different quenching layers are presented in Figure 5a from which time constant (τ) was obtained from exponential fitting. The PL decay of the neat Cl-FAPbI3 film on glass exhibits τ of 68 \pm 2 ns, which is comparable to that of previous studies. 43,49 Transient PL decay of Cl-FAPbI3 on ITO nearly overlaps that of Cl-FAPbI3 on glass with only a small difference at the beginning, indicating a poor quenching effect of ITO to Cl-FAPbI₃. It is worth noting that the result is contrary to that of FTO, since FTO is an effective quencher (seeing Supporting Information Figure S10). As shown in Figure 5a, the addition of TiO₂ and Spiro-OMeTAD as electron and hole quenching layers on Cl-FAPbI₃ film can accelerate the PL decay, with observed τ of 14 \pm 2 ns and 6 \pm 1 ns, respectively. It has also been shown that free carriers can be generated in the Cl-FAPbI₃ films at room temperature and subsequently transfer to the selective materials without assistance from a heterojunction. 50 As a result, the PL decay in the Cl-FAPbI3 film originates from the free carrier extraction or recombination. Thus, ITO is not an effective quencher in device A and B, where the holes are extracted significantly more efficiently by spiro-OMeTAD. Considering the similar contact area between Cl-FAPbI₃/ITO and Cl-FAPbI₃/spiro-OMeTAD in full devices (both device A and B), the photogenerated positive carriers (holes) under illumination should be rapidly extracted to the external circuit, resulting in a large amount of electrons left behind due to slow extraction by ITO. This result also coincides with the interpretation to the oscillation and hysteresis in J-V curve indicating ITO/Cl-FAPbI3 heterojunction has a significant influence on device operation.

In order to further understand the device operation mechanism, we conducted capacitance—voltage (C-V) measurements on devices at 1000 Hz in the dark. Figure 5b compares the capacitance for device B and C under various bias conditions. Under the same bias, the capacitance in device B is almost 1 order of magnitude larger than that in device C. A large capacitance indicates a large charge storage. Referring to the difference in device B and C, the large charge storage is caused by the Cl-FAPbI₃/ITO heterojunction and charge carriers should presumably be stored in Cl-FAPbI₃ close to the Cl-FAPbI₃/ITO heterojunction, because ITO is a metallic material with a high conductivity. The large electron storage due to the large capacitance increases the electron quasi-Fermi level in the Cl-FAPbI₃, which produces an energy level difference from the hole quasi-Fermi level in spiro-OMeTAD

to form a photovoltage. A similar phenomenon is observed in the device containing ITO/Cl-MAPbI₃/spiro-OMeTAD (as seen in Supporting Information Figure S11) indicating a same work mechanism. Figure 5c gives a statistical relationship between capacitance in dark and $V_{\rm OC}$ of the device B, showing that $V_{\rm OC}$ increases with the capacitance. Furthermore, concentration gradient due to electron storage in Cl-FAPbI₃ is proposed to form an electric field along Cl-FAPbI₃/ITO heterojunction that provides the driving force for the charge transferring from Cl-FAPbI₃ to ITO. In order to confirm the hypothesis, we fabricated a device based on a different architecture of ITO_(glass)/Cl-FAPbI₃/PCBM/Au. PCBM is phenyl-C61-butyric acid methyl ester, an n-type material that can rapidly extract electrons from perovskite. 19 Supporting Information Figure S12 shows the I-V plot of this device, which achieved a PCE of 3.1% while $V_{\rm OC}$ of 0.766 V was observed. This result contradicts traditional p-i-n devices because PCBM has large electron affinity and good electron transport property, opposite to spiro-OMeTAD. Similarly to the situation in device A and B, after the electron is extracted by PCBM a large amount of holes remain in Cl-FAPbI₃ that allows the concentration gradient to drive holes from Cl-FAPbI₃ to the ITO substrate. As a result, we can see that charge storage is important for device operation without an electron or hole selective layer.

As mentioned above, PbI₂ formed within the Cl-FAPbI₃ film via releasing the organic species is assumed to be responsible for device operation. Here, the role of PbI₂ in device performance was estimated by the relation between device PCE statistics and the amount of PbI₂. As shown in Supporting Information Figure S13, the PbI₂ amount would increase as Cl-FAPbI₃ annealing time increases, while the device performance reaches the optimal condition with Cl-FAPbI3 annealed for 40 min. As shown in Supporting Information Figure S14, with an optimizing annealing procedure with higher temperature of 135 °C a comparable performance can be obtained with shorter annealing time. With prolonging the annealing time, an obvious degradation of Cl-FAPbI3 into PbI2 is also observed. Because of valence/conduction band of Cl-FAPbI3 localizing in bandgap of PbI₂, PbI₂ formed at the surface can accelerate the charge strored in Cl-FAPbI₃ and inhabit the opposite charge in perovskite recombining with the charge on ITO. 51,52

In conclusion, we report a simple device architecture for flexible perovskite solar cells without ETL. An efficient performance with PCE of 12.70% was achieved. This flexible device shows great potential for large-scale production of solar cells via roll-to-roll manufacturing. With accurate measurement, it is assumed that the built-in potential across the perovskite/ ITO heterojunction is not essential for the perovskite device operation, while a large charge storage in the perovskite film is believed to ensure the photovoltage and provides the driving force for charge transfer across this interface. Meanwhile, the other heterojunction, for example, Cl-FAPbI₃/spiro-OMeTAD heterojunction in device A and B, is important for device operation as it can be replaced by other effective quenching layers. This result indicates the possibility for further simplification of device structures and that materials with high conductivity can be applied in perovskite-based photovoltaic devices. Our work provides guidance for the development of large-scale roll-to-roll manufacturing of high performance perovskite solar cells.

Materials and Methods. Synthesis of FAI. FAI was prepared by mixing 3 g of formamidine acetate and 8.2 g HI

aqueous solution (45 wt % in water) at 0 °C for 2 h. The precipitate was collected by rotary thermal evaporation. The collected precipitate was dissolved in the hot mixture solvent of ethanol and diethyl ether to form a saturated solution and then the solution was kept in a refrigerator at -3 °C. The white precipitate was collected by filtration and was dried at 60 °C under vacuum for 2 days. XRD profile of fresh FAI is presented in Supporting Information Figure S15.

Device Fabrication. The ITO_(PET) (South China Xiang Science & Technology Company Limited, $R \sim 8\Omega/\Box$, $T \sim$ 78%) was treated with UV-ozone for 30 min then immediately transferred to a dry-air glovebox. The PbI2 solution (0.46g mL⁻¹) was spin-coated at 3000 rpm for 30 s and then annealed at 343.15 K for 20 min. After cooled to room temperature, the solution mixing FAI and MACl (50:5; FAI:MACl) was coated at 3000 rpm for 30 s. Then the film was transferred out of the glovebox and heated at 393.15 K in air for 40 min. Afterward, the film was transferred back to the glovebox immediately, where the spiro-OMeTAD was spin-coated with 3000 rpm for 30 s on the film. Finally, the gold was evaporated as a counter electrode. The results of optimizing this process for devices with ITO_(glass) (Courtaulds Pefromance Films, $R \sim 20\Omega/\Box$, T ~ 92%) can be found in Supporting Information Figures S16— S18.

Photovoltaic Characterization. A 1000 W xenon light source solar simulator (Oriel, model 9119) with AM 1.5G filter (Oriel, model 91192) was used to provide an irradiance of 100 mW cm⁻² at the surface of the solar cell. The current-voltage characteristics of the cell under these conditions were obtained by applying external potential bias to the cell and measuring the generated photocurrent with a Keithley model 2400 digital source meter. All devices were scanned by reverse direction with 20 mV per step with a delay time of 0.001 s unless noted otherwise.

C-V analysis. The C-V plot was obtained from a Hewlett-Packard 4284A LCR meter. Electrical contact to the devices during LCR measurements was provided by a Janis cryogenic probe station.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.nanolett.5b02126.

Additional data and figures. (PDF)

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Author Contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

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